



## **AMPLIVAR PRODUCT TERMINATOR**

Product Brochure

# **AMPLIVAR PRODUCT TERMINATOR**

**TE Connectivity's (TE) new APT 6 Machine** is a reliable and efficient solution designed specifically for AMPLIVAR splices. This advanced terminator eliminates the need to strip magnet wire insulation, streamlining the splicing process. By simply positioning the wires, the APT 6 automates the shearing, crimping, and wire trimming while seamlessly advancing the next splice for continuous operation. With upgrades such as a more efficient power supply, an improved cleaning system, and a reinforced frame, the APT 6 offers increased reliability and durability. The switch to a faster, more stable motor enhances the machine's performance, while the optimized infinite splice design further improves functionality. It also enables automatic sequencing of varying crimp heights, ensuring efficient processing without manual adjustments. The APT 6 features a unified platform for all models, making it easier to manage and maintain across various applications. The improvements, combined with modernized features and upgraded technology, enhance the overall performance of the APT 6, providing customers with a robust solution that replaces the previous APT-5A model while boosting customer satisfaction.





Cost Effective



Advanced Quality Management

Key Features	Benefits		
Enhanced Efficiency	<ul> <li>The servo motor automates crimp height adjustment, improving the crimping quality and accuracy, and also allows to set the dwell time</li> <li>Supports sequence function of different crimp-height settings</li> <li>Optimized Tool Package Design that facilitates quick tooling changeovers and reduces downtime</li> <li>Enhanced power supply, upgraded cleaning system, and</li> </ul>		
	<ul> <li>Enhanced power supply, upgraded cleaning system, and reinforced frame for improved efficiency, durability, and overall performance</li> </ul>		
Cost Effective	<ul> <li>Supports multiple tooling kits with a single base machine, eliminating the need for additional equipment and reducing costs</li> </ul>		
	<ul> <li>Advanced functionalities are available at no extra cost, providing greater value</li> </ul>		
Advanced Quality Management	<ul> <li>In-built monitoring system to enhance the quality of crimping through regular checks</li> </ul>		
	<ul> <li>Alarms to alert the operator of out-of-spec crimps, helping to maintain consistent quality and reduce errors</li> </ul>		
	<ul> <li>Enables networking or exporting of process control and crimp quality traceability data for better monitoring and analysis</li> </ul>		

Appliances

### **Applications**

- Motor Windings and Connections
- Coil Connections
- Transformer Windings and Connections
- Solid Wire Connections
- Lighting Ballasts
- Power Supplies
- Starters and Alternators

#### **Technical Details**

Specifications		
Crimping Force	ЗТ	
Wire Cross Section CMA Range	400 - 14,000	
Power	AC 220V (Single phase)	
Air	0.6Mpa	
Machine Size (w the Touch Screen)	Width (450mm), Length (1140mm) and Height (624mm)	
Machine Size (w/o the Touch Screen)	Width (450mm), Length (1140mm) and Height (425mm)	
Cycle Time	1.5 seconds	
Quality Monitoring	Crimping force and height monitoring	

## **Ordering Information**

Machine Type Base	Base Machine	Tooling Kit		Wire Stuffer
	Buse Machine	Feeding Kit	Crimper Kit	
62306 Infinite Splice Tooling	<u>2493127-1</u>	<u>2493009-1</u>	<u>2493008-1</u>	<u>2493029-1</u>
62304 Infinite Splice Tooling	<u>2493127-1</u>	<u>2493009-2</u>	<u>2493008-2</u>	<u>2493029-1</u>
62308 Infinite Splice Tooling	<u>2493127-1</u>	<u>2493009-3</u>	<u>2493008-3</u>	<u>2493029-1</u>
62306 Splice Tooling	<u>2493127-1</u>	<u>2493009-1</u>	2492945-2	<u>2493029-1</u>
62303 Splice Tooling	<u>2493127-1</u>	<u>2493009-4</u>	<u>2492945-1</u>	<u>2493029-1</u>
62310 Splice Tooling	<u>2493127-1</u>	<u>2493009-5</u>	2492945-3	<u>2493029-1</u>
1217671 Direct Connect Tooling	<u>2493127-1</u>	<u>2492993-1</u>	<u>2492994-1</u>	<u>2493029-1</u>

#### **Connect With Us**

Our tooling is supported by an established, experienced, and responsive field service organization. TE Connectivity field engineers are located worldwide and are available to assist with on-site and remote service; selection and installation of new equipment; training; and technical support. Service agreements are available to provide protection and support for all your application tooling equipment.

Contact Us Phone: Americas 1-800-722-1111 EMEA 49-6151-607-1518 APAC 86-021-3325-9030

Tooling Portfolio: tooling.te.com

Field Service: te.com/fieldservice

#### te.com

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