END FEED APPLICATOR

- Wire Crimp Height Adjustment
- Insulation Crimp Height Adjustment
- Adjustment Head
- Wire Crimp Disc
- Adjustment Bolt
- Counter
- Insulation Crimp Dial
- Wire Crimper
- Insulation Crimper
- Shear Plates
- Anvil

ISSUE: Too much wire brush
SOLUTION: Adjust stripper position

ISSUE: Terminal cut-off tab deformed
SOLUTION: Replace shear plates and/or the shear

SIDE FEED APPLICATOR

- Wire Crimp Height Adjustment
- Insulation Crimp Height Adjustment
- Adjustment Head
- O-Ring
- Reversible Crimp Height Adjustment Pin
- Ram
- Housing
- Stock Drop
- Strip Guide Plates
- Strip Guide Block
- Base Plate

ISSUE: Too much wire brush
SOLUTION: Adjust stripper position

ISSUE: Improper front to back terminal position causing too much front bellmouth or too much cut-off tab
SOLUTION: Adjust strip guide plate

Mechaical Feed

- Back stroke length adjustment screw
- Fine feed adjustment screw
- Fine feed adjustment lock screw
- Feed forward speed control
- Feed retract speed control
- Terminal pitch adjustment
- Terminal position adjustment screw

Pneumatic Feed

- Back stroke length adjustment lock screw
- Fine feed adjustment screw
- Fine feed adjustment lock screw
- Feed forward speed control
- Feed retract speed control
- Terminal pitch adjustment
- Terminal position adjustment screw

All feed modules and adjustments are the same for side-feed and end-feed applications.

OCEAN 2.0 APPLICATOR

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