



# **MAG-MATE TERMINALS**

# ACCOMMODATING MORE SIZES OF AL AND CU MAGNET WIRE

MAG-MATE terminals are insulation displacement connection (IDC) terminals for copper and aluminum magnet wire terminations. This addition to the product line accommodate single or double 25-24 AWG (0.45-0.50mm dia.) aluminum magnet wires or 27-24 AWG (0.38-0.50mm dia.) copper magnet wires. MAG-MATE terminals with this wire capacity are designated as slot ID 9.

The slot ID 9 parts are available as a poke-in terminal that accepts a 20-18 AWG (0.5-0.8mm2) solid or fused stranded lead wire or a poke-in tab, or as a combination terminal that accepts a poke-in wire as well as offering a 187 series FASTON tab as an input/output option.

As with other MAG-MATE terminals, these are designed to be inserted into specified cavities in bobbins or housings by MAG-MATE terminal insertion machines, precisely positioning the magnet wires within the "U" shaped termination slots. The clean metal-to-metal interface produces stable, gas-tight electrical terminations free of oxides and other contaminants. No pre-stripping of the magnet wire is required, and there is no high temperature soldering or welding process that might damage heat-sensitive wiring or components.

Of course, a broad range of existing MAG-MATE and mini MAG-MATE terminals are available for use with magnet wire ranging from 52-12 AWG (0.254-2.05mm dia.).

### **KEY FEATURES AND BENEFITS**

- Terminates film-insulated copper and aluminum magnet wire
- Helps to eliminate need for pre-stripping conductors
- Accommodates 25-24 AWG (0.45-0.50mm dia.) aluminum wire or 27-24 AWG (0.38-0.50mm dia.) copper wire
- Simultaneously terminates two magnet wires of the same size in one terminal (for splicing or bi-filing)
- Helps to eliminate soldering or welding processes that might damage heat-sensitive wiring or components

# **TECHNICAL DETAILS**

· Material: Tin plated brass

• Product Specification: <u>108-2012</u>

• Application Specification: 114-2046

### **APPLICATIONS**



Motor windings and connections



connections



**Coil connections** 



Lighting ballasts



Transformer windings and connections



Power supplies

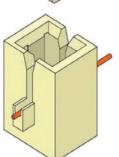
# **PART DETAILS**

Part Number	Туре	Copper Magnet Wire Range		Aluminum Magnet Wire Range		Lead Wire Range		Stock Thickness		Typical Cavity
		AWG	mm dia.	AWG	mm dia.	AWG	mm²	in	mm	Size
<u>2825380-1</u>	Poke-in	27-24	0.38-0.5	25-24	0.45- 0.50	20-18	0.5-0.8	0.0157	0.4	2
2825382-1	Combination Poke-in/187									
	FASTON Tab									

### MAG-MATE TERMINAL AND CAVITY



Poke-in terminal



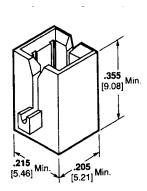
**Up to 4 contact points** for magnet wire

**Up to 2 magnet wires** of the same diameter

Cavities are either integrated into coil bodies or especially designed cavity housings.

# TYPICAL PLASTIC CAVITY

For reference only. Not a purchased item. Manufacture only according to TE specification.



Cavity Size 2 .300 [7.62]

Box MAG-MATE

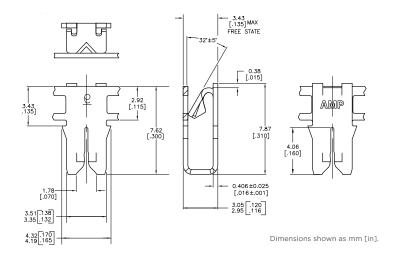
(Application Spec. <u>114-2046</u>)

Dimensions shown as in [mm].

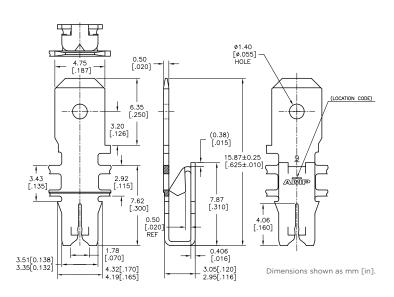
# **OUTLINE DIMENSIONS**

See customer drawings on te.com for more detail.

# 2825380-1



## 2825382-1



#### TE TECHNICAL SUPPORT CENTER

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# te.com/mag-mate-terminals

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