

# CIRCULAR PLASTIC CONNECTORS (CPC)

## CPC Series 1



Series 1 connectors permit the use of multiple combinations of signal and coaxial circuits in the same housing by accepting durable Multimate contacts. These pin and socket contacts include Type III+ and subminiature coaxial contacts, interchangeable in the same Multimate contact cavity. Type III+ contacts (.062 [1.57] pin diameter) are capable of carrying a maximum of 13 amperes when crimped in wire. Type III solder contacts and posted contacts for pc board applications are also available. Many connector arrangements offer both standard and reverse mate contact loading - from 4 thru 37 positions.

Circular Plastic Connectors (CPC) are rugged, cost-effective connectors that can be used to provide power input and output to and from devices. Common applications are control cabinets, energy management systems, power generators, material handling, agriculture equipment, battery management systems, industrial machinery, rolling stock, forklifts, welding equipment, robotics, construction equipment, power supplies, industrial scales and weighting, etc.

The use of Circular Plastic Connectors enables customers to reduce installation time, meet harsh and space saving requirements, design with high-performance materials, and speed up their go-to-market plans.

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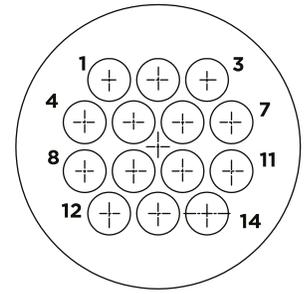
## Circular Plastic Connector Selector Tool

# CONNECTOR SERIES AND TYPES

## Series 1 – Size 16 Contacts

Series 1 connectors permit the use of multiple combinations of signal and coaxial circuits in the same housing by accepting durable Multimate contacts. These pin and socket contacts include Type III+ and subminiature coaxial contacts, interchangeable in the same Multimate contact cavity. Type III+

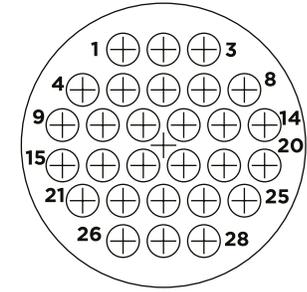
contacts (.062 [1.57] pin diameter) are capable of carrying a maximum of 13 amperes when crimped in wire. Type III solder contacts and posted contacts for pc board applications are also available. Many connector arrangements offer both standard and reverse mate contact loading – **from 4 thru 37 positions.**



## Series 2 – Size 20 Contacts

Series 2 connectors accept Size 20 DF (precision formed) and Size 20 DM (screw-machined) pin and socket contacts with a .040 [1.02] pin diameter. Size 20 DF contacts are available in crimp and solder versions, as well as a posted version for wrap-

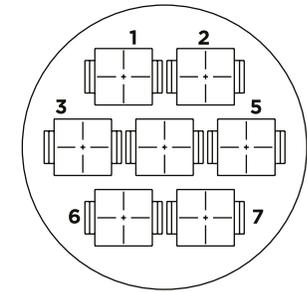
type and pc board applications. Maximum current carrying capability is 7.5 amperes. Many connector arrangements offer both standard and reverse mate contact loading – **from 8 thru 63 positions.**



## Series 3 – Power Contacts

Series 3 connectors accept Type XII power contacts which can carry up to 25 amps per contact. These contacts will accommodate a wire size range of 16 to 10 AWG [1.4 to 5 mm<sup>2</sup>]. Two connector sizes are available in

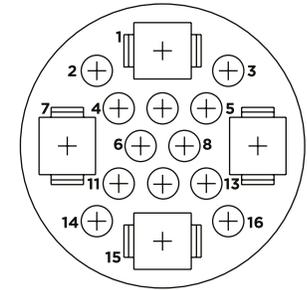
both standard and reverse mate connector arrangements **3 and 7 positions.**



## Series 4 – Combination, Size 16 and Power Contacts

Series 4 connectors accept Size 16 Multimate and Type XII power contacts, combining the signal and coaxial circuit capabilities of Series 1 connectors with the power circuit capabilities of Series 3 connectors. Available in three

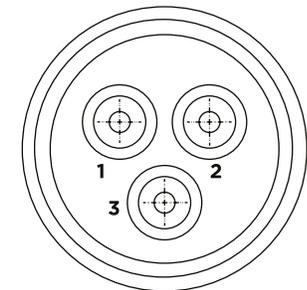
connector sizes offering power mixing combinations totaling **13, 16 and 22 positions.**



## Series 5 – Power Contacts .125 POWERBAND

Series 5 connectors combine the revolutionary performance of the new AMP POWERBAND Contact, high current contact in configurations similar to the Series 3 connectors. AMP POWERBAND contacts offer the electrical performance of the best Mil Spec Size 8 screwmachined contacts with the economy and productivity of

strip-fed, precision formed contacts. Series 5 connectors are environmentally sealable to meet IEC IP 65 and IP 67 specifications. Rated at 250 VAC or VDC, 50 amperes maximum in a single contact, the connectors are available in free-hanging and panelmount applications – **one connector configuration containing three .125 POWERBAND contacts.**

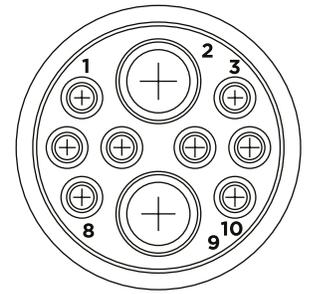


# CONNECTOR SERIES AND TYPES

## Series 6 – Combination, Size 16 and .125 POWERBAND Contacts

Series 6 combines the high current and environmental sealing capability of Series 5, POWERBAND contacts, and the reliability of signal carrying, low current Type III+ contacts. This combination of power and

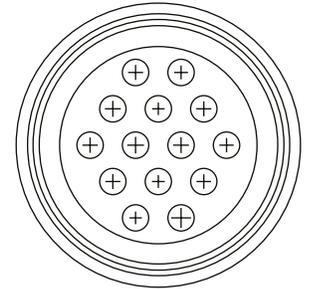
signal contacts is offered in **one connector configuration containing two .125 POWERBAND contacts and eight Type III+ signal pin and socket contacts.positions.**



## MIL-C-5015 Style – Size 16 Contacts

This new addition to the AMP Circular Plastic Connector Line is specifically designed to be **intermateable with Metal-Shell size 20-14 and 18-10, MIL-C-5015 Style connector systems.** The high impact resistant plastic housing offers the advantages of light weight and lower cost than existing metal-shell connectors. In addition the connector design prevents mismatching when used

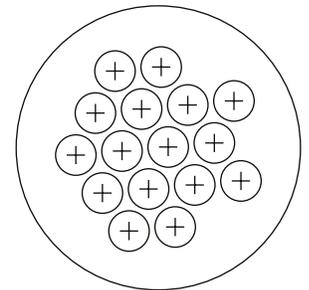
with other insert arrangements. As part of the AMP Multimate family of connectors, the MIL-C-5015 style connector offers the economies of crimp Type III+ pin and socket contacts in reel-mounted, strip-form for high volume automatic machine termination, as well as in loose piece-form for low volume, prototype or maintenance and repair.



## Metal-Shell, Circular Plastic Connectors

Metal-Shell CPC connectors consist of a black thermoplastic insert in a nickel-plated, zinc alloy shell. These connectors are currently available in **shell sizes 14, 22 and 28, and in two**

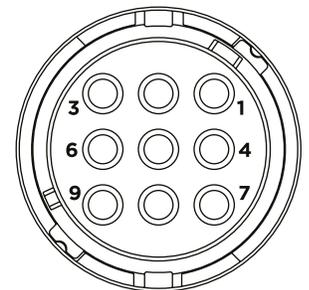
**basic configurations consisting of plugs and square flange receptacles.**



## Miniature CPC Connectors

These compact connectors accept existing Mini-Universal MATE-N-LOK pin and socket contacts, 30-22 AWG [.05-.3 mm<sup>2</sup>]. Two shell sizes (8 or 11) are available, accommodating **from**

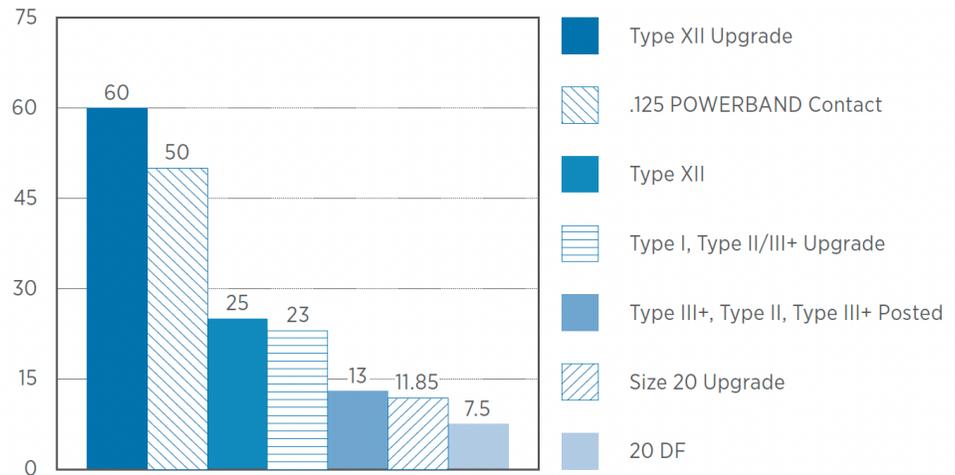
**1 to 4 and 5 to 9 positions.** Featuring high contact density and IP67 sealing, these durable connectors are well suited for many wire-to-wire and wire-to-panel applications.



# CURRENT CARRYING CAPABILITIES

The total current capacity of each contact in a given connector is dependent upon the heat rise resulting from the combination of electrical loads of the contacts in the connector arrangement and the maximum ambient temperature in which the connector will be operating. Caution must be taken so that this combination of conditions does not cause the internal temperature of the connector to exceed the maximum operating temperature of the housing material. Several variables which must be considered when determining this maximum current capability for your application are:

**Contact Current Guide** Maximum Current (Amperes) for Largest Wire Size



**Wire Size-** Larger wire will carry more current since it has less internal resistance to current flow and generates less heat. The wire also conducts heat away from the connector.

**Connector Size-** In general, with more circuits in a connector, less current per contact can be carried.

**Current Load Distribution-** Spreading those lines with greater current loads throughout the connector, particularly around the outer perimeter, will enhance heat dissipation.

**Ambient Temperature-** With higher ambient temperatures, less current can be carried.

## Contact Selector Chart

Connector Type	20 DF	Type II	Type III+	Posted Type III+	Type XII	POWERBAND Contacts
CPC Series 1		✓	✓	✓		
CPC Series 2	✓					
CPC Series 3					✓	
CPC Series 4		✓	✓		✓	
CPC Series 5						✓
CPC Series 6		✓	✓			✓
CPC 5015			✓			
CMC Series 1		✓	✓	✓		
CMC Series 2	✓					
CMC Series 3					✓	
CMC Series 4		✓	✓		✓	

Note: All part numbers are RoHS Compliant.

## CABLE OR PANEL MOUNT

**Standard Mate Connectors** (Receptacles accept pin contacts, Plugs accept socket contacts)

Arrangement		Keying	Square Flange Receptacle		Free-Hanging Receptacle	Plug
Shell Size	No. of Positions		With Threaded Inserts <sup>1</sup>	With Mounting Holes		
11-4		A	<a href="#">208130-1</a>	<a href="#">206061-1</a>	<a href="#">206153-1</a>	<a href="#">206060-1</a>
13-9		A	<a href="#">208131-1</a>	<a href="#">206705-1</a>	<a href="#">206705-2</a>	<a href="#">206708-1</a>
17-16		A	<a href="#">206036-8</a>	<a href="#">206036-1</a>	<a href="#">206036-3</a>	<a href="#">206037-1</a>
		B	-	<a href="#">213862-1</a>	-	<a href="#">213849-1</a>
23-24		A	<a href="#">211839-1</a>	<a href="#">206838-1</a>	<a href="#">206838-2</a>	<a href="#">206837-1</a>
		B	-	<a href="#">213866-1</a>	-	<a href="#">213851-1</a>
23-37		A	<a href="#">787610-1</a>	<a href="#">206151-1</a>	<a href="#">206151-2</a>	<a href="#">206150-1</a>
		B	-	<a href="#">213860-1</a>	-	<a href="#">213848-1</a>

<sup>1</sup> Four 4-40 threaded inserts per receptacle.

**Reverse Mate Connectors** (Receptacles accept socket contacts, Plugs accept pin contacts)

Arrangement		Keying	Square Flange Receptacle		Free-Hanging Receptacle	Plug
Shell Size	No. of Positions		With Threaded Inserts <sup>1</sup>	With Mounting Holes		
11-4		A	<a href="#">211102-1</a>	<a href="#">206430-1</a>	<a href="#">206430-2</a>	<a href="#">206429-1</a>
17-14		A	<a href="#">211103-1</a>	<a href="#">206043-1</a>	<a href="#">206043-3</a>	<a href="#">206044-1</a>
		B	-	<a href="#">796437-2</a>	-	<a href="#">796449-1</a>
23-37		A	<a href="#">206306-5</a>	<a href="#">206306-1</a>	<a href="#">206306-2</a>	<a href="#">206305-1</a>
		B	-	<a href="#">213864-1</a>	-	<a href="#">213850-1</a>

<sup>1</sup> Four 4-40 threaded inserts per receptacle.  
Key Style "A" is the Standard 5 Locating Key arrangement. Key Style "B" is the 4 Locating Key arrangement.

### Replacement Coupling Rings

Shell Size	Part No.
11	<a href="#">213811-1</a>
13	<a href="#">213813-1</a>
17	<a href="#">213810-1</a>
23	<a href="#">213812-1</a>

### Material

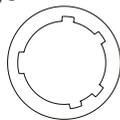
**Housing** - Thermoplastic, 94V-0 rated, black

### Related Product Data

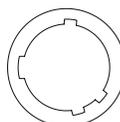
**Contacts** - Pages [13-17](#)  
**Contact Arrangement** - Page [18](#)  
**Component Dimensions** - Page [19](#)  
**Accessories** - Pages [20-27](#)

### Keying

Molded-in keying in two configurations:  
**A** - Standard Configuration: 5 Keys



**B** - Optional Configuration: 4 Keys to prevent mismatching of standard and reverse mate.



(Accepts Type III+, High Current Power and Type II Contacts)



Square Flange Receptacle



Free-Hanging Receptacle



Plug

Listed part numbers are for connectors only; **contacts must be ordered separately.**

# CABLE OR PANEL MOUNT, VDE TESTED

**Standard Mate Connectors** (Receptacles accept pin contacts, Plugs accept socket contacts)

Arrangement		Keying	Square Flange Receptacle		Plug
Shell Size	No. of Positions		With Threaded Inserts <sup>1</sup>	With Mounting Holes	
13-7		A	<a href="#">211401-4</a>	<a href="#">211401-1</a>	<a href="#">211399-1</a>
17-9		A	<a href="#">211767-2</a>	<a href="#">211767-1</a>	<a href="#">211766-1</a>
23-19		A	<a href="#">211771-2</a>	<a href="#">211771-1</a>	<a href="#">211770-2</a>
		B	-	<a href="#">213870-1</a>	<a href="#">213853-1</a>

<sup>1</sup> Four 4-40 threaded inserts per receptacle.

**Reverse Mate Connectors** (Receptacles accept socket contacts, Plugs accept pin contacts)

Arrangement		Keying	Square Flange Receptacle (With Mounting Holes <sup>1</sup> )	Free-Hanging Receptacle	Plug
Shell Size	No. of Positions				
13-7		A	<a href="#">211398-1</a>	<a href="#">211398-2</a>	<a href="#">211400-1</a>
17-9		A	<a href="#">211769-1</a>	<a href="#">211769-3</a>	<a href="#">211768-1</a>
		B	<a href="#">796439-2</a>	-	<a href="#">796450-1</a>
23-19		A	<a href="#">211773-1</a>	-	<a href="#">211772-1</a>
		B	<a href="#">213868-1</a>	-	<a href="#">213852-1</a>

<sup>1</sup>Square flange receptacles available with 4-40 threaded inserts in mounting holes. [contact TE Connectivity](#)  
Key Style "A" is the Standard 5 Locating Key arrangement. Key Style "B" is the 4 Locating Key arrangement.

## Replacement Coupling Rings

Shell Size	Part No.
13	<a href="#">213813-1</a>
17	<a href="#">213810-1</a>
23	<a href="#">213812-1</a>

## Material

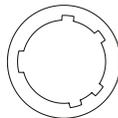
**Housing** - Thermoplastic, 94V-0 rated, black

## Related Product Data

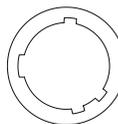
**Contacts** - Pages [13-17](#)  
**Contact Arrangement** - Page [18](#)  
**Component Dimensions** - Page [19](#)  
**Accessories** - Pages [20-27](#)

## Keying

Molded-in keying in two configurations:  
**A** - Standard Configuration: 5 Keys



**B** - Optional Configuration: 4 Keys to prevent mismatching of standard and reverse mate.



(Accepts Type III+, High Current Power and Type II Contacts)



Square Flange Receptacle



Plug

- Designed to meet requirements of VDE as shown in DIN Specification 57627
- Recognized under the Component Program of Underwriters Laboratories Inc. for 600 VAC and 600 VDC service, File No. E28476
- Certified by Canadian Standards Association, File No. LR 7189



Listed part numbers are for connectors only; **contacts must be ordered separately.**

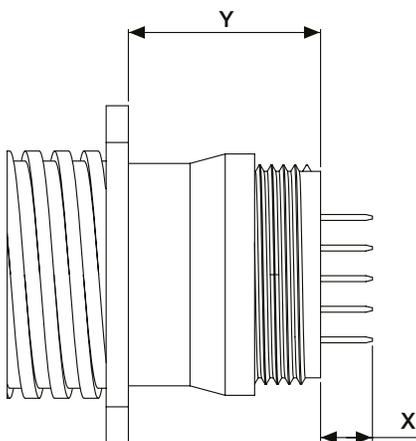
# SQUARE FLANGE RECEPTACLES, PRINTED CIRCUIT BOARD MOUNT

Standard Mate (Posted Pin Contacts)

with .025 [0.64] sq. solder tails

Arrangement		Receptacle Assemblies		Keying Style	Dimensions		Contact Finish Code	Peripheral Seal
Shell Size	No. of Pos	Mounting Holes	4-40 Threaded Inserts		X	Y		
11-4	-	-	<a href="#">207825-9</a>	A	.119 [3.02]	.816 [20.73]	A	N
13-7	-	-	<a href="#">1-796433-1</a>	A	.220 [5.59]	.816 [20.73]	A	N
13-9	-	<a href="#">208223-9</a>	-	A	.220 [5.59]	.816 [20.73]	A	N
	-	-	<a href="#">1-208223-0</a>	A	.220 [5.59]	.816 [20.73]	A	N
17-16	-	-	<a href="#">1-207303-4</a>	A	.220 [5.59]	.816 [20.73]	A	N
	-	<a href="#">1-207303-5</a>	-	A	.220 [5.59]	.816 [20.73]	C	N
	-	<a href="#">1-207303-3</a>	-	A	.220 [5.59]	.816 [20.73]	A	N
	-	<a href="#">213855-3</a>	<a href="#">213855-4</a>	B	.220 [5.59]	.816 [20.73]	A	N
23-19	-	<a href="#">213782-4</a>	-	A	.429 [10.90]	.674 [17.12]	A	N
	-	<a href="#">213859-2</a>	-	B	.618 [15.70]	.654 [16.61]	C	N
23-24	-	-	<a href="#">213588-2</a>	A	.220 [5.59]	.654 [16.61]	C	N
	-	<a href="#">213798-3</a>	-	A	.618 [15.70]	.679 [17.24]	A	N
	-	<a href="#">213780-2</a>	-	A	.220 [5.59]	.654 [16.61]	A	N
23-37	-	<a href="#">1-206934-1</a>	-	A	.220 [5.59]	.654 [16.61]	A	N
	-	-	-	A	.119 [3.02]	.654 [16.61]	A	N
	-	-	<a href="#">1-206934-7</a>	A	.119 [3.02]	.654 [16.61]	A	Y
	-	<a href="#">1-206934-8</a>	-	A	.429 [10.90]	.654 [16.61]	A	N
	-	<a href="#">213854-3</a>	-	B	.429 [10.90]	.654 [16.61]	A	N

**Note:** Posts are .017 [0.43] offset from centerline of contacts. All posts must be oriented in the same plane for proper contact/post location.



Dimensions X and Y are in the chart above.  
See page 19 for all other dimensions



## Material

**Housing** - Thermoplastic, 94V-0 rated, black

## Contacts -

- A - Duplex plated gold flash on entire contact with .000030 [0.00076] min. precious metal on contact engagement area, tin on the termination area
- C - Plated tin on the entire contact, tin on the termination area

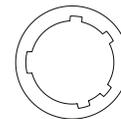
## Related Product Data

**Contact Arrangement** - Page 18

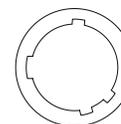
## Keying

Molded-in keying in two configurations:

- A - Standard Configuration: 5 Keys



- B - Optional Configuration: 4 Keys to prevent mismatching of standard and reverse mate.



## Other Available Posted Contacts

TE Connectivity can make available contacts with various solder tail lengths for loading into the standard or reverse mate, square flange receptacles for applications requiring custom solder tail lengths.

# SQUARE FLANGE RECEPTACLES, PRINTED CIRCUIT BOARD MOUNT

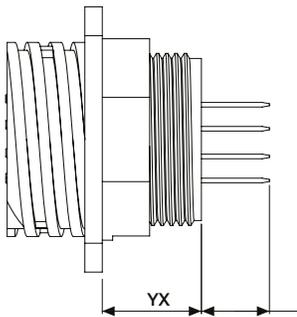
Reverse Mate (Posted Socket Contacts)

with .025 [0.64] sq. solder tails

Arrangement		Receptacle Assemblies (Mounting Holes)	Keying Style	Dimensions		Contact Finish Code	Peripheral Seal
Shell Size	No. of Pos			X	Y		
11-4		<a href="#">208283-4</a>	A	.159 [4.04]	.536 [13.61]	A	N
		<a href="#">1-788130-1</a>	A	.704 [17.88]	.541 [13.74]	C	N
17-9		<a href="#">1-213826-1</a>	A	.220 [5.59]	.536 [13.61]	C	Y
17-14		<a href="#">213729-9</a>	A	.368 [9.35]	.536 [13.61]	A	N
		<a href="#">1-213825-7</a>	A	.220 [5.59]	.536 [13.61]	C	Y
23-19		<a href="#">213827-8</a>	A	.368 [9.35]	.374 [9.50]	C	Y
23-37		<a href="#">2-208224-1</a>	A	.557 [14.15]	.374 [9.50]	A	N
		<a href="#">213856-4</a>	B	.557 [14.15]	.374 [9.50]	A	N
		<a href="#">207890-2</a>	A	.159 [4.04]	.374 [9.50]	A	N

**Note:** Posts are .017 [0.43] offset from centerline of contacts. All posts must be oriented in the same plane for proper contact/post location.

Square flange receptacles available with 4-40 threaded inserts in mounting holes, [contact TE Connectivity](#)



Dimensions X and Y are in the chart above.  
See page [19](#) for all other dimensions



## Material and Finish

**Housing** - Thermoplastic, 94V-0 rated, black

## Contacts -

- A - Duplex plated gold flash on entire contact with .000030 [0.00076] min. precious metal on contact engagement area, tin on the termination area
- C - Plated tin on the entire contact, tin on the termination area

## Related Product Data

Contact Arrangement - Page [18](#)

# SPECIAL CPC CONNECTORS, SQUARE FLANGE RECEPTACLES, PRINTED CIRCUIT BOARD MOUNT

With Round Posted Contacts  
(Size 16), Contact Arrangement 17-16



## Material and Finish

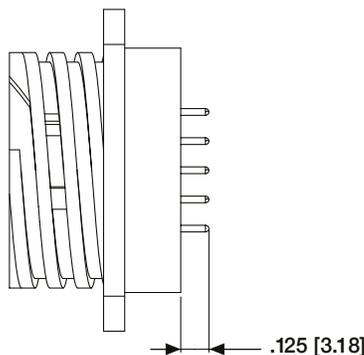
**Housing** - Thermoplastic, 94V-0 rated, heat-stabilized, fire-resistant, self-extinguishing, black

**Contacts** - Brass

## Plating -

**Connector Part No. [207292-1](#)** - Plated tin over .000050 [0.00127] min. nickel on entire contact

**Connector Part No. [207292-2](#)** - Plated .000030 [0.00076] min. gold over .000050 [0.00127] min. nickel on entire contact



## Note: Notes:

1. Connector can be used for pressure bulkhead feedthru (sealed) applications.
2. Receptacle is Standard Mate, supplied preloaded with 16 special round posted pin contacts, .030 [0.76] diameter.

Dimensions are in inches and millimeters unless otherwise specified. Values in brackets are metric equivalents.  
Dimensions are shown for reference purposes only. Specifications subject to change.

## SPECIAL CPC CONNECTORS, SQUARE FLANGE RECEPTACLES

With Solder Type Contacts  
(Size 16), Contact Arrangement  
17-16



### Material and Finish

**Housing** - Thermoplastic,  
94V-0 rated, heat-stabilized,  
fireresistant,  
self-extinguishing, black

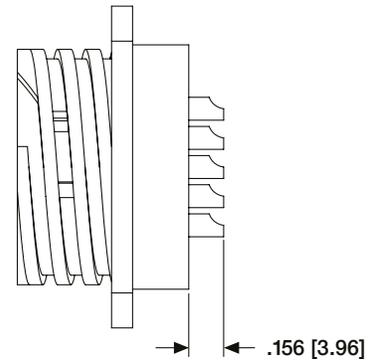
**Contacts** - Brass

### Plating -

Plated .000030 [0.00076] min.  
gold over .000030 [0.00076]  
min. nickel on entire contact

### Connector Part No. [206404-2](#) -

Plated tin over .000100  
[0.00254] min. copper on entire  
contact



**Note:** 1. Connector can be used for pressure bulkhead feedthru (sealed) applications.  
2. Receptacle is standard mate, supplied preloaded with 16 special solder cup pin contacts.

## SPECIAL CPC CONNECTORS, FEED-THRU

Pressure Rating up to 30 psi



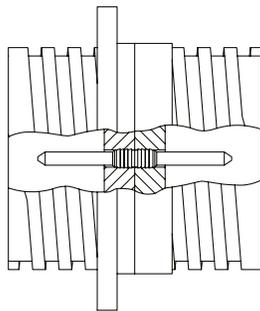
Arrangement		Standard Numbering Plug	Reverse Numbering Plug	Feed-Thru Receptacle
Shell Size	No. of Positions			
11-4		<a href="#">206060-1</a>	<a href="#">206516-1</a>	<a href="#">206518-2</a>
17-16		<a href="#">206037-1</a>	<a href="#">206554-1</a>	<a href="#">206552-1</a>

**Note:** Feed-Thru Receptacles are **fully loaded** with Size 16, feed-thru pin contacts. Order Size 16 crimp, snap-in socket contacts for plugs separately.

### Material and Finish

**Housing** - Thermoplastic,  
94V-0 rated, black

**Contacts** - Copper alloy,  
gold over nickel plated



# SQUARE FLANGE RECEPTACLES, RIGHT-ANGLE, POSTED

## Standard Mate (Posted Pin Contacts)

Arrangement		Receptacle Assemblies		Contact Body Finish Code	Mating Plug Part No.
Shell Size	No. of Positions	Mounting Holes	4-40 Threaded Inserts		
11-4		<a href="#">1-796403-1</a>	<a href="#">1-796403-2</a>	B	<a href="#">206060-1</a>
13-7		-	<a href="#">1-796435-2</a>	B	<a href="#">211399-1</a>
13-9		<a href="#">1-796375-1</a>	<a href="#">1-796375-2</a>	B	<a href="#">206708-1</a>
17-16		<a href="#">1-796404-1</a>	-	B	<a href="#">206037-1</a>
23-24		-	-	A	<a href="#">206837-1</a>
		<a href="#">1-796387-2</a>	-	B	<a href="#">206837-1</a>
23-37		<a href="#">1-796406-1</a>	-	B	<a href="#">206150-1</a>

with .025 [0.64] sq. solder tails



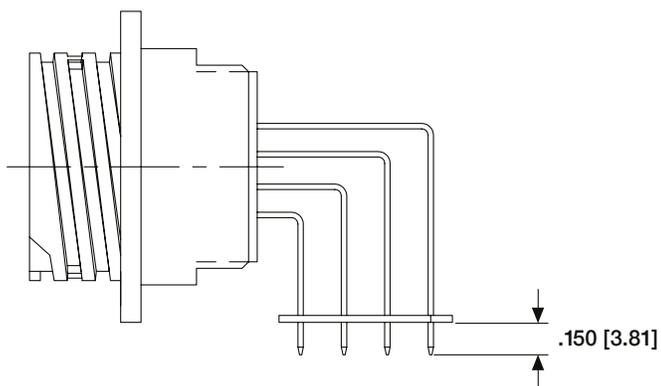
Square Flange Receptacle

## Reverse Mate (Posted Socket Contacts)

Arrangement		Receptacle Assemblies (Mounting Holes)	Contact Body Finish Code	Mating Plug Part No.
Shell Size	No. of Positions			
11-4		<a href="#">1-796407-1</a>	B	<a href="#">206429-1</a>
13-7		<a href="#">1-796500-1</a>	B	<a href="#">211400-1</a>
17-14		<a href="#">796348-5</a>	B	<a href="#">206044-1</a>
23-19		<a href="#">1-796502-1</a>	B	<a href="#">211772-1</a>
23-37		<a href="#">1-796409-1</a>	B	<a href="#">206305-1</a>

See page 19 for callout dimensions

Square flange receptacles available with 4-40 threaded inserts in mounting holes, [contact TE Connectivity](#)



## Material and Finish

**Housing** – Thermoplastic, 94V-0 rated, black

**Location Wafer** – Phenolic, black

**Contact Posts** –

.000100 [0.00254] min. tin over .000100 [0.00254] min. copper

**Contact Body** –

A – .000100 [0.00254] min. tin over .000050 [0.00127] min. nickel

B – .000030 [0.000762] min. precious metal for a length of .200 [5.08] min. from mating end, with remainder gold flash, both over .000050 [0.00127] min. nickel

## Related Product Data

**Contact Arrangements** – Page 18

**Component Dimensions** – Page 19

**Keying** – Standard Configuration:

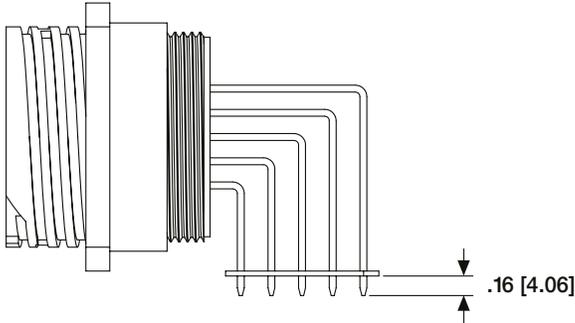
5 Keys – Page 8

## SQUARE FLANGE RECEPTACLES, RIGHT-ANGLE, POSTED

Standard Mate (Posted Pin Contacts)

Arrangement		Receptacle Assemblies	Contact Body Finish Code	Mating Plug Part No.
Shell Size	No. of Positions			
	13-7	<a href="#">1776903-1</a>	B	<a href="#">211399-1</a>
	17-16	<a href="#">1776904-1</a>	B	<a href="#">206037-1</a>
	23-24	<a href="#">1776905-1</a>	B	<a href="#">206837-1</a>
	23-37	<a href="#">1776906-1</a>	B	<a href="#">206150-1</a>

See page 19 for dimensions



with .045 [1.14] sq. solder tails.  
For Higher Current Applications



### Material and Finish

**Housing** - Thermoplastic, 94V-0 rated, black

**Location Wafer** - Phenolic, black

**Contact Posts** -  
.000100 [0.00254] min. tin over  
.000100 [0.00254] min. copper

**Contact Body** -

B - .000030 [0.000762] min. precious metal for a length of .200 [5.08] min. from mating end, with remainder gold flash, both over .000050 [0.00127] min. nickel

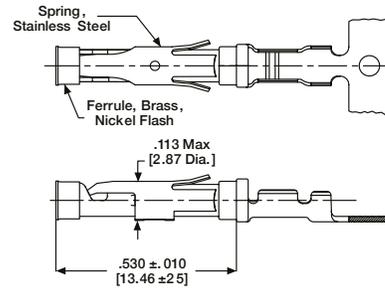
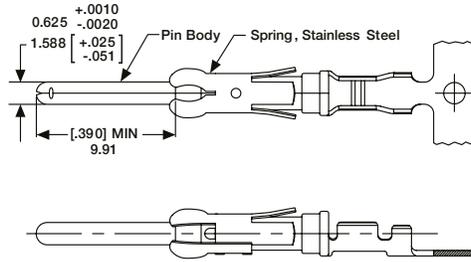
# SIGNAL CONTACTS, TYPE III+, CRIMP, SNAP-IN



Socket



Pin



**Material and Finish**  
See chart.

**Contact Body** - Copper alloy  
**Retention Spring** - Stainless steel

**Technical Documents**  
Application Specification - [114-10004](#)  
Product Specification - [108-10042](#)

**Contact Size 16 - Pin Diameter .062 [1.57] (Test Current, 13 Ampere)†**

Wire Size Range		Ins. Dia. Range	Contact Finish	Strip Form Contact No.		Loose Piece Contact No.		Tooling Part No.	
AWG	mm <sup>2</sup>			Pin	Socket	Pin	Socket	Loose Piece Hand Tool	Strip Form Applicators
30-28	0.05-0.09	.015-.030 [0.38-0.76]	15 Precious metal/Tin <sup>2</sup>	<a href="#">788085-3</a>	<a href="#">788088-2</a>	-	-	-	***
		.015-.030 [0.38-0.76]	30 Precious metal/Tin <sup>3</sup>	<a href="#">788085-1</a>	<a href="#">788088-1</a>	-	-	-	***
30-26	0.05-0.15	.040-.060 <sup>1</sup> [1.02-1.52]	Tin	<a href="#">1-66425-2</a>	<a href="#">1-66424-1</a>	-	-	<a href="#">91515-1</a>	***
		.040-.060 <sup>1</sup> [1.02-1.52]	15 Precious metal/Tin <sup>2</sup>	<a href="#">66425-7</a>	<a href="#">66424-7</a>	<a href="#">66429-3</a>	<a href="#">66428-3</a>		
		.040-.060 <sup>1</sup> [1.02-1.52]	30 Precious metal/Tin <sup>3</sup>	<a href="#">66425-8</a>	<a href="#">66424-8</a>	<a href="#">66429-4</a>	<a href="#">66428-4</a>	<a href="#">2151847</a> -□	
		.014-.030 <sup>1</sup> [0.36-0.76]	15 Precious metal/Tin <sup>2</sup>	<a href="#">66393-7</a>	<a href="#">66394-7</a>	-	-		
26-24	0.12-0.2	.035-.055 <sup>1</sup> [0.89-1.40]	Tin	<a href="#">1-66106-5</a>	<a href="#">1-66108-5</a>	<a href="#">1-66107-1</a>	<a href="#">1-66109-7</a>	<a href="#">91515-1</a> or <a href="#">58495-1</a> *	<a href="#">2266335</a> -□
		.035-.055 <sup>1</sup> [0.89-1.40]	15 Precious metal/Tin <sup>2</sup>	<a href="#">66106-7</a>	<a href="#">66108-7</a>	<a href="#">66107-3</a>	<a href="#">66109-3</a>		
		.035-.055 <sup>1</sup> [0.89-1.40]	30 Precious metal/Tin <sup>3</sup>	<a href="#">66106-8</a>	<a href="#">66108-8</a>	<a href="#">66107-4</a>	<a href="#">66109-4</a>		
24-20	0.2-0.6	.040-.080 <sup>1</sup> [1.02-2.03]	Tin	<a href="#">2-66102-5</a>	<a href="#">3-66104-0</a>	<a href="#">1-66103-8</a>	<a href="#">1-66105-9</a>	<a href="#">91515-1</a> or <a href="#">58495-1</a> *	<a href="#">2151016</a> -□
		.040-.080 <sup>1</sup> [1.02-2.03]	15 Precious metal/Tin <sup>2</sup>	<a href="#">66102-8</a>	<a href="#">66104-8</a>	<a href="#">66103-3</a>	<a href="#">66105-3</a>		
		.040-.080 <sup>1</sup> [1.02-2.03]	30 Precious metal/Tin <sup>3</sup>	<a href="#">66102-9</a>	<a href="#">66104-9</a>	<a href="#">66103-4</a>	<a href="#">66105-4</a>	<a href="#">91542-1</a>	<a href="#">2151669</a> -□
		.060-.120 <sup>5</sup> [1.52-3.05]	Tin	<a href="#">1-66564-2</a>	<a href="#">1-66563-1</a>	<a href="#">66566-7</a>	<a href="#">66565-7</a>		
		.060-.120 <sup>5</sup> [1.52-3.05]	30 Precious metal/Tin <sup>3</sup>	<a href="#">66564-8</a>	<a href="#">66563-8</a>	<a href="#">66566-4</a>	<a href="#">66565-4</a>	<a href="#">91523-1</a>	<a href="#">2151641</a> -□
		.080-.100 <sup>1</sup> [2.03-2.54]	Tin	<a href="#">1-66332-4</a>	<a href="#">1-66331-4</a>	<a href="#">1-66400-0</a>	<a href="#">1-66399-0</a>		
		.080-.100 <sup>1</sup> [2.03-2.54]	15 Precious metal/Tin <sup>2</sup>	<a href="#">66332-7</a>	<a href="#">66331-7</a>	<a href="#">66400-3</a>	<a href="#">66399-3</a>		
		.080-.100 <sup>1</sup> [2.03-2.54]	30 Precious metal/Tin <sup>3</sup>	<a href="#">66332-8</a>	<a href="#">66331-8</a>	<a href="#">66400-4</a>	<a href="#">66399-4</a>		
18-16	0.8-1.4	.080-.100 <sup>1</sup> [2.03-2.54]	Tin	<a href="#">1-66098-8</a>	<a href="#">1-66100-9</a>	<a href="#">1-66099-5</a>	<a href="#">1-66101-9</a>	<a href="#">91505-1</a> or <a href="#">91523-1</a> or <a href="#">58495-1</a> *	<a href="#">2151023</a> -□
		.080-.100 <sup>1</sup> [2.03-2.54]	15 Precious metal/Tin <sup>2</sup>	<a href="#">66098-8</a>	<a href="#">66100-8</a>	<a href="#">66099-3</a>	<a href="#">66101-3</a>		
		.080-.100 <sup>1</sup> [2.03-2.54]	30 Precious metal/Tin <sup>3</sup>	<a href="#">66098-9</a>	<a href="#">66100-9</a>	<a href="#">66099-4</a>	<a href="#">66101-4</a>		
18-14	0.8- 2.0	.080-.100 <sup>1</sup> [2.03-2.54]	Tin	<a href="#">1-66359-4</a>	<a href="#">1-66358-6</a>	<a href="#">1-66361-2</a>	<a href="#">1-66360-2</a>	<a href="#">91519-1</a>	<a href="#">2151101</a> -□
		.080-.100 <sup>1</sup> [2.03-2.54]	15 Precious metal/Tin <sup>2</sup>	<a href="#">66359-9</a>	<a href="#">66358-9</a>	<a href="#">66361-3</a>	<a href="#">66360-3</a>		
		.080-.100 <sup>1</sup> [2.03-2.54]	30 Precious metal/Tin <sup>3</sup>	<a href="#">1-66359-0</a>	<a href="#">1-66358-0</a>	<a href="#">66361-4</a>	<a href="#">66360-4</a>	<a href="#">91521-1</a>	<a href="#">2151405</a> -□
		.110-.150 <sup>2</sup> [2.79-3.81]	Tin	<a href="#">66597-8</a>	<a href="#">66598-9</a>	<a href="#">66602-8</a>	<a href="#">66601-9</a>		
		.110-.150 <sup>2</sup> [2.79-3.81]	30 Precious metal/Tin <sup>3</sup>	<a href="#">66597-2</a>	<a href="#">66598-2</a>	<a href="#">66602-2</a>	<a href="#">66601-2</a>		

† Single contact, free-air test current is not to be construed as contact rating current. Use only for testing. Refer to contact current carrying capability information on page 5.

<sup>1</sup> Overall insulation crimp diameter, including crimp barrel, must not exceed .125 [3.18].

<sup>2</sup> .000015 [.00038] min precious metal plate in the mating area, .000050 [.00127] min matte tin plate in the wire crimp area, both over .000030 [.00076] min nickel underplate.

<sup>3</sup> .000030 [.00076] min precious metal plate in the mating area, .000050 [.00127] min matte tin plate in the wire crimp area, both over .000030 [.00076] min nickel underplate.

<sup>5</sup> Contacts can ONLY be used in: Metrimate; CPC Series 1 (Arr. 23-19 & 23-24), Series 4 (Arr. 23-13M, 23-16M, 23-22M), and VDE connectors.

\* Commercial PRO-CRIMPER II hand tool for field repair only. Note: Die Set can be adapted for use with 626 Pneumatic Tool System. Insertion Tool Part No. [91002-1](#) (for insulation diameters .070 [1.78] or less), No. [200893-2](#) (for insulation diameters .090 [2.29] max.). Extraction Tool Part No. [305183](#) (Instruction Sheet 408-1216)

\*\*\* Call Technical Support for Machine Applicator Part Numbers.

Dimensions are in inches and millimeters unless otherwise specified. Values in brackets are metric equivalents.  
Dimensions are shown for reference purposes only. Specifications subject to change.

# SIGNAL CONTACTS, ENHANCED HIGH CURRENT TYPE III+, CRIMP, SNAP-IN

Contact Size 16 - Pin Diameter .062 [1.57]

Wire Size Range		Ins. Dia. Range	Contact Finish	Strip Form Contact No.		Loose Piece Contact No.		Tooling Part No.	
AWG	mm <sup>2</sup>			Pin	Socket	Pin	Socket	Loose Piece Hand Tool	Strip Form Applicators
18-14	0.8-2.0	.080-.100 <sup>1</sup> [2.03-2.54]	Gold <sup>3</sup>	<a href="#">1-66359-6</a>	<a href="#">1-66358-9</a>	<a href="#">1-66361-4</a>	<a href="#">1-66360-4</a>	91519-1	<a href="#">2151101-□</a> ***
		.080-.100 <sup>1</sup> [2.03-2.54]	Tin <sup>4</sup>	<a href="#">1-66359-9</a>	<a href="#">2-66358-1</a>	<a href="#">1-66361-6</a>	<a href="#">1-66360-6</a>		
		.110-.150 <sup>2</sup> [2.79-3.81]	Gold <sup>3</sup>	<a href="#">1-66597-0</a>	<a href="#">1-66598-1</a>	<a href="#">66602-9</a>	<a href="#">1-66601-0</a>	91521-1	<a href="#">2151405-□</a> ***
		.110-.150 <sup>2</sup> [2.79-3.81]	Tin <sup>4</sup>	<a href="#">1-66597-1</a>	<a href="#">1-66598-2</a>	<a href="#">1-66602-0</a>	<a href="#">1-66601-2</a>		

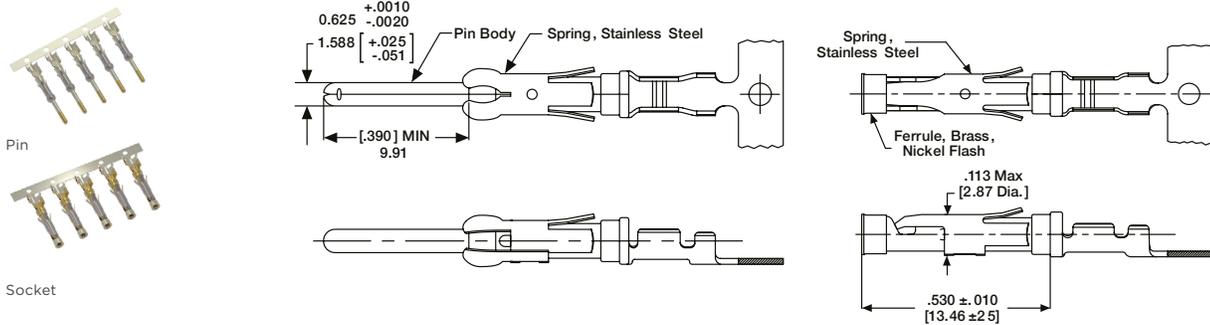
<sup>1</sup> Overall insulation crimp diameter, including crimp barrel, must not exceed .125 [3.18].

<sup>2</sup> Contacts can ONLY be used in CPC, Series 1 (Arr. 23-24), Series 4 (Arr. 23-13M, 23-16M, 23-22M), and VDE connectors.

<sup>3</sup> .000030 [.00076] min precious metal plate in the mating area with gold flash on the remainder, both over .000030 [.00076] min nickel underplate.

<sup>4</sup> .000050 [.00127] min tin over .000030 [.00076] min nickel.

\*\*\* Call Technical Support for Automatic Machine Applicator Part Numbers.



## Material and Finish

(See chart)

**Contact Body** -

Copper Nickel Alloy

**Retention Spring** - Stainless steel

## Ratings

**Voltage** - 250 Volts AC/DC  
600 Volts AC/DC, Series I, VDE tested and select loaded only

**Base Current** -

Type III+ contacts: 17 amperes, 30°C temperature rise with single contact on 14 AWG wire

**Enhanced High Current Type III+** contacts: 25 amperes, 30°C temperature rise with single contact on 14 AWG wire

**Temperature** - -55°C to +105°C

**VDE 0627** - XA/630/4KV/2 - Series I, VDE tested only

## Multiplication Rating Factor (F)

Type III+ Contacts (Note: 1 = 17 amperes)

Arrangement		Percent Connector Loading					
Shell Size	No. of Positions	Single Circuit		≈ 50%		100%	
		Wire Size		Wire Size		Wire Size	
		30 AWG	14 AWG	30 AWG	14 AWG	30 AWG	14 AWG
11-4		.291	1	.212	.905	.140	.684
13-9		.278	.995	.175	.750	.134	.567
17-16		.270	.990	.146	.625	.127	.472
23-24		.281	.985	.138	.550	.120	.416
23-37		.275	.985	.131	.497	.114	.376

Enhanced High Current Type III+ Contacts (14 AWG wire only - Note: 1 = 25 amperes)

Arrangement		Percent Connector Loading		
Shell Size	No. of Positions	Single Circuit	≈ 50%	100%
		14 AWG	14 AWG	14 AWG
11-4		.880	.840	.640
13-9		.880	.640	.480
17-16		.880	.520	.400
23-24		.880	.520	.400
23-37		.880	.440	.320

# SIGNAL CONTACTS, TYPE III+ (PRECISION FORMED, CRIMP)

Wire Size Range		Ins. Dia. Range <sup>1</sup>	Contact Finish	Grounding Pin Part No.		Strip Form No. Applicator Part No.	Loose Piece Hand Tool Part No.
AWG	mm <sup>2</sup>			Strip Form	Loose Piece		
26-24	0.12-0.2	.035-.055 [0.89-1.4]	Tin	<a href="#">164159-3</a>	<a href="#">164162-1</a>	-	<a href="#">91515-1</a> or <a href="#">58495-1*</a>
		.035-.055 [0.89-1.4]	Sel. Gold/Nickel <sup>4</sup>	<a href="#">164159-4</a>	<a href="#">164162-2</a>		
24-20	0.2-0.6	.045-.070 [1.14-1.78]	Tin	<a href="#">164160-3</a>	<a href="#">164163-1</a>	<a href="#">2151016</a> -□***	<a href="#">91515-1</a> or <a href="#">91505-1</a> or <a href="#">58495-1*</a>
		.045-.070 [1.14-1.78]	Sel. Gold/Nickel <sup>4</sup>	<a href="#">164160-4</a>	<a href="#">164163-2</a>		
18-16	0.8-1.4	.078-.098 [1.98-2.49]	Tin	<a href="#">164161-3</a>	<a href="#">164164-1</a>	<a href="#">2151023</a> -□***	<a href="#">91523-1</a> or <a href="#">91505-1</a> or <a href="#">58495-1*</a>
		.078-.098 [1.98-2.49]	Sel. Gold/Nickel <sup>4</sup>	<a href="#">164161-4</a>	<a href="#">164164-2</a>		



**Contact Size**

16

**Pin Diameter**

.062 [1.57]

**Material and Finish**

**Contact Body** – Copper alloy, plated tin or gold  
**Spring** – Stainless steel

**Grounding Pin**

(make first – break last)

<sup>1</sup> Overall insulation crimp diameter, including crimp barrel, must not exceed .125 [3.18].

<sup>4</sup> Gold flash over .000030 [0.00076] min. nickel on entire contact, with .000030 [0.00076] gold in contact area.

\* Commercial PRO-CRIMPER II hand tool for field repair only.

\*\*\* Call Technical Support for Automatic Machine Applicator Part Numbers.

**Extraction Tool Part No. [539972-1](#).**

# SIGNAL CONTACTS, HIGH CURRENT POWER CONTACT – SIZE 16

Wire Size Range		Contact Part No.		Crimping Tool		
		Pin	Socket	Tool	Turret	
AWG	mm <sup>2</sup>	Loose Piece	Loose Piece			for Pins
18-16	0.8-1.4	<a href="#">796964-1</a>	<a href="#">796966-1</a>	<a href="#">601967-1</a>	<a href="#">1-601967-5</a>	<a href="#">1-601967-5</a>
14	2	<a href="#">193844-1</a>	<a href="#">193846-1</a>	<a href="#">601967-1</a>	<a href="#">1-601967-6</a>	<a href="#">1-601967-5</a>

**Extraction Tool Part No. [305183](#)**

The features of the High Current Size 16 contact have been designed to retrofit into the existing AMP Connectors such as CPC (Circular Plastic Connector) and CMC (Circular Metal Connector), G Series, M Series, Metrimate Square Grid and Drawer Connector housings. An initial T-Rise test in free air has shown a 23 amp capability with a 30° T-Rise. The contact may be crimped onto 14 AWG wire with an AMP hand tool **Part No. [601967-1](#)**. Use turret TH502 ([1-601967-6](#)) for the pin and turret TH501 ([1-601967-5](#)) for the socket.

**Material and Finish**

**Body** – Copper alloy  
**Louvertac Band** – Beryllium copper  
**Retention Spring** – Stainless steel

**Finish**

**Body** – Silver  
**Louvertac Band** – Gold



Socket



Pin

# SIGNAL CONTACTS, TYPE III+ (PRECISION FORMED, SOLDER)

Contact Size 16 – Pin Diameter .062 [1.57]

Wire Size Range		Contact Finish	Loose Piece Contact No.	
AWG	mm <sup>2</sup>		Pin	Socket
26-20	0.12-0.6	Gold/Nickel <sup>1</sup>	<a href="#">66182-1</a>	<a href="#">66183-1</a>
18-16	0.8-1.4	Gold/Nickel <sup>1</sup>	<a href="#">66180-1</a>	<a href="#">66181-1</a>
Solder Tab <sup>3</sup>		Duplex <sup>2</sup>	<a href="#">202236-7</a>	<a href="#">202237-7</a>
		Tin	<a href="#">202236-5</a>	<a href="#">202237-5</a>

**Contact Size**

16

**Pin Diameter**

.062 [1.57]

**Material and Finish**

**Contact Body** – Copper alloy, plated tin or gold  
**Spring** – Stainless steel

<sup>1</sup> .000030 [0.00076] gold in mating area over .000030 [0.00076] min. nickel.

<sup>2</sup> Duplex plated .000030 [0.00076] gold in mating area over .000030 [0.00076] min. nickel on contact body; bright tin on solder tab.

<sup>3</sup> Designed for up to 14 AWG; but, not to exceed current limitation of contact.

**Note:** These contacts can be used in Multimate contact cavities of all connector housings.

‡ Single contact, free-air test current is not to be construed as contact rating current. Use only for testing.

**Extraction Tool Part No.** [305183](#)

**Solder-Type** (with Preformed Wire Barrel/Insulation Support)



Pin



Socket

**Solder-Tab**



Pin



Socket

# SIGNAL CONTACTS, TYPE II, SCREW MACHINED, CRIMP

Contact Size 16 – Pin Diameter .062 [1.57] (Test Current, 13 Ampere)‡

Wire Size Range		Ins. Dia. Range <sup>1</sup>	Loose Piece Contact No.		Contact Color Code	Tooling Part No.	
AWG	mm <sup>2</sup>		Pin	Socket		Loose Piece	Hand Tool
28-24	0.08-0.20	.035-.055 [0.89-1.40]	<a href="#">201611-1<sup>4</sup></a>	<a href="#">201613-1<sup>5</sup></a>	Red/Red	<a href="#">91538-1</a> or <a href="#">601967-1</a>	
		.048-.065 [1.22-1.65]	<a href="#">201334-1<sup>4</sup></a>	-	Red/Red		
24-20	0.2-0.6	.040-.062 [1.02-1.57]	<a href="#">201578-1<sup>4</sup></a>	<a href="#">201580-1<sup>5</sup></a>	Yellow/Red	<a href="#">91538-1</a> or <a href="#">58541-1*</a>	
		.055-.088 [1.40-2.16]	<a href="#">201330-1<sup>4</sup></a>	<a href="#">201328-1<sup>5</sup></a>	Yellow/Red		<a href="#">601967-1</a>
18 (Two)	0.9-0.9 (Two)	No Ins. Support	-	<a href="#">202726-1<sup>4</sup></a>	Blue	<a href="#">91539-1</a> or <a href="#">601967-1</a>	
18-16	0.8-1.4	.080-105 [2.03-2.67]	<a href="#">202507-1<sup>4</sup></a>	<a href="#">202508-1<sup>5</sup></a>	-	<a href="#">601967-1</a>	
		No Ins. Support	<a href="#">200336-1<sup>4</sup></a>	<a href="#">200333-1<sup>4</sup></a>	Blue/Blue	<a href="#">91539-1</a> <a href="#">58541-1*</a> or <a href="#">601967-1</a>	
		No Ins. Support	<a href="#">204219-1<sup>5,6</sup></a>	-	Blue/Blue		
14	2	No Ins. Support	<a href="#">201570-1<sup>4</sup></a>	<a href="#">201568-1<sup>5</sup></a>	Violet/Blue	<a href="#">91539-1</a> <a href="#">58541-1*</a> or <a href="#">601967-1</a>	
		No Ins. Support	<a href="#">212618-1<sup>3,6,†</sup></a>	-	-		

<sup>1</sup> Overall insulation crimp diameter, including crimp barrel, must not exceed .125 [3.18].

<sup>3</sup> Grounding pin is used to provide a make-first/break-last condition when mating and unmating connector halves.

<sup>4</sup> Use turret TH502 ([1-601967-6](#)) with hand tool [601967-1](#).

<sup>5</sup> Use turret TH501 ([1-601967-5](#)) with hand tool [601967-1](#).

<sup>6</sup> Pin length is .630±.005 [16.002±.127] on these two pins.

\* Commercial PRO-CRIMPER II Hand Tool for field repair use only.

† Does not use Hand Tool [91539-1](#) or [601967-1](#).

‡ Single contact, free-air test current is not to be construed as contact rating current. Use only for testing.

Insertion Tool Part No. [200893-2](#) (for insulation diameters .070 [1.78] or less).

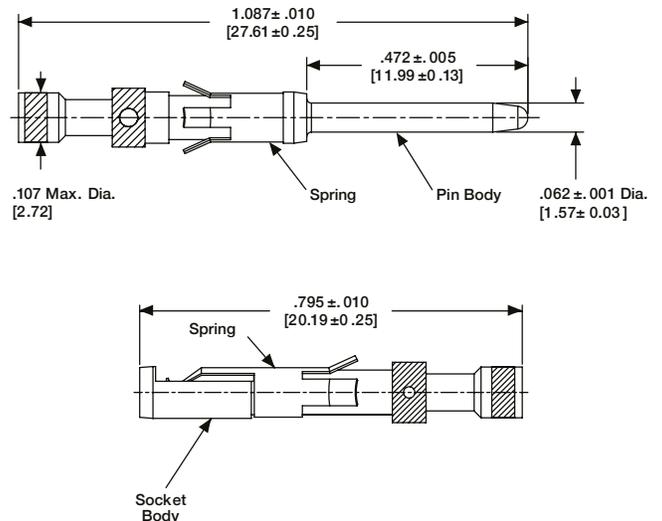
Extraction Tool Part No. [305183](#).

## Material

Contact Body – Brass  
Retention Spring – Stainless steel

## Finish

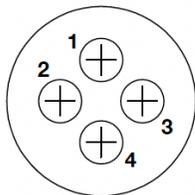
Contact Body –  
.000030 [0.00076] gold over  
.000050 [0.00127] nickel.  
Gold thickness controlled on  
socket O.D.  
Retention Spring – Stainless steel



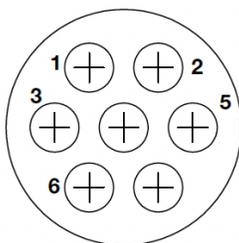
Dimensions are in inches and millimeters unless otherwise specified. Values in brackets are metric equivalents. Dimensions are shown for reference purposes only. Specifications subject to change.

# CONTACT ARRANGEMENTS

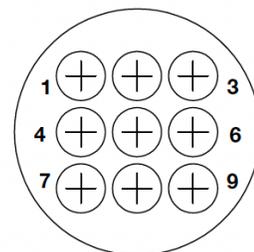
## Shell Sizes 11 and 13



Arrangement 11-4  
Max. Wire Ins. Dia. = .100 [2.54]

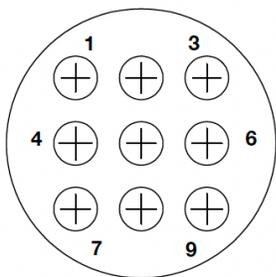


Arrangement 13-7  
Max. Wire Ins. Dia. = .100 [2.54]

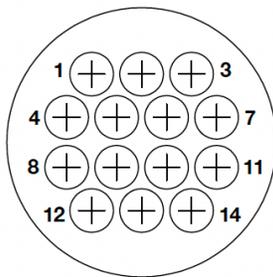


Arrangement 13-9  
Max. Wire Ins. Dia. = .100 [2.54]

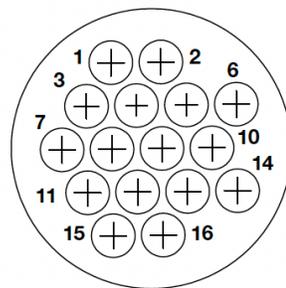
## Shell Sizes 17



Arrangement 17-9  
Max. Wire Ins. Dia. = .150 [3.81]

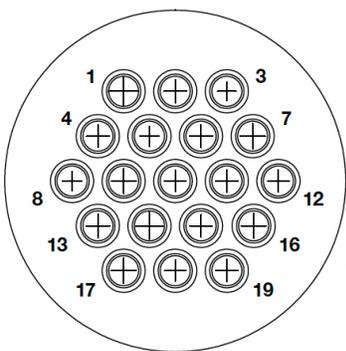


Arrangement 17-14  
Max. Wire Ins. Dia. = .100 [2.54]

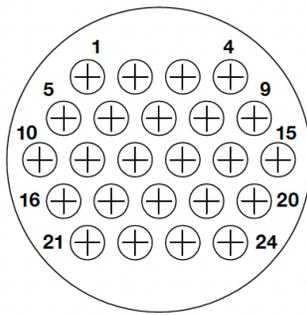


Arrangement 17-16  
Max. Wire Ins. Dia. = .100 [2.54]

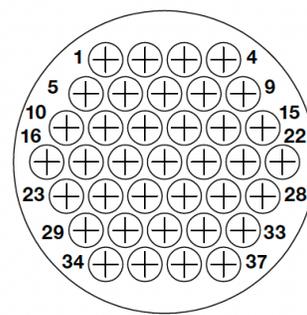
## Shell Sizes 23



Arrangement 23-19  
Max. Wire Ins. Dia. = .150 [3.81]



Arrangement 23-24  
Max. Wire Ins. Dia. = .150 [3.81]



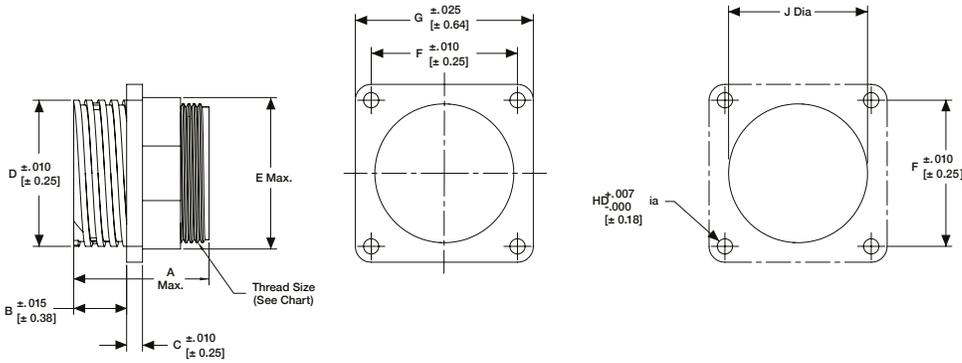
Arrangement 23-37  
Max. Wire Ins. Dia. = .100 [2.54]

**Note:** Contact arrangements shown are for pin mating face (plug or receptacle). Socket mating face is mirror image.

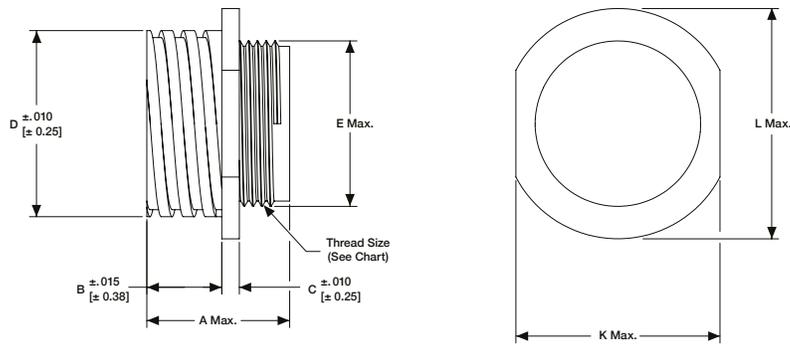
Note: All part numbers are RoHS Compliant.

# COMPONENT DIMENSIONS

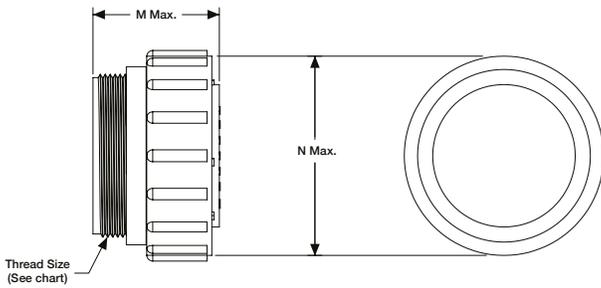
## Square Flange Receptacle



## Free-Hanging Receptacle



## Plug



Shell Size	Mate	Dimensions												Thread Size	
		A	B	C	D	E	F	G	H	J	K	L	M		N
11	Rev.	1.070 [27.18]	.420 [10.67]	.094 [2.39]	.687 [17.45]	.740 [18.8]	.844 [21.44]	1.125 [28.58]	.125 [3.18]	.840 [21.34]	.817 [20.75]	.935 [23.75]	1.365 [34.67]	.975 [24.77]	5/8-24 UNEF-2A
	Std.	1.350 [34.29]		1.080 [27.43]											
13	Std.	1.350 [34.29]	.420 [10.67]	.094 [2.39]	.812 [20.62]	.879 [22.33]	.969 [24.61]	1.281 [32.54]	.125 [3.18]	.979 [24.87]	.874 [22.2]	1.072 [27.23]	1.080 [27.43]	1.105 [28.07]	3/4-20 UNEF-2A
17	Rev.	1.070 [27.18]	.420 [10.67]	.094 [2.39]	1.050	1.110	1.125 [28.58]	1.435 [36.45]	.150 [3.81]	1.210	1.161 [29.49]	1.310 [33.27]	1.365 [34.67]	1.349 [34.26]	15/16-20 UNEF-2A
	Std.	1.350 [34.29]		1.080 [27.43]											
23	Rev.	1.070 [27.18]	.520 [13.21]	.156 [3.96]	1.438 [36.53]	1.510 [38.35]	1.438 [36.53]	1.750 [44.45]	.150 [3.81]	1.610 [40.89]	1.505 [38.23]	1.733 [44.02]	1.365 [34.67]	1.788 [45.42]	1-3/8-18 UNEF-2A
	Std.	1.350 [34.29]		1.080 [27.43]											

## CABLE CLAMPS

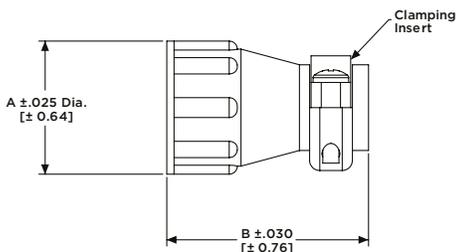
Shell Size	Dimensions		Cable O.D. (Max.)	Thread Size	Part No.	
	A	B			Individually Packaged	Bulk Packaged*
11	.825 [20.96]	1.250 [31.75]	.329 [8.36]	5/8-24 UNEF-2B	<a href="#">1-206062-4</a>	<a href="#">1-206062-7**</a> (400)
13	.950 [24.13]	1.400 [35.56]	.453 [11.51]	3/4-20 UNEF-2B	<a href="#">206966-7</a>	<a href="#">206966-9**</a> (200)
17	1.125 [28.58]	1.400 [35.56]	.453 [11.51]	15/16-20 UNEF-2B	<a href="#">206070-8</a>	<a href="#">1-206070-0**</a> (200)
23	1.600 [40.64]	1.555 [39.5]	.703 [17.86]	1-3/8-18 UNEF-2B	<a href="#">206138-8</a>	<a href="#">1-206138-0**</a> (100)

\* Numbers in parentheses specify, in multiples, the minimum quantity of parts that can be ordered.

\*\* Packaging includes two screws: shell sizes 11-17, screw length .500 [12.7]; shell size 23, screw length .625 [15.88].

### Notes:

- Clamping areas adjustable by inverting or changing clamping inserts. The quantity of inserts supplied with each assembly is as follows: for size 11 cable clamps, one insert; for all other cable clamps, two inserts.
- Components for all cable clamps are packaged unassembled. This includes the cable clamp, two screws and the clamping inserts.
- Cable clamps can be threaded directly onto plugs or receptacles, or onto back-shell extenders (page 8).
- Replacement screws are available in the following sizes: 3/8 in. [9.52] - [5019024-1](#), 1/2 in. [12.7] - [5019024-2](#), 5/8 in. [15.88] - [5019024-3](#), 1 in. [25.4] - [5019024-4](#), 3/4 in. [19.05] - [5019024-5](#).
- Cable clamp inserts not sold separately.



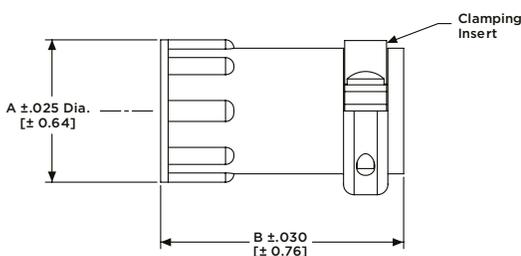
Shell Size	Dimensions		Cable O.D. (Max.)	Thread Size	Part No.	
	A	B			Individually Packaged	Bulk Packaged*
11	.850 [21.59]	1.450 [36.83]	.453 [11.51]	5/8-24 UNEF-2B	<a href="#">206358-5</a>	<a href="#">206358-6**</a> (400)
13	1.131 [28.73]	1.655 [42.04]	.703 [17.86]	3/4-20 UNEF-2B	<a href="#">207008-5</a>	<a href="#">207008-6**</a> (200)
17	1.131 [28.73]	1.655 [42.04]	.703 [17.86]	15/16-20 UNEF-2B	<a href="#">206322-9</a>	<a href="#">1-206322-0**</a> (200)
23	1.600 [40.64]	1.655 [42.04]	1.125 [28.58]	1-3/8-18 UNEF-2B	<a href="#">206512-5</a>	<a href="#">206512-6**</a> (100)

\* Numbers in parentheses specify, in multiples, the minimum quantity of parts that can be ordered.

\*\* Packaging includes two screws: shell sizes 11-17, screw length .500 [12.7]; shell size 23, screw length .625 [15.88].

### Notes:

- Clamping areas adjustable by inverting or changing clamping inserts. The quantity of inserts supplied with each assembly is as follows: for size 11 cable clamps, one insert; for all other cable clamps, two inserts.
- Components for all cable clamps are packaged unassembled. This includes the cable clamp, two screws and the clamping inserts.
- Cable clamps can be threaded directly onto plugs or receptacles, or onto back-shell extenders (page 8).
- Replacement screws are available in the following sizes: 3/8 in. [9.52] - [5019024-1](#), 1/2 in. [12.7] - [5019024-2](#), 5/8 in. [15.88] - [5019024-3](#), 1 in. [25.4] - [5019024-4](#), 3/4 in. [19.05] - [5019024-5](#).
- Cable clamp inserts not sold separately.



Dimensions are in inches and millimeters unless otherwise specified. Values in brackets are metric equivalents. Dimensions are shown for reference purposes only. Specifications subject to change.

Cable clamps provide strain relief and can be used on all series receptacles and plugs.



Standard Size

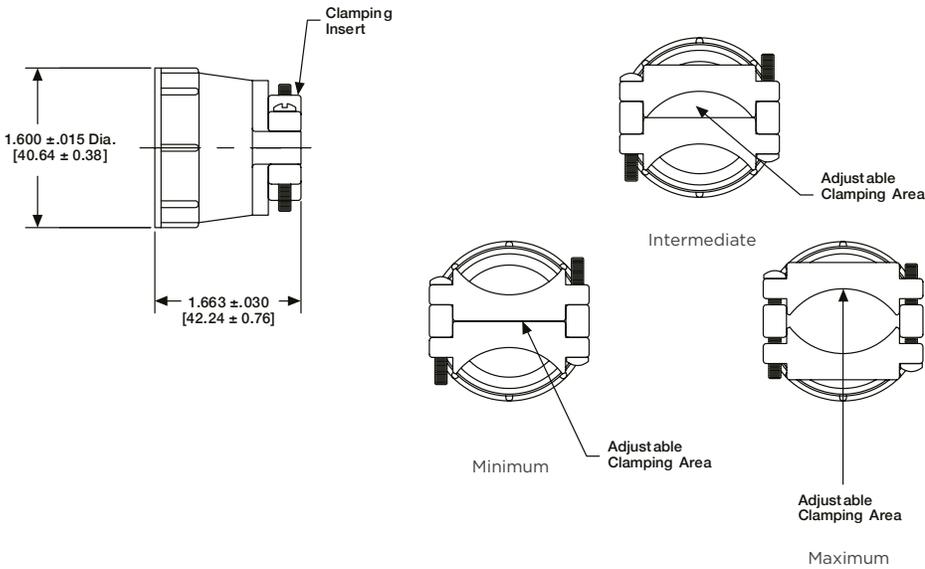
### Material

Black thermoplastic heat-stabilized, fire-resistant, self-extinguishing, UL 94V-0 rated



Large Size

## SELF-CENTERING CABLE CLAMP (SHELL SIZE 23)



- Notes:**
1. Clamping area is adjustable by inverting clamping inserts; maximum cable diameter is 1.125 [28.58].
  2. Components for cable clamp are packaged unassembled. This includes the cable clamp, two screws (1.00 [25.4]) and the clamping inserts.
  3. Cable clamp can be threaded directly onto plugs or receptacles, or onto back-shell extenders ([page 22](#)).

The self-centering cable clamp is used in applications where strain relief protection is required and the cable or wire bundle is large and/or stiff.



**Material**

Black thermoplastic, UL 94V-0 rated

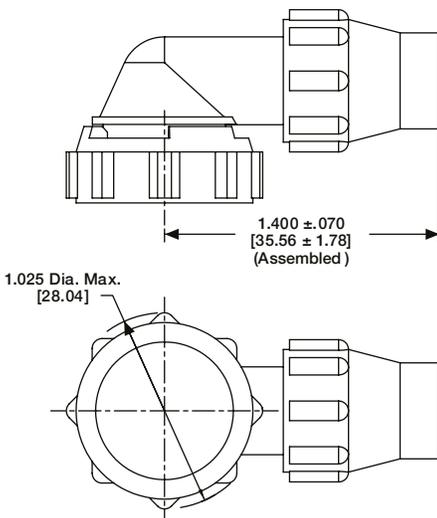
**Part Numbers**

- [20774-3](#) (individually packaged)
- [20774-4](#) (bulk packaged)

## RIGHT-ANGLE CABLE CLAMPS

Shell Size	Dimensions	Cable O.D. (Max.)	Coupling Ring Thread Size	Part Number	
	A			Kit	Kit w/Cover
11	.900 [22.86]	.329 [8.36]	5/8-24 UNEF-2B	<a href="#">796379-2</a>	<a href="#">1546347-2</a>
13	1.100 [27.94]	.453 [11.51]	3/4-20 UNEF-2B	<a href="#">796380-2</a>	<a href="#">1546348-2</a>
17	1.200 [30.48]	.453 [11.51]	15/16-20 UNEF-2B	<a href="#">796381-2</a>	<a href="#">1546349-2</a>
23	1.500 [38.10]	.703 [17.86]	1-3/8-18 UNEF-2B	<a href="#">796382-2</a>	<a href="#">1546350-2</a>

Right-angle cable clamps are used in tight areas where typical 180° cable clamp strain reliefs will not fit.



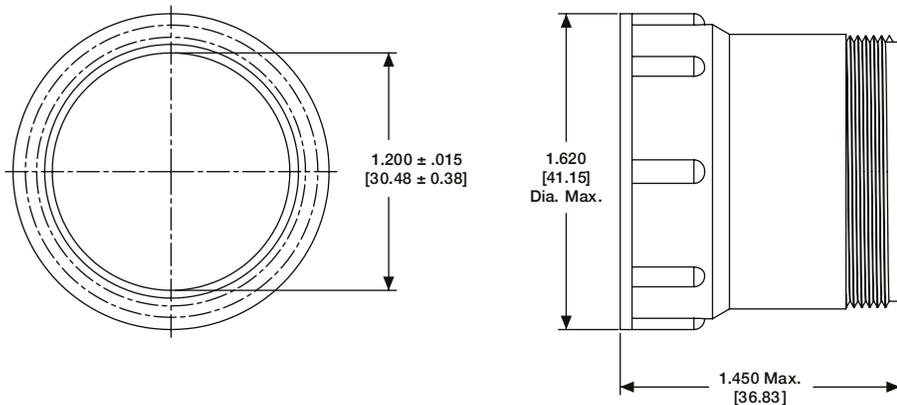
Style B  
Part Number [213982-1](#)  
(for Shell Size 13)

**Material**

Black thermoplastic, UL 94V-0 rated

Note: All part numbers are RoHS Compliant.

## BACK-SHELL EXTENDER (SHELL SIZE 23)



**Note:** Back-shell extenders can be threaded directly onto plugs or receptacles and will accept cable clamps of the appropriate size (page [20-21](#)).

A back-shell extender is used with a cable clamp in applications where added length and/or additional wire breakout are required.



### Material

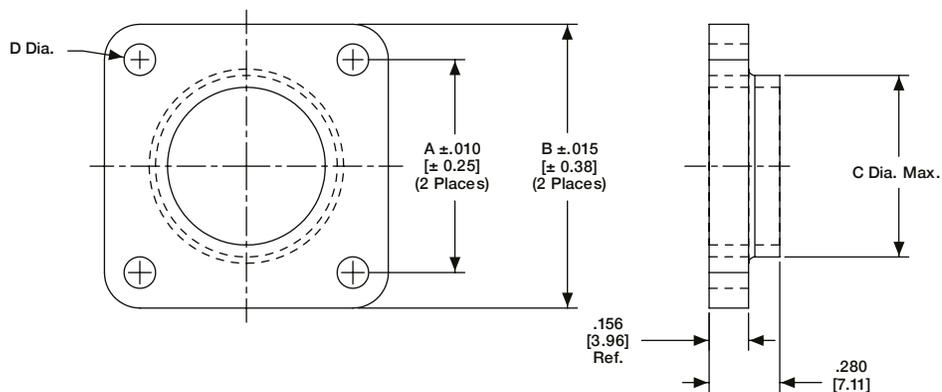
Black glass-filled thermoplastic

Part No. [207055-1](#)

## PANEL MOUNT FLANGES (PLUGS ONLY)

Shell Size	Dimensions				Part Number
	A	B	C	D	
11	.844 [21.44]	1.125 [28.58]	.750 [19.05]	.125 [3.18]	<a href="#">207299-1</a>
13	.969 [24.61]	1.280 [32.51]	.875 [22.22]	.125 [3.18]	<a href="#">207299-2</a>
17	1.125 [28.58]	1.435 [36.45]	1.110 [28.19]	.150 [3.81]	<a href="#">207299-3</a>
23	1.438 [36.53]	1.750 [44.45]	1.510 [38.35]	.150 [3.81]	<a href="#">207299-4</a>

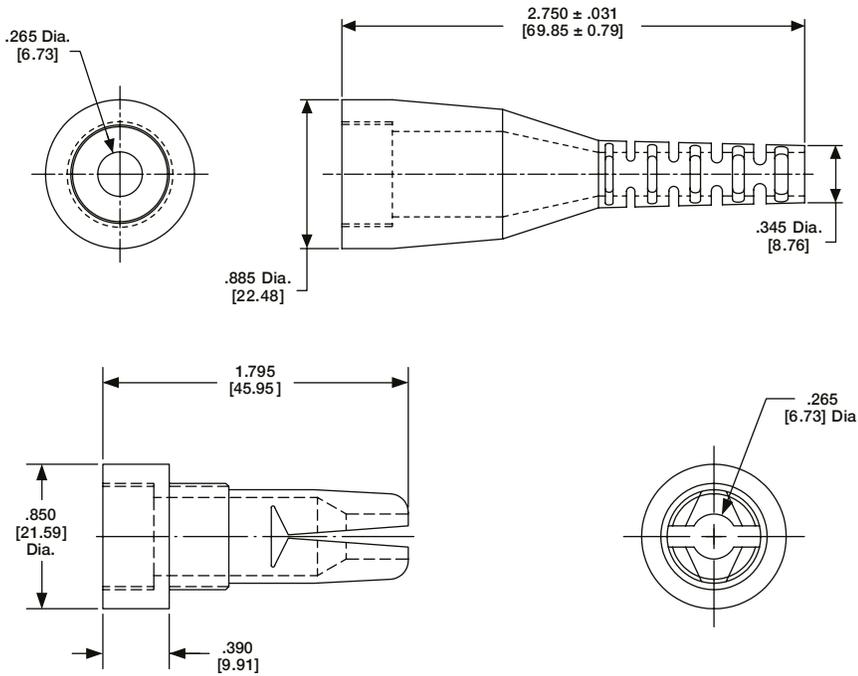
A panel mount flange is used in applications that require the plug half of a connector to be panel mounted.



### Material

Black thermoplastic

## FLEXIBLE CABLE BOOT AND INTERNAL CABLE GRIP (SHELL SIZE 11)



Flexible cable boots, with internal cable grip installed, provide strain relief capabilities for jacketed cable in applications where aesthetic appearance is essential. They can be threaded onto plugs or receptacles.

### Cable Grip



Cable Boot

### Material

Black thermoplastic

### Cable Range

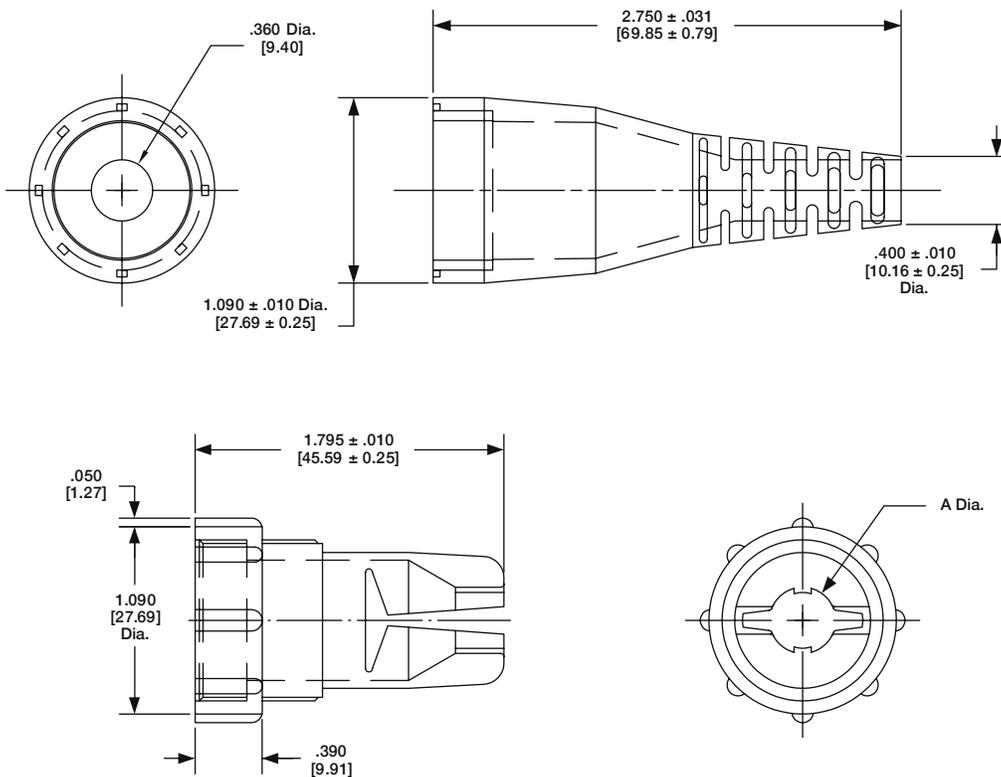
.150-.250 [3.81-6.35] Dia.

### Part Numbers

[207489-1](#) (Cable Boot)

[207490-1](#) (Cable Grip)

## FLEXIBLE CABLE BOOT AND INTERNAL CABLE GRIP (SHELL SIZE 17)



Flexible cable boots, with internal cable grip installed, provide strain relief capabilities for jacketed cable in applications where aesthetic appearance is essential. They can be threaded onto plugs or receptacles.

### Cable Boot



Cable Grip

### Material

Black thermoplastic

### Part Numbers

[207241-1](#) (Cable Boot)

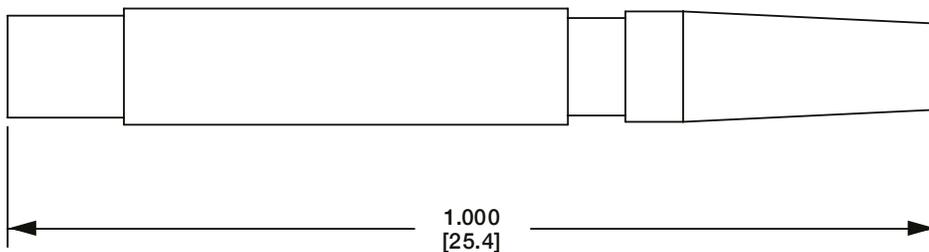
[207387-1](#) (Cable Grip)

A Dia. = .325 [8.26] for cable range of .200-.250 [5.08-6.35]

[207387-2](#) (Cable Grip)

A Dia. = .385 [9.78] for cable range of .250-.350 [6.35-8.89]

## KEYING PLUGS

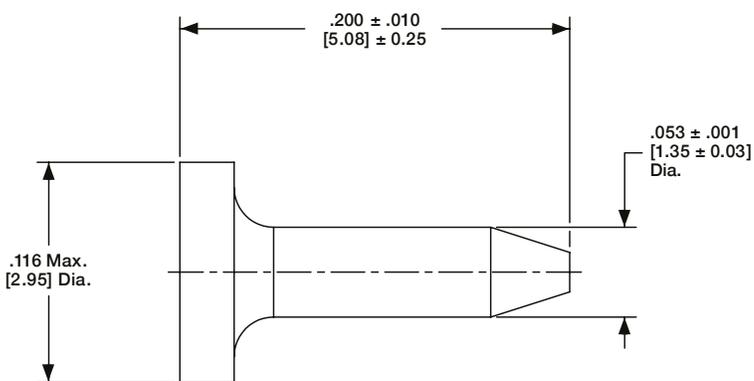


### Material

Nylon, natural, UL 94V-2 rated

### Series 1 and Series 4 Keying Plug (for Types III+ Contacts)

Part No. [200821-1](#)

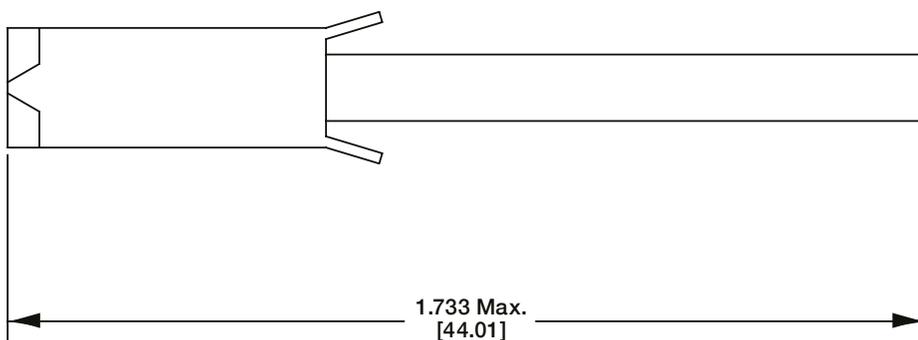


### Material

Polyphenylene oxide, white,  
UL 94V-1 rated

### Series 2 Keying Plug (for Size 20 DM and 20 DF Contacts)

Part No. [206509-1](#)



### Material

Nylon, natural, UL 94V-2 rated

### Series 3 and Series 4 Keying Plugs (for Type XII Contacts)

Part Nos. [206508-1](#) (Socket Cavities) - Shown Above  
[207597-1](#) (Pin Cavities)

Keying plugs are used to provide keying capabilities for all connector series. Keying plugs are used in socket cavities of standard mate plugs and reverse mate receptacles, except when used with sealing caps.



Socket



Pin

## PROTECTIVE CAPS

Cap Type	Shell Size	Part Number
PLUG	11	<a href="#">2407269-2</a>
RECEPTACLE/PLUG	11/13	<a href="#">1-2407269-2</a>
RECEPTACLE	13	<a href="#">2-2407269-2</a>
PLUG	17	<a href="#">3-2407269-2</a>
RECEPTACLE	17	<a href="#">4-2407269-2</a>
PLUG	23	<a href="#">5-2407269-2</a>

**Note:** Caps are available in orange, black, red and yellow. Download [datasheet](#) to learn more.

**Material:** LDPE (Low Density Polyethylene)

CPC disposable protective caps are designed to fit the existing CPC plugs and receptacles, providing protection from environmental contaminants during storage and handling.



## SEALING CAPS (RECEPTACLES ONLY)

Shell Size	Series	Plastic Strap Part No.	Metal Bead Chain Part No.
11	1, 2	<a href="#">206903-2</a>	<a href="#">208800-1</a>
13	1	<a href="#">211870-2</a>	<a href="#">213485-1</a>
17	1, 2, 3	<a href="#">207445-3</a>	<a href="#">208652-1</a>
23	1, 3, 4	<a href="#">207446-3</a>	<a href="#">208680-1</a>
	2	<a href="#">207446-4</a>	<a href="#">208680-2</a>

### Material and Finish

**Cap** - Thermoplastic, heat stabilized, fire resistant, self-extinguishing, 94V-1 rated, black

**Sealing Gasket** - Neoprene, black

**Bead Chain** - Steel, nickel plated

**Bead Chain Coupling** - Brass, plated nickel

Sealing caps are used to protect exposed contacts of unmated receptacles.



## CABLE ENTRY SEALS

Shell Size	Expanded Wall Thickness	Sealing Range (Dia.)	Max. Recovered Inside Diameter	Part No.
11	.050 [1.27] Ref.	.250-.600 [6.35-15.24]	.160 [4.06]	<a href="#">54010-4</a>
	.050 [1.27] Ref.	.250-.600 [6.35-15.24]	.250 [6.35]	<a href="#">54010-1</a>
13	.060 [1.52] Ref.	.375-.725 [9.53-18.42]	.300 [7.62]	<a href="#">54123-1</a>
17	.060 [1.52] Ref.	.400-.875 [10.16-22.22]	.375 [9.52]	<a href="#">54011-1</a>
	.060 [1.52] Ref.	.400-.875 [10.16-22.22]	.375 [9.52]	<a href="#">54011-3</a>
23	.070 [1.78] Ref.	.550-1.250 [13.97-31.75]	.500 [12.70]	<a href="#">54012-1</a>

Heat Shrinkable Sealing Boots  
Cable entry seals are used with jacketed cable to provide an environmentally sealed wire-to-connector system. They can be used with either plugs or receptacles.



### Thick Wall Boots Material

**Internal Sleeve** - Nylon  
**Outer Tubing** - Polyolefin, black

### Thick Wall Boots Material

**Inter Sleeve** - Nylon  
**Outer Tubing** - Polyolefin  
**Expanded Wall Thickness** - .020 [0.51]  
**Max. Recovered Wall Thickness** - .040 [10.16]  
**Sealing Range** - .250 [6.35]- .500 [12.70] Dia.

### Shell Size 17

**Part No.** [213933-1](#)

Note: All part numbers are RoHS Compliant.

## JACKETED CABLE SEALS (SHELL SIZE 23)

Sealing Range (Dia.)	Kit Number
.300-.450 [7.62-11.43]	<a href="#">207052-1</a>
.450-.600 [11.43-15.24]	<a href="#">207052-2</a>
.600-.875 [15.24-22.22]	<a href="#">207052-3</a>



A jacketed cable seal kit provides an environmentally sealed connection for jacketed cable.

### Material

**Peripheral Seal** - Grey elastomer

**Collar** - Aluminum

**Jacketed Cable Seal** - Black rubber

**Back-Shell Extender** -

Black glass-filled thermoplastic

**Special Clamp Saddle** -

Black thermoplastic

**Note:** Jacketed cable seals must

be used with large cable clamps

and can be used on plugs or

receptacles. Large cable clamps

are to be ordered separately.

Each jacketed cable seal kit includes:

- Peripheral Seal - to be discarded if kit is used on plug. Additional seals may be purchased
- Collar - provides bearing surface for back-shell extender
- Jacketed Cable Seal
- Back-Shell Extender
- Special Clamp Saddle - to be used in lieu of clamping insert supplied with large cable clamp

## RUBBER BOOT

Shell Size	Cable Dia. Sealing Range	Part No.
11	.219-.438 [5.56-11.13]	<a href="#">206304-1</a>

### Notes:

1. Rubber boots are recommended for use with jacketed cable and can be used on plugs or receptacles, except Series 2 connectors.
2. For detailed performance data on rubber boots, refer to Product Specification No. [108-10024](#).

Rubber boots are used with

jacketed cable to provide

splashproof connections for

Series 1 and Series 3 connectors.

(Not for Metal Shell Connectors.)



### Material

Black neoprene

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