







TE's Raychem Cold Shrink Terminations CSTI/O are made from a high performance, liquid silicone material which is specially formulated for excellent tracking and split resistance. The extra-long silicone stress cone is integrated within the termination which ensures correct positioning. Moisture sealing at the lug is integrated into the termination body, eliminating the need for additional sealing tapes.

They offer a reliable, fast and easy-to-install system to ensure trouble free service and maintain high network reliability. Our key components are pre-expanded on one holdout system, allowing neat installation in compact environment on the prepared cable.

TE's Raychem Cold Shrink Terminations CSTI/O are designed to cover a wide range of applications and to accommodate the variety of cable and conductor types used in the networks. Range-taking mechanical lugs ensuring reliable installation and service can be supplied with the kit.

Product Features

- Easy to install spiral holdout
- Integrated sealing mastic
- Outstanding weathering, UV and Ozone Resistance
- Chemically resistant
- Resistant to fungi
- Excellent electrical properties, including good tracking resistance and high dielectric strength
- Electrical stress control of the screen cut area using integrated conductive geometrical stress cones
- Hydrophobic (water-repellent)
- Non-flammable
- Self-extinguishing
- Retains performance over wide temperature range ±45 to +150°C
- Excellent resistance to splitting and permanent set
- Mechanical lug and compression lug to IEC 61238-1 can be supplied
- CENELEC HD 629.1.S2, requirements which include IEC, BS, VDE and other international specifications, IEEE-48
- Manufacturing site ISO 9001 & ISO 14001 qualified

Benefits

- Pre-expanded termination body with integrated stress control deflector and sealing mastic
- Single piece silicone termination body with optimal mechanical expansion ratio allows a wide application range
- The extra-long silicone stress cone is integrated with the termination and reduces positioning
- Moisture sealing at the lug is integrated
- Well-known and easy-to-install holdout system, rip cord pulling direction towards the lug not the bottom of the termination
- Easy to install in tight switchgear compartments
- Accommodates mechanical lug and compression lug

Mechanical Lugs

TE's Raychem Cold Shrink Terminations CSTI/O can be provided with TE's BLMT mechanical lugs to ensure a reliable connection for different conductor materials of shapes and types used in today's network. The preset shear torque of the bolts ensures that the correct contact pressure is always achieved. The specially designed contact surface on the inside of the lug breaks up any oxide layer and ensures reliable service over the entire service life of the termination. Different sizes of mechanical lugs with wide application ranges are available. They have been tested in accordance with IEC-61238-1 Class A.

The installation shear bolt heads can be ruptured manually by usage of ring spanner and or facilitated by the usage of a cordless impact wrench supplied (IT-1000-023).

Pre-expanded silicone termination body

The silicone termination body is delivered in a pre-expanded condition on a spiral holdout system. Silicone materials with excellent mechanical properties allow high expansion forces and therefore guarantee a wide application range. Integrated stress control deflector and sealing mastic on the top end of the termination provide exceptional electrical performance. The termination body can be easily removed from the spiral holdout with low release forces, particularly designed for termination applications.

Electrical stress control

Electrical stress control deflector is fully integrated within the silicone termination body. Conductive cone with an exactly defined geometrical design over the screen cut area provide excellent electrical stress control.



VOLTAGE CLASS	(kV)	6.35/11(12)	8.7/15(17.5)	12.7/22(24)	19/33(36)	20.8/36(42)
Cable Insulation Diameter	(mm)	13.7 - 40.0	15.7 - 50.0	17.9 - 52.0	24.5 - 58.8	24.5 - 60.8
Cross Section Range	(mm ²)	25 - 630	25 - 630	25 - 630	50 - 1000	50 - 1000
Max System Voltage U _m	(kV)	12	17.5	24	36	42
Basic Impulse Level	(kV)	95	95	125	195	200
Partial Discharge at 2 U_o	(pC)	<2	<2	<2	<2	<2
AC Voltage Withstand, 5 min	(kV)	28.5	39	57	86	94
DC Voltage Withstand, 15 min	(kV)	38	52	76	114	114

Technical data

ORDERING INFORMATION Diameter Over Diameter Over Diameter Over **Application Range** Voltage class Kit Insulation MIN SHEATH MAX **Insulation MAX** 6.35/11(12) kV Description (mm^2) (mm)(mm)(mm)25 - 95 CSTI-3122-ML-1-13 13.7 20.8 22 CSTI-3132-ML-4-13 95 - 240 20.8 28.434 Indoor CSTI-3142-ML-6-17 300 - 400 28.4 33.6 50 CSTI-3152-ML-7-17 500 - 630 34.0 40.0 58 CSTO-3122-ML-1-13 25 - 95 13.7 20.8 22 34 CSTO-3132-ML-4-13 95 - 240 20.8 28.4 Outdoor 50 300 - 400 CSTO-3142-ML-6-17 28.4 33.6 CSTO-3152-ML-7-17 500 - 630 34.0 40.0 58 8.7/15(17.5) kV (mm²) (mm) (mm) (mm) CSTI-4122 25 - 95 15.7 22.8 22 CSTI-4132 95 - 240 20.7 30.4 34 Indoor CSTI-4142 300 - 400 29.9 35.6 50 CSTI-4152 500 - 630 35.9 41.9 58 CSTO-4122 25 - 95 15.7 22.8 22 CSTO-4132 95 - 240 207 30.4 34 Outdoor CSTO-4142 300 - 400 29.9 35.6 50 CSTO-4152 500 - 630 35.9 419 58 12.7/22(24) kV (mm²) (mm) (mm) (mm) CSTI-5122-ML-1-13 25 - 95 17.9 25.0 34 CSTI-5132-ML-4-13 95 - 240 25.0 32.0 50 Indoor CSTI-5142-ML-6-17 300 - 400 37.8 58 32.6 42.6 CSTI-5152-MI -7-17 500 - 630 49.2 58 25 - 95 17.9 25.0 CSTO-5122-ML-1-13 34 CSTO-5132-ML-4-13 95 - 240 25.0 32.0 50 Outdoor CSTO-5142-ML-6-17 300 - 400 32.6 37.8 58 CSTO-5152-ML-7-17 500 - 630 42.6 49.2 58 19/33(36) kV (mm) (mm²) (mm) (mm) CSTI-6122-ML-1-13 50 - 70 24.5 28.4 42 CSTI-6132-ML-4-13 95 - 150 27.8 33.5 46 Indoor CSTI-6142-ML-6-17 185 - 400 32.4 42.8 56 CSTI-6152-ML-7-17 500 - 630 49.2 63 42.6 CSTI-6162-ML-8-21 800 - 1000 49.2 58.8 75 CSTO-6122-ML-1-13 50 - 70 24.5 42 284 CSTO-6132-ML-4-13 95 - 150 27.8 33.5 46 Outdoor CSTO-6142-ML-6-17 185 - 400 32.4 42.8 56 CSTO-6152-ML-7-17 500 - 630 42.6 49.2 63 CSTO-6162-ML-8-21 800 - 1000 49.2 58.8 75 20.8/36(42) kV (mm²) (mm) (mm) (mm) CSTI-7122-ML-1-13 50 - 70 31.4 27.4 42 CSTI-7132-ML-4-13 95 - 150 29.9 36.5 48 Indoor 185 - 400 59 CSTI-7142-ML-6-17 34.5 46.6 CSTI-7152-ML-7-17 500 - 630 44.8 51.2 65 CSTI-7162-ML-8-21 800 - 1000 50.6 60.8 73 CSTO-7122-ML-1-13 50 - 70 27.4 31.4 42 CSTO-7132-ML-4-13 95 - 150 29.9 36.5 48 Outdoor CSTO-7142-ML-6-17 185 - 400 34.5 46.6 59 CSTO-7152-ML-7-17 500 - 630 44.8 51.2 65 CSTO-7162-ML-8-21 800 - 1000 50.6 60.8 73

The application range given in the table is based on polymeric insulated cable according to CENELEC HD 620 A2 (2004) standard with stranded circular conductors. Trifurcation system available. Please contact your sales representative

Test reports

The products are type tested in accordance with CENELEC HD629.1.S2:2009 and CENELEC HD629.1.S3.draft:2015 specifications.

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