



NOTES

1. PART No. BREAKDOWN EXAMPLE:- DEUTSCH ASHD622-24320SN-025

- SERIES PREFIX \_\_\_\_\_
- SHELL STYLE \_\_\_\_\_
- SHELL SIZE \_\_\_\_\_
- POWER CONTACT CRIMP BUCKET SIZE \_\_\_\_\_
- SHELL KEYING: N, A, B, C, D or E \_\_\_\_\_
- CONTACT TYPE: P=PIN, S=SOCKET \_\_\_\_\_
- INSERT ARRANGEMENT - 4 x SIZE 4 CONTACTS  
- 4 x SIZE 20 CONTACTS

2. CONTACT CAVITY IDENTIFICATION – PIN = CLOCKWISE  
SOCKET = ANTI-CLOCKWISE.

KEY ORIENTATION					
	A	B	C	D	N
B° ± 1°	80	69	121	110	95

							MATERIAL		HEAT TREATMENT & FINISH		PACKAGING		APP. I.E.D.		SCALE		2:1		<p>© THE COPYRIGHT OF THIS DRAWING IS RESERVED BY DEUTSCH UK. IT IS ISSUED ON CONDITION THAT IT IS NOT COPIED, REPRODUCED OR DISCLOSED TO A THIRD PARTY EITHER WHOLLY OR IN PART WITHOUT THE CONSENT IN WRITING OF DEUTSCH UK.</p> <p>GENERAL TOLERANCES UNLESS OTHERWISE STATED: ±0.4mm ON WHOLE NUMBERS ±0.2mm ON ONE PLACE DECIMALS ±0.1mm ON TWO PLACE DECIMALS ±1/2° ON ANGLES ±0.05mm ON DRILLED HOLES ALL DIAMETERS <math>\text{H}9/k9</math> REMOVE ALL BURRS AND SHARP EDGES 0.1 MAX. UNLESS OTHERWISE STATED. DIMENSIONS IN MILLIMETRES UNLESS OTHERWISE STATED.</p>		<p>TITLE ASHD PLUG ASSY 24320 PLANFORM ENVELOPE DETAILS</p>		<p>ST LEONARDS ON SEA, EAST SUSSEX, TN38 9RF TEL. +44 (0)1424 852721</p>		<p>DRAWING NUMBER 610815-ENV</p>	
B	57820	NDL	ADH	IKG	IKG	06/11/09																				
A	55851	NDL	JAK	JAK	IKG	13/05/08																				
ISSUE	CHANGE NOTE	DRAWN	CHECKED	APP. ENG.	APP. MARKETING	DATE																				

