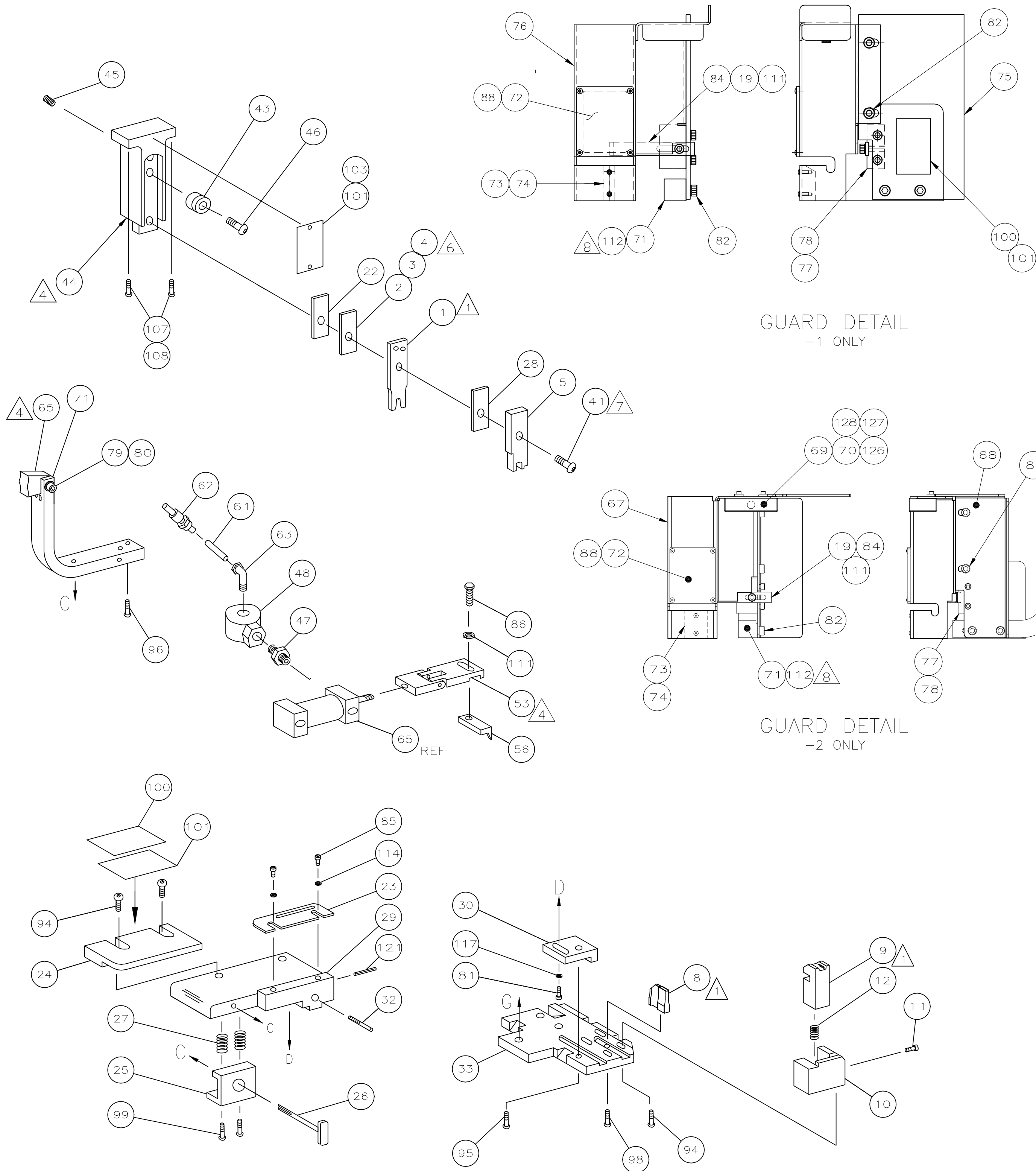


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PART NUMBER	REV	FIRST USED	MACHINE REFERENCE	FEED TYPE
566392-1	F	356462-2	G-SPlice TERM	AIR FEED
566392-2	G	2161300-1	5K CE & GI THRU SPICE	AIR FEED
7-566392-7	F	356462-2	SPARE PARTS KIT	-
7-566392-8	G	-	CONV. KIT FOR -1 TO -2	-

OBSOLETE



- | | | | |
|---|---|---|--|
| 1 | RECOMMENDED SPARE PARTS. | 6 | INSTALL ITEM 2,3 & 4 AS REQUIRED |
| 2 | GREASE LIGHTLY. | | SHIP REMAINING ITEMS WITH APPLICATOR |
| 3 | GUARD MUST BE IN PLACE WHEN OPERATING
APPLICATOR IN A BENCH MACHINE. | 7 | CRIMPER BOLT MUST BE LOOSENOED TO CHANGE CRIMP
HEIGHT ADJUSTING WHEEL. BE SURE TO SEAT THE
CRIMPER AGAINST THE ADJUSTING WHEEL AND
REALIGN THE TOOLING. |
| 4 | SEE DRAWING FOR COMPONENTS | 8 | PLACE ITEM 112 BETWEEN ITEM 71 AND 75 ON -1.
PLACE ITEM 112 BETWEEN ITEM 71 AND 68 ON -2. |
| 5 | ITEM NOT SHOWN | | |

TERMINAL NAME: SPICE									
61769		CRIMPING DATA							
	PAD NO.	CRIMP HEIGHT			WIRE SIZE		WIRE SET UP		
	4	.074 ±.002 [1.88 ±0.05mm]			2250-2600 CMA		(1)18 & (1)22		
	4	.072 ±.002 [1.83 ±0.05mm]			1900-2250 CMA		(2)20		
	3	.069 ±.002 [1.75 ±0.05mm]			1550-1900 CMA		(1)20 & (1)22		
	3	.066 ±.002 [1.68 ±0.05mm]			1200-1550 CMA		(2)22		
	CRIMP	SIZE		TYPE		RANGE			
	WIRE	.090 [2.29mm]		F		1,200-2,600 CMA			
	INSUL	-		-		-			
WIRE STRIP LENGTH	TERM	APPL	SPEC	FEED	APPL INSTRUCTION	SET UP	GAGE	LAYOUT	
.165-.205	114	2088		.350	408-8318(-1) 408-127000(-2)	-		I2290	

OBsolete

	2	-	2	-	18029-2	M4 HEX NUT	128
	2	-	2	-	18025-2	M4 LOCK WASHER	127
	2	-	2	-	18027-2	M4 FLAT WASHER	126
5	1	-	1	-	408-32162	THRU SPLICE IS SHEET-GII	125
	-	-	1	-	217238-1	GENERAL INSTRUCTION PACKAGE	124
	-	-	-	-	408-8318	THRU SPLICE IS SHEET	123
	-	-	1	-	408-127000	THRU SPLICE IS SHEET	122
	-	-	1	-	4-21028-0	PIN,SLT SPR(Ø093x.75)ST GDE PL	121
							120
							119
							118
	-	-	1	-	21024-5	WASHER, LOCK(#10)ADJ BLOCK	117
							116
							115
	-	-	2	-	21024-2	WASHER,LOCK(#4)FRONT STP GUIDE	114
							113
8	-	-	AR	AR	21899-2	WASHER, FLAT (#10)	112
	-	-	2	-	21024-4	WASHER,LOCK(#8)STRIPPER	111
							110
							109
	2	-	2	-	3-18023-3	SCR,SHC (M6 X 50)	108
	-	-	-	-	2-18023-9	SCR,SHC(M6x20)	107
							106
							105
							104
	-	-	1	-	690701-2	PLATE,ID	103
							102
	-	-	AR	AR	25527-3	TAPE, POLYURETHANE FOAM	101
	-	-	1	-	819347-1	PLATE, IDENTIFICATION	100
	-	-	2	-	3-21002-0	SCR,BHC(10-32x.88)DRAG	99
	-	-	1	-	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	98
	-	-	-	-	-	-	97
	-	-	2	-	2-22733-8	SCR,BHC(1/4-20x.62)FEED	96
	-	-	1	-	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLK	95
	-	-	4	-	2-21002-2	SCR,BHC(8-32x.50)TERM H DWN	94
							89
	-	-	4	-	1-21002-0	SCR,BHC(2-56x.25)GUARD	88
							87
	-	-	1	-	2-22603-1	SCR,HEX HD(8-32x.38)FEED FINGER	86
	-	-	2	-	1-21000-3	SCR,SHC(4-40x.25)F ST GUIDE	85
	-	-	1	-	2-21000-7	SCR,SHC(8-32x.50)STRIPPER	84
							83
	-	-	4	-	3-21000-4	SCR,SHC(10-32x.38)GUARD	82
	-	-	1	-	3-22603-1	SCR,HEX(10-32x.38)SG ADJ BL	81
	-	-	1	-	3-21001-3	SCR,SHC(3/8-16x.75)	80
	-	-	1	-	21024-8	WASHER,LOCK(3/8)	79
	-	-	1	-	1338118-1	MOUNT, STRIPPER	78
	-	-	2	-	1-21000-9	SCR,SHC(6-32x.38)GUARD	77
	-	-	-	-	1338175-1	GUARD	76
	-	-	-	-	1338176-1	GUARD, EXTENSION	75
	-	-	1	-	1338177-1	DEFLECTOR	74
	-	-	2	-	21002-9	SCR, BHC 2-56 X .25 LG.	73
	-	-	1	-	1338174-1	WINDOW, GUARD	72
	-	-	1	-	1338116-1	BRACKET, FEED	71
	-78	-77	-2	-1	PART NO	DESCRIPTION	ITEM NO
	QTY	REQD	PER	ASSY		PARTS LIST	

2	1	2	1	1-18023-3	SCR, SHC, M4 X 16	70
1	1	1	1	2168489-1	ACTUATOR, SPARE MC1	69
1	1	1	1	2161461-1	GUARD, EXTENSION	68
1	1	1	1	2161460-1	GUARD	67
						66
-	-	1	1	461065-1	AIR FEED ASSY (1 INCH)	65
						64
-	-	1	1	983427-6	ELBOW, SWIVEL 1/8 NPT - 1/4 T	63
-	-	1	1	23238-1	QUICK DISCONNECT	62
-	-	21.00	21.00	27319-4	TUBING, POLY-FLO Ø25	61
						60
						59
						58
						57
-	-		1	2-694433-9	PAWL, FEED	56
						55
						54
-	-	1	1	1-461062-1	FEED FINGER ASSY	53
						52
						51
						50
						49
-	-	1	1	22374-7	VALVE, QUICK EXHAUST	48
-	-	1	1	22304-1	NIPPLE, HEX 1/8 NPT	47
-	-	1	1	21004-9	SCR,SHLDR(.31 X .50)WHL ADJ	46
-	-	1	1	27058-2	BALL PLUNGER	45
-	-	1	1	1338117-1	TOOL HOLDER ASSY	44
-	-	1	1	1338124-1	WHEEL, ADJ	43
						42
-	-	1	1	7-21002-7	BOLT, CRIMPER(5/16x.75)	41
						40
						39
-	-	-	-	-	-	38
-	-	-	-	-	-	37
-	-	-	-	-	-	36
-	-	-	-	-	-	35
						34
-	-	1	1	1338397-1	PLATE, BASE	33
-	-	1	1	690432-6	SCREW, ADJUSTMENT	32
						31
-	-	1	1	455689-1	BLOCK, STRIP GUIDE ADJ	30
-	-	1	1	455671-1	PLATE, STRIP GUIDE	29
-	-	1	1	455888-3	SPACER, FRONT SHEAR DEP	28
-	-	2	2	1-22284-0	SPRING, DRAG	27
-	-	1	1	690546-1	LEVER, DRAG RELEASE	26
-	-	1	1	240792-1	DRAG, TERMINAL	25
-	-	1	1	5-690440-8	GUIDE, STRIP (REAR)	24
-	-	1	1	693855-1	GUIDE, STRIP (FRONT)	23
-	-	1	1	1338200-6	SPACER, WIRE CRIMPER	22
						21
						20
-	-	1	1	1-690472-6	STRIPPER	19
						18
-	-	-	-	-	-	17
-	-	-	-	-	-	16
						15
						14
						13
-	-	1	1	5-22280-0	SPRING, SHEAR	12
-	-	1	1	690461-1	STOP, SHEAR	11
-	-	1	1	690459-1	HOLDER, SHEAR (FRONT)	10
-	1	1	1	454276-1	SHEAR, FLOAT (FRONT)	9
-	1	1	1	4-690512-8	ANVIL	8
						7
						6
-	-	1	1	1338126-1	DEPRESSOR, SHEAR (FRONT)	5
-	-	AR	AR	1338200-3	SPACER	4
-	-	AR	AR	1338200-2	SPACER	3
-	-	AR	AR	1338200-1	SPACER	2
-	1	1	1	1338125-5	CRIMPER, WIRE	1
-78	-77	-2	-1	PART NO	DESCRIPTION	ITEM NO
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)						
QTY REQD PER ASSY				PARTS LIST		

QTY REQD PER ASSY				PARTS LIST			
DIMENSIONS IN INCHES. DO NOT SCALE PRINT.		MATL		HT TR		FIN	
TOLERANCES UNLESS SPECIFIED:		DR SEP2399 APP SEP2399 C.ERISMAN T.ELBIN				TE CONNECTIVITY Harrisburg, PA 17105-3608	
2 PLC DEC ±.25		CHK SEP2399 REL -					
3 PLC DEC ±		C. ERISMAN -					
4 PLC DEC ±							
ANGLES ±		NAME SIDE FEED THRU SPLICE APPLICATOR				MACHINE REF	
SURF TEXTURE: ✓						THRU-G	
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX		SCALE -		DWG NO 566392		SHEET 1 OF 1	
CASE CODE 00779		CUSTOMER AND ASSEMBLY DRAWING 1					RESTRICTED TO