

Specification Control Drawing

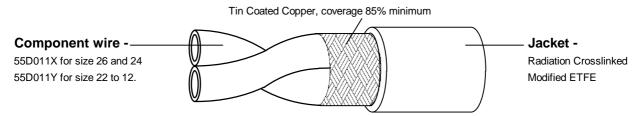
55D112Y Issue 2 30th November 2010

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TWO CONDUCTOR CABLE, MODIFIED FLUOROPOLYMER INSULATED, SHIELDED AND JACKETED, 135°C, 600 VOLT, LIGHTWEIGHT.

The complete requirements for procuring the wire described herein shall consist of this document.

Shield -



Part	Wire	Shield	Jacket	Overall				NSN	Def Stan 61-12(Part 33)	
Description	Size	Size	Thickness	Outside		Weight		6145-	Supplement 001 Table 6	
	Code	(mm)	(mm)	Diameter (mm)		(kg/km)		99-	Max. OD	Max. Weight
			Min.	Target	Max.	Target	Max.	038-	(mm)	(kg/ km)
55D1124-26-*/*-*	001	0.10	0.13	2.24	2.34	9.07	9.98	4024	2.41	10.43
55D1124-24-*/*-*	002	0.10	0.13	2.44	2.54	10.97	11.95	4025	2.62	12.53
55D1121-22-*/*-*	004	0.10	0.13	2.78	2.88	14.55	15.60	4026	2.98	16.50
55D1121-20-*/*-*	006	0.10	0.13	3.25	3.35	21.02	22.40	4027	3.50	23.35
55D1121-18-*/*-*	010	0.10	0.13	3.74	3.89	27.65	30.30	4028	4.02	31.62
55D1121-16-*/*-*	012	0.10	0.13	4.07	4.22	34.66	36.88	4029	4.50	39.12
55D1121-14-*/*-*	020	0.10	0.13	4.76	4.96	47.74	51.79	4030	5.09	52.76
55D1121-12-*/*-*	030	0.10	0.13	5.70	5.90	69.81	74.07	4031	6.04	76.51

COLOUR CODE: The '*' in the part description shall be replaced by a standard colour code designator in accordance

with Mil Std 681.

e.g. 55D1124-24-2/6-9, cores red/blue, jacket white.

Unless otherwise specified by the purchaser, component colours to be red and blue.

NOTE: Nato Stock Numbers (NSN) apply to red/blue - white cable only.

PERFORMANCE To be tested to and meet the requirements of the issue in effect of Def Stan 61-12(Part 33)

REQUIREMENTS: and Supplement 001, Table 6.

MARKING Every 400 ±100 mm.

REQUIREMENT: Mark shall be, e.g. 55D112#-XX DSP33/001-1Z-YYY-2SJ-*/*-*-GB-SS-V

> Where: "#" = Conductor material either 4 or 1 (see above part description).

> > "XX" = AWG size from part description.

"Z" = 'P' for size 26 and 24 and 'T' for size 22 to 12.

"YYY" = Wire Size Code

NOTE: Colour Code Designator "*/*-*" is NOT required for red/blue - white cable.

"V" = the Year Code in accordance with the table below and

Code:	10	11	12	13	14	15	16
Year:	2010	2011	2012	2013	2014	2015	2016

NOTE: This document does not cover Armament cables, refer to 55DA112Y.

APPROVAL: Electronic sign off - no signatures will appear.

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