


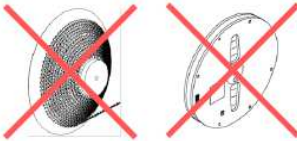
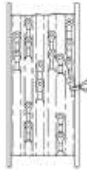



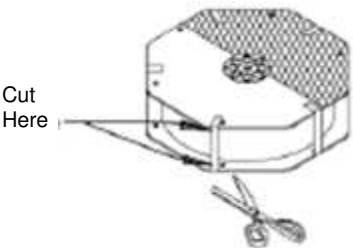



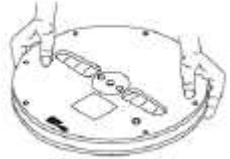

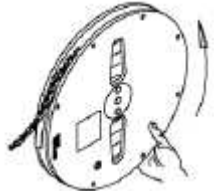

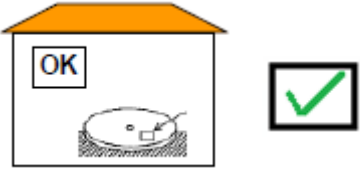

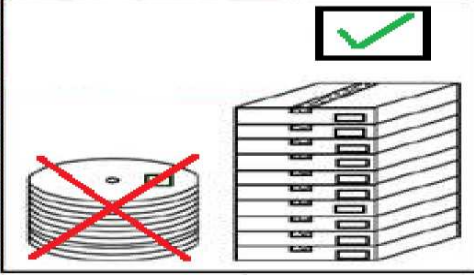
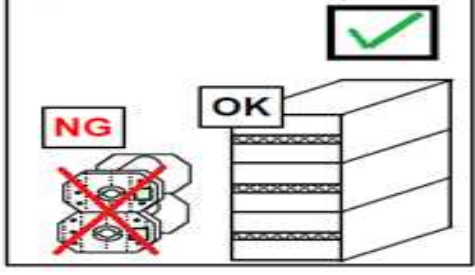


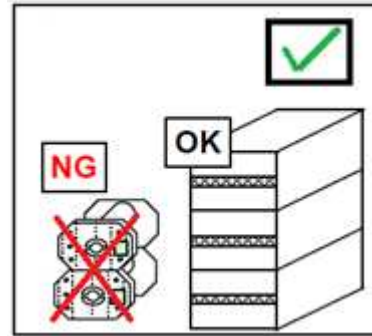
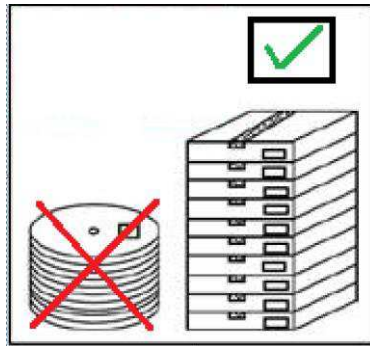
### Handling of Reeled Product

#### 1. SCOPE

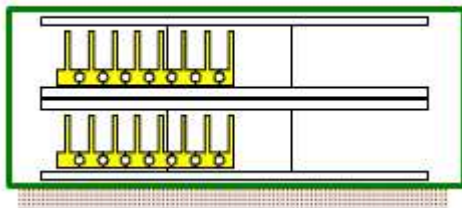
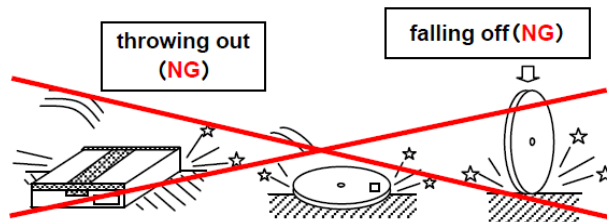
This specification covers the methods of handling reeled product. See Figure 1.

 <p>Keep the Reels Dry</p>	 <p>DO NOT Store in a High Moisture Environment</p>
 <p>Store Coil-Wound Terminals Horizontally</p>	 <p>DO NOT Store Coil-Wound Terminal Vertically</p>
 <p>Store Traverse-Wound Terminals Vertically</p>	 <p>DO NOT Store Traverse-Wound Terminals Horizontally</p>
 <p>Secure at Tie Off Hole</p>	 <p>DO NOT Leave Strip End Loose</p>
 <p>Cut Here</p> <p>Cut Where Indicated After Installed on the Application Equipment</p>	 <p>DO NOT Remove Tape by Pulling</p>

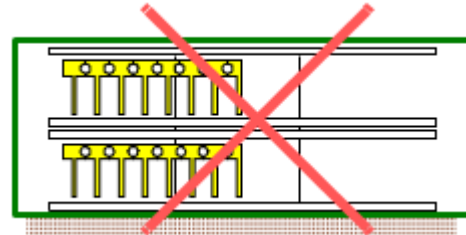
 <p>Pull on Interleaving Paper</p>	 <p>DO NOT Pull on Product</p>
 <p>Lift BOTH Flanges</p>	 <p>DO NOT Lift JUST ONE Flange</p>
 <p>Rotate Reel to Expose Product OR Use interleaf paper to unwind product strip</p>	 <p>DO NOT Place Hand Between Flanges to Grasp Product</p>
 <p>Controlled Storage and use Environment</p>	 <p>No Uncontrolled Environment Storage</p>
 <p>PLANT OR WAREHOUSE MAXIMUM STORAGE HEIGHT @ 1.32M Or 52.0"</p> <p>FINISHED PRODUCT PALLETIZED UNIT LOAD MAX HEIGHT FOR SHIPPING SHALL BE: LAND TRAILER @ 1.32M or 52.0" AIR or OCEAN CONTAINER @ 1.14M or 45.0"</p>	 <p>PLANT OR WAREHOUSE MAXIMUM STORAGE HEIGHT @ 1.32M Or 52.0"</p> <p>FINISHED PRODUCT PALLETIZED UNIT LOAD MAX HEIGHT FOR SHIPPING SHALL BE: LAND TRAILER @ 1.32M or 52.0" AIR or OCEAN CONTAINER @ 1.14M or 45.0"</p>



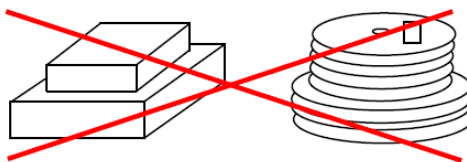
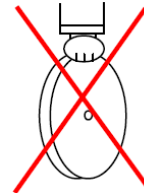
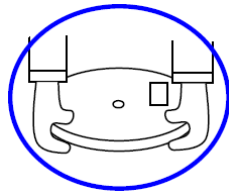
Note this spec is meant to cover BEST KNOWN general expendable reel packaging handling practices and standards. All measures and recommendations are given to improve reeled product protection via offering the best handling recommendations these reels and packaging are designed for.



Reel Carrier Strip Faces Downward in Container



DO NOT Face Reel Carrier Strip Upward in Container



Under no circumstance is it recommended that reels to be stacked or stored outside their ship cartons. It is recommended if partial used reels are stored that they be loaded back into a clearly identified shipping box or that they be hung on a storage rack via the center support holes. Reel Boxes are designed to offer box to box stack-up support thru the box side walls.

Smaller boxes allow the upper load forces to sit directly onto the reeled layers/windings and will ultimately end up damaging the lower reel product terminals if the load compresses into that bottom reel.

**NOTE**

*Proper handling of individual reels is critical to maintaining product integrity and uniform de-reeling of product.*

**NOTE**

*Always handle and store properly, based on reel type.*

**CAUTION**

*DO NOT drop reels or expose them to excessive vibration, in order to maintain reel flange integrity.*