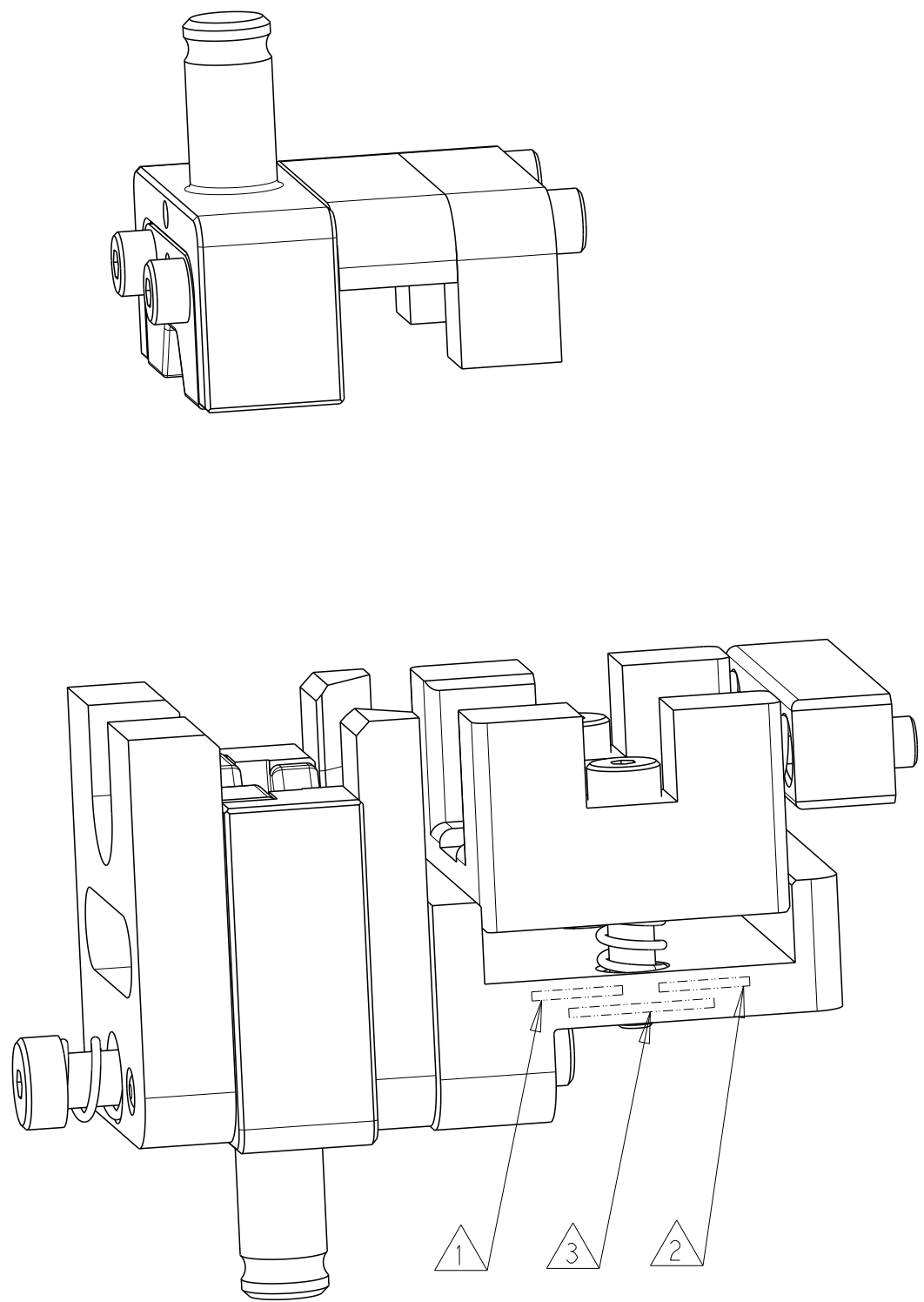
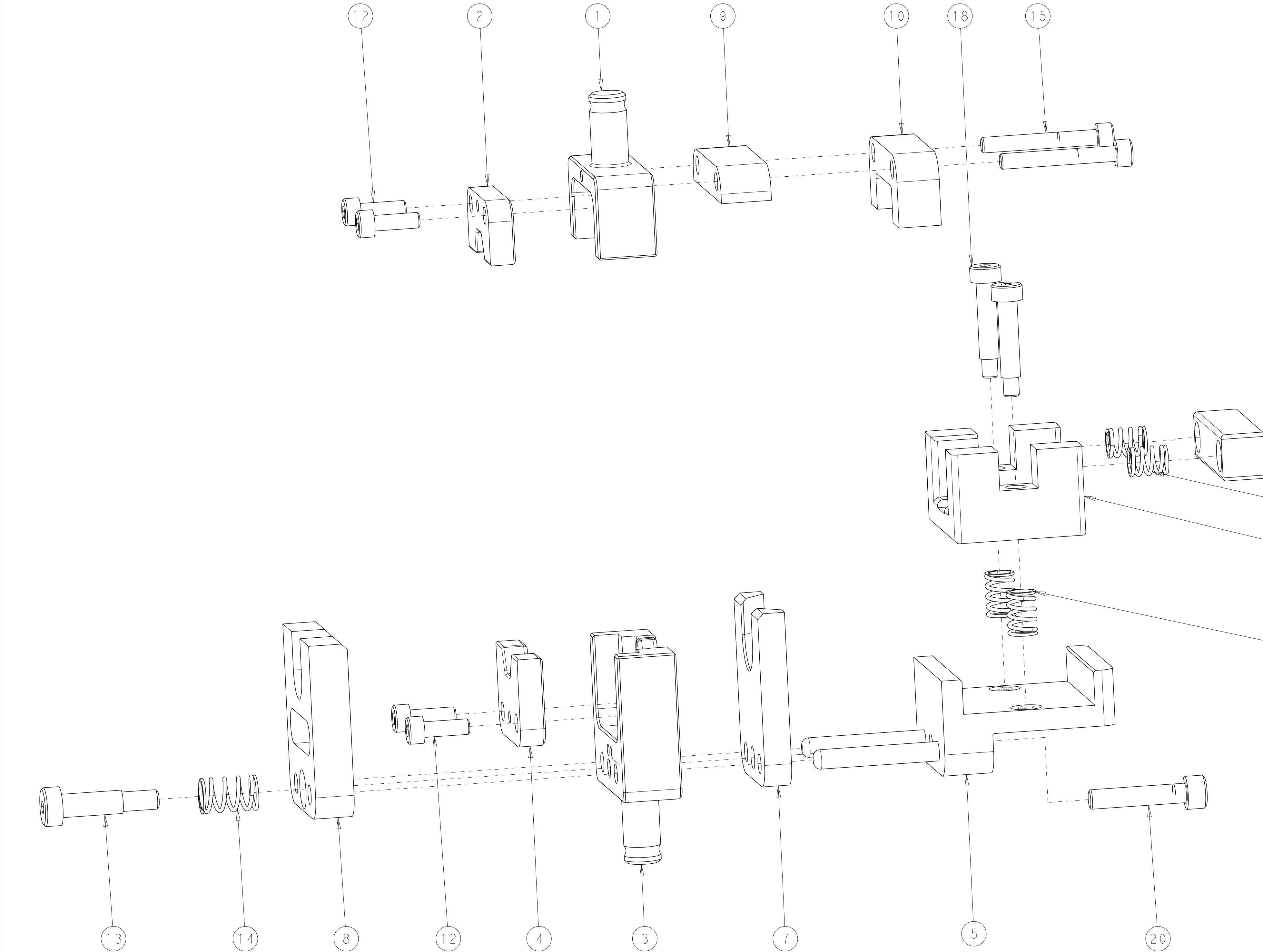


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PART NUMBER	REV	DESCRIPTION
2371495-1	B	HV DIE SET
7-2371495-7	B	CRIMP TOOLING KIT
9-2371495-1	B	DIE SET WITH DIE HOLDER

REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
B		ECR-20-013694	30SEP2020	JL	YY
B1		ECR-21-006246	15JUN2021	JL	YY
B2		ECR-21-124307	15DEC2021	LG	TE
B3		ECR-21-125155	23DEC2021	JWC	TE

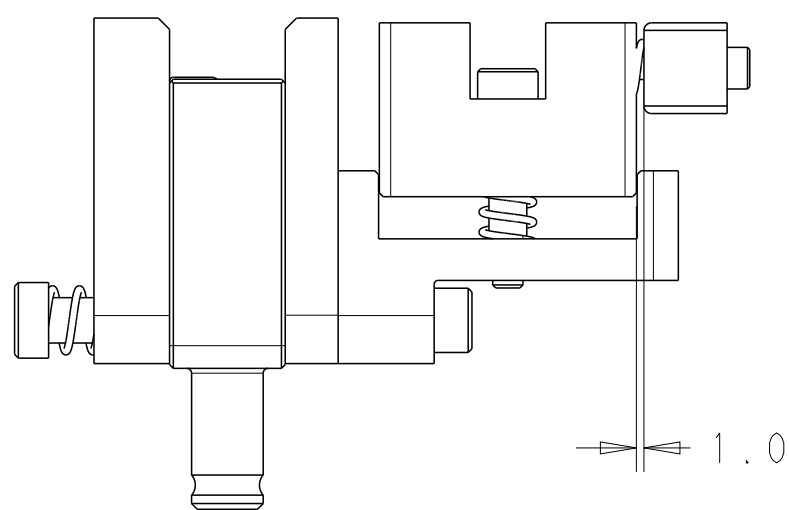
TERMINAL NAME	SHIELD CRIMP FERRULE HVA630 MULTI-CORE		
TE TERMINAL PART NUMBER(S)	1-2141261-1	2141262-3	1-2141263-4
APPLICATION SPECIFICATION	114-94100		
REFERENCE DRAWING	1-528041-0		
USED ON	2305470-1	2326378-1	
INSTRUCTION SHEET	408-35242		

CABLE SUPPLIER/ SPECIFICATION	CABLE SIZE	CRIMP HEIGHT INSULATION	CRIMP HEIGHT SHIELD	CRIMP HEIGHT REFERENCE SETTING
COROPLAST/ FHLR2GCB2G	2 X 6.0mm ²	13.0±0.15	15.8±0.15	C4



1	-	-	2305470-1	HV DIE HOLDER WITH FINE ADJUST	100
1	-	1	2-18023-2	SCR, SKT HD CAP M5 X 25.0	20
2	-	2	3-22281-5	SPRING, COMPRESSION	19
2	-	2	980371-6	SCR, SKT HD SHLDR 5.0 DIA X 20.0	18
2	-	2	3-22281-4	SPRING, COMPRESSION	17
2	-	2	18023-6	SCR, SKT HD CAP M3 X 16.0	16
2	-	2	1-18023-6	SCR, SKT HD CAP M4 X 30.0	15
1	-	1	2-22282-8	SPRING, COMPRESSION	14
1	-	1	1-993127-6	SCR, SKT HD SHLDR 6.0 DIA X 16.0	13
4	4	4	1-18023-2	SCR, SKT HD CAP M4 X 12.0	12
1	-	1	2367577-3	HOUSING, TERMINAL STOP	11
1	-	1	2234129-6	TERMINAL HOLD DOWN	10
1	-	1	2234194-6	SPACER	9
1	-	1	2375086-2	STOP BLOCK	8
1	-	1	2234127-9	REAR LOCATOR, FERRULE	7
1	-	1	2375087-1	SUPPORT, TERMINAL	6
1	-	1	2365901-4	HOUSING, LOCATOR	5
1	1	1	2234140-7	INSERT HVM HEX LOWER	4
1	1	1	2234138-2	NEST HVM HEX	3
1	1	1	2234141-7	INSERT HVM HEX UPPER	2
1	1	1	2234139-2	CRIMPER HVM HEX	1

- 1 APPLY "DIE SET PN" PER TEC-115-67-2 IN APPROXIMATE AREA SHOWN.
- 2 IDENTIFY PART NUMBER AND REVISION LETTER PER TEC-115-67-2 IN APPROXIMATE AREA SHOWN.
- 3 IDENTIFY SERIAL NUMBER PER TEC-115-67-2 IN APPROXIMATE AREA SHOWN.
4. TORQUE RECOMMENDATIONS PER 101-35000 UNLESS OTHERWISE SPECIFIED.



TERMINAL STOP SET UP

THIS DRAWING IS A CONTROLLED DOCUMENT.				DWN	J.L.I.	08AUG2020	 TE Connectivity				
				CHK	J.L.I.	08AUG2020					
				APVD	Y.YIN	08AUG2020					
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME		DIE SET HVA630-2P F					
MM				PRODUCT SPEC		2X6MM2					
		0 PLC ±		-		-					
		1 PLC ±		-		-					
		2 PLC ±		-		-					
		3 PLC ±		-		-					
		4 PLC ±		APPLICATION SPEC		-					
		ANGLES				SIZE					
		FINISH		WEIGHT		A100779C=2371495				RESTRICTED TO	
MATERIAL				-		CAGE CODE					
						DRAWING NO					
						REV					
						B3					
						CUSTOMER ACCESSIBLE PRODUCTION DRAWING					
						SCALE		1:1		SHEET 1 OF 1	