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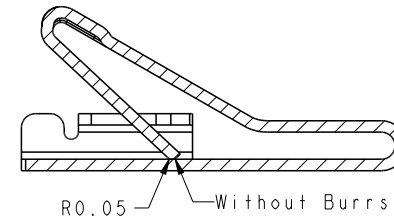
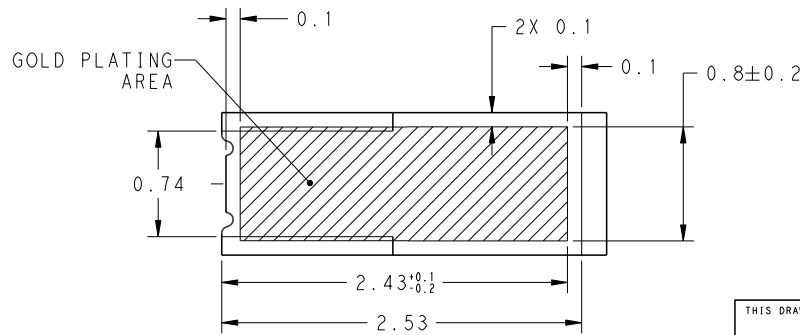
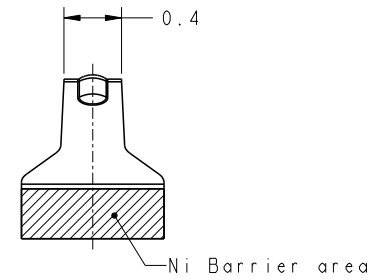
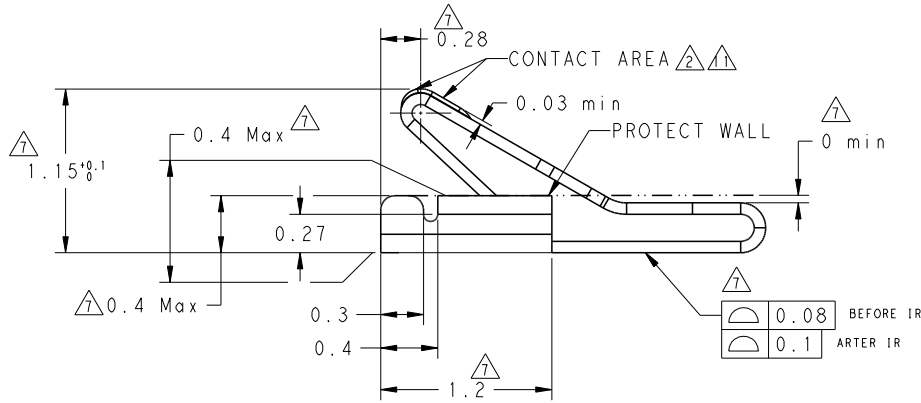
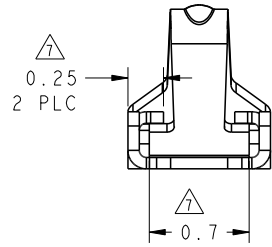
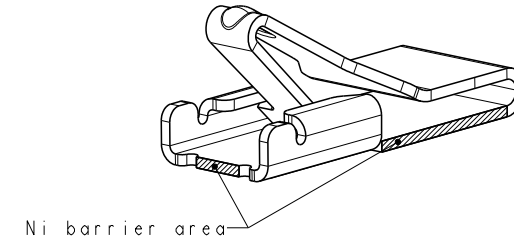
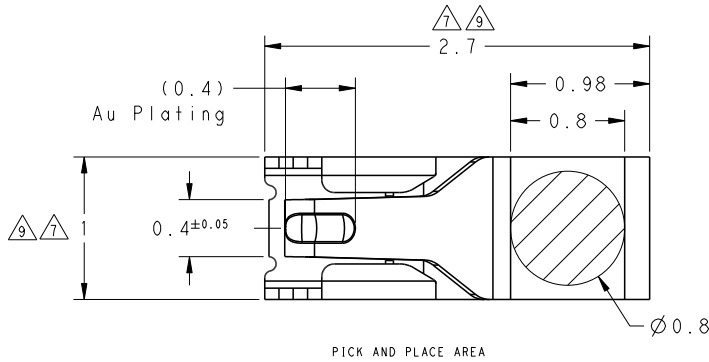
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REVISIONS				
P	LYR	DESCRIPTION	DATE	DWN APVD
	A2	REVISED ECR-19-008484	12JUL2019	J. J. W. H.



$\triangle 1$	2329497-3
$\triangle 2$	2329497-2
PLATING	PART NO.

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		MATERIAL		FINISH		MATERIAL	
mm		±0.1							
		0-PLC	±0.1						
		1-PLC	±0.1						
		2-PLC	±0.04						
		3-PLC	±0.04						
		4-PLC	±0.004						
		ANGLES	±0.004						
			±5°						

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	JONE JJ	02JAN2018	NAME		1.15H LOWER PROFILE SPRING FINGER		
		CHK	WENKE HE	02JAN2018	SIZE		A2		
		APVD	WENKE HE	02JAN2018	CAGE CODE		-		
		PRODUCT SPEC		DRAWING NO		SCALE		24:1	
		APPLICATION SPEC		REV		SHEET		1 OF 3	
		WEIGHT		0.004g		REV		A2	
		CUSTOMER DRAWING		SCALE		SHEET		1 OF 3	

4

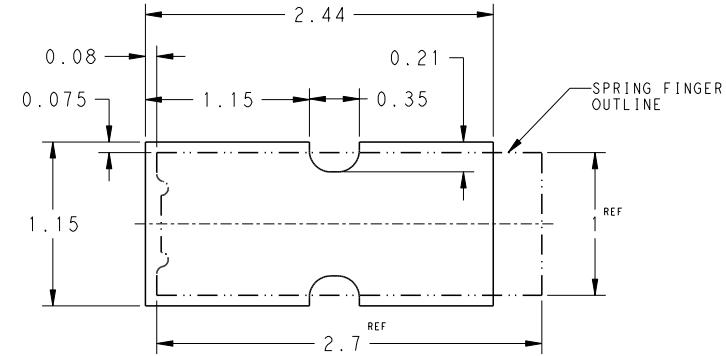
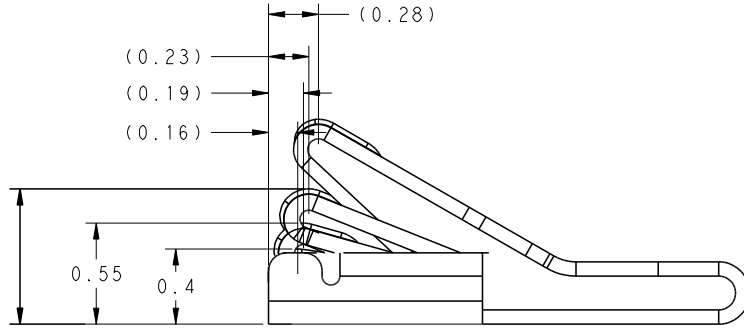
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REVISIONS					
P	LYR	DESCRIPTION	DATE	DWN	APVD
-		SEE SHEET 1	-	-	-



0.75

SCALE 40:1
RECOMMENDED PCB FOOTPRINT AND METAL MASK
TOL. ±0.02

NOTE:

- 1 MATERIAL: SUS301 K1500, THK: 0.08 mm.
- 2 FINISH:
NICKEL PLATE ALL OVER 0.002 mm~0.0076 mm THK.
GOLD PLATE AREA 0.00025 mm MIN.THK. AT CONTACT AREA;
GOLD PLATE AREA 0.000075~0.0002 mm MIN.THK.
AT SOLDERING AREA.NEED HAVE SEALING PROCESS AFTER PLATING.
- 3 PERMITTED BURR 0.05 mm MAX.
- 4 NFORCE OF 0.40~0.75mm 0.5N MIN.(READ FROM RETURNED CURVE)
- 5 WORKING POSITION: 0.4~0.75 mm.
- 6 LLCR: 30 mΩ MAX. AT INITIAL, AND THE CHANGED LLCR NOT GREATER THAN 20 mΩ AFTER TEST.
- 7 KEY CHARACTERISTIC PER STANDARD OPERATING PROCEDURE 407-55.
- 8 DURABILITY: 1500 CYCLES, THE NORMAL FORCE IS 0.4N MIN (READ FROM RETURN CURVE)
- 9 FEATURES IDENTIFIED AS STATISTICALLY TOLERANCED (ST) SHALL BE PRODUCED WITH STATISTICAL PROCESS CONTROLS.
- 10 SALT SPRAY SPEC: EIA-364-26B TEST CONDITION B 24H.
PUT THE PRODUCT FLAT IN SALT SPRAY BOX.
CONTACT AREA HAS NO CORROSION, DISCOLORING AND OTHER DEFECT.
- 11 FINISH:
NICKEL PLATE ALL OVER 0.002 mm~0.0076 mm THK.
GOLD PLATE AREA 0.0006 mm MIN.THK. AT CONTACT AREA;
GOLD PLATE AREA 0.000075~0.0002 mm MIN.THK.
AT SOLDERING AREA.NEED HAVE SEALING PROCESS AFTER PLATING.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN: JONE JJ 02JAN2018		
		CHK: WENKE HL 02JAN2018		
DIMENSIONS: mm		APVD: WENKE HL 02JAN2018	NAME: 1.15H LOWER PROFILE SPRING FINGER	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	SIZE: A2	
		APPLICATION SPEC	CAGE CODE: -	
MATERIAL: -		FINISH: -	DRAWING NO: C=2329497	
		WEIGHT: 0.004g	RESTRICTED TO: -	
		CUSTOMER DRAWING	SCALE: 24:1 SHEET 2 OF 3 REV A2	

4

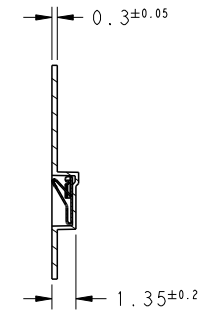
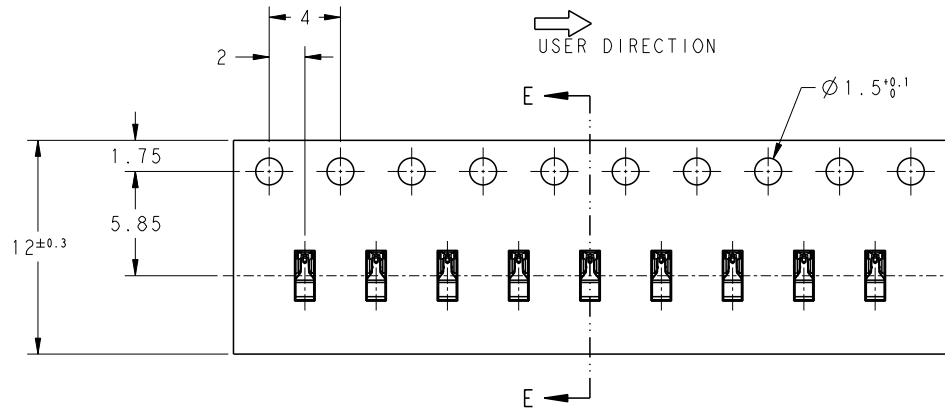
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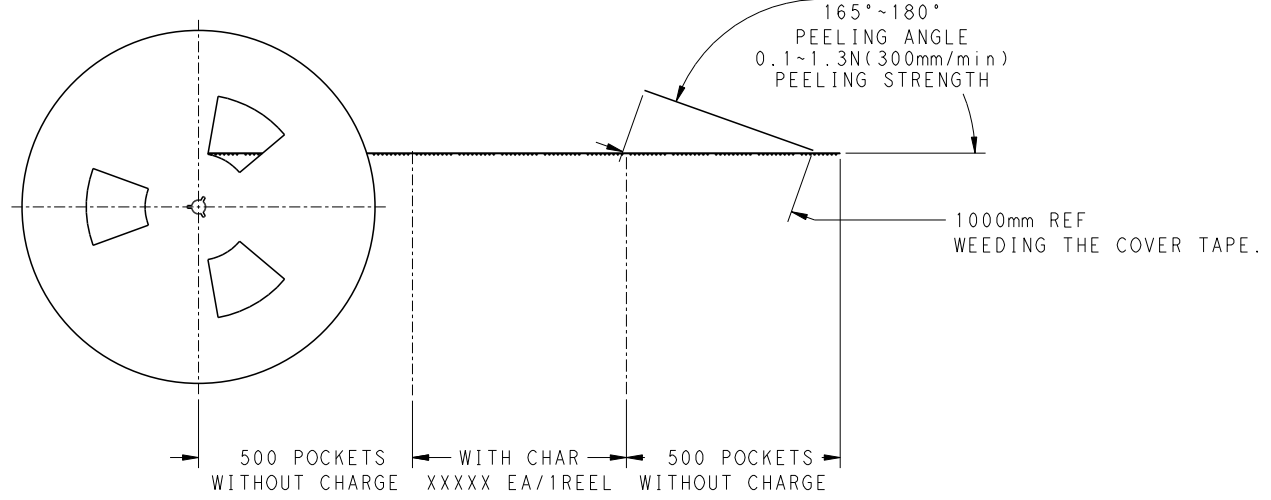
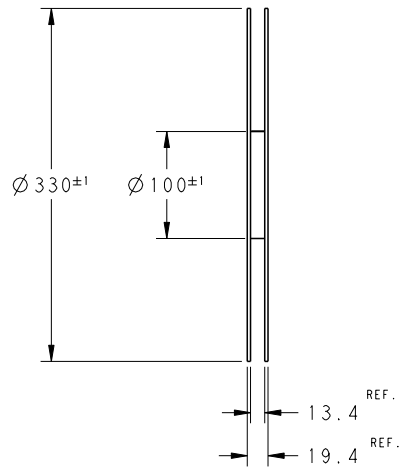
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REVISIONS				
P	LTN	DESCRIPTION	DATE	APVD
-	-	SEE SHEET 1	-	-



SECTION E-E



NOTE:
PACKAGE QUANTITY: 10,000 PCS PER REEL.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN: JONE JJ 02 JAN 2018	TE TE Connectivity	
DIMENSIONS: mm		CHK: WENKE HL 02 JAN 2018		
TOLERANCES UNLESS OTHERWISE SPECIFIED: ± 0.1		APVD: WENKE HL 02 JAN 2018	NAME: 1.15H LOWER PROFILE SPRING FINGER	
<ul style="list-style-type: none"> Ø-PLC ± 0.1 PLC ± 0.1 PLC ± 0.05 PLC ± 0.05 PLC ± 0.001 ANGLES $\pm 5^\circ$ FINISH 		PRODUCT SPEC	SIZE: A2	
MATERIAL		APPLICATION SPEC	CAGE CODE: -	DRAWING NO: ©=2329497
		WEIGHT: 0.004g	SCALE: 24:1	SHEET: 3 OF 3
		CUSTOMER DRAWING	REV: A2	