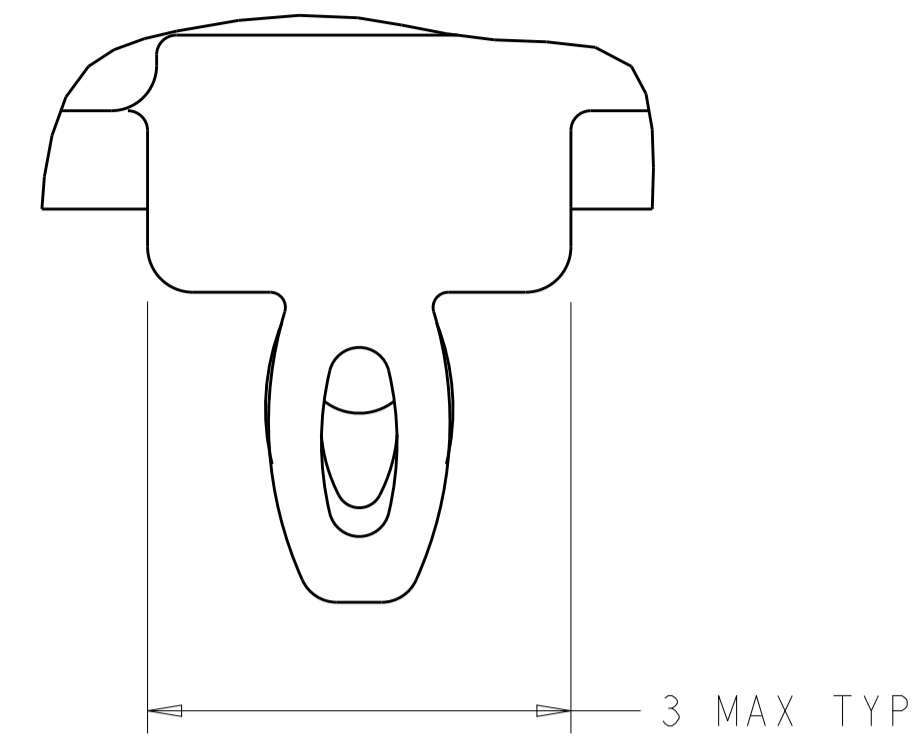


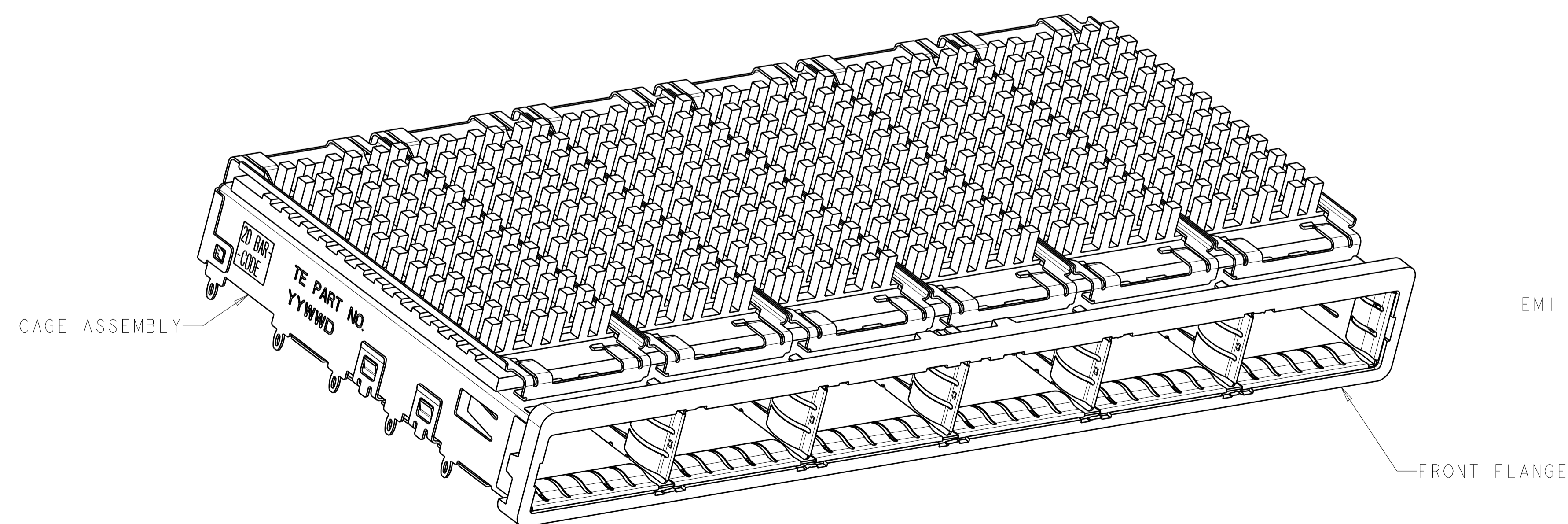
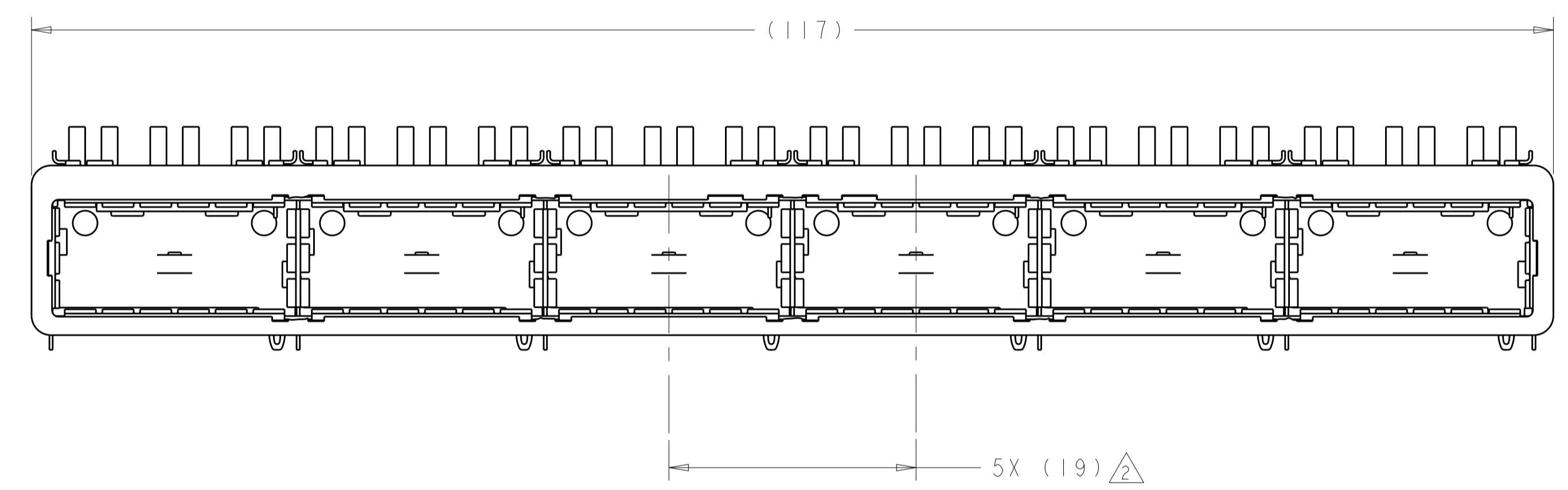
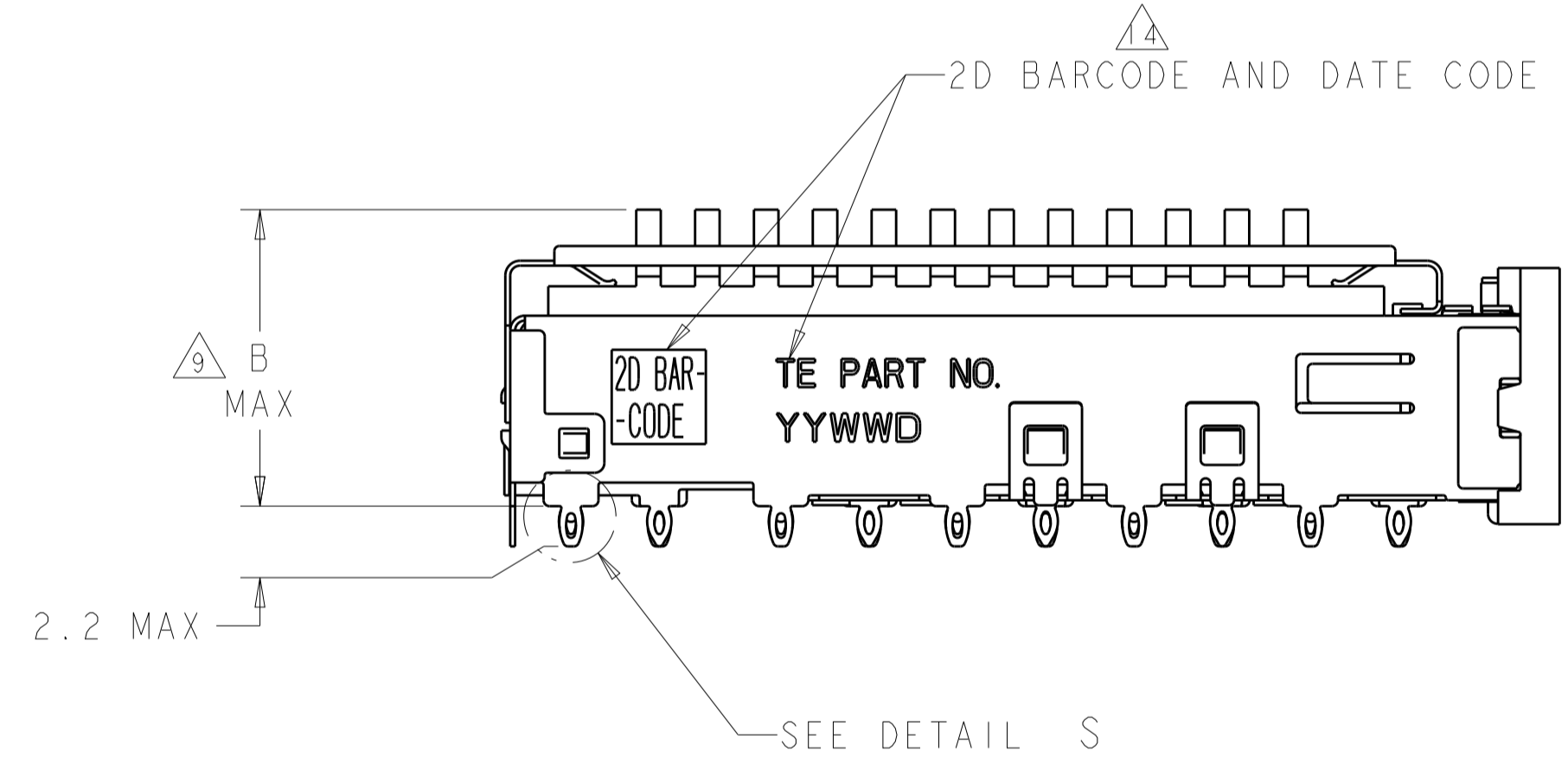
LOC	DIST	REVISIONS					
		P.	LTN	DESCRIPTION	DATE	DWN	APVD
GP	00	4		UPDATED VIEWS	30MAR2011	AL	CW
		5		REVISED PER ECO-12-003841	14MAR2012	TY	KS
		6		REVISED PER ECO-12-005533	05APR2012	JY	AC
		A		REVISED PER ECO-15-000148	10APR2015	RG	MC



DETAIL S
 SCALE 20:1

- 1. CAGE ASSEMBLY MATERIAL: NICKEL SILVER, 0.25 THICK
 HEAT SINK MATERIAL: ALUMINUM
 HEAT SINK CLIP MATERIAL: STAINLESS STEEL
 EMI SPRING MATERIAL: COPPER ALLOY
 FRONT FLANGE MATERIAL: ZINC ALLOY
- 2. PITCH BETWEEN PORTS OF ONE 1X6 CAGE ASSEMBLY.
- 3. SPACING BETWEEN CAGES ON THE SAME PC BOARD, TO BE SPECIFIED BY CUSTOMER, MUST COMPLY WITH MINIMUM DIMENSIONS SHOWN.
- 4. REFERENCE APPLICATION SPEC 114-13218 FOR RECOMMENDED DRILL HOLE DIAMETER AND PLATING THICKNESS.
- 5. DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 6. DIMENSION F IS THE NOMINAL THICKNESS OF CUSTOMER SUPPLIED PC BOARD,
 SINGLE SIDED PC BOARD MINIMUM THICKNESS = 1.45mm
 DOUBLE SIDED PC BOARD MINIMUM THICKNESS = 2.2mm PER QSFP.
- 7. HEAT SINKS AND HEAT SINK CLIPS SHIPPED ASSEMBLED TO CAGE ASSEMBLY.
 CAGE ASSEMBLY MAY BE PRESSED INTO THE PCB AS SHIPPED.
- 8. DATUM A IS TOP SURFACE OF PC BOARD.
- 9. DIMENSION APPLIES WITH MODULE INSERTED IN CAGE.
- 10. UNPLATED THRU HOLE.
- 11. MATES WITH QSFP MSA COMPATIBLE TRANSCEIVER.
- 12. SURFACE TRACES PERMITTED WITHIN THIS AREA EXCEPT WHERE CAGE STANDOFFS, SHOWN IN DETAIL S, CONTACT PC BOARD.
- 13. BASELINE FOR THESE DIMENSIONS IS THE CENTER OF COMPLIANT PIN HOLE.
- 14. 2D BARCODE AND DATE CODE (YYWW) MARKED ON SIDE OF CAGE.

- 15. REFERENCE APP SPEC 114-13218 FOR GASKET THICKNESS CALCULATION.
- 16. EMI SPRING FINISH: 2um MINIMUM TIN
 FRONT FLANGE FINISH: 3um MINIMUM TIN OVER 1.27um MINIMUM NICKEL
 OVER 5.08um MINIMUM COPPER.
 HEAT SINK FINISH: NICKEL



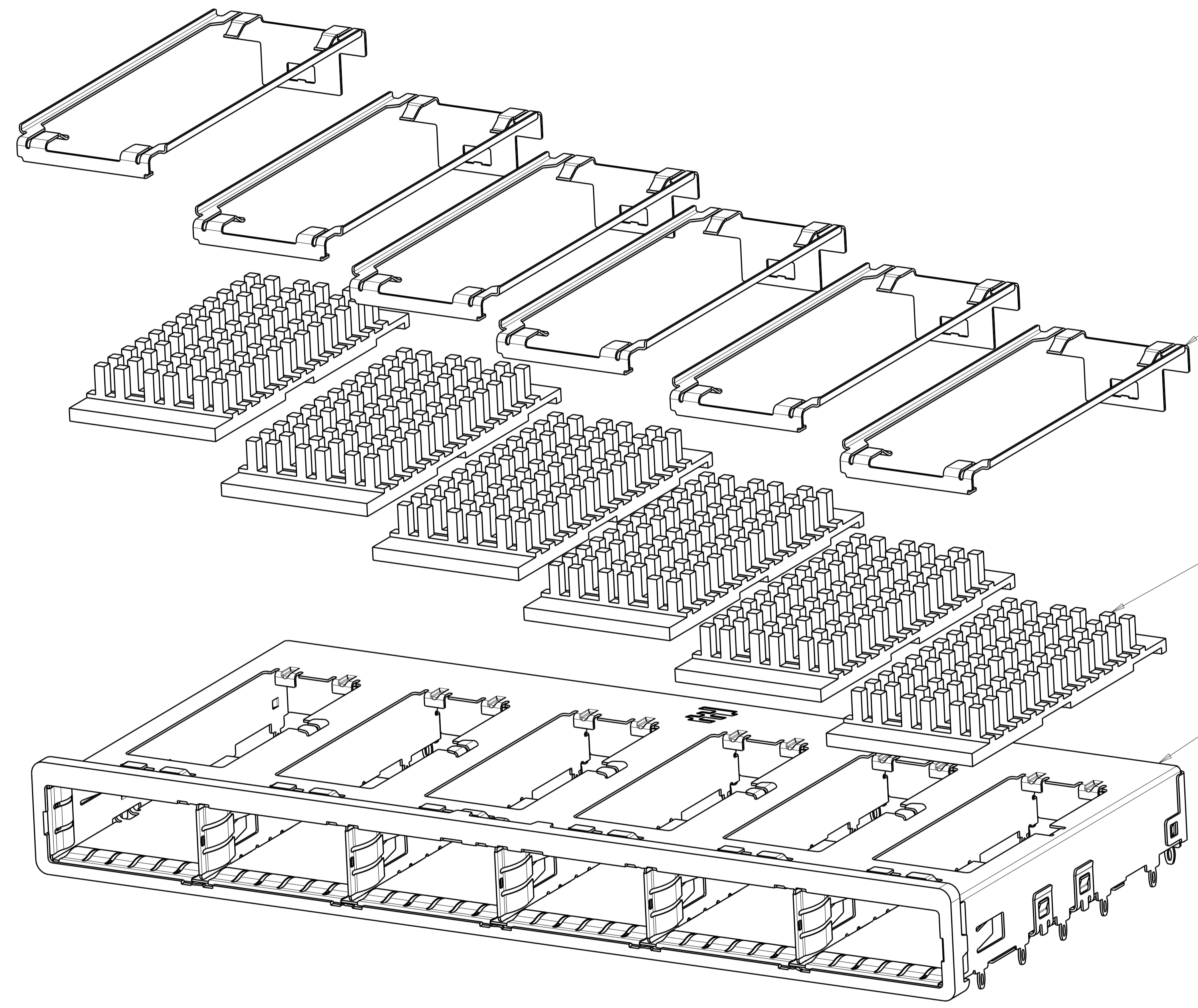
23.0	NETWORKING	2143330-3
16.0	SAN	2143330-2
13.7	PCI	2143330-1
B	HEAT SINK PROFILE	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DWN C. VALENTINE 17MAR2010	NAME	1X6 CAGE ASSEMBLY, BEHIND BEZEL, W/ HEAT SINKS, QSFP
mm	0 PLC ±0.1	CHK J. PETERSON 17MAR2010	PRODUCT SPEC	108-2286
	1 PLC ±0.1	APVD J. PETERSON 17MAR2010	APPLICATION SPEC	114-13218
	2 PLC ±0.1		WEIGHT	
	3 PLC ±0.1		Customer Drawing	SCALE 3:1 SHEET 1 OF 5 REV A
	4 PLC ±0.1			
	ANGLES ±0.1			
MATERIAL	FINISH			

Customer Drawing


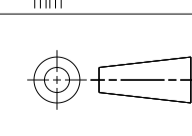
LOC	DIST	REVISIONS			
P	LYR	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET 1	-	-	-



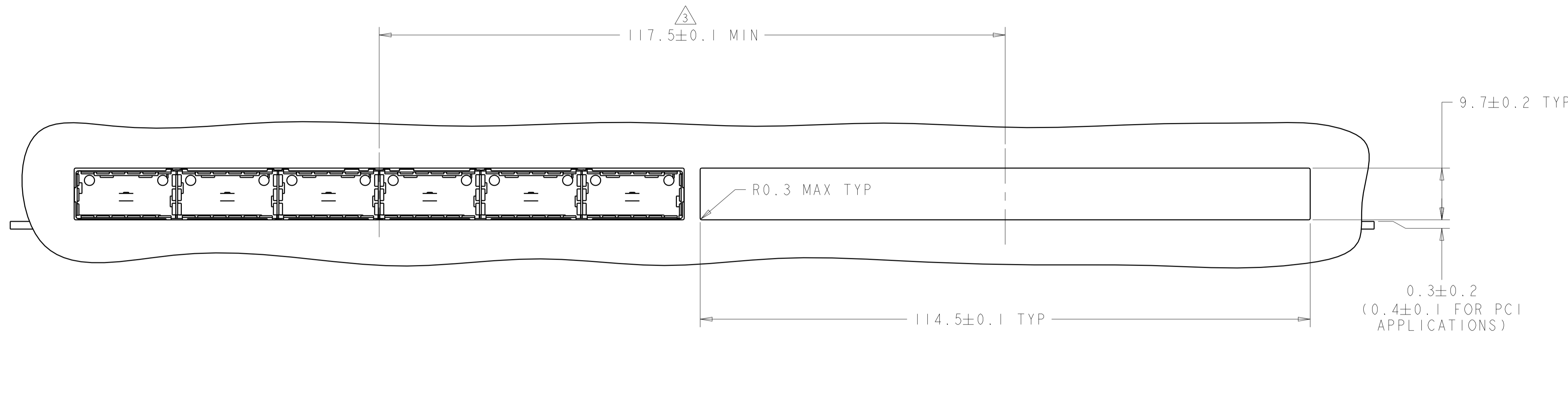
HEAT SINK CLIPS
 QUANTITY: 6

72 PIN HEAT SINKS
 QUANTITY: 6

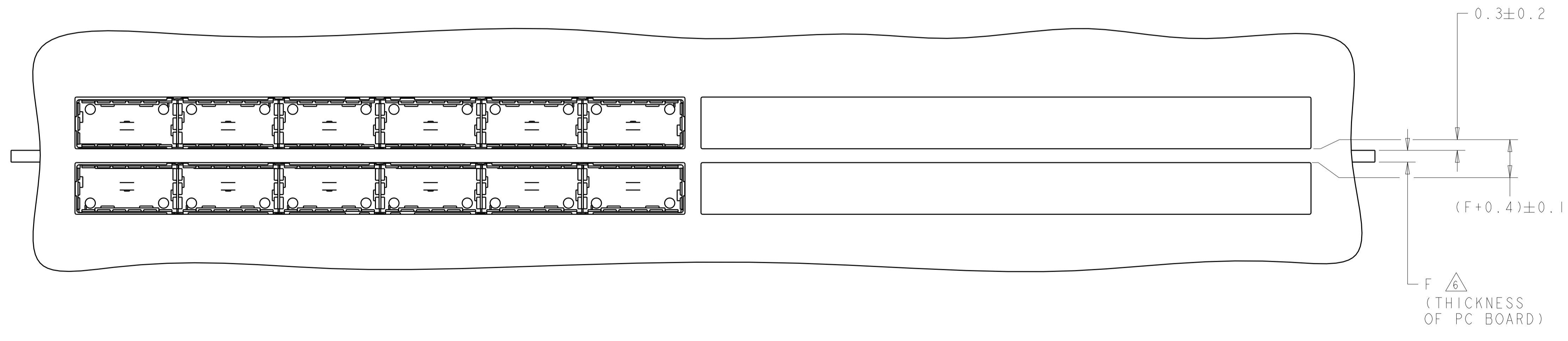
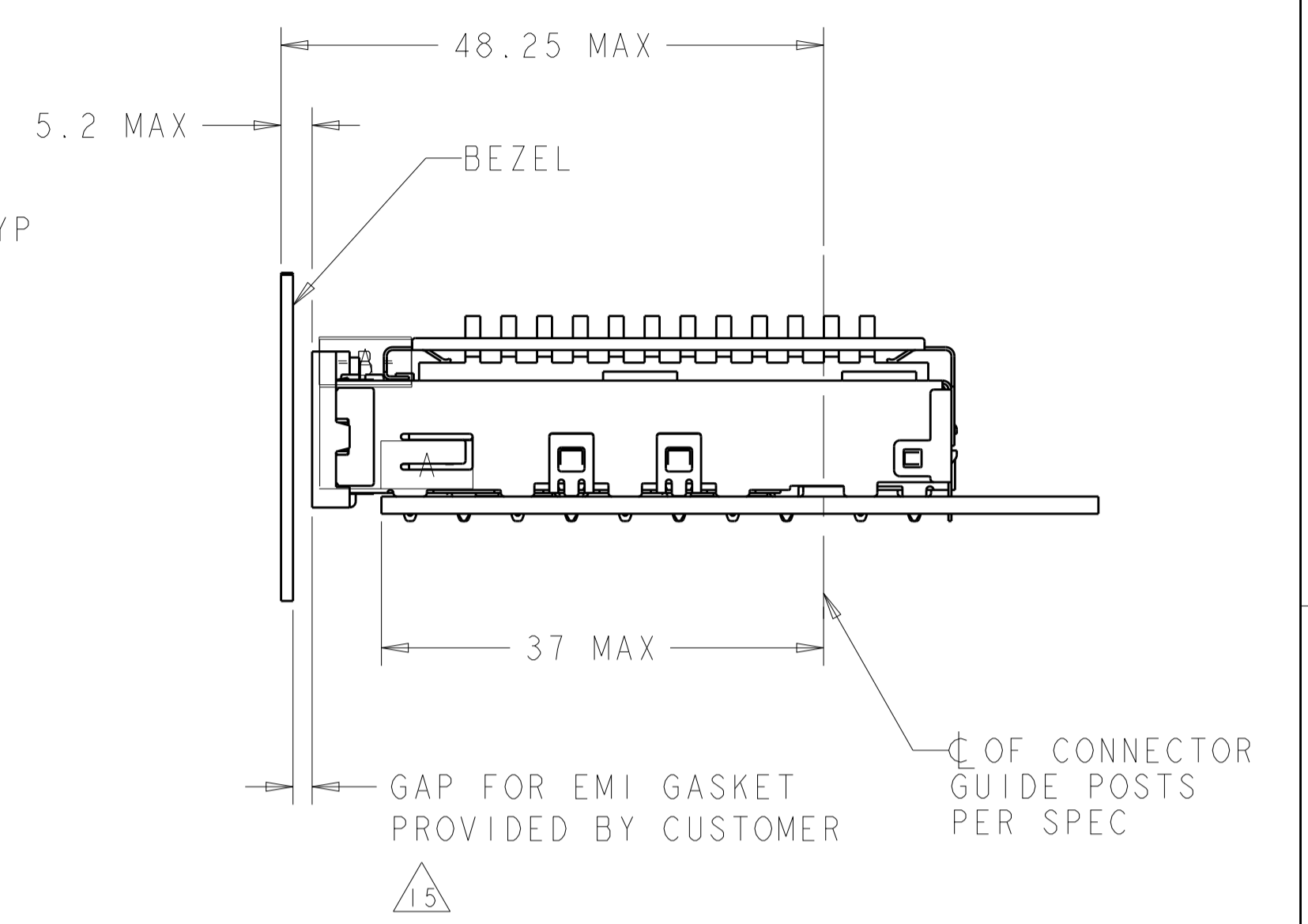
1X6 BEHIND BEZEL QSFP
 CAGE ASSEMBLY
 QUANTITY: 1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN C. VALENTINE 17MAR2010	 TE Connectivity	
DIMENSIONS: mm		CHK J. PETERSON 17MAR2010		
		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±. 1 PLC ±0.1 2 PLC ±0.1 3 PLC ±. 4 PLC ±. ANGLES ±. FINISH ±.		NAME 1X6 CAGE ASSEMBLY, BEHIND BEZEL, W/ HEAT SINKS, QSFP
MATERIAL		APVD J. PETERSON 17MAR2010	PRODUCT SPEC 108-2286	SIZE CAGE CODE DRAWING NO A100779C=2143330
		APPLICATION SPEC 114-13218	WEIGHT -	RESTRICTED TO -
		Customer Drawing	SCALE 3:1	SHEET 2 OF 5 REV A

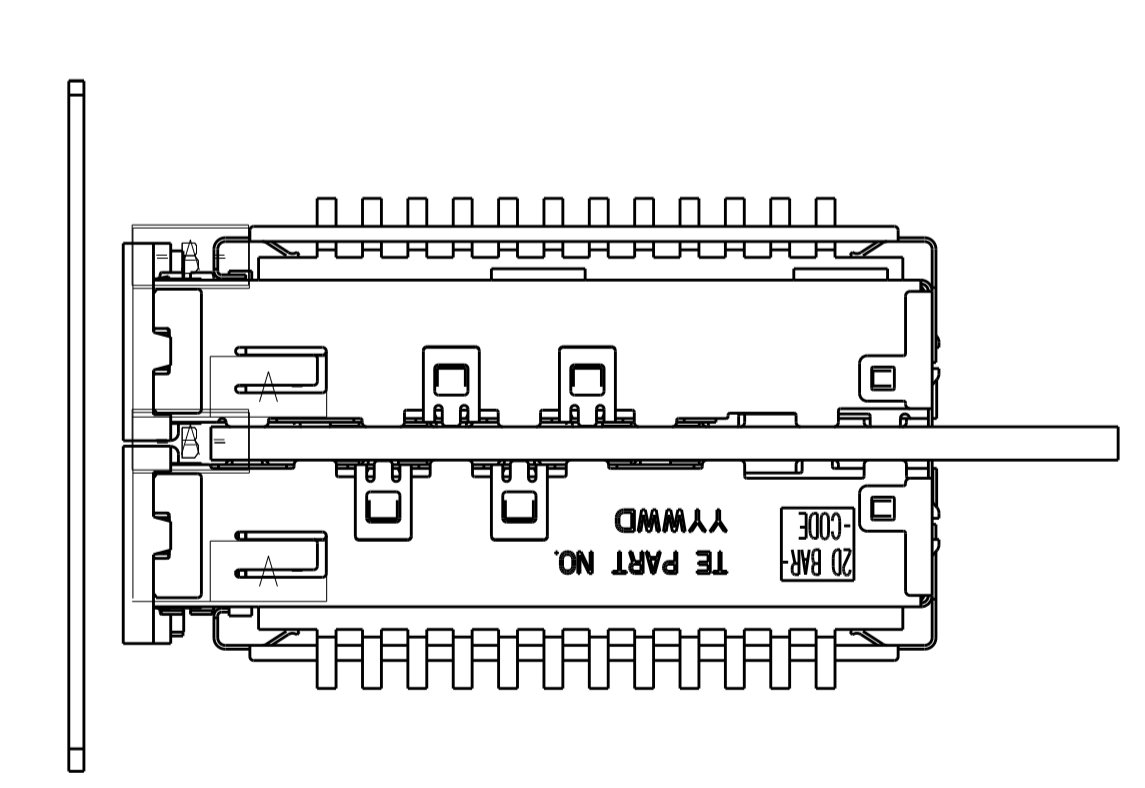
LOC	DIST	REVISIONS			
GP	00	REV	DATE	BY	APPD
-	-	SEE SHEET 1	-	-	-



ONE SIDED CONFIGURATION
SCALE 2:1

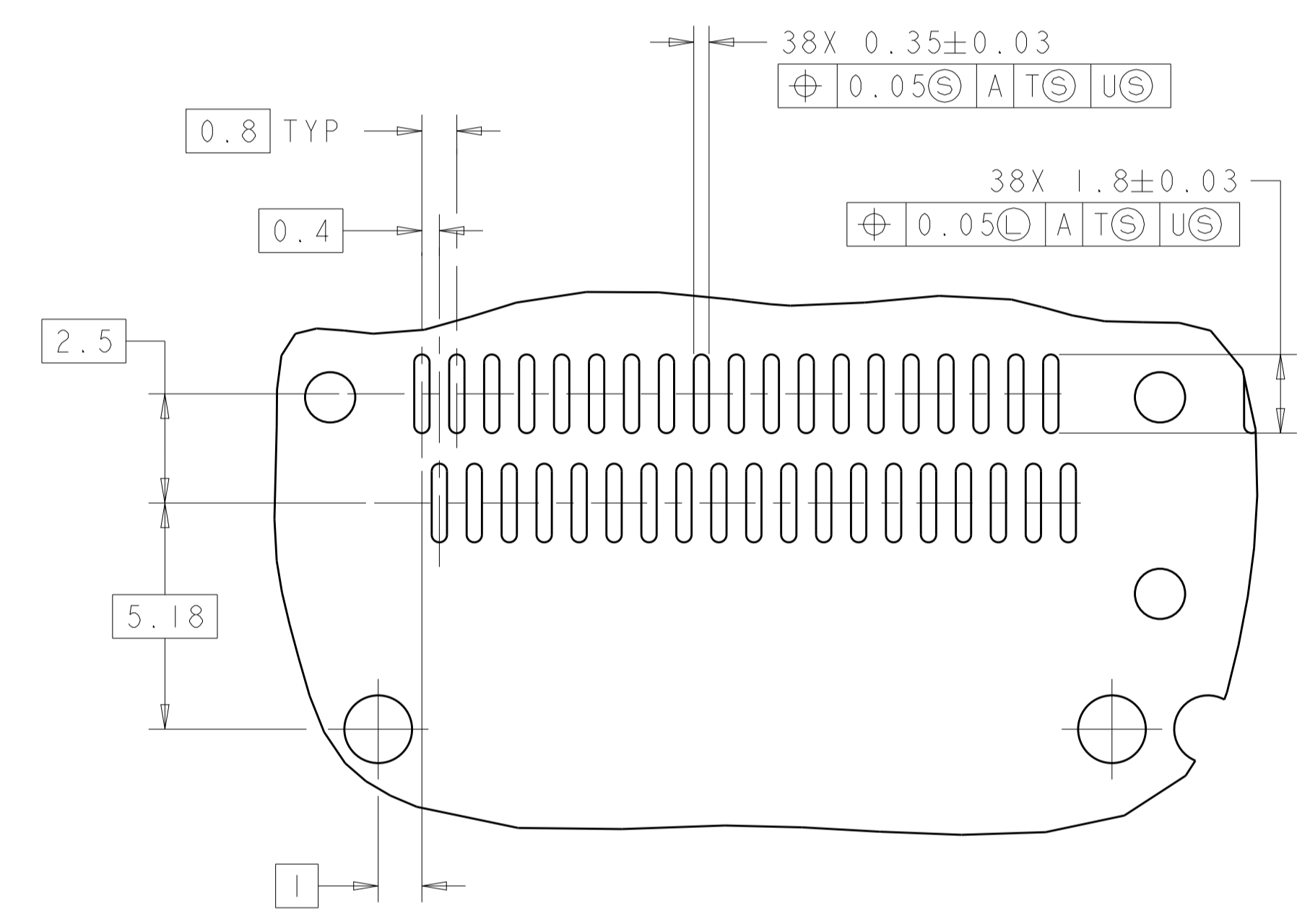
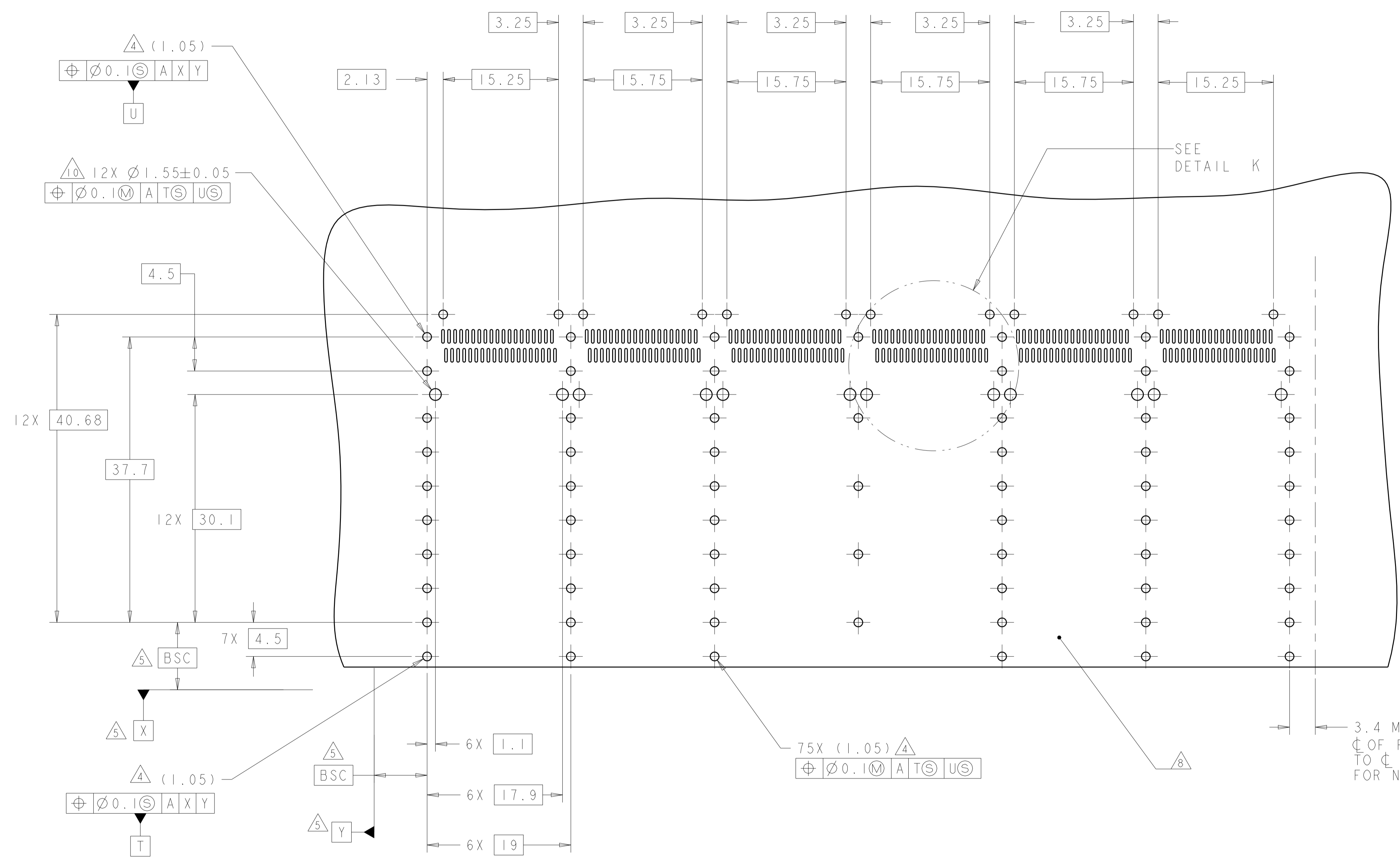


BELLY TO BELLY CONFIGURATION
SIMILAR TO ONE SIDED
EXCEPT WHERE NOTED
SCALE 2:1



THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN: C. VALENTINE 17MAR2010	TE Connectivity
DIMENSIONS: mm		CHK: J. PETERSON 17MAR2010	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD: J. PETERSON 17MAR2010	NAME: 1X6 CAGE ASSEMBLY, BEHIND BEZEL, W/ HEAT SINKS, QSFP
0 PLC ± .1		PRODUCT SPEC: 108-2286	
1 PLC ± 0.1		APPLICATION SPEC: 114-13218	SIZE: A100779 C=2143330
2 PLC ± .1		WEIGHT: -	
3 PLC ± .1		MATERIAL: -	RESTRICTED TO: -
4 PLC ± .1		FINISH: -	
ANGLES ± .1		Customer Drawing	SCALE: 3:1 SHEET 3 OF 5 REV A

LOC	DIST	REVISIONS					
GP	00	P	LTN	DESCRIPTION	DATE	DMN	APVD
		-		SEE SHEET 1	-	-	-



DETAIL K
 6 PLACES
 SCALE 8:1

RECOMMENDED PC BOARD LAYOUT
 BELLY TO BELLY CONFIGURATION
 SEE SHEET 4 FOR COMPONENT AND TRACE KEEP-OUTS
 SCALE 3:1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DMN C. VALENTINE 17MAR2010	TE Connectivity
DIMENSIONS: mm		CHK J. PETERSON 17MAR2010	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD J. PETERSON 17MAR2010	NAME 1X6 CAGE ASSEMBLY, BEHIND BEZEL, W/ HEAT SINKS, QSFP
0 PLC ±.1 1 PLC ±0.1 2 PLC ±0.1 3 PLC ±. 4 PLC ±. ANGLES ±.		PRODUCT SPEC 108-2286	SIZE A100779
MATERIAL		APPLICATION SPEC 114-13218	DRAWING NO C=2143330
FINISH		WEIGHT	RESTRICTED TO
Customer Drawing		SCALE 4:1	SHEET 5 OF 5 REV A