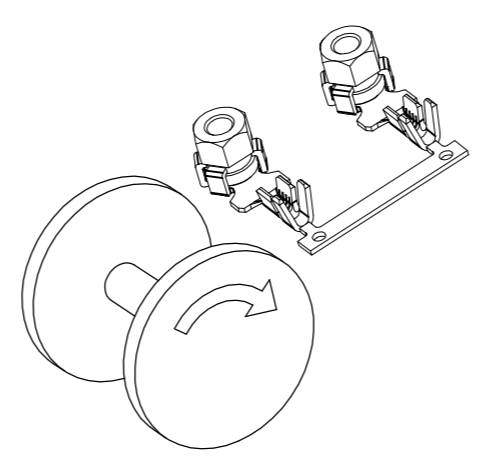
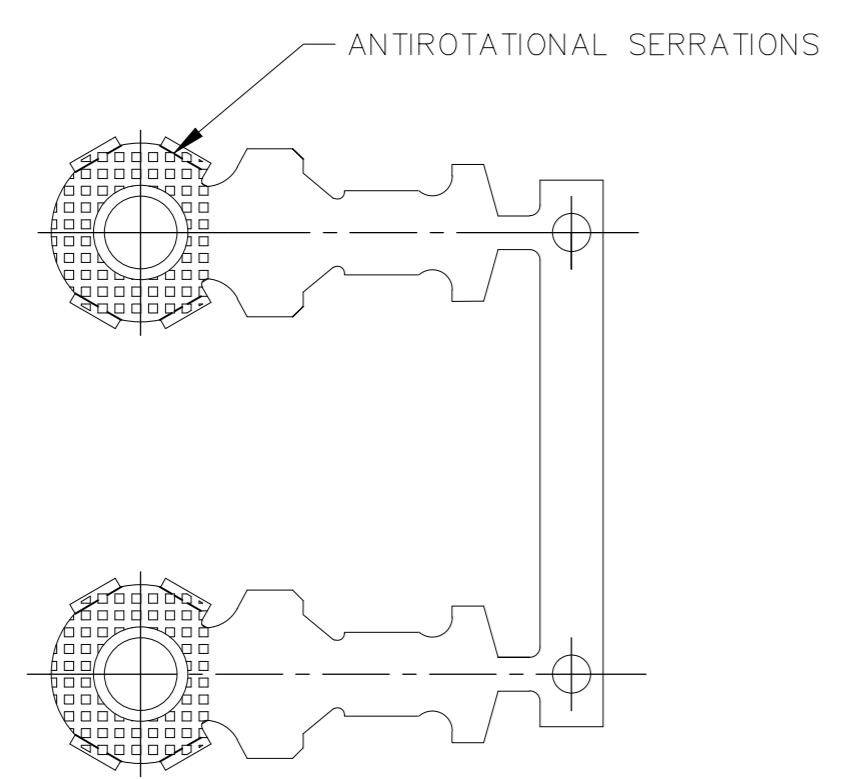
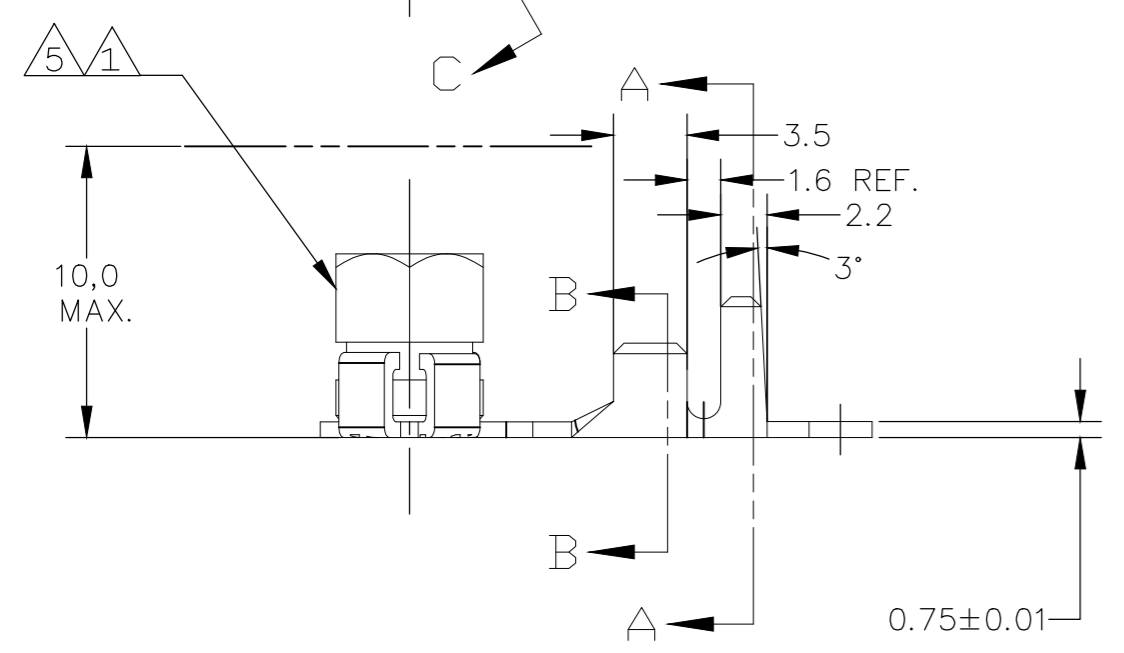
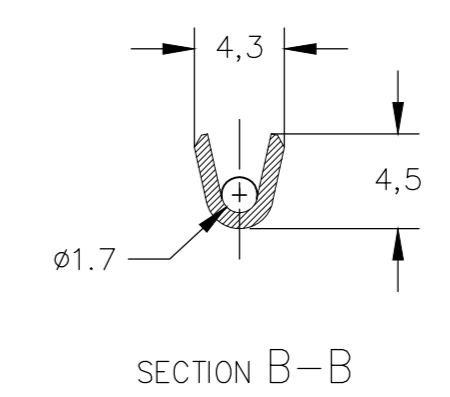
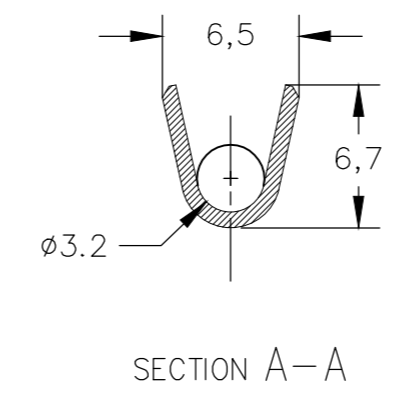
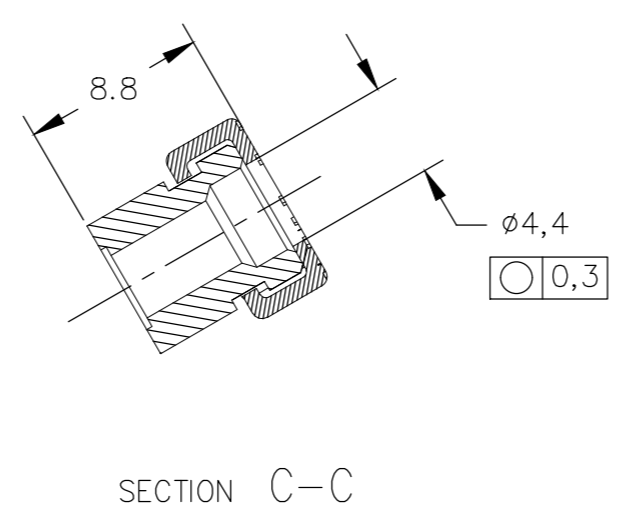
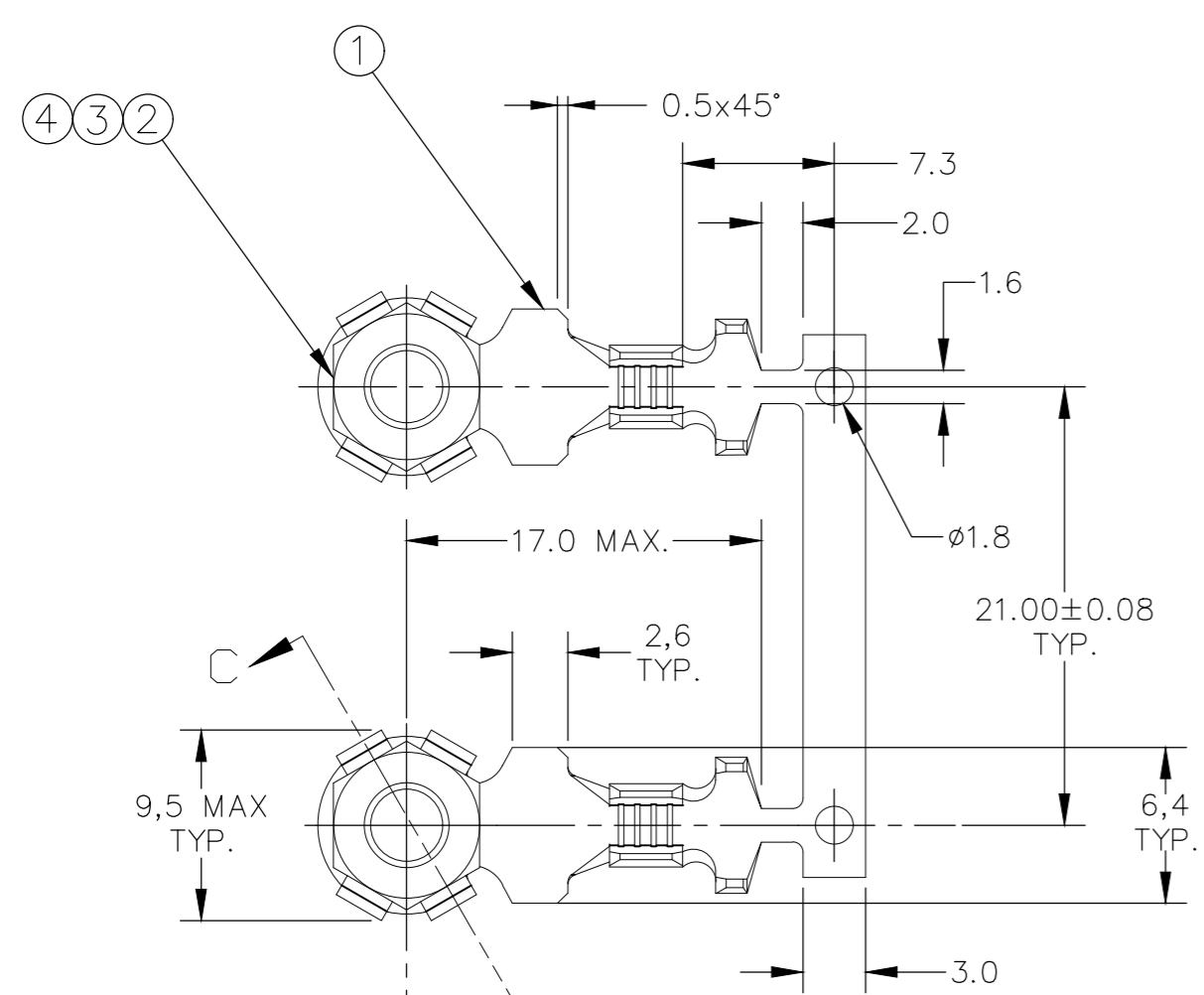


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REVISIONS				
P	LTR	DESCRIPTION	DATE	APVD
	K	REVISED BY ECO-19-007719	27MAY2019	PSB/DAO

CAD
 AutoCAD
 DO NOT REVISE
 EXCEPT BY CAD.



DIRECTION OFF TOP OF REEL
 TE SPEC. 107-3 FIG.1

- 1 - PORCA SEXTAVADA SW7xM4, AÇO BAIXO CARBONO, ZINCADO BICROMATIZADO (CROMO TRIVALENTE)
 - SW7x M4, HEXAGONAL NUT, LOW CARBON STEEL, ZINC PLATING BICHROMATED (TRIVALENT CHROMIUM).
- 2 - GARRA DO CONDUTOR E DO ISOLANTE PARA "F" CRIMP.
 - WIRE BARREL AND INSULATION FOR "F" CRIMP.
- 3 - ALTURAS E LARGURAS DO FECHAMENTO PARA 1,50mm²; 2,00mm²; 2,50mm².
 CONDUTOR (CRIMP WIDTH): ISOLANTE (INSULATION CRIMP WIDTH)
 LARGURA: .140 "F" .180"F"
- ALTURA (CRIMP HEIGHT): 1,50mm² - 2,33mm.
 2,00mm² - 2,43mm.
 2,50mm² - 2,57mm.
- 4 - TORQUE ESPECIFICADO PARA PORCA DO TERMINAL É 3,0Nm ±0,5Nm.
 - THE TORQUE SPECIFIED FOR NUT TERMINAL IS 3,0Nm ±0,5Nm.
- 5 - PORCA SEXTAVADA SW7xM4, AUTO TRAVANTE, AÇO BAIXO CARBONO, ZINCADO BICROMATIZADO (CROMO TRIVALENTE)
 - SW7x M4, SELF LOCKING, HEXAGONAL NUT, LOW CARBON STEEL, ZINC PLATING BICHROMATED (TRIVALENT CHROMIUM).
- 6 - PORCA SEXTAVADA SW7xM4, AUTO TRAVANTE, LATÃO.
 - SW7x M4, SELF LOCKING, HEXAGONAL NUT, BRASS.
- 7 - PORCA SEXTAVADA SW7xM4, LATÃO (CuZn38 Pb1,5) SEM ACABAMENTO.
 - HEXAGONAL NUT SW7xM4, BRASS (CuZn38 Pb1,5) WITHOUT PLATING.

WIRE RANGE	INS. RANGE	REQ. PER ASSY	ITEM	DESCRIPTION	MATERIAL	FINISH
>1,0-2,5mm²	Ø3,10-4,20	1599298	1	TERMINAL RING TONGUE	BRONZE PHOS.	PRE-TIN/PRE-ESTANHADO
			2	NUT M4		
			3	NUT M4		
			4	NUT M4		
			5	NUT M4		

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN/DES: 21JAN2004
 N.C.LAPRESA
 CHK/CH: 02DEC2003
 P.L.FARIA
 APVD/APR: 02DEC2003
 N.M.SANTOS
 PRODUCT SPEC: PLC ±0,2

TE Connectivity

ASSY., TERMINAL RING TONGUE, M4

SIZE: A2 CAGE CODE: 00779 DRAWING NO: 1599298 RESTRICTED TO: -

CUSTOMER DRAWING/DESENHO DE CLIENTE SCALE: 5:1 SHEET: 1 OF 1 REV: K