Housing: Glass-filled polyester; color: black.
Contact: Phosphor bronze.
Nickel underplate: 0.00127 [0.00050] min – all over.
Matte tin plate: 0.00254 [0.00100] min – solder posts.
Gold plate: 0.00076 [0.00030] min – contact area.
Nickel plate PTH MIL-.05–432034.
Gold plate per QQ–N–290.
AMP Part number, CSA, LODG, and date code are marked in approximate area shown, either side.
Recommended PCB finished hole dia: 1.07±0.08 [0.042±0.003].