	Title of Test	Test Number		
TEST RECORD	Drop test Standard level 760mm	DTR-05-161005		
Tyco Electronics Corporation	Tester	Date Started	Date Complete	
China Auto	Jeff Zhu	19 OCT 2016	19 OCT 2016	
Requester		Weight	Quantity	
Packaging design validation		1.5 (kg)	50 pcs	
Product Description			No of Boxes	
HVA280-2P	Part No No of Boxes   HVA280-2PHM PLUG ASSY 4-2103015-1 1		1	

#### Tyco Electronics Packaging Specification 107-18078 **TEST PROCEDURE:**

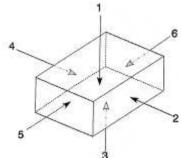
Standard Packaging Drop Test

Specimen Weight	Drop Heights [mm]		
[kg]	Standard Level	Extra Level	
up to 9,5 kg	460	760	
over 9,5 to 18,6 kg	310	610	
over 18,6 to 27,7 kg	200	460	
over 27,7 kg	200	310	
Number of Drops	3	7	

#### LOCATION:

## **PACKAGING DESCRIPTION:**

Parts were bulked in a PE bag. Then in a carton. 50 pcs/carton



#### **RESULTS:**

Test Procedure					
Drop	Standard Level	Extra Level	Comments		
1	Corner 3-4-5	Corner 3-4-5			
2	Edge 3-5	Edge 3-5			
3	Face 5	Edge 3-4			
4		Edge 4-5			
5		Face 5			
6		Face 4			
7		Face 3			

Remark: Drop Test Report number is below, DTR-XX

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YY MM ----> Sequence code

Product Line (00Old Report, 01Heads, 02Plugs, 03Ce-box, 04Sensor, 05Others)

# **Drop Test**

#### Drop Height: 760mm

Drop Procedure: Corner (3-4-5)  $\longrightarrow$  Edge (3-5)  $\longrightarrow$  Edge (3-4) Edge (4-5)  $\longrightarrow$  Face (5)  $\longrightarrow$  Face (4)  $\longrightarrow$  Face (3)

### Before Test:

All of the products were OK and carton was ok with a whole appearance.



After Test: Carton dropping corner and edge were out of shape. Inner packaging was OK. Products were OK.



The drop test result: Pass