



Packaging Process Sheet



Responsible: Operator's Daily Standard Work **Base P/N or TCPN:** DT06-6S-L019
Activity: Packaging - Finished Pack **Package Type:** Bulk - Bagged
Plant/Country: PPS ALL LOCATION ICT **Standard Pkg QTY:** 600

Part & Packaging Details		P/N Variants	Part Image
Project Number			
Project Name	DT 6PIN PLUG ASM		
Base Part Number or TCPN	DT06-6S-L019		
TEC Part Description	DT06-6S-L019 DT PLUG ASM		
Part Dimensions	40 x 20 x 24 mm		
Part Weight (Approximate)	21 grams or 0.046 lbs.		
Total Weight with Packaging	14188 grams or 31.278 lbs.		
Parts Per (bag/tray/etc.) - Bulk - Bagged	600		
Bulk - Bagged Per Box	1		
Parts Per Box	600		
Boxes Per Pallet	18		
MOQ 0 Box(es)	0 parts (MOQ)		

Packaging Bill Of Materials						
Item	Part Number	Description	Cost Rel.	Pkg Level	Package Qty	Per M UOM
1	999713-4	BOX, SHIPPING, RSC, AIAG	Yes	400	1.000	1.667 PC
2	2-995265-5	Bag, Gusseted, Antistatic; ALTERNATE: 1621871-1	No	400	1.000	1.667 PC
3	1-995575-0	Tape, Packaging, Transparent, ALTERNATE: 995575-1	No	400	1.000	1.667 MM
4	999077-5	Label Stock	No	400	1.000	1.667 PC
5	698313-4	Film, Stretch	No	500	16.667	27.778 FT
6	999689-1	PALLET, 4 WAY ENTRY, 30 x 32	No	500	1.000	1.667 PC
7	999077-5	Label Stock	No	500	1.000	1.667 PC

Packaging Procedure		Primary Packaging Images
Step Primary Packaging Instructions	1 Erect carton and tape bottom closed. 2 Insert bag into carton and fold excess over top flaps. 3 Fill to the prescribed number of parts. 4 Gently rock the carton back and forth the settle the parts into the pack. 5 Fold the bag closed in a way that prevents spillage during shipping. 6 Fold flaps and secure closed with transparent carton closure tape. 7 Apply required label onto the "Product ID" target location on the end panel of the box. 8 Secure load to pallet per TE palletization and wrapping procedures.	

Packaging Specifications			
Item	TE Specs	Spec Description	
1	102-60	Cage Codes and Date Codes	
2	107-115	Global Pkg & Marking Requirements	
3	107-142-5	Pallet Requirements	
4	107-205	Stretch Wrapping Procedure	
5	107-216	AIAG Packaging Requirements	

File Name & Revision			
PPS File Name	DT06-6S-L019 - PPS	Rev	C
Completed by	AS	Date	10/4/2021
Reason for Change	Corrected count		
Testing Status	<input type="checkbox"/> Complete <input checked="" type="checkbox"/> Not Complete		

32 x 30 Pallet 32.00x30.00x5.00			
	Shipper (ID)	Shipper (OD)	Unit/Load (Incl. Pal)
Ln:	15.4375 in	15.7500 in	31.50 in
Wd:	9.5625 in	9.8750 in	29.63 in
Ht:	8.6250 in	9.2500 in	32.75 in
Grs:	0.000 lb	0.000 lb	35.000 lb
Cube:	0.7368 ft ³	0.8326 ft ³	17.6863 ft ³
Height Vert			
Shipper:			18
Area Efficiency:	0.00 %		97.21 %
Cubic Efficiency:	0.00 %		93.02 %
Cases per layer:			6
Layers/load:			3
Pattern:			Column
RSC Area:	6.81 ft ²		123 ft ²

Pictures are to serve as representative examples and may not be of actual product ICTAF001-ICT Rev C