

MOQ 0 Box(es)

## **Packaging Process Sheet**

Responsible: **Operator's Daily Standard Work** Activity:

**Packaging - Finished Pack** 

Package Type:

DT06-6S-L019

**Bulk - Bagged** 



Plant/Country:

PPS

**ALL LOCATION** 

0 parts (MOQ)

ICT

Standard Pkg QTY:

Base P/N or TCPN:

600

	Part Information	
Part & Packag	ging Details	P/N Variants Part Image
Project Number		
Project Name	DT 6PIN PLUG ASM	
Base Part Number or TCPN	DT06-6S-L019	
TEC Part Description	DT06-6S-L019 DT PLUG ASM	
Part Dimensions	40 x 20 x 24 mm	
Part Weight (Approximate)	21 grams or 0.046 lbs.	
Total Weight with Packaging	14188 grams or 31.278 lbs.	
Parts Per (bag/tray/etc.) - Bulk - Bagged	600	
Bulk - Bagged Per Box	1	
Parts Per Box	600	
Boxes Per Pallet	18	
	Project Number Project Name Base Part Number or TCPN TEC Part Description Part Dimensions Part Weight (Approximate) Total Weight with Packaging Parts Per (bag/tray/etc.) - Bulk - Bagged Bulk - Bagged Per Box Parts Per Box	Part & Packaging Details  Project Number  Project Name  Base Part Number or TCPN  TEC Part Description  Part Weight (Approximate)  Total Weight with Packaging  Parts Per (bag/tray/etc.) - Bulk - Bagged  Bulk - Bagged  Parts Per Box  Part & Packaging Details  DT 6PIN PLUG ASM  DT06-6S-L019  DT06-6S-L019 DT PLUG ASM  40 x 20 x 24 mm  21 grams or 0.046 lbs.  14188 grams or 31.278 lbs.  600  600

Packaging Bill Of Materials							
Item	Part Number	Description	Cost Rel.	Pkg Level	Package Qty	Per M	UOM
1	999713-4	BOX, SHIPPING, RSC, AIAG	Yes	400	1.000	1.667	PC
2	2-995265-5	Bag, Gusseted, Antistatic; ALTERNATE: 1621871-1	No	400	1.000	1.667	PC
3	1-995575-0	Tape, Packaging, Transparent, ALTERNATE: 995575-1	No	400	1.000	1.667	MM
4	999077-5	Label Stock	No	400	1.000	1.667	PC
5	698313-4	Film, Stretch	No	500	16.667	27.778	FT
6	999689-1	PALLET, 4 WAY ENTRY, 30 x 32	No	500	1.000	1.667	PC
7	999077-5	Label Stock	No	500	1.000	1.667	PC
	Packaging Procedure						

Step	Primary Packaging Instructions
1	Erect carton and tape bottom closed.
2	Insert bag into carton and fold excess over top flaps.
3	Fill to the prescribed number of parts.
4	Gently rock the carton back and forth the settle the parts into the pack.
5	Fold the bag closed in a way that prevents spillage during shipping.
6	Fold flaps and secure closed with transparent carton closure tape.
7	Apply required label onto the "Product ID" target location on the end panel of the box.
8	Secure load to pallet per TE palletization and wrapping procedures.





**Primary Packaging Images** 





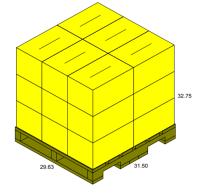


	Packaging Specifications				
Item	TE Specs	Spec Description			
1	102-60	Cage Codes and Date Codes			
2	107-115	Global Pkg & Marking Requirements			
3	107-142-5	Pallet Requirements			
4	107-205	Stretch Wrapping Procedure			
5	107-216	AIAG Packaging Requirements			
File Name & Revision					
PPS Fil	le Name	DT06-6S-L019 - PPS	Rev	С	
Compl	npleted by AS Date 10/4/202		10/4/2021		
Reason	n for Change Corrected count				

▼ Not Complete

Complete

Testing Status



	Shipper (ID)	Shipper (OD)	UnitLoad (Incl. Pal)	
Ln:	15.4375 in	15.7500 in	31.50 in	
Wd:	9.5625 in	9.8750 in	29.63 in	
Ht:	8.6250 in	9.2500 in	32.75 in	
Grs:		0.000 lb	35.000 lb	
Cube:	0.7368 ft3	0.8326 ft3	17.6863 ft3	
		Height Vert		
Shipper:			18	
Area Efficiency:		0.00 %	97.21 %	
Cubic Efficiency:		0.00 %	93.02 %	
Cases per layer:			6	
Layers/lo	oad:		3	
Pattern:			Column	
RSC Are	ea:	6.81 ft2	123 ft2	

Pictures are to serve as representative examples and may not be of actual product