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T200 Ident Perforator Depth Setup Instruction

1. Introduction

The purpose of this document is to provide instruction for setting the Perforator depth to give an optimum perforation from the T200 Ident Perforator.

Note: All TE Connectivity (TE) T200 Ident Printers are fitted with the T200 Ident Perforator interface cable. Use of the T200 Ident Perforator on non TE products is not approved.

2. Perforator – Fitting and Removal

The Perforator installation and removal procedure is detailed in Section 5 of the Operators manual (412-121029) supplied with the T200 Ident printer.

Note: The T200 Ident printer MUST be powered down, and any stored charge held within the printer should be allowed to dissipate (approximately 10 seconds) prior to installation or removal of the perforator.

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3. Perforator set up

1. With the power switched off, set up your T200 Ident printer with the Perforator as detailed in the Operator's manual (412-121029, section 5).
2. Load the correct Media and ribbon combination as detailed in the Identification Printer Product Ribbon Matrix (411-121005)
3. Switch the power on and wait until the "Ready screen" in Figure 1, is shown on the touch screen display.
4. Select the "Offline menu" on the touch screen.

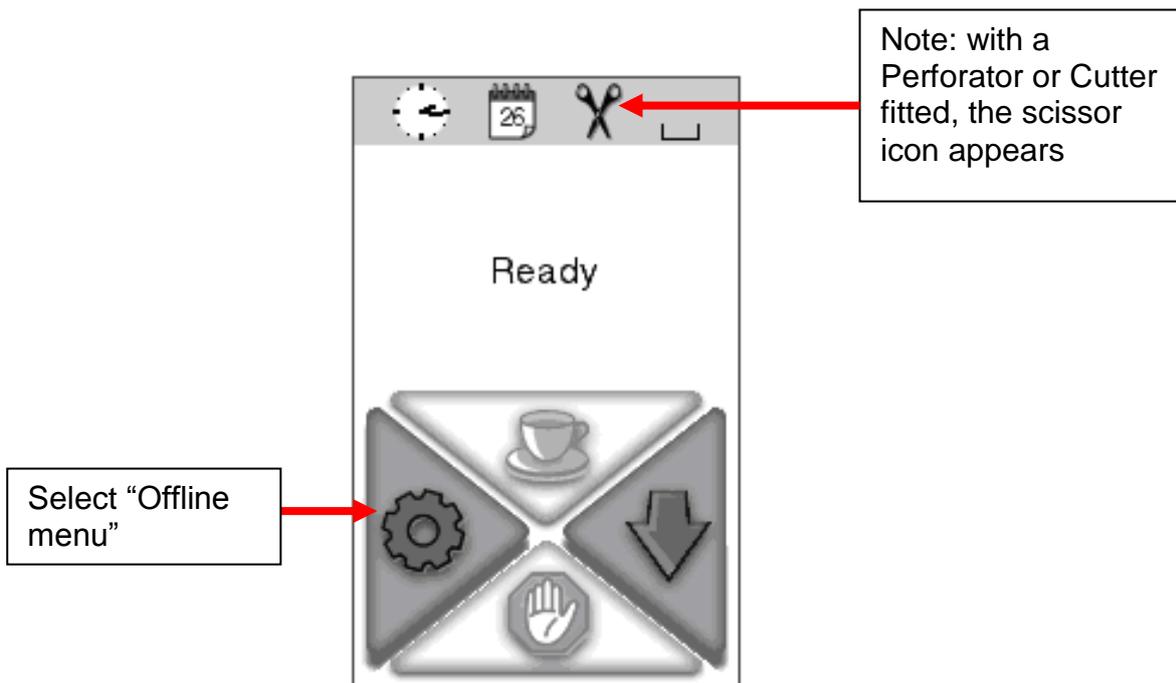


Figure 1, "Ready screen".

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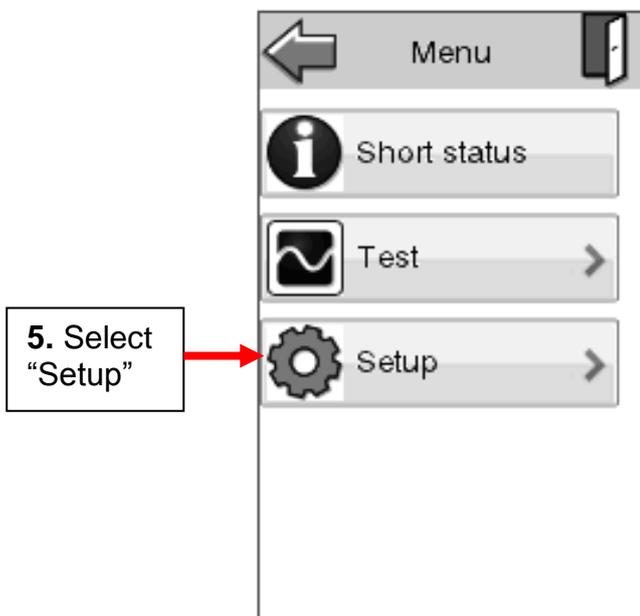


Figure 2, "Offline menu".

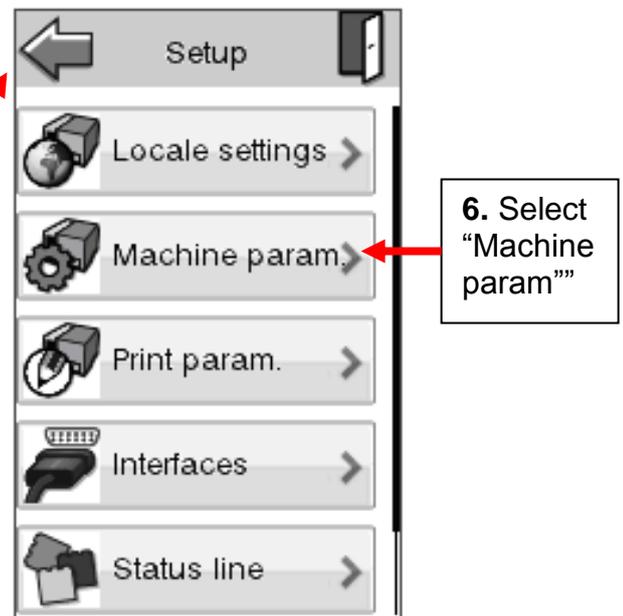


Figure 3, "Setup menu".

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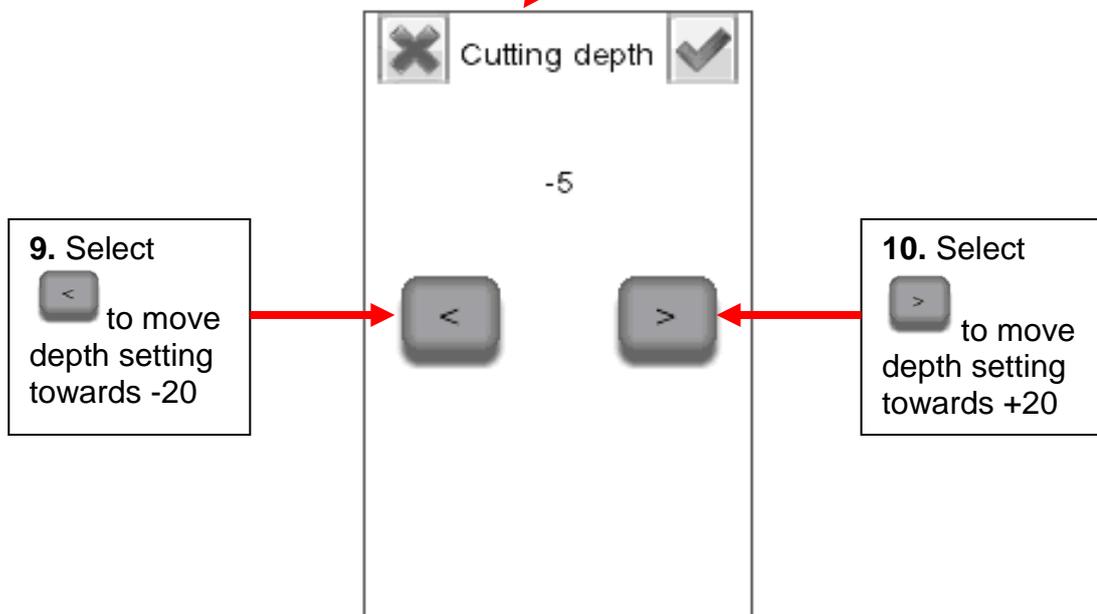
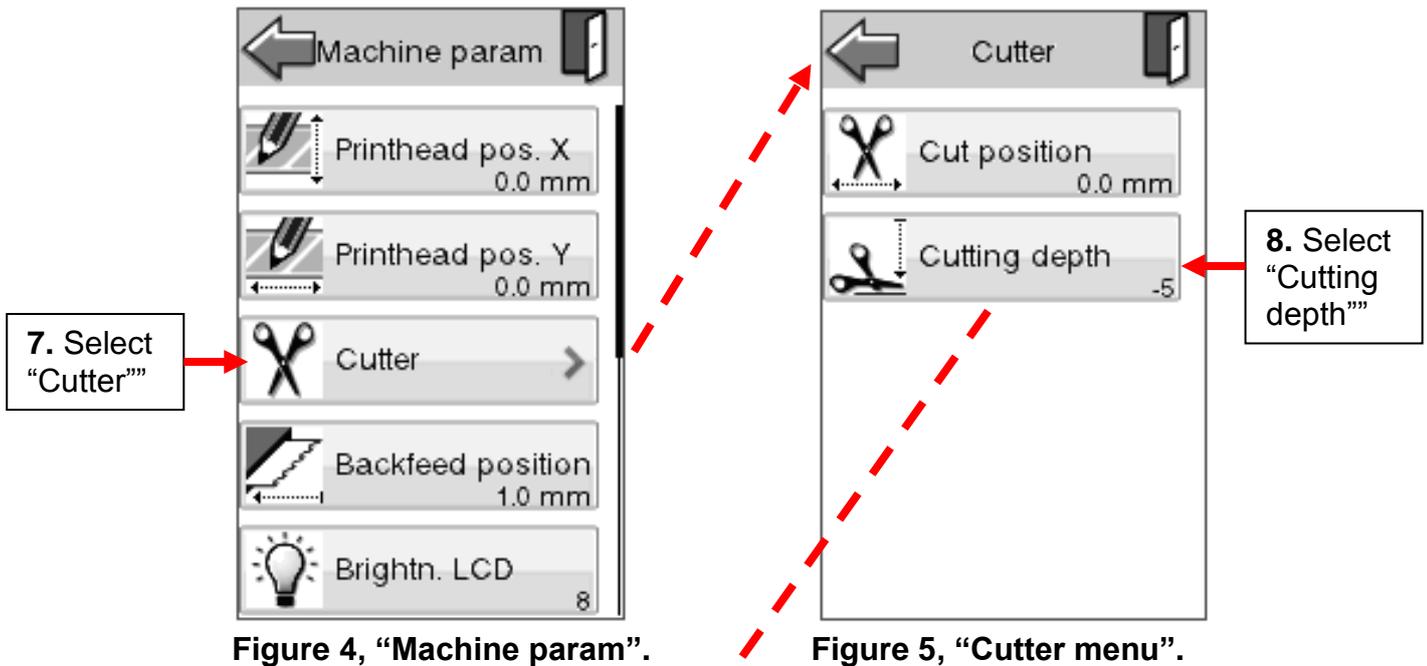


Figure 6, Cutting depth selection.

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11. When the correct Perforator depth setting is achieved with guidance from Table 1, select the tick icon  in the top right corner of the “Cutting depth menu” to accept changes.
 After accepting the depth setting changes you will be returned to the “Cutter menu”
12. Select the “back icon”,  which will take you directly to the “Ready screen”, shown in Figure 1.
13. When the ready screen shown in Figure 1, is displayed the printer is setup ready to perforate. You may have to return to the Menu shown in Figure 6, to refine the quality of perforation according to size and type of tube.

4. Supported Media types

Tube Type	Lower depth setting	Optimum depth setting	Upper depth setting
TTMS	-5	+0	+20
TTMS-2X	+5	+0	+20
TTMS-MP	-10	-5	+0
HXCT	-15	-10	-10
D-SCE-FLAT	-10	-5	-5

TABLE 1, Optimum Perforator depth setting