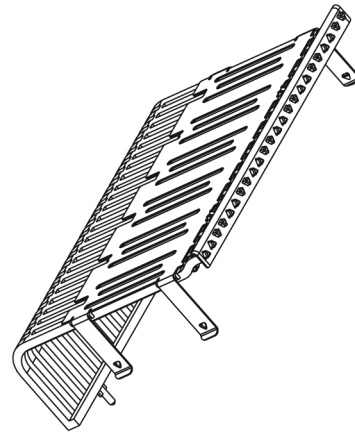


One-High Light Pipe and Bracket



Two-High Light Pipe and Bracket

| CAGE ASSEMBLY W/ LIGHT PIPE AND BRACKET | DESIGNATION | |
|---|---|-------------------------------------|
| | SFP Module (Height X SFP Module (Width) | PIPE AND BRACKET USED WITH ASSEMBLY |
| 1761007-1 | 1 X 2 | 1761011-1 |
| 176008-1 | 1 X 4 | 1761012-1 |
| 1658939-1 | 1 X 6 | 1761013-1 |
| 1658859-1 | 2 X 1 | 1658862-1 |
| 1658758-1 | 2 X 4 | 1761005-1 |
| 1658895-1 | 2 X 6 | 1761018-1 |

Figure 1

1. INTRODUCTION

Light pipe assemblies consist of clear polycarbonate pipes and stainless steel brackets (see Figure 1) that clamp over Stacked Small Form-Factor Pluggable (SFP) cages, in order to transfer light.

2. ASSEMBLY

1. Seat the one-high or two-high cage in the printed circuit board according to Application Specification 114-13103 and 114-13120. See Figure 2.

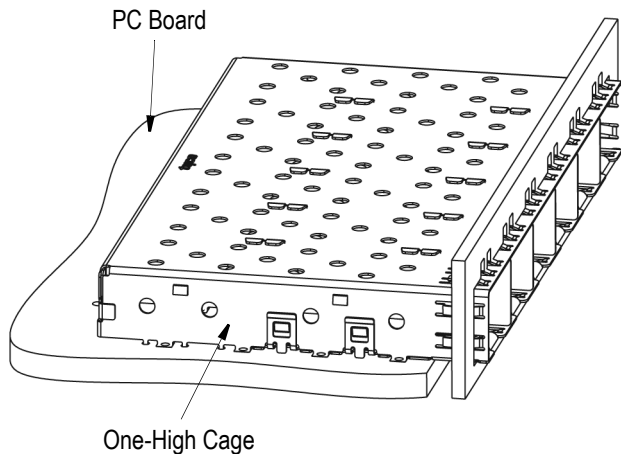
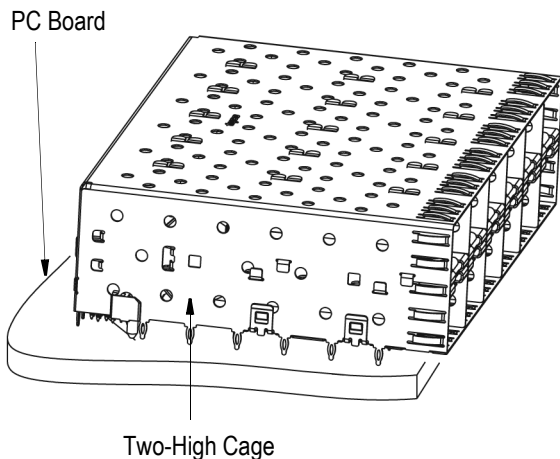
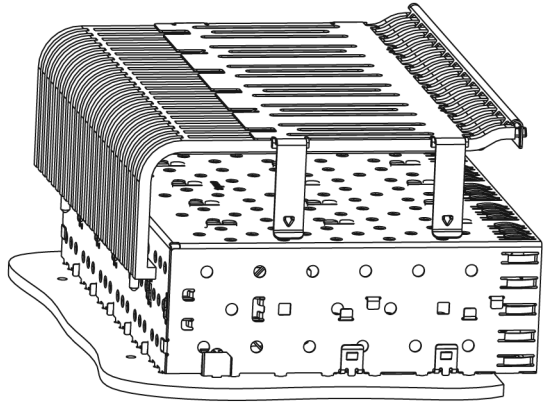
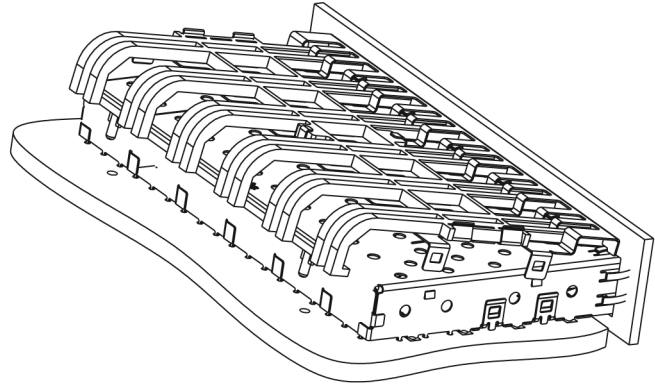


Figure 2



Two-High Light Pipe Assembly and PC Board



One-High Light Pipe Assembly and PC Board

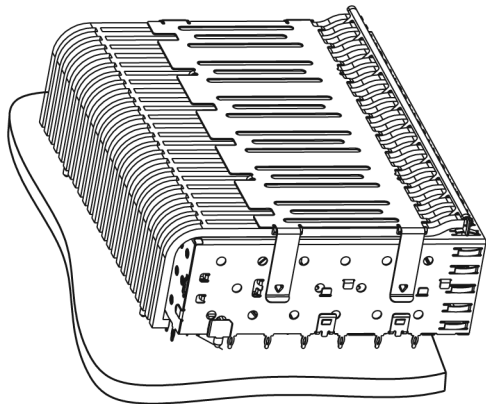
Figure 3

2. Slide the light pipe assembly over the cage until the windows on the bracket snap securely over the locators on the cage. On one-high assemblies, the light pipes must be “angled-in,” as shown in Figure 3.

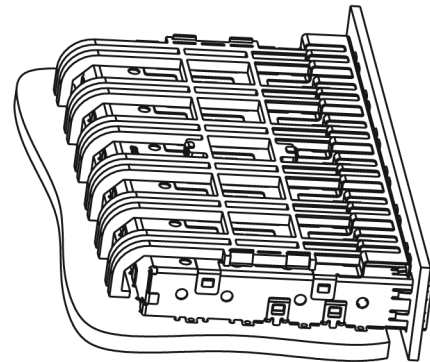
3. The completed assemblies should appear as shown in Figure 4.

3. REVISION SUMMARY

Revised with logo and format update.



Completed Two-High Light Pipe Assembly and PC Board



Completed One-High Light Pipe Assembly and PC Board

Figure 4