



POSITIONING TPA FOR FEMALE CONNECTOR

This connector is supplied with the TPA assembled in the pre-lock position as shown in Figure 1. During shipping and handling, the TPA could be displaced to the locked position, preventing proper contact insertion. The TPA can be returned to the pre-lock position as follows:

Using a small screwdriver, push the TPA outwards using the slots provided, as shown in Figure 2, until the TPA returns to the pre-lock position as shown in Figure 1.

Using care and moderate pressure will prevent damage to the connector components. Refer to Instruction Sheet 408-8832 for a full description of the connector.



Figures are for reference only, and are not drawn to scale.



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Positioning Terminal Position Assurance (TPA) For 34-Position Hybrid Connector

TOOLING ASSISTANCE CENTER 1-800-722-1111

PRODUCT INFORMATION 1-800-522-6752

Instruction Sheet 408-8911

1 of 2

LOC B

30 DEC 10 Rev A

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POSITIONING TPA FOR MALE CONNECTOR

This connector is supplied with the TPA and MAP each positioned in the pre-lock position as shown in Figure 1. During shipping and handling, the TPA could be displaced to the locked position, preventing proper contact insertion. The TPA can be returned to the pre-lock position as follows:

Using a small pair of pliers, pull back slightly on the red extraction tabs (see Figure 2) until the TPA returns to the pre-lock position as shown in Figure 1.

Using care and moderate pressure will prevent damage to the connector components. Refer to Instruction Sheet 408-8832 for a full description of the connector.



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REVISION SUMMARY

Updated instruction sheet to corporate requirements

2 of 2

Tyco Electronics Corporation

Positioning TPA for 34-Position Hybrid Connector

POSITIONING TPA FOR MALE CONNECTOR

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REVISION SUMMARY

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Rev A

Alignment Plate/MAP in **Pre-Lock Position** TPA in Pre-Lock Position Figure 1 Housing Assembly Extraction Tabs TPA (Red Component) Figure 2 Alignment Plate/MAP (White Component) Tyco Electronics Corporation Rev A

408-8911