

CONNECTOR TYPE	CABLE TYPE	TOOLS REQ'D
OSSP FLOATING PANEL FEEDTHRU REAR MOUNT CABLE JACK-CRIMP ATTACHMENT	RG174/U, 179, 187, 188 & 316 FLEXIBLE CABLES	CRIMP TOOL: 2098-0105-54 DIE NO.C CENTER CONTACT HOLDER: 2098-5237-10 (T-4579)

CONNECTOR

<p>1. PREPARE COAXIAL CABLE END.</p> <p>1.1 PLACE OUTER SLEEVE AND SHEATH ON CABLE.</p> <p>1.2 REMOVE END PORTION OF CABLE JACKET TO EXPOSE CABLE OUTER CONDUCTOR.</p> <p>1.3 TRIM OUTER CONDUCTOR AND CABLE DIELECTRIC TO LENGTH.</p> <p>1.4 TRIM INNER CONDUCTOR TO LENGTH.</p> <p>1.5 FLARE OUTER CONDUCTOR.</p>	
<p>2. SOLDERING OF CENTER CONTACT TO CABLE INNER CONDUCTOR.</p> <p>2.1 TIN INNER CONDUCTOR OF CABLE.</p> <p>2.2 PLACE CENTER CONTACT IN HOLDER. HEAT CENTER CONTACT WITH SOLDERING IRON AND PUSH IT OVER INNER CONDUCTOR TO REST FIRMLY AGAINST CABLE DIELECTRIC.</p> <p>2.3 REMOVE EXCESS SOLDER OR SPLATTER.</p>	
<p>3. CRIMPING OF CABLE SUB-ASSEMBLY TO HOUSING SUB-ASSEMBLY.</p> <p>3.1 BEING SURE THAT THE CENTER CONTACT ENTERS THE PRE-ASSEMBLED HOUSING CONTACT, INSERT CABLE INTO HOUSING SUB-ASSEMBLY AND SEAT CABLE FIRMLY.</p> <p>3.2 SLIDE OUTER SLEEVE OVER FLARED PORTION OF OUTER CONDUCTOR.</p> <p>3.3 CRIMP OUTER SLEEVE IN PLACE.</p> <p>3.4 TRIM AND REMOVE EXCESS OUTER CONDUCTOR STRANDS.</p>	
<p>4. SHRINK SHEATH TO CABLE</p> <p>4.1 POSITION SHEATH OVER OUTER SLEEVE AS SHOWN.</p> <p>4.2 APPLY INDIRECT HEAT WITH THERMO GUN TO SHRINK SHEATH.</p> <p>4.3 ASSEMBLY IS NOW COMPLETE.</p>	