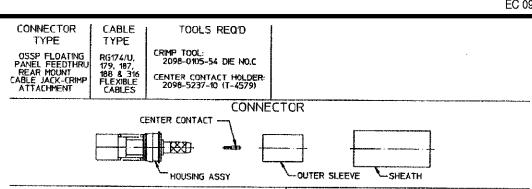
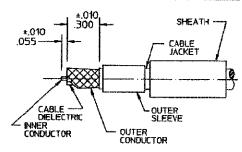


## OSSP Floating Panel Feedthrough Rear Mount Cable Jack Crimp Attachment 1059889-1

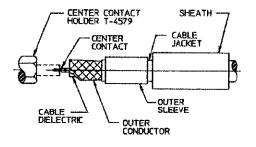
Instruction Sheet 408-8305 (was A.P. 47-025) 13 MAR 00 Rev O EC 0990-0295-00



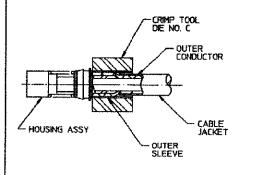
- 1. PREPARE COAXIAL CABLE END.
  - 1.1 PLACE OUTER SLEEVE AND SHEATH ON CABLE,
  - 1.2 REMOVE END PORTION OF CABLE JACKET TO EXPOSE CABLE OUTER CONDUCTOR.
  - 1.3 TRIM OUTER CONDUCTOR AND CABLE DIELECTRIC TO LENGTH.
  - 1.4 TRIM INNER CONDUCTOR TO LENGTH.
  - 1.5 FLARE OUTER CONDUCTOR.



- SOLDERING OF CENTER CONTACT TO CABLE INNER CONDUCTOR.
  - 2.1 TIN INNER CONDUCTOR OF CABLE.
  - 2.2 PLACE CENTER CONTACT IN HOLDER,
    HEAT CENTER CONTACT WITH SOLDERING IRON AND PUSH IT OVER INNER
    CONDUCTOR TO REST FIRMLY AGAINST
    CABLE DIELECTRIC.
  - 2.3 REMOVE EXCESS SOLDER OR SPLATTER.



- 3. CRIMPING OF CABLE SUB-ASSEMBLY TO HOUSING SUB-ASSEMBLY.
  - 3.1 BEING SURE THAT THE CENTER
    CONTACT ENTERS THE PRE-ASSEMBLED
    HOUSING CONTACT, INSERT CABLE INTO
    HOUSING SUB-ASSEMBLY AND SEAT
    CABLE FIRMLY.
  - 3.2 SLIDE OUTER SLEEVE OVER FLARED PORTION OF OUTER CONDUCTOR.
  - 3.3 CRIMP OUTER SLEEVE IN PLACE
  - 3.4 TRIM AND REMOVE EXCESS OUTER
    CONDUCTOR STRANDS.



- 4. SHRINK SHEATH TO CABLE
  - 4.1 POSITION SHEATH OVER OUTER SLEEVE AS SHOWN.
  - 4.2 APPLY INDIRECT HEAT WITH THERMO GUN TO SHRINK SHEATH.
  - 4.3 ASSEMBLY IS NOW COMPLETE.

