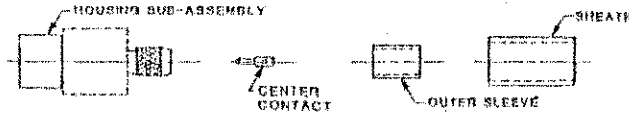


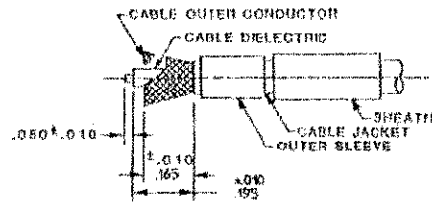
CONNECTOR TYPE	CABLE TYPE	TOOLS REQUIRED:
OSSP FLANGE MOUNT CABLE JACK - FLOATING REAR MOUNT CRIMP ATTACHMENT	RG316/U,188	CRIMP TOOL: 2096-0105-54 DIE NO. C CENTER CONTACT HOLDER: 2088-6237-10(T-1679)

CONNECTOR

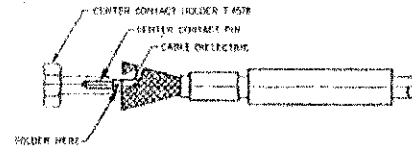


ASSEMBLY OPERATIONS

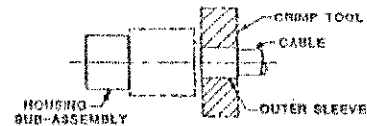
- 1.0 PREPARE COAXIAL CABLE END.
- 1.1 PLACE SHEATH AND SLEEVE ON CABLE.
- 1.2 REMOVE END PORTION OF CABLE JACKET TO EXPOSE CABLE OUTER CONDUCTOR.
- 1.3 TRIM OUTER CONDUCTOR TO LENGTH.
- 1.4 TRIM CABLE DIELECTRIC TO LENGTH.
- 1.5 TRIM INNER CONDUCTOR TO LENGTH.
- 1.6 FLARE OUTER CONDUCTOR.



- 2.0 SOLDERING OF CENTER CONTACT TO CABLE INNER CONDUCTOR.
- 2.1 TIN INNER CONDUCTOR OF CABLE.
- 2.2 PLACE CENTER CONTACT IN HOLDER, HEAT CENTER CONTACT AND PUSH IT OVER INNER CONDUCTOR OF CABLE TO REST FIRMLY AGAINST CABLE DIELECTRIC.
- 2.3 REMOVE EXCESS SOLDER.



- 3.0 CRIMP CABLE SUB-ASSEMBLY TO HOUSING SUB-ASSEMBLY
- 3.1 BEING SURE THAT THE CENTER CONTACT ENTERS THE PRE-ASSEMBLED HOUSING CONTACT; INSERT CABLE INTO HOUSING SUB-ASSEMBLY AND SEAT CABLE FIRMLY.
- 3.2 SLIDE OUTER SLEEVE OVER FLARED PORTION OF CABLE OUTER CONDUCTOR.
- 3.3 HOLD CABLE FIRMLY SEATED AND CRIMP OUTER SLEEVE IN PLACE.
- 3.4 TRIM AND REMOVE EXCESS OUTER CONDUCTOR STRANDS.



- 4.0 SHRINK SHEATH TO CABLE
- 4.1 POSITION SHEATH OVER OUTER SLEEVE AS SHOWN
- 4.2 APPLY INDIRECT HEAT WITH THERMO GUN TO SHRINK SHEATH.
- 4.3 ASSEMBLY IS NOW COMPLETE.

