

A-MP*SHIELD & CABLE CLAMP FOR 104 POSITION CENTER FASTENER CONNECTOR

IS 7	148
RELEASED	5-15-64
REVISED	

- 1. Select proper Shield Assembly from Figure 1.
- 2. Attach left hand Shield Half to Connector Block (see Figure 2) using:

ASSEMBLY NUMBER	CABLE OUTLET
202169- 🗖	45 °
202395-□	90°

Fig. 1

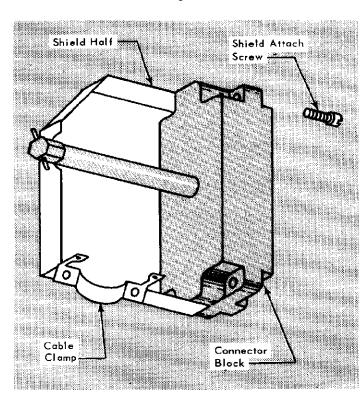


Fig. 2

- (a) Two 6-32 x 3/8 Shield Attach Screws.
- (b) One Long Guide Pin and one Shield Attach Screw.
- (c) Guide Pin(s) and/or Guide Socket(s).

NOTE: For use of A-MP Guide Pins and Sockets refer to AMP Instruction Sheet No. 7121.

3. Bundle Wire to fit thru Cable Clamp.

- 4. Attach right hand Shield Half to Connector Block according to instructions in Step 2.
- 5. Attach fixed Clamp Half to right hand Shield Half using two $4-40 \times 1/4$ Clamp Attach Screws. See Figure 3.
- 6. Assemble the two Clamp Halves using two 4-40 x 3/4 Clamp Screws. See Figure 3.

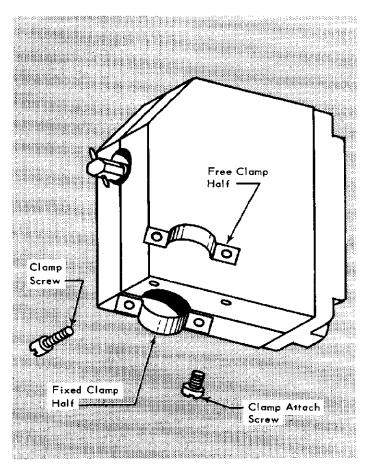


Fig. 3

7. See Figure 4 for completed 45° and 90° Shield Assemblies.

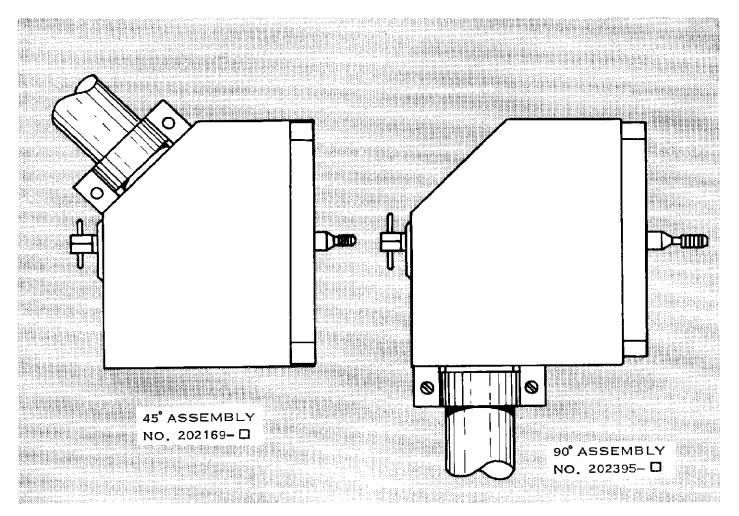


Fig. 4