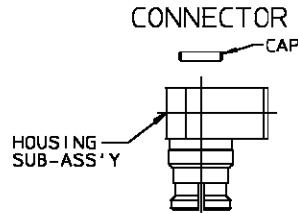
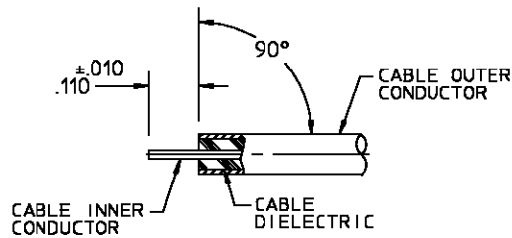


CONNECTOR TYPE	CABLE TYPE	TOOLS REQ'D
OSMP RIGHT ANGLE CABLE JACK DIRECT SOLDER ATTACHMENT	.085 S.R. COAXIAL CABLE	NONE

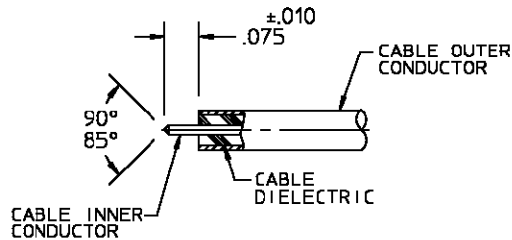


ASSEMBLY OPERATIONS

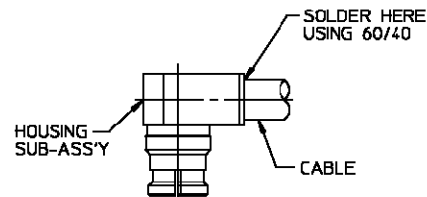
- 1.0 PREPARATION OF CABLE
1.1 TRIM CABLE TO DIMENSION SHOWN.



- 2.0 SHAPE INNER CONDUCTOR OF CABLE
2.1 FILE INNER CONDUCTOR TO LENGTH AS SHOWN.
2.2 FILE BLUNT END OF INNER CONDUCTOR TO AN 85°-90° CONE



- 3.0 SOLDERING OF HOUSING SUB-ASSEMBLY TO CABLE
3.1 POSITION AND SECURE HOUSING IN A SMALL BENCH VISE.
3.2 CAREFULLY INSERT CABLE INNER CONDUCTOR INTO PRE-ASSEMBLED CENTER CONTACT OF HOUSING SUB-ASSEMBLY AND SEAT CABLE FIRMLY.
3.3 SOLDER CABLE TO HOUSING SUB-ASSEMBLY.



- 4.0 SEAL OPENING IN REAR OF HOUSING SUB-ASSEMBLY
4.1 PRESS CAP INTO OPENING IN REAR OF HOUSING SUB-ASSEMBLY.

