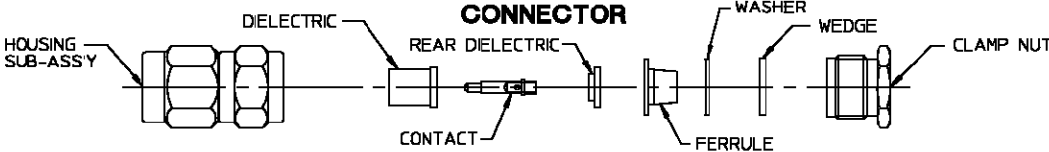
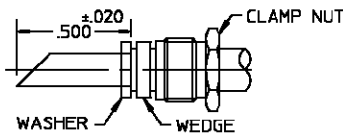
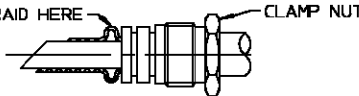
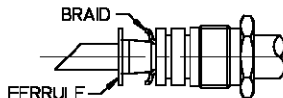
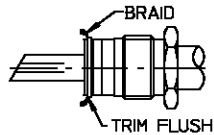
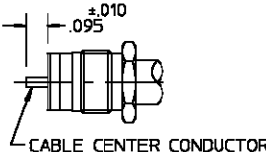
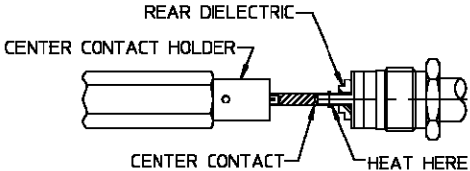
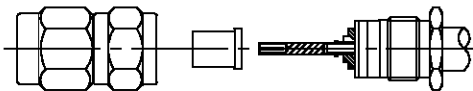


CONNECTOR TYPE	CABLE TYPE	TOOLS REQUIRED:
OSM STRAIGHT CABLE PLUG CLAMP ATTACHMENT	MIS-20057/6	2098-5221-10 (T-4578)



ASSEMBLY OPERATIONS	
STEP 1.0 1.1 CUT CABLE OUT JACKE TO DIMENSION AS SHOWN. 45° ANGLE 1.2 PLACE CLAMP NUT FIRST, WEDGE (SMALL OPENING FIRST OVER JACK) AND WASHER.	
STEP 2.0 2.1 PUSH BACK BRAID TO EXPAND AND FACILITATE CUTTING. CUT BRAID WITH SMALL POINT SCISSORS AT POINT OF WIDEST EXPANSION.	
STEP 3.0 3.1 CUT SLITS IN OUTER JACKET, .062 LONG 3 PLACES APPROX. 120° APART TO FACILITATE INSTALLATION OF FERRULE (OPTIONAL). 3.2 FLARE OUT REMAINING BRAID AND INSTALL FERRULE (TAPERED END FIRST) AND SEAT FIRMLY.	
STEP 4.0 4.1 SLIDE WASHER, WEDGE AND CLAMP NUT TOWARD FERRULE, SUCH AS TO CLAMP BRAID BETWEEN THE FERRULE AND WASHER. 4.2 TRIM BRAID AS CLOSE AS POSSIBLE WITH A SMALL PAIR OF SCISSORS OR FLUSH CUT WIRE CUTTER.	
STEP 5.0 5.1 CUT CABLE DIELECTRIC FLUSH WITH FERRULE. 5.2 CUT CABLE INNER CONDUCTOR TO DIMENSION SHOWN.	
STEP 6.0 6.1 SLIDE REAR DIELECTRIC OVER CABLE INNER CONDUCTOR. 6.2 PLACE CENTER CONTACT IN HOLDER, HEAT CENTER CONTACT AND PUSH IT OVER CABLE INNER CONDUCTOR AND INTO REAR DIELECTRIC FIRMLY. 6.3 REMOVE EXCESS SOLDER.	
STEP 7.0 7.1 ASSEMBLE DIELECTRIC ONTO CENTER CONTACT 7.2 ENGAGE THREADS OF CLAMP ASSEMBLY TO HOUSING AND TORQUE TO 7-10 IN-LBS. 7.3 ASSEMBLY IS NOW COMPLETE.	
STEP 8.0 8.1 ADHERENCE TO STEPS GIVEN WILL YIELD TOLERANCES SHOWN.	