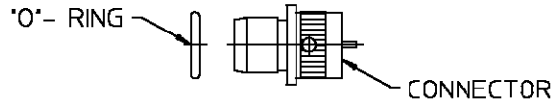


| CONNECTOR TYPE | CABLE TYPE | TOOLS REQ'D |
|--|------------|------------------------------------|
| OSP PANEL FEED-THROUGH PLUG RECEPTACLE PRESS-FIT INSTAL. | N/A | INSTALLATION TOOL: 2598-5213-54 |

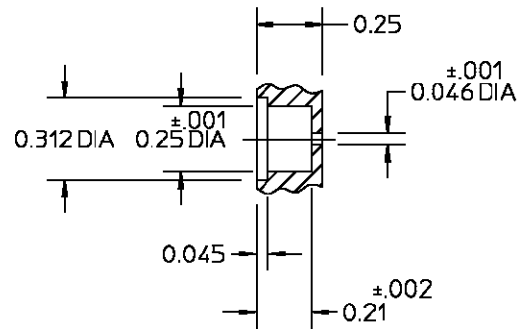
CONNECTOR



ASSEMBLY OPERATIONS

1.0 MOUNTING HOLE PREPARATION

- 1.1 DRILL .046±.001 DIAMETER PILOT HOLE THRU PANEL.
- 1.2 INSERT STEP REAMER INTO PILOT HOLE AND REAM .250±.001 DIAMETER HOLE TO DEPTH SHOWN.
- 1.3 COUNTER BORE .312 DIAMETER TO A DEPTH OF .045.
- 1.4 PLATE PER CUSTOMER APPLICATION RECOMMENDED MAXIMUM TOTAL PLATING IS .00019.
- 1.5 CLEAN IN SOLVENT.



2.0 INSTALLATION OF CONNECTOR INTO PANEL

- 2.1 PRESS CONNECTOR INTO PANEL USING INSTALLATION TOOL.
- NOTE: CONNECTOR SHOULD BE BOTTOMED IN PANEL, AS SHOWN.

INSTALLATION TOOL

