

CABLE NO.	PLUG NO.	RECEPT. NO.	GROUNDING BLOCK NO.	STRIPPING LENGTH	FERRULE NO. ▲	TOOL NO.
RG 59/U	330702	F-6I & 8I (JERROLD)	331627	USE FIG. 1	331015	69474-I 69379†
BELDEN 8281, W. E. 3049 & 724	2-330702-1			USE FIG. 2	331256	69474

▲ FERRULE PART NUMBERS ARE SHOWN FOR REFERENCE ONLY. FERRULES ARE INCLUDED WITH PLUG ASSY.

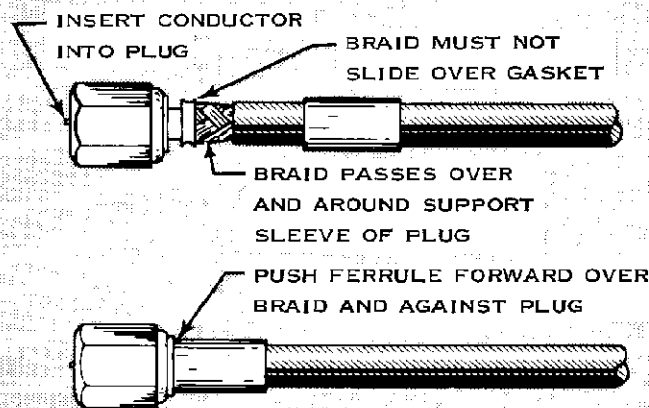
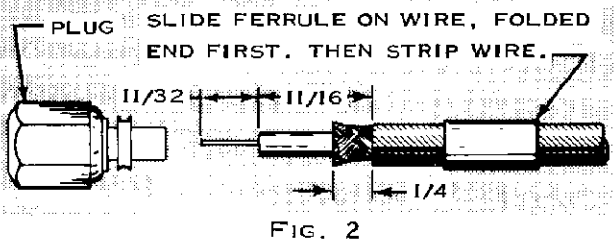
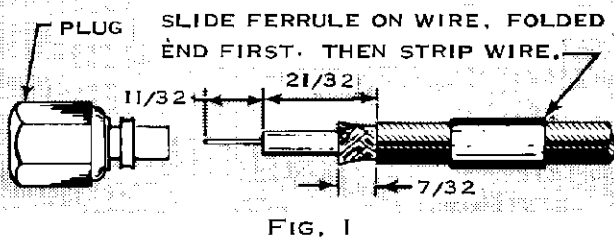
† OBSOLETE - REPLACED BY TOOL NO. 69474-I

1. WIRE STRIPPING

- Slide Braid Ferrule on Wire. See Figures 1 and 2.
- After Ferrule has been placed on Wire, strip Wire, then flare Braid slightly.
- See Selection Chart for wire stripping reference.

2. ASSEMBLY PROCEDURE

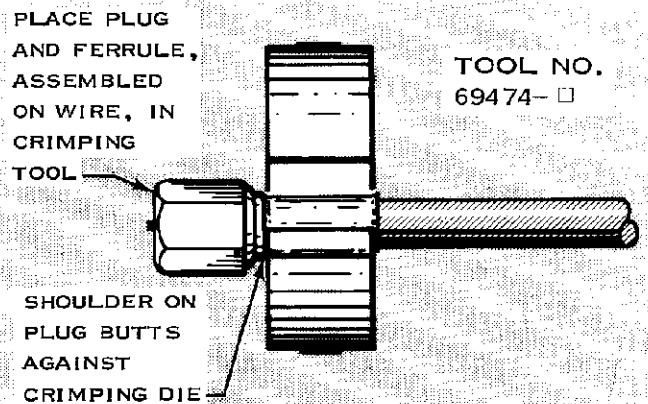
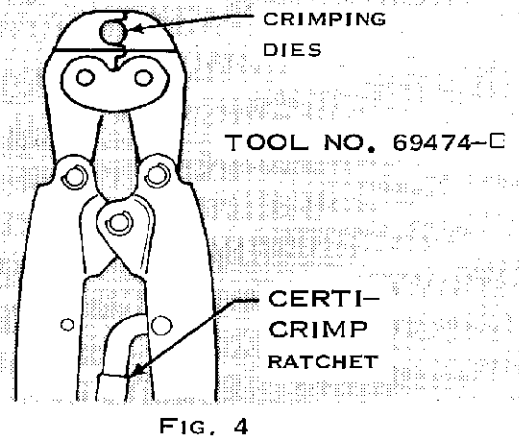
- Hold Ferrule in place and insert stripped Conductor into Plug. Braid passes over and around Support Sleeve of Plug. Braid must not slide over Rubber Gasket. See Figure 3.

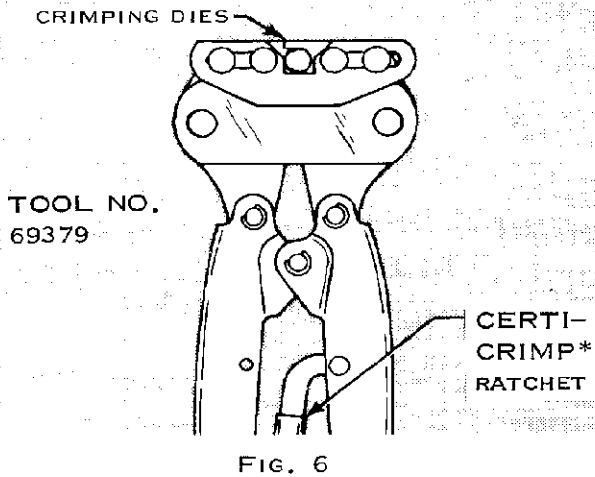


- Push Ferrule forward over Braid and Support Sleeve. Plug is now ready to be crimped.

3. CRIMPING PROCEDURE

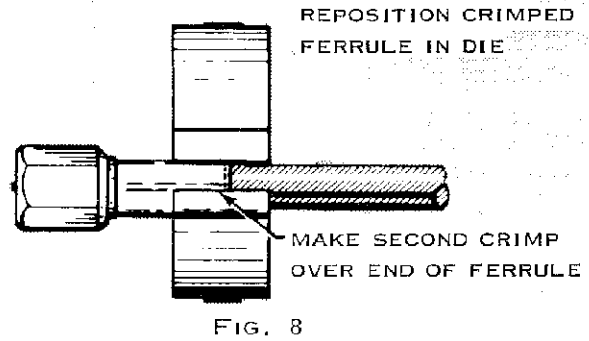
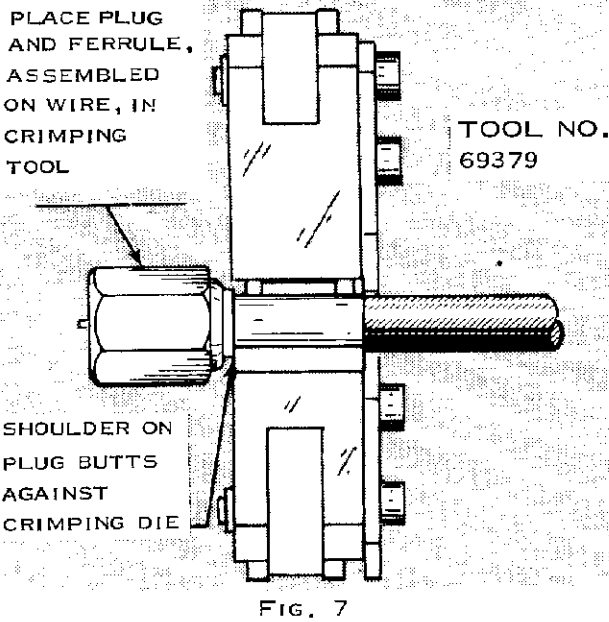
- To open Tool Handles, close Handles until CERTI-CRIMP* Ratchet releases. Note that once Ratchet is engaged, Handles cannot be opened until they are fully closed.
- Place Plug and Ferrule, assembled on Wire, in Crimping Dies as shown in Figures 5 and 7.
- Shoulder on Plug butts against Crimping Die.
- Hold Assembly in place and complete crimp by closing Handles until CERTI-CRIMP Ratchet releases. Handles will open automatically.





4. GROUNDING BLOCK

- (a) Mount Block to Panel as required. Grounding Block No. 331627 mates with both Plugs listed in Selection Chart.
- (b) Thread Plug onto Receptacle on Block.
- (c) Strip Ground Wire Insulation 1/4", then insert Wire into hole in bottom of Block as shown in Figure 9. Tighten screw on front of Block to secure Ground Wire.



- (e) Remove crimped Assembly from Crimping Dies.
- (f) Note that a bell shaped Rim is formed on the folded end of Ferrule after crimping. To form a permanent seal on this end of Ferrule, reposition Ferrule in Tool as shown in Figure 8 and make a second crimp over end of Ferrule.

