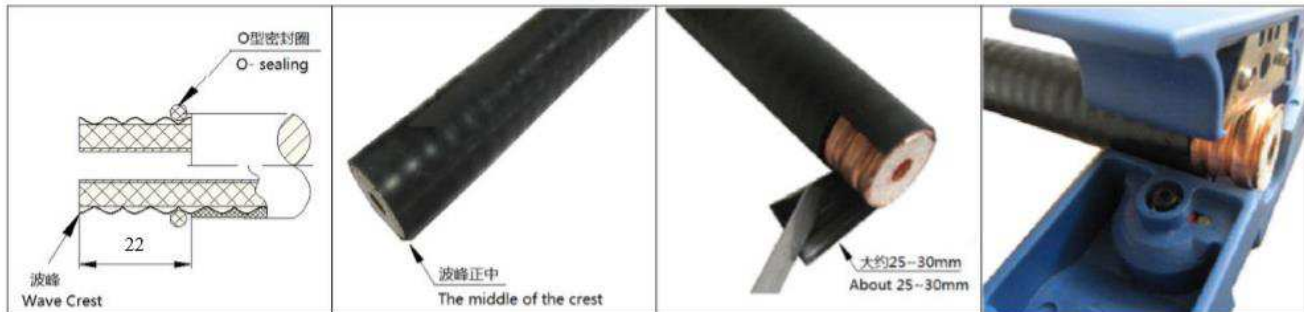


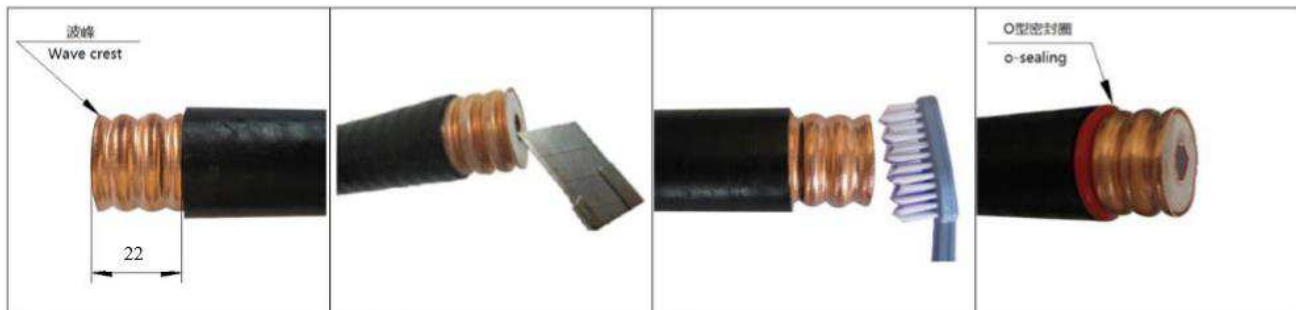
Installation Instructions for 4.3-10 connector 2081972

- 1 STANDARD REQUIREMENT FOR STRIPPING
- 2 CUT OFF FROM THE MIDDLE OF THE CREST
- 3 CUT THE SHEATH 25-35MM FROM THE CREST
- 4 OPTIMIZE THE CREST CUT POSITION AND SHEATH CUT LENGTH



1. 剥线标准要求
1. Standard requirement for stripping
2. 从波峰处切开
2. Cut off from the middle of the crest
3. 大约25~35mm处切除护套
3. Cut the sheath 25~35mm from the crest
4. 修正波峰及护套切除长度
4. Optimize the crest cut position and sheath cut length

- 5 GET THE SUITABLE DIMENSION
- 6 CHAMFERING AND DEBURR
- 7 BRUSH THE CHIPPING
- 8 INSTALL THE O-SEALING



5. 获得合适尺寸
5. Get the suitable dimension
6. 倒角去毛刺
6. Chamfering and deburr
7. 刷出碎屑
7. Brush the chipping
8. 安装密封圈
8. Install the O-sealing

- 9 INSTALL THE CONNECTOR FERRUL, AND FIX IN THE 1ST CORRUGATE SHAFT
- 10 ADJUST THE FERRULE, KEEP IT PARALLEL
- 11 EXPAND THE OUT CONDUCT
- 12 ASSEMBLE THE CONNECTOR HEAD, TORQUE 25+/-2N.M



9. 安装接头尾部，固定套于第一波纹槽
9. Install the connector ferrul, and fix in the 1st corrugate shaft
10. 调整固定套，使之与界面平齐
10. Adjust the ferrule, keep it parallel
11. 外导体翻边
11. Expand the out conduct
12. 安装头部，拧紧参考力矩25±2N.M
12. Assemble the connector head, torque 25±2N.M