



A-MP ★ HAND TOOL 47094
(For Various Terminals)

IS 1600	
RELEASED	6-4-54
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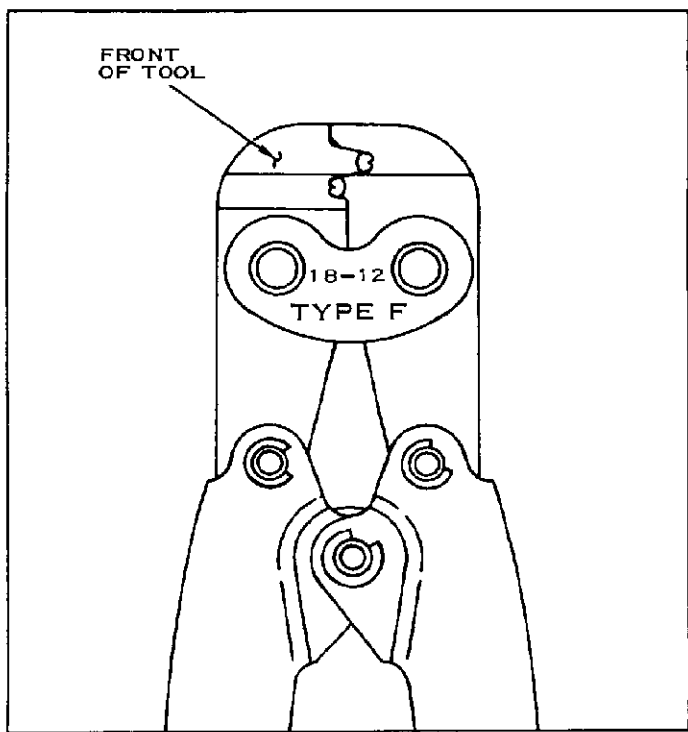


FIGURE 1

1. WIRE STRIPPING

Strip your wire as shown in Figure 2. Remember, the proper strip length is 1/32 inch longer than the terminal's wire barrel.

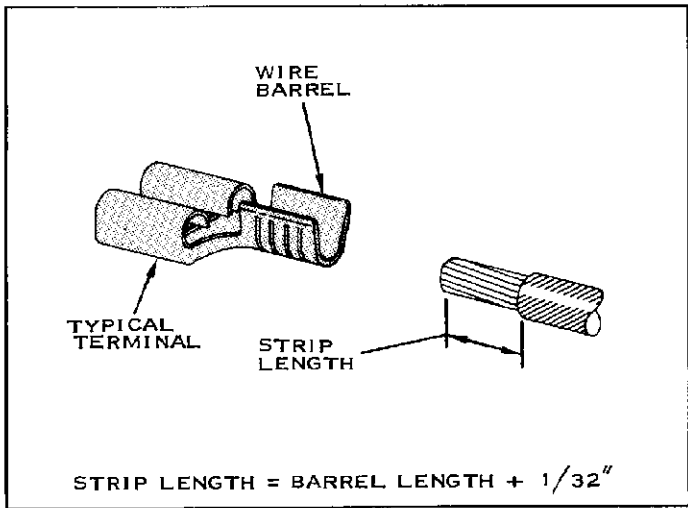


FIGURE 2

2. CRIMPING PROCEDURE

Take a suitable terminal, and crimp it as follows:

1. Open the Tool Handles, and place your terminal's wire barrel in the proper Crimping Section. Figure 3 shows you how.

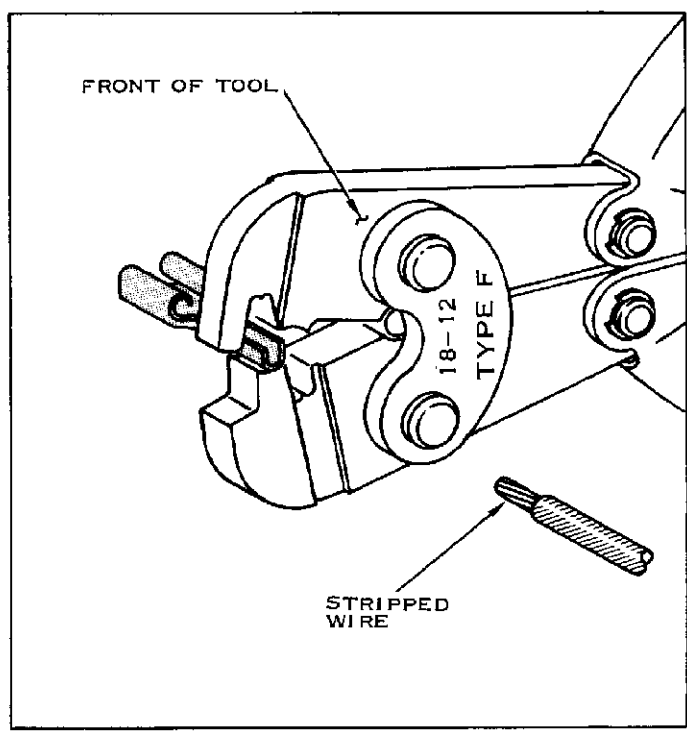


FIGURE 3

2. Hold the terminal in place, and squeeze the Tool Handles until the Crimping Jaws closed on the terminal. You should close them just enough to hold the terminal in place. DO NOT DEFORM THE WIRE BARREL.
3. Insert your stripped wire into the terminal. Be sure the insulation does not enter the wire barrel.
4. While you hold the wire in place, squeeze the Tool Handles until they close all the way.
5. Your wire crimp is finished. Remove the terminal from the tool.

3. MAINTENANCE

Oil all Pins, Pivot Points, and Bearing Surfaces of the tool. You may use any good S.A.E. No. 20 Motor Oil.

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