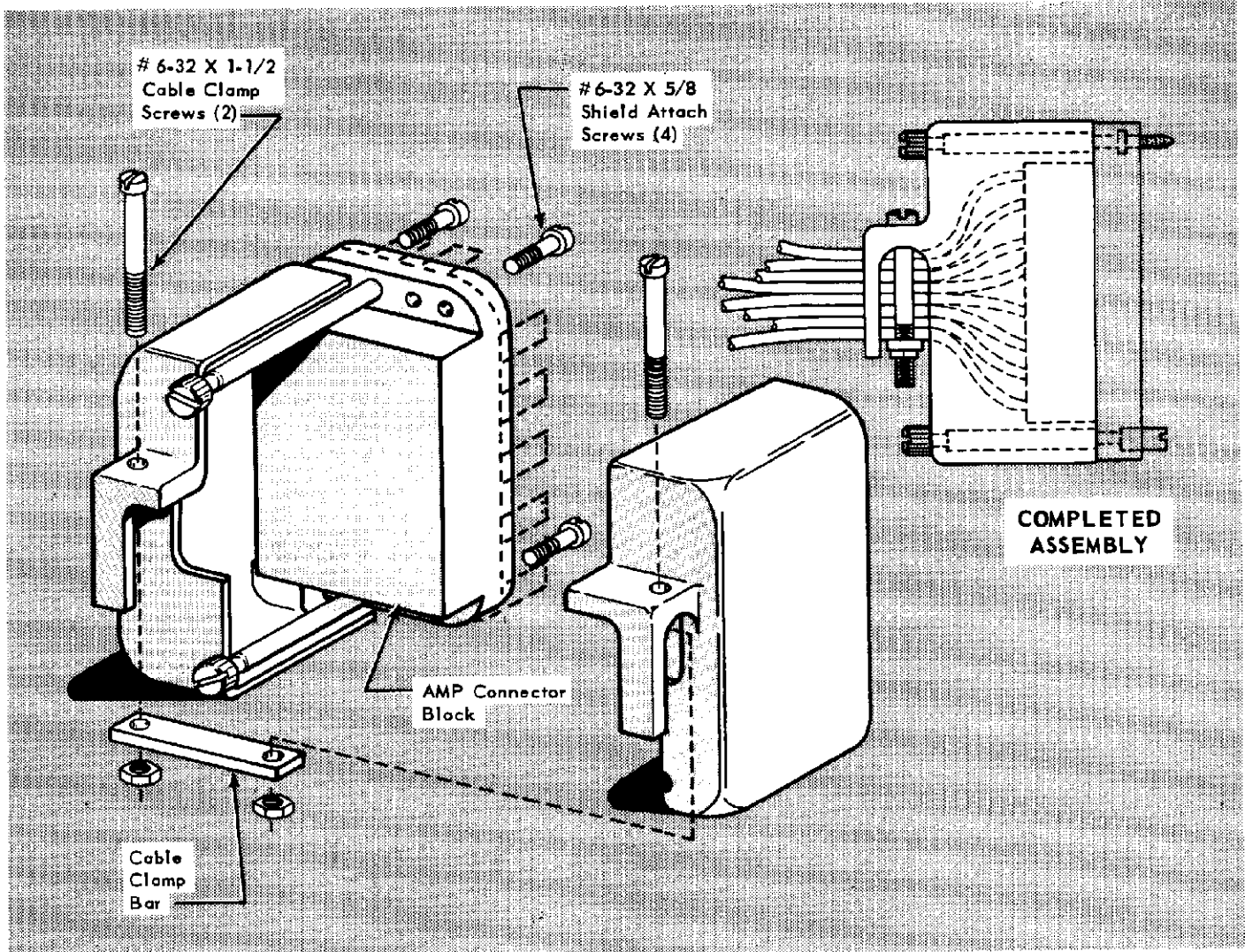




AMP SHIELD & CABLE CLAMP  
FOR SERIES "M" & MINIATURE  
DUALATCH CONNECTORS

<b>IS 1321</b>	
RELEASED	3-19-61
REVISED	9-30-63

CONNECTOR PRODUCTS  
DIVISION



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1. Attach Jack Screws to center holes of Connector Block.
2. Attach one-half of Shield to Connector Block using:
  - (a) Two 6-32 X 5/8 Shield Attach Screws.
  - (b) Series "M" Corner Guide Pins for Series "M" Connectors.
  - (c) Miniature Dualatch Corner Guide Pins for Miniature Dualatch Connectors.
3. Bundle Wires to fit thru Cable Clamp section of Shield.
4. Attach other half of Shield to Connector as instructed in Step 2.

ASSEMBLY NUMBER	FOR USE ON	CLAMP CAPACITY
201131-□	104 Position Series "M" Connectors	104 Wires at .080 Dia.
	132 Circuit Miniature Dualatch Connectors	132 Wires at .062 Dia.

5. Make sure all wires are fed thru Cable Clamp.
6. Slide two 6-32 X 1 1/2 Fillister Head Screws down thru Cable Clamp.
7. Slide Cable Clamp Bar into Cable Clamp.
8. Thread Cable Clamp Screws into Cable Clamp Bar. Tighten both Screws evenly until wires are held snugly in place.

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