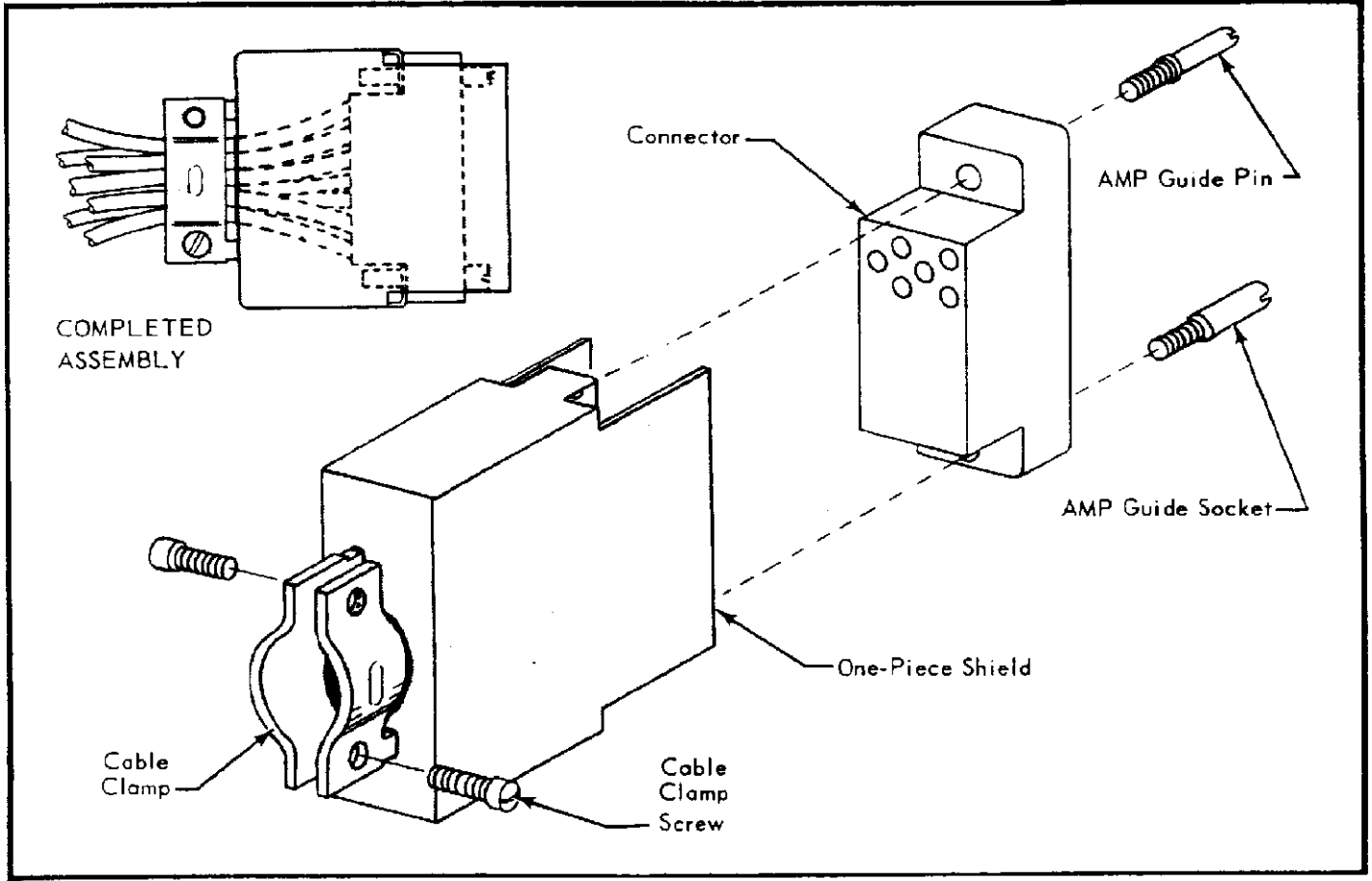




AMP SHIELD & CABLE CLAMP  
ASSEMBLIES - 180°  
(Long Sides)  
FOR SERIES "M" CONNECTORS

<b>IS 1298</b>	
RELEASED	8-28-61
REVISED	



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**ASSEMBLY INSTRUCTIONS**

1. Attach Cable Clamp Screws. Do not tighten.
2. Pass Cable thru Cable Clamp and insert Contacts in the Connector Block. See chart for Maximum Clamp Area.
3. Slide Shield over Cable until Shield butts against Connector.
4. Attach Shield to Connector with AMP Guide Pins and Sockets. NOTE: If AMP Guide Pins and Sockets are not used to attach the Shield to Connector, use 4-40 x 3/8 Fillister Head Screws.
5. Tighten Cable Clamp Screws.

ASSEMBLY NUMBER	FOR USE ON	MAX. CLAMP AREA
201378-□	14 Position Series "M" Connector	14 Wires at .070
201380-□	20 Position Series "M" Connector	20 Wires at .070
201382-□	26 Position Series "M" Connector	26 Wires at .070
201384-□	34 Position Series "M" Connector	34 Wires at .070
201386-□	50 Position Series "M" Connector	50 Wires at .070