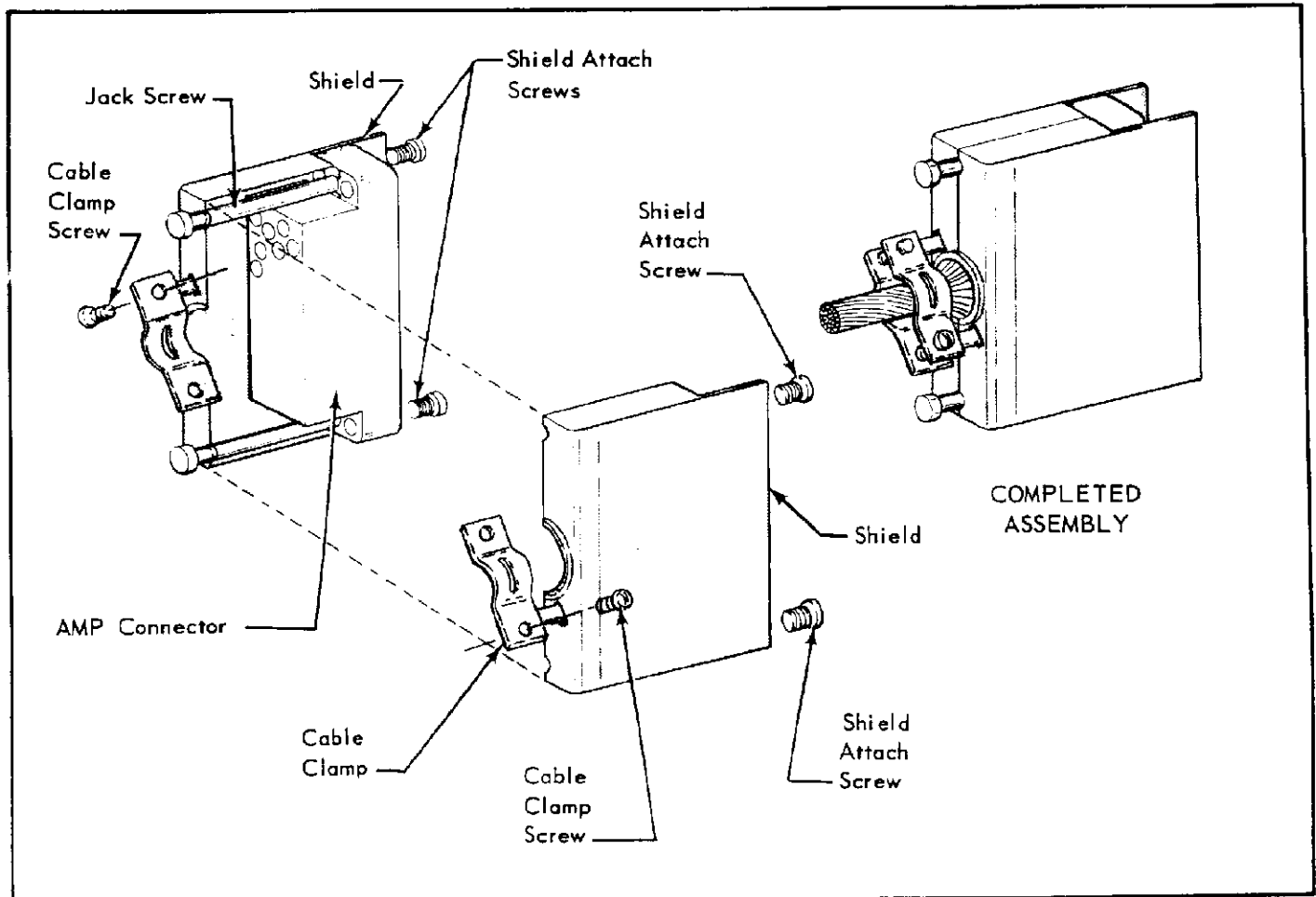




AMP INCORPORATED  
HARRISBURG, PENNA.

AMP SHIELD & CABLE CLAMP  
ASSEMBLIES  
(Long Sides)  
FOR SERIES "M" CONNECTORS

<b>IS 1238</b>	
RELEASED	8-16-61
REVISED	1-29-62



**ASSEMBLY INSTRUCTIONS**

1. If AMP Jack Screws are used, attach them first.
2. Attach one-half of Shield Assembly to Male or Female Connector Block with two #4-40 Shield Attach Screws or Corner Guide Pins or Sockets.
3. Bundle Wire so that it fits into "Hollow" in Cable Clamp.
4. Attach other half of Shield Assembly to Connector Block with two #4-40 Shield Attach Screws or Corner Guide Pins or Sockets. Make sure that all Wire is fed through Cable Clamp.
5. Attach both #4-40 Cable Clamp Screws.

ASSEMBLY NUMBER	FOR USE ON	MAX. CLAMP AREA
201443-□	50 Position Series "M" Connector	50 Wires at .065
201571-□	34 Position Series "M" Connector	34 Wires at .070

© Copyright 1962 by AMP Incorporated. All international rights reserved. AMP, U. S. A. and foreign, AMP products covered by U. S. and foreign patents and or patents pending.