



SHIELD AND CABLE CLAMP ASSEMBLY	FOR USE ON	CLAMP CAPACITY
200517-[]	34-Position "M" Series Connector	34 Positions at 1.78 mm [.070 in.]
	40-Circuit Miniature DUALATCH Connector	40 Positions at 1.52 mm [.060 in.]
200532-[]	50-Position "M" Series Connector	50 Positions at 1.65 mm [.065 in.]
	60-Circuit Miniature DUALATCH Connector	60 Positions at 1.40 mm [.055 in.]

Figure 1

1. INTRODUCTION

These instructions cover assembly procedure for the shield and cable clamp assemblies listed in Figure 1.

NOTE



If a shield is to be used with "M" Series accessories other than listed, refer to the instruction sheet packaged with the connector for the appropriate attachment procedure.

NOTE



Dimensions in this instruction sheet are in metric units [with U.S. customary units in brackets]. Figures are not drawn to scale.

Reasons for reissue of this instruction sheet are provided in Section 4, REVISION SUMMARY.

2. ASSEMBLY PROCEDURE (Refer to Figure 1)

1. Attach one shield half to the connector block using two No. 4-40×3/8-in. fillister head machine screws (customer supplied) or TE guide pins and sockets (available separately).

2. Bundle the wires so that they will pass through the cable clamp.

3. Attach the other shield half to the connector block as described in Step 1. Make sure all wires fit through the cable clamp.

4. Leaving some slack in the wires between the cable clamp and the connector block, attach and tighten the cable clamp screws.

3. REPLACEMENT AND REPAIR

The shield and cable clamp assemblies are not repairable. Replace any defective or damaged assemblies.

4. REVISION SUMMARY

Revisions to this instruction sheet include:

- Updated instruction sheet to corporate requirements
- Added metric equivalents to Figure 1
- Added Section 3