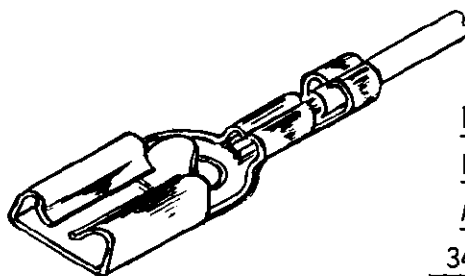
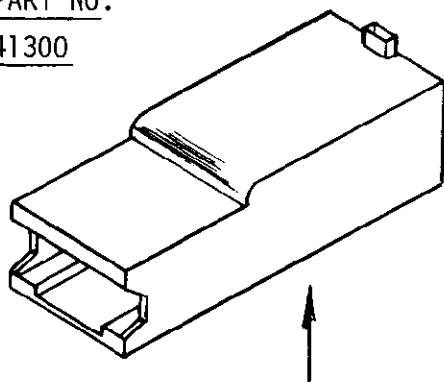


APPLICATION SPECIFICATION

INSULATOR
AMP PART NO.
341300



POSITIVE LOCK
RECEPTACLE
AMP PART NO.
341298 & 341299

FIG. 1

1. SCOPE

1.1 CONTENT

This Specification covers the assembly of Positive Lock Terminal, into the insulator by hand or tool assisted methods.

1.2 METHOD

The Terminal is assembled into the large open end of the insulator until the rear end of the scroll engages behind the internal moulded projections.

During this operation the insulator should be supported in the direction shown in order to minimise force needed to insert Terminal.

2. MAXIMUM FORCE REQUIRED

The maximum force required to insert the Positive Lock Receptacle into the insulator shall be no greater than 14.25 Newtons (3.2 lbf).

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SHEET		TITLE					
1 OF 1		POSITIVE LOCK MK2 ASSEMBLY OF PROTECTIVE INSULATOR .250 (6.35) SERIES					
DIST	Released		4/1/85				
LTR	REVISION RECORD	APP	DATE				

11/04/85