

Product Specification

Class 1



CI 2-32/200

Product Specification Vehicle Charge Inlet Type CCS 2 without LED – 70mm2

TABLE OF CONTENTS

1.	Sco	De	2
1	.1.	Introduction	2
2.	APP	LICABLE DOCUMENTS	3
2	.1.	TE Connectivity Documents	3
2	.2.	Other Documents	3
3.	REC	QUIREMENTS	4
3	.1.	Design and Construction	4
3	.2.	Material	4
3	.3.	Product Ratings	4
3	.4.	Performance and Test Description	6
4.	Tem	perature Rise curves:	7
4	.1.	250A T-Rise curve	7
4	.2.	300A T-Rise curve	7
4	.3.	350A T-Rise curve	8



1. SCOPE

1.1. Introduction

The TE CCS2 charging inlet was designed to power electric and hybrid vehicles that comply with standard IEC 62196-3.

The maximum rated current for AC is 32A and for DC is 250A continuous current at Ambient temperature of 20°C at the maximum voltage of 480V for AC and 1000V for DC.

200A DC is supported indefinitely at ambient temperature up to 50°C.

The content of this specification covers the technical characteristics, performance and test requirements for the EV CHARGE INLET Combined Charging System Type 2 further mentioned as CCS2.

When tests are performed the following specifications and standards shall be used. All inspections shall be performed using the applicable inspection plan and customer drawing.



2. APPLICABLE DOCUMENTS

The following mentioned documents are part of this specification. Unless otherwise specified, the latest edition of the documents applies. In the event of conflict between the requirements of this specification and the information contained in the referenced documents, this specification shall take precedence.

2.1. TE Connectivity Documents

General Requirements

Requirement	Description
109-1 Rev. J	General Requirements for Testing

Table 1

Drawings

Drawing	Description
CD-2377400	COMBO 2, CHARGE INLET ASSY, WITHOUT LED
CD-2375502	CHARGE INLET KIT, COMBO 2, 90 DEGREE
T / / 0	

Table 2

Specifications

Specification	Description
114-94675	Application Spec. Vehicle Charge Inlet CCS 2
114-94436	Crimp Spec. (90° DC-Contact)
114-13000	Micro MATE-N-LOK Connectors
108-94519	Actuator-Specification

Table 3

2.2. Other Documents

Specification	Description	
IEC 62196-1: 2014/06	General requirements	
IEC 62196-2: 2016/02	Dimensional compatibility and interchangeability requirements for AC pin and contact-tube accessories	
IEC 62196-3: 2014/06	Dimensional compatibility and interchangeability requirements for DC and AC/DC pin and contact-tube vehicle couplers	

Table 4



3. REQUIREMENTS

3.1. Design and Construction

The product has been designed to withstand its environment and the effects it has on it.

3.2. Material

The Material data is available in the IMDS (International Material Data System of the Automotive Industry).

3.3. Product Ratings

Dimensions

Mating-Face Geometry

Screw Points

Environmental conditions

Ambient temperature Max. altitude Protection degree -30 °C +50 °C 5000m above see-level IP 55 (vehicle inlet mated and inlet installed

compatible with IEC 62196-2 Sheet 2-IIf

and IEC 62196-3 Sheet 3-IVa

within max. installation angle)

IP 67 (Rear Cover)

see Drawing





Electrical Properties

Max. charging performance Type of charging current Number of AC-phases Number of Terminals Rated current Rated voltage Signal pin rated current Signal pin rated voltage Type of signal transmission Insulation resistance of adjacent contacts Resistant coding 22 kW (AC) / 200 kW (DC) AC / DC 3 9 (PE, L1, L2, L3, L4/N, DC+, DC-, CP, PP) 32A AC / 200A DC 480V AC / 1000V DC 2A 30V Analog 200m Ω acc. IEC 61851-1

Mechanical Properties

Mating / un-mating endurance Insertion force Retention force Mechanical Stability of charging socket

Vibration Level

<= 10000 cycles typical <100N (depending on connector) typical <100N (depending on connector) max. 500N in all directions (max. Lever-Length 100mm)

LV214 PG17 Severity 2 (Body mount)

Temperature Sensoring

Temperature Sensor Type Type of Sensor Recommended measuring current Sensor tolerance at recommended measuring current Temperature range Shut down PT1000 DIN EN 60751 nominal 0.1mA / max. 1mA +/-20 Ohm @ Tamb 25°C +/- 5°C -40 to +85°C 85°C measured temperature at sensor (Equivalent to max. contact temperature 90°C)

Actuator

See TE Actuator-Specification TE-108-94519



Installation

Orientation Max. Angle see pictures 180°-60°/+5°

3.4. Performance and Test Description



Specification	Description			
ISO20653	IP67 – Fixed cable side (Rear Cover) IP55 – Water and Dust Protection vehicle inlet mated			
IEC 62196-1:2014	Plugs, socket-outlets, vehicle connectors and vehicle inlets – Conductive charging of electric vehicles – Part 1: General requirements			
IEC 62196-2:2016	Plugs, socket-outlets, vehicle connectors and vehicle inlets – Conductive charging of electric vehicles – Part 2: Dimensional compatibility and interchangeability requirements for a.c. pin and contact-tube accessories			
IEC 62196-3:2014	Plugs, socket-outlets, vehicle connectors and vehicle inlets – Conductive charging of electric vehicles – Part 3: Dimensional compatibility and interchangeability requirements for d.c.and a.c./d.c. pin and contact-tube vehicle couplers			
Additional: selected tests of automotive standards LV124, LV214, LV215-2				



4. TEMPERATURE RISE CURVES:

4.1. 250A T-Rise curve



250A continuous current at Ambient temperature of 20°C

Figure 3

4.2. 300A T-Rise curve



300A continuous current until 26 min at Ambient temperature of 20°C



4.3. 350A T-Rise curve



350A continuous current until 13 min at Ambient temperature of 20°C

LTR	REVISION RECORD	DWN	APP	DATE
Α	INITIAL DOCUMENT	U. SIEGEL	B. KOSCH	24 JUN 2021
A1	SCOPE INTRODUCTION UPDATED IN CHAPTER 1.1 TEMPERATURE RISE CURVE FIGURE 1, FIGURE 2, AND FIGURE 3 ADDED IN CHAPTER 4	SUPRIYA S	AMRUTHA RAO C H	09 AUG 2023
A2	CHAPTER 4: TEMPERATURE RISE CURVE FIGURE 1, FIGURE 2, AND FIGURE 3 ADDED CHAPTER 3.3: TEMPERATURE SENSORING SHUT DOWN TEMPERATURE UPDATED FROM 90°C to 85°C	SUPRIYA S	AMRUTHA RAO C H	29 NOV 2023
A 3	CHAPTER 1.1: THE MAXIMUM RATED CURRENT FOR DC UPDATED FROM 200A TO 250A	SUPRIYA S	AMRUTHA RAO C H	31 JAN 2023
A 4	CHAPTER 1.1: TYPO ERROR UPDATED	SUPRIYA S	AMRUTHA RAO C H	31 JAN 2023