



The product described in this document has not been fully tested to ensure conformance to the requirements outlined below. Therefore, TE Connectivity (TE) makes no representation or warranty, express or implied, that the product will comply with these requirements. Further, TE may change these requirements based on the results of additional testing and evaluation. Contact TE Engineering for further details.

090III 62P

1. SCOPE

1.1. Content

This specification covers the requirements for product performance, test methods and quality assurance provisions of 090III 62P

1.2. Qualification

When tests are performed on the subject product line, procedures specified in Figure 1 shall be used. All inspections shall be performed using the applicable inspection plan and product drawing.

1.3. Qualification Test Results

Successful qualification testing on the subject product line has not been completed. The Qualification Test Report number will be issued upon successful qualification testing.

2. APPLICABLE DOCUMENTS AND FORMS

The following documents and forms constitute a part of this specification to the extent specified herein. Unless otherwise indicated, the latest edition of the document applies.

2.1. TE Documents

- 1743342 : CUSTOMER DRAWING FOR 090III 62P CAP ASSY
- 1743346 : CUSTOMER DRAWING FOR 090III 62P PLUG ASSY

3. REQUIREMENTS

3.1. Design and Construction

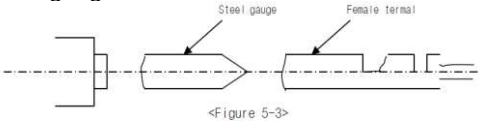
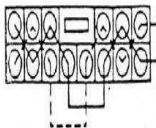
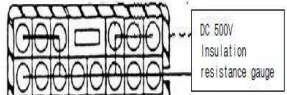
Product shall be of the design, construction, materials and physical dimensions specified on the applicable product drawing.

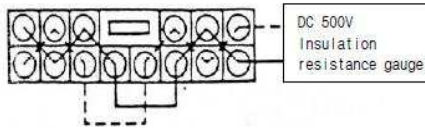
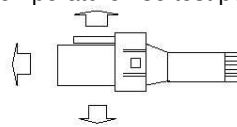
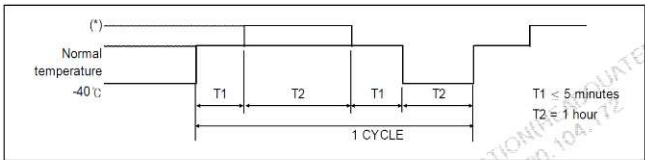
3.2. Ratings

Voltage	Temperature	Humidity
12V DC	25±5°C	60±20%

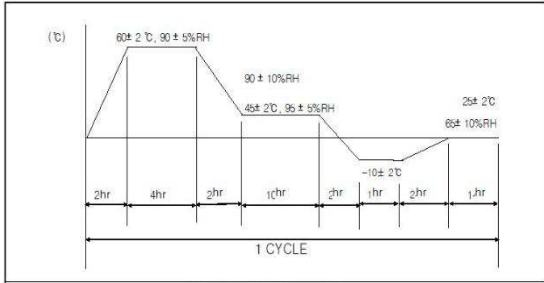
3.3. Test Requirements and Procedures Summary

Unless otherwise specified, all tests shall be performed at ambient environmental conditions.

TEST DESCRIPTION	REQUIREMENT		PROCEDURE												
Appearance	No crack, damage, distortion are permitted		Using sense of sight and touch.												
Reverse insertion between housings	It shall not be incorrectly inserted by applying force of 20kgf.		Insert the housing with terminal by pushing it in reverse direction with applying 20kgf.												
Reverse insertion between terminal and HSG	It shall not be incorrectly inserted by applying force of 5kgf.		Crimp cable of maximum size on terminal and then insert it into housing by end of insulation barrel in the reserve direction with applying 5kgf.												
Insertion force between terminal and HSG	Max. 1.5kgf		Insert terminal into fixed HSG at 100mm/min speed												
Terminal retention force	Min. 10kgf		Fix the housing after inserting crimped terminals. Extend one line of cable in axial direction at a speed of 100mm/min at a position 50~100mm away from crimped part, and measure weight when terminal is disengaged from the housing.												
Engage and disengage force of terminal	Engage force	0.3 ~ 1.0kgf	As shown in figure 5- 3, engage and disengage male terminal or steel gauge into or from female terminal at 50 mm/min speed.  <p style="text-align: center;"><Figure 5-3></p>												
	Disengage force	0.15~1.0kgf													
Crimp strength	Min. 20kgf		Fix the crimped terminal, and draw the cable at a position 50~100mm away from crimped part in axial direction at 100 mm/min speed. Then measure the weight when cable is cut or disengaged from the crimped part.												
Voltage drop	Max. 3mV/A		Measure the circuit voltage drop (V) by sending voltage and current described in the table 5-1 with terminal combined on the connector. Then calculate a voltage drop (VD) in terminal by subtracting cable resistance (L) from the circuit voltage drop (V). 1)HARNESS versus UNIT:VD =V-(L3+L4) <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>Application</th> <th>Open voltage</th> <th>Short circuit current</th> <th>Division</th> </tr> </thead> <tbody> <tr> <td>Signal circuit</td> <td>20 ± 5 mV</td> <td>10 mA</td> <td>ECU, Sensor</td> </tr> <tr> <td>Power circuit</td> <td>13 V</td> <td>1 A</td> <td>Other than the above</td> </tr> </tbody> </table> <p style="text-align: center;"><Table5-1></p>	Application	Open voltage	Short circuit current	Division	Signal circuit	20 ± 5 mV	10 mA	ECU, Sensor	Power circuit	13 V	1 A	Other than the above
Application	Open voltage	Short circuit current	Division												
Signal circuit	20 ± 5 mV	10 mA	ECU, Sensor												
Power circuit	13 V	1 A	Other than the above												
Insulation resistance	Between terminals	Min. 100 MΩ	Measure resistance between neighbor terminals (figure 5-6), and between terminal and housing surface (figure 5-7) with DC 500V insulation resistance gauge with connector combined.   <p style="text-align: center;"><Figure 5-6: Between neighboring terminals> <Figure 5-7: Between neighboring terminal and housing surface></p>												
	Between housing surface														

Leakage current	10 μ A or less	<p>Measure it by applying DC 13V between neighboring terminals (figure 5-6).</p>  <p><Figure 5-6: Between neighboring terminals></p>											
High voltage test	No allowed insulation breakdown	<p>Measured by applying test potential of 1000 V AC for 1 minutes between the adjacent contact between the contact and housing.</p>											
Temperature rise	Max. 30 $^{\circ}$ C	<p>Apply basic current ($I=I_0 \cdot K$) of clause 4.3 to the connector with electrodes in series in the room free from wind (normal temperature). And measure a temperature of crimped part after reaching saturation temperature. Then calculate a temperature of crimped part by subtracting ambient temperature from the temperature.</p>											
Twisting Test - Connector Engage and Disengage Endurance Test	Appearance	No crack, damage, distortion are permitted	<p>Apply 8kgf force on the end part of combined connector 10 times each in the (front, rear, left, right) directions perpendicular to axial direction.</p> <p>Make combine connectors engage and disengage at 100mm/min. Perform it 50 times. (Do not use locking device)</p>										
	Voltage drop	Max. 20mV/A											
Cold temperature test	Appearance	No crack, damage, distortion are permitted	<p>Engage and disengage connector with terminal assembled 10 times with hands, and leave it in temperature chamber of -40$^{\circ}$C for 120 hours. Make connector engaged and disengaged 5 times immediately, and drop it onto the concrete surface from 1m height 3 times in the direction of figure 6-1. (Voltage drop & Temperature rise test perform at normal temperature) :</p>  <p><Figure 6-1></p>										
	Insulation resistance	Min. 10k Ω											
	Current leakage	Max. 1 μ A											
Overcurrent cycle test	Appearance	No crack, damage, distortion are permitted	<p>Engage and disengage connector with terminal assembled 10 times with hands, and apply the following current 1000 cycles for the connector with electrodes in series at 60$^{\circ}$C of ambient temperature.</p> <table border="1" data-bbox="824 1339 1468 1442"> <tr> <td rowspan="2">Current application condition A</td> <td>Applied current</td> <td>2 times of basic current</td> </tr> <tr> <td>Current application time</td> <td>1 minute - ON, 9 minutes - OFF</td> </tr> <tr> <td rowspan="2">Current application condition B</td> <td>Applied current</td> <td>5 times of basic current</td> </tr> <tr> <td>Current application time</td> <td>10 seconds - ON, 590 seconds - OFF</td> </tr> </table>	Current application condition A	Applied current	2 times of basic current	Current application time	1 minute - ON, 9 minutes - OFF	Current application condition B	Applied current	5 times of basic current	Current application time	10 seconds - ON, 590 seconds - OFF
	Current application condition A	Applied current			2 times of basic current								
		Current application time		1 minute - ON, 9 minutes - OFF									
Current application condition B	Applied current	5 times of basic current											
	Current application time	10 seconds - ON, 590 seconds - OFF											
Voltage drop	Max. 20mV/A												
Temperature rise	Max. 40 $^{\circ}$ C												
Cold and hot temperature shock test	Appearance	No crack, damage, distortion are permitted	<p>Engage and disengage connector with terminal assembled 10 times with hands, and leave it in combined state at -40$^{\circ}$C for 2 hours, and perform 200 cycles according of the method specified in the figure 6-2. Then leave it at room temperature for 2 hours or more ((*)) follows table 6-1)</p>  <p>< Figure 6- 2 : Test pattern ></p> <table border="1" data-bbox="849 1801 1490 1887"> <tr> <td>Division</td> <td>High temperature ((*))</td> <td>Connector using part</td> </tr> <tr> <td>A</td> <td>120$^{\circ}$C</td> <td>waterproof connector</td> </tr> <tr> <td>B</td> <td>80$^{\circ}$C</td> <td>Non- waterproof connector</td> </tr> </table> <p>< Table 6- 1 ></p>	Division	High temperature ((*))	Connector using part	A	120 $^{\circ}$ C	waterproof connector	B	80 $^{\circ}$ C	Non- waterproof connector	
	Division	High temperature ((*))		Connector using part									
A	120 $^{\circ}$ C	waterproof connector											
B	80 $^{\circ}$ C	Non- waterproof connector											
Voltage drop	Max. 10mV/A												

High temperature test	Appearance	No crack, damage, distortion are permitted	Engage and disengage connector with terminal assembled 10 times with hands, and leave it in combined state at the temperature chamber of the table 6-1 for 300 hours. Then pick it out and leave it until it returns to normal temperature.			
	Voltage drop	Max. 10mV/A		<table border="1"> <tr> <td>High temperature(*)</td> <td>Connector using part</td> </tr> <tr> <td>80°C</td> <td>Non-waterproof connector</td> </tr> </table>	High temperature(*)	Connector using part
High temperature(*)	Connector using part					
80°C	Non-waterproof connector					
Temperature humidity test	Appearance	No crack, damage, distortion are permitted	Engage and disengage connector with terminal assembled 10 times with hands, and leave it at 25°C ambient temperature and 65% relative humidity for 25 hours. And perform 5 cycles of the method specified in figure 6-3			
	Voltage drop	Max 10mV/A				
	Insulation resistance	Min. 10kΩ				
	Current leakage	Max. 1 μA				
Dust test	Voltage drop	Max 10mV/A	Engage and disengage connector with terminal assembled 10 times with hands, and diffuse 1.5kg Portland cement(JIS R5210) with fan (or others) for 10 seconds per 15 minutes while maintaining 150mm distance from wall in the closed container of 900~1200mm length, width and height, with connector combined. After 1 hour, measure it.			
Oil and liquid test	Appearance	No crack, damage, distortion are permitted	Engage and disengage connector with terminal assembled 10 times with hands, and perform test each sample with connector combined. A. Immerse connector in combined state for 2 hours in mixed oil of 50± 2°C ENG oil (SAE10W) or equivalent oil and B. Immerse connector in combined state for 1 hour in car gasoline (JIS K2202) at normal temperature, and then pick it out. C. Immerse connector in combined state for 1 hour in brake liquid (pure product) at normal temperature, and then pick it out. D. Immerse connector in combined state for 1 hour in 100% washer liquid (pure product) at normal temperature, and then pick it out. E. Immerse connector in combined state for 1 hour in 50% LLC (Long life coolant) at normal temperature, and then pick it out.			
	Voltage drop	Max. 10mV/A				
Sulfur (SO2) gas test	Appearance	No crack, damage, distortion are permitted	Engage and disengage connector with terminal assembled 10 times with hands, and expose it in combined state to sulfur gas of 40±3°C, density 10ppm, humidity 90~95%, for 24 hours. Then pick connector out of chamber and dry it for 2 hours or more.			
	Voltage drop	Max. 10mV/A				
Complex environment endurance test	Appearance	No crack, damage, distortion are permitted	Engage and disengage connector with terminal assembled 10 times with hands, and leave it in combined state in the temperature chamber of 80°C for 48 hours. And then perform the following vibration test. Then measure instant short circuit according to the method of below for 4 hours for X, Y, Z each. Follow figure 6-7 for connector attaching method.			
	Crimp tensile strength	Min. 20kgf				
	Voltage drop	Max. 10mV/A				



< Figure 6-3 : Test pattern >

<p>Temperature rise</p>	<p>Max. 40°C</p>	<p><Figure 6-7 Connector attaching method></p>																										
<p>Instant short circuit</p>	<p>Max 10μs</p>	<p>■ Vibration test A (for non-waterproof connector)</p> <table border="1" data-bbox="836 674 1502 1102"> <thead> <tr> <th>Division</th> <th>Condition</th> </tr> </thead> <tbody> <tr> <td>Ambient temperature/humidity</td> <td>80°C, 90~95%</td> </tr> <tr> <td>Applied current</td> <td>Basic current (Connector electrodes in series.)</td> </tr> <tr> <td>Current application cycle</td> <td>120 CYCLE (45 minutes-ON, 15 minutes-OFF)</td> </tr> <tr> <td>Vibration acceleration</td> <td>4.4g</td> </tr> <tr> <td>Frequency</td> <td>20Hz ~ 200Hz (sweep time: 3 minutes or less)</td> </tr> <tr> <td>Vibration time</td> <td>40 hours for X, Y, Z each</td> </tr> <tr> <td>Connector attaching method</td> <td>Test mode A, B, C</td> </tr> </tbody> </table> <div data-bbox="836 1113 1502 1333"> <table border="1" data-bbox="1364 1165 1502 1281"> <thead> <tr> <th>Breakpoint (Hz)</th> <th>Magnitude (G/Hz)</th> </tr> </thead> <tbody> <tr> <td>60.0</td> <td>0.00100</td> </tr> <tr> <td>200.0</td> <td>1.50000</td> </tr> <tr> <td>210.0</td> <td>0.10000</td> </tr> <tr> <td>1000.0</td> <td>0.10000</td> </tr> </tbody> </table> </div> <div data-bbox="836 1365 1088 1501"> <p><Figure 6-8 : X, Y, Z vibration direction></p> </div>	Division	Condition	Ambient temperature/humidity	80°C, 90~95%	Applied current	Basic current (Connector electrodes in series.)	Current application cycle	120 CYCLE (45 minutes-ON, 15 minutes-OFF)	Vibration acceleration	4.4g	Frequency	20Hz ~ 200Hz (sweep time: 3 minutes or less)	Vibration time	40 hours for X, Y, Z each	Connector attaching method	Test mode A, B, C	Breakpoint (Hz)	Magnitude (G/Hz)	60.0	0.00100	200.0	1.50000	210.0	0.10000	1000.0	0.10000
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60.0	0.00100																											
200.0	1.50000																											
210.0	0.10000																											
1000.0	0.10000																											

3.4. Applied Part No List

TE Part no	Description
1743342-2	090III 62P CAP ASSY
1743346-2	090III 62P PLUG ASSY