



The product described in this document has not been fully tested to ensure conformance to the requirements outlined below. Therefore, TE Connectivity (TE) makes no representation or warranty, express or implied, that the product will comply with these requirements. Further, TE may change these requirements based on the results of additional testing and evaluation. Contact TE Engineering for further details.

Dummy Plug

1. Scope

1.1 Content

This specification defines the test method for dummy plug.

1.2 Qualification

When testing the named products, the following specified specifications and standards shall be used.

All tests have to be done using the applicable inspection plan and product.

2. Applicable Documents

The following documents, if they are referred inside this document, are part of this specification.

In case of conflict between the requirements of this specification and the product drawing or in conflict between the requirements of this specification and the referenced documents, this specification has precedence

3. Requirements

No.	Items	Characteristics	Remarks
1	Appearance	No harmful crack, rust, burr, damage, deformation, discoloration etc.	
2	Waterproof Test	<p>minimum 0.5kgf/cm² after following tests</p> <ol style="list-style-type: none"> 1. Cold Resistance 2. Thermal Shock test 3. Heat Resistance 4. Temperature Humidity Test 5. Dust Test 6. Waterproof test 7. Oil and liquid Test 8. Ozone Test 9. Sulfur (SO₂) gas test 10. Composite environmental vibration/Mechanical Test 	

- For detail test requirement and method, please refer to product spec of available connector for each dummy plug.

4. Product Lists

No.	TE P/N	Description	Remarks
1	x-1897421-y	SEALING PLUG CONTACT DUMMY(MQS)	
2	x-1897422-y	SEALING PLUG CONTACT DUMMY(1.5MM)	

- x and y are one-digit numeric number.