



HA IP54 protect cover series

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1. SCOPE

1.1. Content

This specification covers the performance, tests and quality standards for protect cover for heavy duty connector series **HA size 3/10/16**. The protect covers are for the insertion and protection of contact inserts of various series and sizes.

1.2. Qualification

When tests are performed, the following specified specifications and standards shall be used. All inspections shall be performed using the applicable inspection plan and product drawing.

2. APPLICABLE DOCUMENTS

The following documents form a part of this specification to the extent specified herein. In the case of a conflict between the requirements of this specification and the product drawing or of conflicts between the requirements of this specification and the referenced documents, this specification shall take precedence.

2.1. TE Connectivity Documents

- A. Customer drawing and name
HA IP54 protect cover series

2.2. Other Documents

- EN 61984: Connectors - Safety requirements and tests
- EN 60068: Environmental testing
- EN 60529: Degrees of Protection Provided by Enclosures (IP Code)
- ISO 6988: Metallic and other non-organic coatings - Sulfur dioxide test with general condensation of moisture



3. REQUIREMENTS

3.1. Design and Construction

Product shall be of the design, construction and physical dimensions specified on the applicable product drawing.

3.2. Materials

Materials used in the construction of this product shall be as specified on the applicable product drawing.

3.3. Rated

- Operation Temperature -40°C ~+125°C
- Degree of Protection IP54

3.4. Performance and Test Description

Product shall be designed to meet the electrical, mechanical and environmental performance requirements specified in Paragraph 3.5. Unless otherwise specified, all tests shall be performed at ambient environmental conditions per EN 61984.

3.5. Test Requirements and Procedures Summary

General			
No.	Test Items	Requirements	Condition according to
3.5.1	Visual and dimensional examination	Meets requirements of product drawing	Visual and dimensional examination IEC 60512-1-1/-2, Test 1a and 1b

Mechanical			
3.5.2	Mechanical strength impact	No damage likely to impair function	Dropping height: - 750mm for specimens of mass ≤ 250g - 500mm for specimens of mass >250g Dropping cycles:8 positions in 45° step, one cycles per position IEC 60512-7-2 Test 7b
3.5.3	Mechanical Operation (Durability)	1) 100 operation cycles 2) No damage likely to impair normal use	Shall operate to open /close the locking system by means of A) a device simulating normal use B) manual open/close 200 Max. cycle per hour



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Environmental			
3.5.4	Cold	No damage likely to impair function	Subject mated specimen to -40°C Duration time:16h, Test Ab Per IEC 60512-11-10 Test 11j (IEC 60068-2-1)
3.5.5	Dry Heat	No damage likely to impair function	Subject mated specimen to +125°C Duration time:168h Test Bb Per IEC 60512-11-9 Test 11i (IEC 60068-2-2)
3.5.6	Salt Mist Cyclic Test	No damage likely to impair function	Mated connector and expose to the following salt mist condition. Atmosphere: salt spray from a 5±1% concentration solution; PH value: 6.5~7.2 per IEC60068-2-52, Severity 1, 1 Cycle a. plastic or metal cover with steel locking with color zinc plated, test time: 24H b. metal cover with steel locking with stainless steel, test time: 72H c. plastic locking not applicable

Protection			
3.5.7	Degree of protection IP5X	IP 5X, No ingress of dust	Test IP 5X according to IEC 60529
3.5.8	Degree of protection IPX4	IP X4, No ingress of water	Test IP X4 (water jetting) according to IEC 60529 7.3.6.3&7.3.7of EN61984



Number of Specimen as below table:

Table 1 - Number of Specimen		
Test	Description	Numbers
Group A	Mechanical Strength Test,	3 pairs hood/housing and cover
Group B	Operating Cyclic Life Test	3 pairs hood/housing and cover
Group C	Degree of protection Test, Mated	3 pairs hood/housing and cover
Group D	Degree of protection Test, Mated	3 pairs hood/housing and cover
Group E	Salt Mist Cyclic Test	3 pairs hood/housing and cover
Note: For connector family of the same design and comparable size, test may be made only on that member of the family which represents the worse case for that test.		

3.6. Test Sequence

Test or Examination	Test Group				
	A	B	C	D	E
	Test Sequence ¹⁾				
Visual and dimensional examination	1,3	1,3	1,5	1,5	1,3
Mechanical strength impact	2				
Mechanical Operation (Durability)		2			
Cold			3	3	
Dry Heat			4	4	
Salt Mist Cyclic Test					2
Degree of protection IP5X			2		
Degree of protection IPX4				2	

Notes:

- 1) Numbers indicate the sequence in which the tests are performed.



4. QUALITY ASSURANCE PROVISIONS

4.1. Qualification Testing

A. Specimen Selection

Specimens shall be prepared in accordance with applicable Instruction Sheets and shall be selected at random from current production.

B. Test Sequence

The samples shall be prepared in accordance with product drawings. They shall be selected at random from current production.

4.2. Requalification Testing

If changes significantly affecting form, fit or functions are made to the product or manufacturing process, product assurance shall coordinate requalification testing, consisting of all or part of the original testing sequence as determined by development/product, quality and reliability engineering.

4.3. Acceptance

Acceptance is based on verification that the product meets the requirements of paragraph 3.5. Failures attributed to equipment, test setup or operator deficiencies shall not disqualify the product. If product failure occurs, corrective action shall be taken and specimens resubmitted for qualification. Testing to confirm corrective action is required before re-submittal.

4.4. Quality Conformance Inspection

The applicable quality inspection plan shall specify the sampling acceptable quality level to be used. Dimensional and functional requirements shall be in accordance with the applicable product drawing and this specification. Bulk wire resistance shall be subtracted from resistance readings.