

**1.0 SCOPE**

**1.1. Content:**

This specification covers performance, tests and quality requirements for 2.5, 2.54, 5.0, 5.08 45°Entry Screwless Connector. Applicable product descriptions and part numbers are as shown on product drawing.

**1.2. Qualification:**

When tests are performed on the subject product line, procedures specified shall be used. All inspections shall be performed using the applicable inspection plan and product drawing.

**2.0 APPLICABLE DOCUMENTS**

The following documents form a part of this specification to the extent specified herein. Unless otherwise specified, the latest edition of the document applies. In the event of conflict between the requirements of this specification and the product drawing, the product drawing shall take precedence. In the event of conflict between the requirements of this specification and the referenced documents, this specification shall take precedence.

**2.1 TE Connectivity Documents:**

C-2834076 to C-2834079 & C-2834084 to C-2834087: Customer drawing for Connector  
 114-137146: Application Specification for 2.5, 2.54, 5.0, 5.08mm 45°Entry Screwless Connector.  
 501-137146 Qualification Test Report for 2.5, 2.54, 5.0, 5.08mm 45°Entry Screwless Connector.

**3.0 REQUIREMENTS**

**3.1 Design and Construction**

Product shall be of the design, construction and physical dimensions specified on the applicable product drawing.

**3.2 Materials**

Materials used in the construction of this product shall be as specified on the applicable product drawing.

**3.4 Ratings**

	a.series:2834084 to 2834087	b.series:2834076 to 2834079
A .Voltage	150 V AC Max.	300 V AC Max.
B. Current	4 A Max.	16 A Max.
C. Operating	-40 to +105C	-40 to +105C
D. Storage Environment		
Temperature	- 25°C to 40°C	- 25°C to 40°C
Relative humidity	15%-70%	15%-70%

**3.5 Performance and Test Description**

Product is designed to meet the electrical, mechanical and environmental performance requirements. Unless otherwise specified, all tests shall be performed in the room temperature (5~35°C), relative humidity (45~85%), air pressure (86~106kPa), and special case temperature (18~22°C), relative



**Product Specification** **108-137146**  
**2.5,2.54,5.0,5.08 45° Entry Screwless Connector** 13 Nov. 2015 Rev A

humidity (60~70%), unless otherwise specified.

**3.6 Test Requirements and Procedures Summary**

**3.6.1 Examination:**

Test Description	Requirement	Procedure
Examination of the product	Meets visual requirements.	Visual inspection per product drawing. Per EIA-364-18

**3.6.2 ELECTRICAL**

Test Description	Requirement	Procedure
Contact Resistance	20 mΩ Max	Subject the specimen to maximum allowed rating current and measure the contact resistance. Per EIA-364-06
Insulation resistance.	2000 MΩ Min.	Unmated connector with 500 V DC between adjacent contacts for 1 min. Per EIA-364-21
Dielectric Withstanding Voltage	No breakdown.	a. Unmated connector with 1300 V AC between adjacent contacts for 1 min. Per UL1059 Clause 12 b. Unmated connector with 1600 V AC between adjacent contacts for 1 min. Per UL1059 Clause 12
Temperature Rise	The temperature rise should be 30°C Max.	a. Mated connector measured at 4A current with series all contacts. Per UL1059 Clause 11 b. Mated connector measured at 16A current with series all contacts. Per UL1059 Clause 11

**NOTE**

1. a is for series:2834084 to 2834087.
2. b is for series:2834076 to 2834079.

**3.6.3 MECHANICAL**

Test Description	Requirement	Procedure
Durability	See Note	1 cycle process: Push down the plastic lever then insert the wire; push down the plastic lever to release the wire; pull out the wire; Total: 5 cycles
Random Vibration	No discontinuities of 1 microsecond or longer duration.	Subject mated specimens to 3.10G's rms between 20~500HZ. Fifteen minutes in each of 3 mutually perpendicular planes. Per EIA-364-28, Test Condition VII, Condition D.
Mechanical shock	No discontinuities of 1 microsecond or longer duration.	Subject mated specimens to 30 G's half-sine shock pulses of 11 milliseconds duration. Three shocks in each direction applied along 3 mutually perpendicular planes, 18 total shocks. Per EIA-364-27, Condition H.
Secureness test	The joint between a terminal and the wire of a sample set shall be intact after test.	Wire 16AWG Duration time : 15minutes Per UL 486E
Pullout force	The terminal shall not separate from the wire as a result.	a. Wire 20AWG 30N Wire 28AWG 4.5N b. Wire 14AWG 50N Wire 28AWG 4.5N Per UL 486E

**NOTE**

1. a is for series: 2834084 to 2834087.
2. b is for series: 2834076 to 2834079.

### 3.6.4 Environmental

Test Description	Requirement	Procedure
Low temperature test	Subject mated specimens to -40 °C for 24 hours	Requirements: LLCR 20mΩ Max
High temperature test	Subject mated specimens to 105 °C for 24 hours	Requirements: LLCR 20mΩ Max
High temperature and high humidity test	Subject mated specimens to 40 °C 90 % (RH) for 24 hours	Requirements: LLCR 20mΩ Max

**Figure 1**

### 3.6.5 Product Qualification and Requalification Test Sequence

Test group	a	b	c	d	e <sup>1</sup>	e <sup>2</sup>	f
Examination of product	1,7	1,5	1,9	1,4	1,3	1,4	1,4
Contact resistance	2, 5	2, 4	5,7				
Insulation resistance			3				
Dielectric voltage-withstand			2, 8				3
Temperature Rise							2
Random vibration	3						
Mechanical shock	4						
Durability				2			
Secureness test						2	
Pullout force	6			3	2	3	
Low temperature			4				
High temperature			6				
High temperature and high humidity		3					
Sample size	5	5	5	5	5	5	3
<b>Test group</b>	<b>a</b>	<b>b</b>	<b>c</b>	<b>d</b>	<b>e<sup>1</sup></b>	<b>e<sup>2</sup></b>	<b>f</b>

**NOTE**

1. e<sup>1</sup> is for series:2834084 to 2834087 test.
2. e<sup>2</sup> is for series:2834076 to 2834079 test.

**Figure 2**

## 4.0 Quality Assurance Provisions

### 4.1 Qualification Testing

#### A. Specimen Selection

Specimens shall be prepared in accordance with applicable Instruction Sheets and shall be selected at random from current production.

**B. Test Sequence**

Qualification inspection shall be verified by testing specimens as specified.

**4.2. Requalification Testing**

If changes significantly affecting form, fit or function are made to the product or manufacturing process, product assurance shall coordinate requalification testing, consisting of all or part of the original testing sequence as determined by development/product, quality and reliability engineering.

**4.3. Acceptance**

Acceptance is based on verification that the product meets the requirements. Failures attributed to equipment, test setup or operator deficiencies shall not disqualify the product. If product failure occurs, corrective action shall be taken and specimens resubmitted for qualification. Testing to confirm corrective action is required before resubmitted.

**4.4. Quality Conformance Inspection**

The applicable quality inspection plan shall specify the sampling acceptable quality level to be used. Dimensional and functional requirements shall be in accordance with the applicable product drawing and this specification.