

LUMAWISE Endurance N Shorting and Open Caps

1. SCOPE

1.1. Content

This specification defines performance, tests and quality requirements for the LUMAWISE Endurance N shorting and open caps. The LUMAWISE Endurance N shorting and open caps are used roadway and area lighting applications utilizing the ANSI C136.10 or C136.41 interface. For test purposes, the TE Connectivity LUMAWISE Endurance N shorting and open caps will be mated to ANSI C136.41 compliant Dimming Receptacle.

1.2. Qualification

When tests are performed on the subject product line, procedures specified in Figure 1 shall be used. All inspections shall be performed using the applicable inspection plan and product drawing.

1.3. Qualification Test Results

Successful qualification testing on the subject product line has not been completed. The Qualification Test Report number for this testing is 501-134096.

2. APPLICABLE DOCUMENTS AND FORMS

The following documents and forms constitute a part of this specification to the extent specified herein. Unless otherwise indicated, the latest edition of the document applies.

2.1. TE Documents

- 408-133113: (Instruction Sheet) LUMAWISE Endurance N Shorting and Open Caps
- 501-134096: (Qualification Test Report) LUMAWISE Endurance N Shorting and Open Caps
- 108-32059: (Product Specification) ANSI C136.41-2013 Dimming Receptacles
- 114-32115: (Application Specification) ANSI C136.41-2013 Dimming Receptacles

2.2. Industry Documents

- ANSI C136.10-2017: American National Standard for Roadway and Area Lighting Equipment -Locking-Type Photo Control Devices and Mating Receptacles – Physical and Electrical Interchangeability and Testing
- ANSI C136.41-2013: American National Standard for Roadway and Area Lighting Equipment Dimming Control between an External Locking Type Photo Control and Ballast
- UL 773: Plug-In Locking Type Photo Controls for Use with Area Lighting
- EIA-364: Electrical Connector/Socket Test Procedures Including Environmental Classifications
- 2.3. Reference Document
 - 109-197: Test Specification (TE Test Specification vs EIA and IEC Test Methods)

3. **REQUIREMENTS**

3.1. Design and Construction

Product shall be of the design, construction, materials and physical dimensions specified on the applicable product drawing.



3.2. Ratings

- Power Contact Voltage: 600 volts AC/DC
- Power Contact Current: 15 amperes maximum per circuit at 25°C ambient temperature
- Operating Temperature: -40 to +85°C
- 3.3. Test Requirements and Procedures Summary

Unless otherwise specified, all tests shall be performed at ambient environmental conditions.

Test Description	Requirement	Procedure						
Initial examination of product.	Meets requirements of product drawing and Instruction Sheet 408-133113.	EIA-364-18. Visual and dimensional (C of C) inspection per product drawing.						
Final examination of product.	Meets visual requirements.	EIA-364-18. Visual inspection.						
ELECTRICAL								
Low Level Contact Resistance (LLCR).	ΔR of 30 milliohms maximum	EIA-364-23. Subject mated receptacle and shorting cap to 20 millivolts open circuit at 100 milliamperes maximum. See Figure 4.						
Insulation resistance.	500 megaohms minimum.	EIA-364-21. Test shorting cap mated to receptacle. Test at 500VDC level. Test between line/load and neutral power contacts.						
Dielectric Withstanding Voltage	One minute hold with no breakdown or flashover.	UL 773, Section 32 2500 volts AC (rms) at sea level. Test shorting cap mated to receptacle. Test between line/load and neutral power contacts.						
Current Cycling (Heating Test), Power Contacts Only	30ºC T-rise maximum during the "ON" period of the cycle.	ANSI C136.10-2017, Section 5.2. Apply 15 amperes to line and load contacts of the test receptacle. Test mated assembly for 15 cycles, each consisting of 20 hours "ON" and 4 hours "OFF". Precondition shorting cap Assembly by mating and unmating to a receptacle 5 times.						
	MECHANICAL							
Durability.	See Note (a)	EIA-364-9. Subject shorting cap assembly and receptacle to 25 mating and un-mating cycles at the rate of 120 cycles per hour.						
Mechanical shock.	No discontinuities of 1 microsecond or longer duration. See Note (a).	EIA-364-27, Condition H. Subject mated specimens to 30 G's half-sine shock pulses of 11 milliseconds duration. Three shocks in each direction applied along 3 mutually perpendicular planes, 18 total shocks. See Figure 5.						



Test Description	Requirement	Procedure			
Vibration	No discontinuities of 1 microsecond or longer duration. See Note (a).	Mated specimens shall be subjected to a simple harmonic motion having an amplitude of either 0.250 in double amplitude (maximum total excursion) or 3.5 g peak, whichever is less. The vibration frequency shall be varied logarithmically between the approximate limits of 5 Hz and 55 Hz. The entire frequency range of 5 Hz to 55 Hz and return to 5 Hz shall be traversed at a rate of one octave/minute. This cycle shall be repeated for one hour in each of three mutually perpendicular directions, so that the motion shall be applied for a total period of 3 hours. Lead wires shall be secured to vibration table 76.2mm from rear of connector. See Figure 5.			
	ENVIRONMENTAL				
Salt Spray	See Note.	IEC 60512-11-6 Exposure time is 240 hours. Test shorting cap assembly mated to a Dimming Receptacle.			
Thermal shock.	See Note.	EIA-364-32, Test Condition I. Subject unmated specimens to 150 cycles between -40 and 85°C with 30 minute dwells at temperature extremes and 1 minute transition between temperatures.			
Humidity	Must be subjected to DWV within 10 minutes from removal of humidity test chamber.				
Shelf Aging	Conditioning only – Must meet subsequent test requirements	Subject shorting cap assembly to 65+/-3°C for 240 hrs.			
Immersion Protection 6X(dust)	Must meet IP6X. No dust shall be present within the cover of the shorting/open cap assembly.	IEC 60529. Subject shorting/open cap assembly to the IP6X(dust) requirements. Samples shall be mated to a mounted receptacle.			
Immersion Protection X6(jet spray)	Must meet IPX6. No water shall be present within the cover of the shorting/open cap assembly.	EC 60529. Subject shorting/open cap assembly to the IPX6(jet spray) requirements. Samples shall be mated to a mounted receptacle.			
Impact	See Note.	IEC 62262 Subject assembled shorting/open cap assembly to IK08(5J) impact. During testing, samples shall be mated to a Dimming Receptacle.			



NOTE

Shall meet visual requirements, show no physical damage, and meet requirements of additional tests as specified in the Product Qualification and Requalification Test Sequence shown in Figure 2.



	Test Group (a)								
Test or Examination	Α	В	С	D	E	F	G		
	Test Sequence (b)								
Initial examination of product	1	1	1	1	1	1	1		
LLCR	2,6								
Insulation resistance		2,7							
Dielectric withstanding voltage		3,6	2,4						
Current Cycling (Heating Test)				2(c)					
Vibration	4								
Mechanical shock	5								
Durability	3								
Salt Spray			3						
Thermal shock		4							
Humidity		5							
Shelf Aging					2	2			
Immersion Protection 6X (dust)					3				
Immersion Protection X6 (jet spray)						3			
Impact							2		
Final examination of product	7	8	5	3	4	4	3		

3.4. Product Qualification and Requalification Test Sequence

(a) Specimens shall be prepared in accordance with applicable Instruction Sheets and shall be selected at random from current production. Reference Figure 3 for test group quantities of part numbers to be tested. For Test Groups A, B, C, D, and G the shorting/open cap assembly shall be mated to Dimming Receptacle Base 2213362-X receptacle (any dash number), for duration of test.

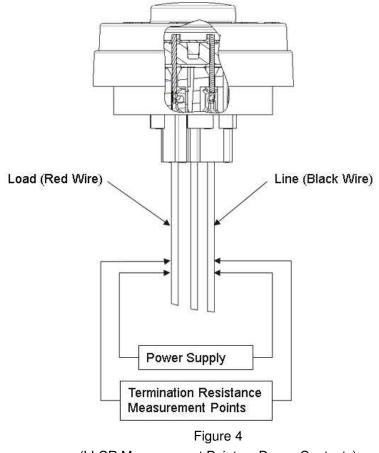
- (b) Numbers indicate sequence in which tests are performed.
- (c) Precondition with 5 durability cycles.

Figure 2 end



		Test Group							
		Α	В	С	D	Е	F	G	
P/N	Description	Quantity(minimum)					Total Qty		
2328118-1	Shorting Cap Assembly	3	6	3	2	3	3	1	21
2328118-2	Shorting Cap Assembly w/Surge	3			2			2	7
2328118-3	Open Cap Assembly					3	3	1	7
2213362-x	Dimming Receptacle	6	6	3	4	6	6	4	35

Figure 3: Test Sample Selection



(LLCR Measurement Points - Power Contacts)



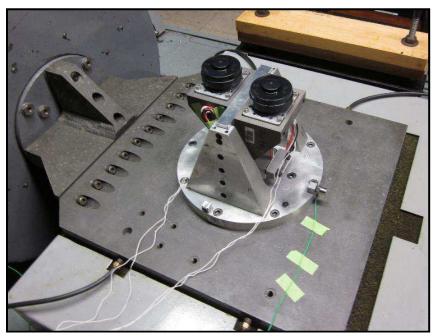


Figure 5 (Vibration and Mechanical Shock Mounting Fixture)