

1. PURPOSE 目的

Define the packaging specification and packaging method of REC HSG .
订定REC HSG 产品之包装规格及包装方式。

2. APPLICABLE PRODUCT 适用范围

Type	P/N	Description
A	1-179553-3	REC HSG
	2-179553-3	
	178964-4	
B	1-1318114-9	
	2-1318114-9	

3. PACKAGING MATERIAL 包装材料

Package	Part No.	Description	Usage	
			Type A	Type B
INNER	720991-5	Bag	1/250	-
	623865-4	Inner label	1/250	-
	1961175-1	Tray	-	13/432
	623272-3	PE film	-	11M/432
MIDDLE	912013-2	Middle box	1/250	-
	720992-1	Foam	1/250	-
	623865-4	Middle label	1/250	-
OUTER	1-912011-4	Shipping box	1/1000	-
	1-1533708-0	Shipping box	-	1/432
	110455-2	Air cap	-	2/432
	623865-5	Outer Label	1/1000	1/432

C	增加PN:2-1318114-9	2014.06.11			
B	更改1-1318114-9的包装物料和数量	2014.3.5			
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REC HSG

QR-ME-030D

	Inner	Middle	Outer
LABEL	623865-4	623865-4	623865-5
SEALING	-	Tape	Tape

4. PACKAGING QUANTITY 包装数量

Type	Inner	Middle	Outer
A	250pcs/bag	250pcs/inner box	1000pcs/box
B	36pcs/tray	-	36*12=432pcs/box

5. PACKING METHOD 包装方法

Only for Type A

5.1. According to packaging quantity, put products place a bag, heat seal, paste the inner label on the middle of the bag.

根据包装数量放产品到袋子里，热密封并在袋子的中间位置贴上内标签。

5.2. Set up the inner box. Place 1pcs foam pad in the bottom of the box.

折叠一个内箱。放1块珍珠棉到箱子底部。

5.3. According to packaging quantity, place 1 bag with products in the inner box. The label goes up.

根据包装数量，放1袋产品放到内箱中，有标签的一面朝上。

5.4. Closed the cover of the inner box, and paste a label on the inner box.

合上盖子，在内箱的中间位置贴上标签。

5.5. Set up the shipping box, seal the bottom of the box with tape. Place 4 pcs inner boxes in the box.

折叠一个外箱，用胶带封箱子底部。放4个内箱到外箱中。

备注：内箱并排放置。

5.6. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。

Only for Type B

5.1. Put the product in the tray.

放产品到tray中，其中，HSG有AMP的一面朝下放置。

5.2. Stack 12pcs load tray, put an empty tray on the top, tray and tray need to rotate 180 degrees.

把12个装有产品的tray叠放在一起，最上面放一个空tray.其中tray与tray之间需要旋转180度。

5. PACKING METHOD 包装方法

5.3. Use PE film to enlase the tray to "+".

使用拉丝膜将tray缠绕成"+".

备注：每个方向缠绕5圈。

5.5. Set up the shipping box, seal the bottom of the box with tape. Place 1 pcs air cap in the box, the bubble faces down.

折叠一个外箱，用胶带封箱子底部。放一块气泡垫到外箱中，有气泡的一面朝下。

5.6. Put the load tray in the box.

把包装好的tray放入箱子里。

5.7. Put an air cap in the box, the bubble faces up.

放一块气泡垫到箱子里，有气泡的一面朝上。

5.8. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。

6. NOT FULL BOX PACKING METHOD 不满箱包装方法

6.1 Follow full box packaging spec , all not full box used air bubble pad filled it.

遵循满箱包装规范，所有的不满箱用气泡垫填充即可。