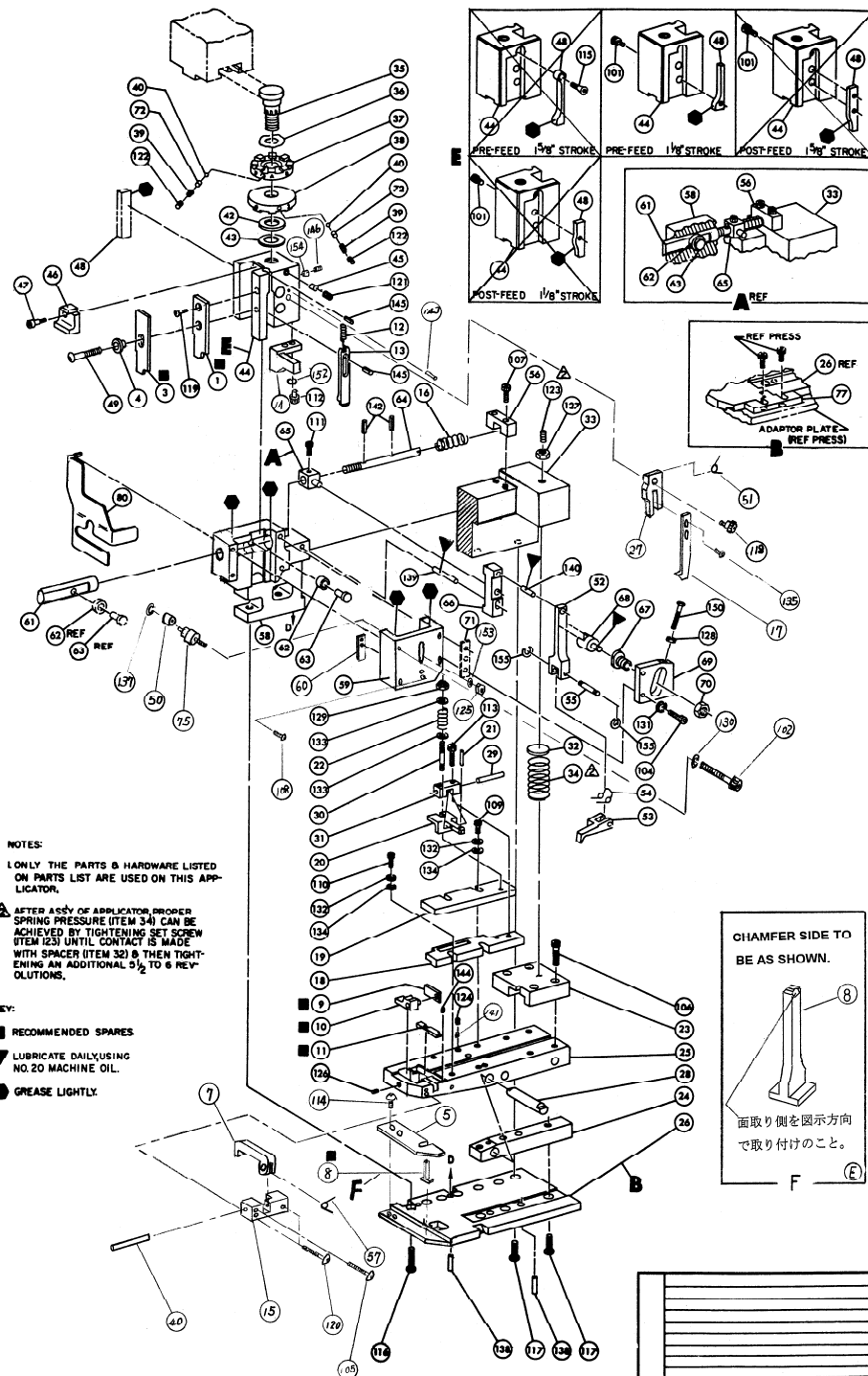




NOTES:

ONLY THE PARTS & HARDWARE LISTED ON PARTS LIST ARE USED ON THIS APPLICATION.

▲ AFTER ASSEMBLY OF APPLICATOR, PROPER SPRING PRESSURE (ITEM 34) CAN BE ACHIEVED BY TIGHTENING SET SCREW ITEM 123 UNTIL CONTACT IS MADE WITH SPACER ITEM 32 & THEN TIGHTENING AN ADDITIONAL 1/2 TO 5 REVOLUTIONS.

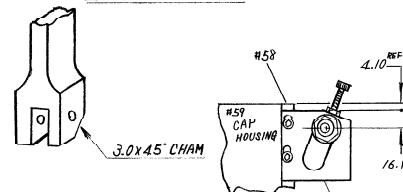
KEY:

- RECOMMENDED SPARES
- ▼ LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- GREASE LIGHTLY.

CHAMFER SIDE TO BE AS SHOWN.

面取り側を図示方向で取り付けのこと。

3 朝立時面取りの事



NO.	REQ.	PART NO.	DESCRIPTION	NO.	REQ.	PART NO.	DESCRIPTION	NO.	REQ.	PART NO.	DESCRIPTION
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NO.	REQ.	PART NO.	DESCRIPTION	NO.	REQ.	PART NO.	DESCRIPTION	NO.	REQ.	PART NO.	DESCRIPTION
1		21061-9	SCREW SKT. SET (8-32 X .25) ANVIL INSERT	126		690212-1	POST. RAM	35			
1		21018-6	NUT, HEX MACH (8-32) PIN CAM ROLLER	125		23846-5	SPRING, HINGE BAR	34			
1		21018-5	SCREW SKT. SET (8-32 X .25) HINGE PIN	124		45477-1	HOUSING, SPRING	33			
1		21007-5	SCREW SKT. SET (5/16-24 X .75) SPRING HOUSING	123		690573-1	SPACER, SPRING	32			
2		21006-7	SCREW SKT. SET (8-32 X .12) C.P. DISC	122		91309-1	MOUNT, DRAG	31			
1		21009-2	SCREW SKT. SET (1/4-20 X .25) C.P. RAM	121		22354-4	STUD, DRAG	30			
2		21002-1	SCREW BTN HD. SKT. CAP (8-32 X .100) HOLDER SHEAR	120		21030-2	MOUNT, PIN, DRAG	29			
1		21002-1	SCREW BTN HD. SKT. CAP (8-32 X .38) CRIMPER	119		690582-1	PIN, HINGE	28			
1		21004-8	SCREW SHLD SOC HD (1/4-20 X .25) HOLDER HOOK	118		913705-1	HOLDER HOOK	27			
6		21002-4	SCREW BTN HD. SKT. CAP (1/4-20 X .62) BASE PLATE	117		913658-1	PLATE, BASE	26			
4		21002-5	SCREW BTN HD. SKT. CAP (1/4-20 X .75) HOUSING	116		913704-1	BAR, HINGE	25			
4		21003-9	SCREW FL HD. SKT. CAP (6-32 X .38) CAM	115		690571-1	BLOCK, STABILIZER	24			
2		21002-5	SCREW FL HD. SKT. CAP (6-32 X .25) ANVIL MTG. PL. 10-32	114		908923-1	BLOCK, PRESSURE	23			
2		21000-7	SCREW SKT. HD CAP (8-32 X .50) DRAG MOUNT	113		8-22282-6	SPRING, DRAG	22			
2		21007-1	SCREW SKT. HD CAP (8-32 X .45) NYLON, SL BLADE	112		21036-2	LEVER, DRAG	21			
1		21000-4	SCREW SKT. HD CAP (10-32 X .38) PIVOT BLOCK	111		454570-1	DRAG, STOP	20			
2		21000-7	SCREW SKT. HD CAP (8-32 X .50) FR STRIP GUIDE	110		454569-1	GUIDE, STRIP, REAR	19			
2		21000-8	SCREW SKT. HD CAP (8-32 X .62) REAR STRIP GUIDE	109		913703-1	GUIDE, STRIP, FRONT	18			
2		21002-7	SCREW BTN HD. CAP (6-32 X .375) STOP SHEAR	108		913702-1	HOOK SHEAR	17			
2		21000-9	SCREW SKT. HD CAP (8-32 X .45) FEED ROD GUIDE	107		24449-8	SPRING, FEED RETURN	16			
4		21000-9	SCREW SKT. HD CAP (8-32 X .75) PRESS BLOCK	106		913701-1	HOLDER SHEAR PICK-UP	15			
1		21002-0	SCREW SKT. HD CAP (10-32 X .75) HSG. CAP	105		913657-1	SHEAR DEPRESSOR	14			
2		21000-7	SCREW SKT. HD CAP (10-32 X .75) FEED PLATE	104		1-908919-1	POSITIONER, TERMINAL	13			
4		21000-2	SCREW SKT. HD CAP (10-32 X 1.75) HSG. CAP	103		5-22280-5	SPRING, TERM, POSITIONER	12			
4		21000-1	SCREW SKT. HD CAP (10-32 X 1.50) HSG. CAP	102		908918-5	PLATE, REAR SHEAR	11			
2		21000-9	SCREW SKT. HD CAP (10-32 X 1.00) CAM	101		908916-2	INSERT, ANVIL	10			
1		913696-1	GUARD	80		914411-3	PLATE, FRONT SHEAR	9			
				79		755533-1	ANVIL	8			
				78		913699-3	BLADE, SLUG	7			
				77				6			
				76		684906-1	PLATE, ANVIL MOUNTING	5			
				75		721420-2	SPACER TUBULAR, INSUL CRIMPER	4			
				74		690715-1	CRIMPER, INSULATION	3			
				73				2			
				72		690716-3	CRIMPER, WIRE	1			

CRIMPING DATA

PAD LETTER	CRIMP HEIGHT	WIRE SIZE	STRIP LENGTH	THIS APPLICATOR WILL APPLY
A	1.02 (.040)	# 16	4 REF	170140
B	0.94 (.037)	# 18	"	42486
C	0.89 (.035)	# 20	"	62591-1
D	NOT USED			
CRIMP	SIZE	TYPE	FEED	
WIRE	3.55 (.140)	TAR LOCK	1/6-31	
INSULATION	3.55 (.140)	0	(.650)	
REMARKS	WIRE RANGE	APPLICATOR INSTRUCTION	AT 8031	
A-O-L OR G-TERMINATOR PRE-FEED (30mm STROKE)	φ2.8~φ3.0	#20~#16		
取付適用規格 114-2078				

Customer Accessible Production drawing

MINIATURE QUICK CHANGE APPLICATOR
HINGE BAR, E.F. (.187 FLAG FASTON)

SETUP PAGE LAYOUT NO. 915980-2

APPROVED BY J A2

REV. K