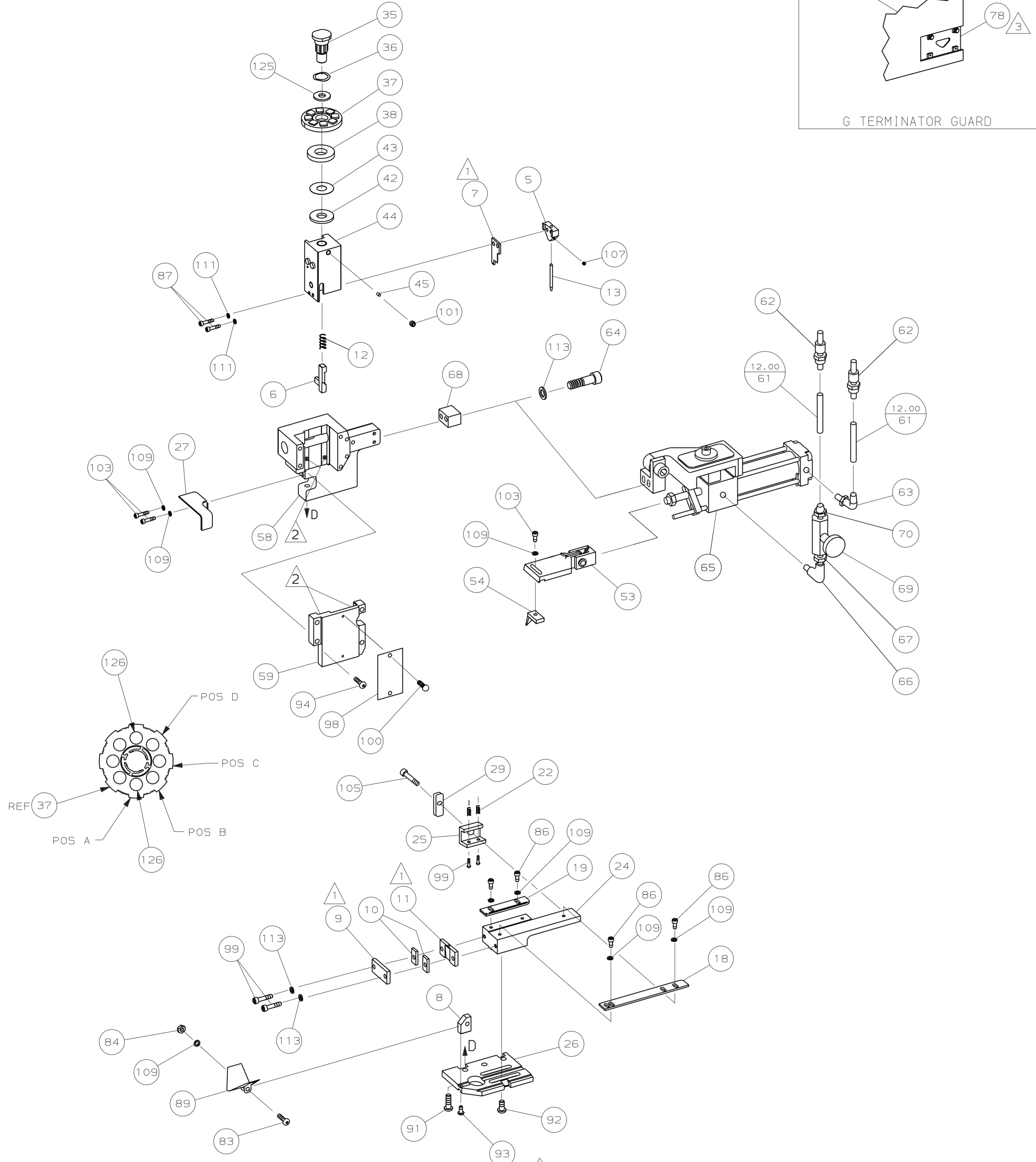
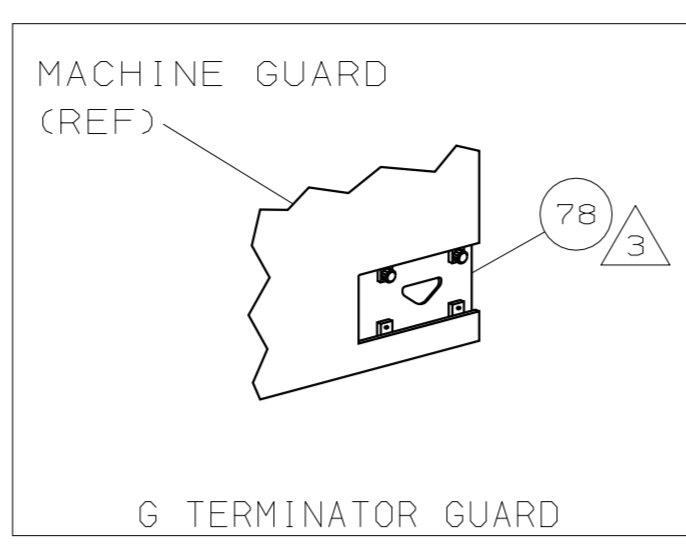


PART NUMBER	REV	FIRST USED
680100-3	A	354500-1



- ① RECOMMENDED SPARE PARTS.
- ② GREASE LIGHTLY.
- ③ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- ④ SEE DRAWING FOR COMPONENTS
- ⑤ LOOSE PIECE APPLICATOR. LOOSE PIECE CUT-OFF KIT, 224106-1, MAY BE USED WITH THIS APPLICATOR FOR PRODUCT DETECTION.

TERMINAL NAME:
.250 FASTON™ TAB, L.H. ⑤

63791-1	63729-1	63793-1

CRIMPING DATA			
PAD LTR	CRIMP HEIGHT	WIRE SIZE	
A	-	-	
B	NOT	USED	
C	NOT	USED	
D	NOT	USED	
CRIMP	SIZE	TYPE	RANGE
WIRE	-	-	-
INSUL	-	-	-
FEED	APPL INST	SET UP GAGE	LAYOUT
1.040	408-8039	458638-1	L1581
WIRE STRIP LENGTH			
-			

QTY	REV	DESCRIPTION	ITEM NO	
			129	
			128	
			127	
2	-	C 354779-2	PIN, WIRE DISC (.3000)A	126
1	-	A 986950-1	WASHER, FLAT PRECISION	125
			124	
			123	
			122	
			121	
			120	
			119	
			118	
			117	
			116	
			115	
			114	
4	-	A 21024-5	WASHER, LOCK (NO.10) SHEAR PL	113
			112	
2	-	A 21024-3	WASHER, LOCK (NO.6) SLUG BLD	111
			110	
8	-	A 21024-4	WASHER, LOCK (NO.8) ST GUIDE	109
			108	
1	-	A 2-21006-8	SCR, SKT SET (6-32x.19) PIN	107
			106	
1	-	A 22353-8	SCR, SHLD (Ø.187x.25) DRAG LEVER	105
			104	
3	-	A 2-21000-6	SCR, SHC (8-32x.38) FEED HOLDER	103
			102	
1	-	A 21009-2	SCR, SKT SET (1/4-20x.25) RAM	101
2	-	A 21017-2	SCR, DRIVE (#2x.19) ID PLATE	100
2	-	A 3-21002-0	SCR, BHC (10-32x.88) DRAG	99
1	-	B 461264-1	PLATE, IDENTIFICATION	98
			97	
			96	
			95	
4	-	A 2-21002-9	SCR, BHC (10-32x.75) CAP	94
1	-	A 22733-8	SCR, BHC (8-32x.38 LW) ANVIL	93
4	-	A 3-21002-3	SCR, BHC (1/4-20x.50) ST GD PL	92
3	-	A 2-22733-8	SCR, BHC (1/4-20x.62) H5G	91
			90	
1	-	B 189435-1	CHUTE, PRODUCT	89
			88	
2	-	A 2-21000-0	SCR, SHC (6-32x.50) SLUG BLADE	87
7	-	A 2-21002-1	SCR, BHC (8-32x.38) STRIP GUIDE	86
			85	
1	-	A 21018-6	NUT, HEX (8-32)	84
1	-	A 2-21002-3	SCR, BHC (8-32x.62) CHUTE	83
			82	
			81	
2	-	A 3-21000-8	SCR, SKT CAP (10-32x.88) SH PL	80
-	-	-	-	79
-	-	B 189437-1	INSERT, GUARD	78
			77	
			76	
			75	
			74	
			73	
			72	
			71	

-3	BENCH MODEL G	AIRFEED
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QTY	REV	DESCRIPTION	ITEM NO	
			70	
			69	
1	-	A 461690-2	SPACER, AIR FEED	68
			67	
-	-	A 22304-1	NIPPLE, HEX	67
-	-	A 22306-1	FITTING, ELBOW	66
1	-	C 224800-2	AIR FEED ASSY	65
2	-	A 4-21000-3	SCR, SHC (10-32x2.00) AIR ASSY	64
1	-	A 983427-6	ELBOW, SWIVEL 1/8NPT - 1/4 T	63
1	-	A 23238-1	QUICK DISCONNECT	62
12.00	IN	A 27319-4	TUBING, POLY-FLO Ø.25	61
			60	
1	-	C 454220-1	CAP, RAM	59
1	-	D 453736-1	HOUSING	58
			57	
			56	
			55	
1	-	C 2-694433-8	PAWL, FEED	54
1	-	B 461062-1	FEED FINGER ASSY	53
			52	
			51	
			50	
			49	
			48	
			47	
			46	
1	-	A 690191-1	PLUG, NYLON	45
1	-	C 455674-1	RAM	44
1	-	A 690125-1	WASHER, LAMINATED	43
1	-	A 690124-1	WASHER, RAM	42
			41	
			40	
			39	
1	-	A 690223-2	SPACER, INSULATION DISC	38
1	-	D 354777-1	WIRE DISC, PLASTIC	37
1	-	A 22480-5	WASHER, SPRING	36
1	-	B 690212-1	POST, RAM	35
			34	
			33	
			32	
			31	
			30	
1	-	B 240793-1	LEVER, DRAG RELEASE	29
			28	
1	-	B 189436-1	DEFLECTOR, TERMINAL	27
1	-	D 455676-1	PLATE, BASE	26
			25	
1	-	B 189517-1	PLATE, STRIP GUIDE	24
			23	
2	-	A 1-22284-0	SPRING, DRAG	22
			21	
1	-	A 240792-1	DRAG, TERMINAL	20
1	-	C 189518-1	GUIDE, STRIP (REAR)	19
1	-	B 454204-5	GUIDE, STRIP (FRONT)	18
			17	
			16	
			15	
			14	
1	-	A 189689-1	PIN, LOCATING	13
1	-	A 23846-1	SPRING, HOLD DOWN	12
1	-	B 189660-1	PLATE, REAR SHEAR	11
2	-	A 224220-1	SPACER, SHEAR PLATE	10
1	-	B 189683-1	PLATE, FRONT SHEAR	9
1	-	A 189434-1	BLOCK, MOUNTING	8
1	-	B 189667-1	BLADE, SLUG	7
1	-	D 5-455892-8	HOLD DOWN, TERMINAL	6
1	-	B 189661-1	HOLDER, SLUG BLADE	5
			4	
			3	
			2	
			1	

QTY REQD PER ASSY	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO

QTY REQD PER ASSY	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO

LOC A
DIST 66

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DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED:
 2 PLC DEC ±.25
 3 PLC DEC ±
 4 PLC DEC ±
 ANGLES ±
 SURF TEXTURE: ✓
 REMOVE BURRS, BREAK SHARP EDGES R.015 MAX

DR 5/25/94	APP 8-15-94	AMP AMP Incorporated Harrisburg, PA 17105-3608
R O WILSON	T ELBIN	
CHK 8-12-94	REL 5/16/95	
C ERISMAN	B. MORGAN	

NAME: END FEED HDM APPLICATOR MACHINE REF: MINI APPL
 SCALE: - DWG NO: 680100 SHEET: 1 OF 1 REV: A