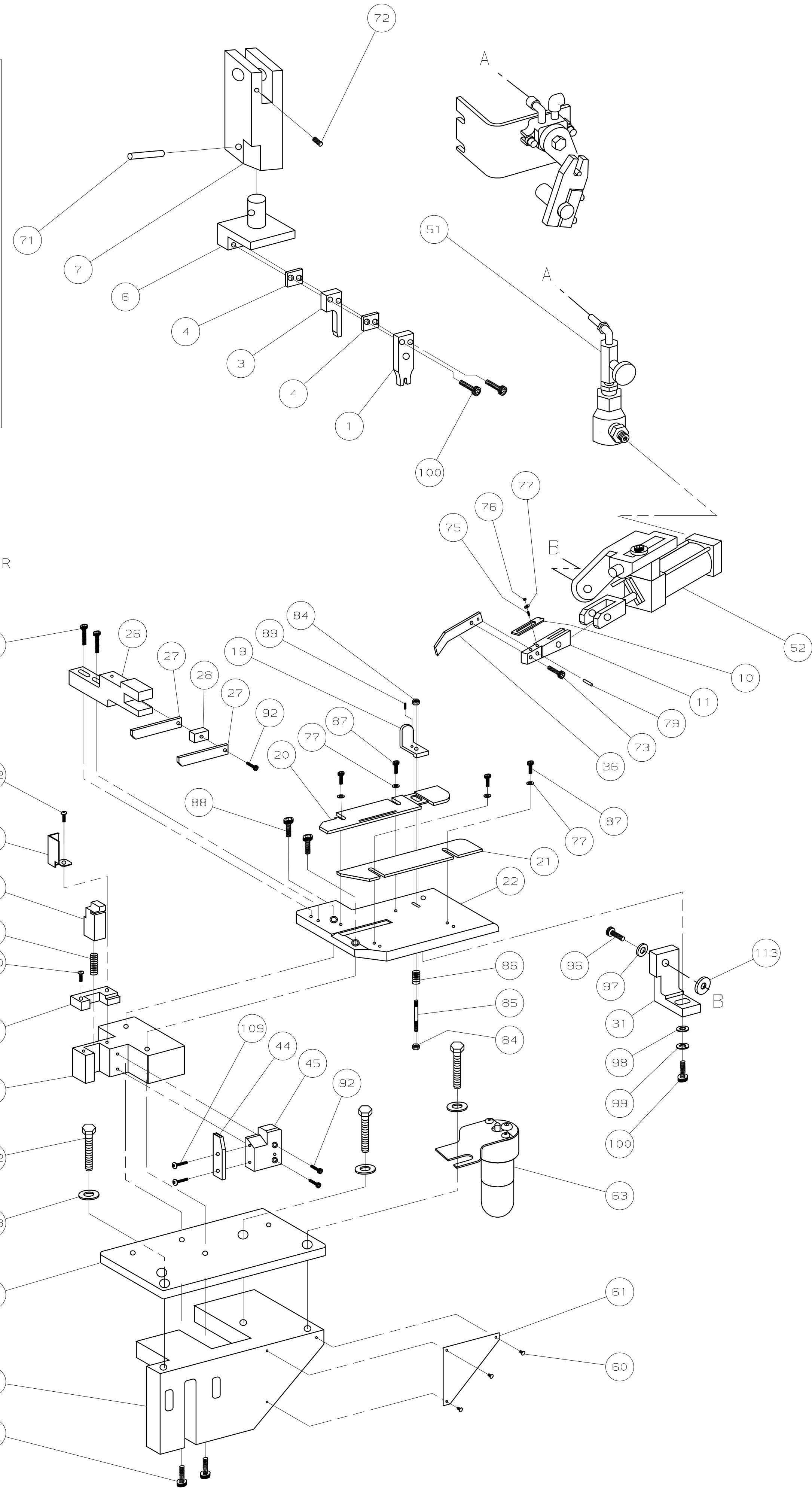


CRIMPING DATA				
CRIMP HEIGHT		WIRE SIZE		
.073 		(2) 20 STR		
-		-		
NOT		USED		
NOT		USED		
CRIMP	SIZE	TYPE	RANGE	
WIRE	.090	F	1200-2600 CMA	
INSUL	-	-	-	
FEED .350	APPL INST -	SET UP GAGE -	LAYOUT -	
WIRE STRIP LENGTH		-		



-

1	-	B	815933-1	MOUNT, REEL BRACKET	125
1	-	B	461903-1	BRACKET, AIR SWITCH SHROUD	124
1	-	C	461904-1	SHROUD, AIR SWITCH	123
1	-	A	2-21002-2	BHCS, 8-32 x .50	122
5	-	A	2-21002-0	BHCS, 8-32 x .25	121
2	-	A	21018-4	NUT, 4-40	120
2	-	A	1-21002-3	BHCS, 4-40 x .25	119
1	-	B	816303-2	SIDE GUARD	118
1	-	D	768494-1	TOP GUARD	117
1	-	B	768562-1	GUARD ASSEMBLY	116
-	-	-	-	-	115
-	-	-	-	-	114
4	-	A	371178	BASE MOUNT WASHER	113
3	-	A	3-21015-1	SCR, HEX HD 3/8-16 X 1.00	112
-	-	-	-	-	111
1	-	A	1-21002-9	SCR, BHC 6-32 x .62	110
2	-	A	2-21002-1	SCR, BHC 8-32 X .38	109
-	-	-	-	-	108
-	-	-	-	-	107
-	-	-	-	-	106
-	-	-	-	-	105
-	-	-	-	-	104
-	-	-	-	-	103
1	-	A	2-21002-4	SCR,BHC 8-32 X .75	102
-	-	-	-	-	101
3	-	A	21001-6	SCR, SHC 1/4-20 X 1.00	100
1	-	A	21024-6	WASHER, LOCK #1/4	99
1	-	A	21055-8	WASHER, FLAT #1/4	98
1	-	A	21024-8	WASHER, LOCK #3/8	97
1	-	A	3-21001-6	SCR, SHC 3/8-16 X 1.25	96
-	-	-	-	-	95
-	-	-	-	-	94
-	-	-	-	-	93
3	-	A	2-21000-8	SCR, SHC 8-32 X .63	92
2	-	A	3-21000-0	SCR, SHC 8-32 X .88	91
-	-	-	-	-	90
1	-	A	3-21008-0	SCR,SET SELF-LOC 6-32 X .32	89
4	-	A	21001-3	SCR,SHC 1/4-20 X .62	88
4	-	A	2-21000-7	SCR, SHC 8-32 X .50	87
1	-	A	373469	STOCK DRAG SPRING	86
1	-	B	370573	DRAG STUD	85
2	-	A	21021-4	NUT,HEX, SELF-LOC 10-32	84
-	-	-	-	-	83
-	-	-	-	-	82
1	-	A	2-21000-6	SCR, SHC 8-32 X .38	81
1	-	A	21024-4	WASHER, LOCK #8	80
1	-	A	5-21028-1	FEED FINGER PIN, DOWEL	79
3	-	A	1-21549-2	SCR,SET 8-32 X .25	78
5	-	A	21055-6	WASHER, FLAT #8	77
1	-	A	21018-6	NUT, JAM 8-32	76
1	-	A	4-21006-4	SCR, SET 8-32 X .50	75
-	-	-	-	-	74
1	-	A	3-21000-5	SCR, SHC, 10-32 X .50	73
1	-	A	2-21549-3	SCR,SET SELF-LOC 1/4-20 X .50	72
1	-	A	6-21029-9	PIN,SLOTTED SPR .312 X 1.50	71
-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
			← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		
PARTS LIST					

-	-	-	-	-	-	70
-	-	-	-	-	-	69
-	-	-	-	-	-	68
-	-	-	-	-	-	67
-	-	-	-	-	-	66
-	-	-	-	-	-	65
-	-	-	-	-	-	64
1	-	C	465184-8	LUBRICATOR ASSY		63
						62
1	-	B	452373-1	PLATE I.D.		61
3	-	A	21017-6	SCR, RH DRIVE		60
-	-	-	-	-		59
-	-	-	-	-		58
-	-	-	-	-		57
-	-	-	-	-		56
-	-	-	-	-		55
-	-	-	-	-		54
-	-	-	-	-		53
1	-	B	692653-1	AIR FEED CYLINDER SUB-ASSY		52
1	-	C	692655-5	AIR FEED VALVE SUB-ASSY		51
-	-	-	-	-		50
-	-	-	-	-		49
1	-	C	570238	BASE MOUNT		48
1	-	B	465317-1	BASE PLATE		47
-	-	-	-	-		46
1	-	B	314893-2	ANVIL HOLDER		45
1	-	C	2-689722-5	ANVIL		44
-	-	-	-	-		43
						42
1	-	A	387083	SHEAR SPRING		41
1	-	B	314835-1	BASE BLOCK		40
1	-	B	314892-1	SHEAR, PLATE		39
1	-	B	314891-1	SHEAR, FLOATING		38
1	-	B	314897-1	SHEAR, DEFLECTOR		37
1	-	A	385138	TIP, FEED FINGER		36
-	-	-	-	-		35
-	-	-	-	-		34
-	-	-	-	-		33
-	-	-	-	-		32
1	-	B	815872-1	BRACKET, FEED MOUNTING		31
-	-	-	-	-		30
-	-	-	-	-		29
1	-	B	692968-2	SPACER, STRIPPER		28
2	-	A	314898-1	STRIPPER		27
1	-	B	692875-4	MOUNT, STRIPPER		26
-	-	-	-	-		25
-	-	-	-	-		24
-	-	-	-	-		23
1	-	B	815932-1	STRIP GUIDE PLATE		22
1	-	B	768959-1	FRONT STRIP GUIDE		21
1	-	B	768490-1	REAR STRIP GUIDE		20
1	-	B	387650-4	DRAG, STOCK		19
-	-	-	-	-		18
-	-	-	-	-		17
-	-	-	-	-		16
-	-	-	-	-		15
-	-	-	-	-		14
-	-	-	-	-		13
-	-	-	-	-		12
1	-	A	375635	HOLDER, FEED FINGER		11
1	-	A	374999	TENSION ADJUSTING PLATE		10
-	-	-	-	-		9
-	-	-	-	-		8
1	-	B	816239-1	RAM		7
1	-	B	314894-1	TOOL HOLDER		6
-	-	-	-	-		5
2	-	B	314896-1	SPACER		4
1	-	B	314895-2	SHEAR DEPRESSOR		3
-	-	-	-	-		2
1	-	C	2-456406-0	WIRE CRIMPER .090 F		1
-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO	
← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)						
PARTS LIST						
PER ASSY						
MATERIAL		HT TR		FIN		
DR JC BAKER		11/9/93 APP BA WOLFE		 AMP Incorporated Harrisburg, PA 17105-3608		
CHK 11/15/93 C.ERISMAN		REL 11/16/93 G. OCHENIS				
NAME STD APPL. (45° ROTATED SPLICE)				MACHINE REF STD APPL		
SCALE 1:4		DWG NO 566381		SHEET 1 of 1 REV B		

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