		8			7		6			5	
	THIS DRAWING IS UNPUBLI		RELEASED FOR PUBLICATION	20	0	ATLA	NTIC VERSION INTERFACE /	N TERMINATOR Adapter			
	P A R T NUMBE R 2837951 - 1	REVISION	DESCRIPTION FINE CRIMP HEIGHT		FEED TYPE MECHANICAL						
_	2837951-2	A	FINE CRIMP HEIGHT MECHANICAL AND C	ADJUST	PNEUMATIC						
_	7-2837951-1 7-2837951-2	A	TOOLING KIT PNEUMATIC AND C TOOLING KIT	- RIMP	MECHANICAL PNEUMATIC						
_	7 - 2837951 - 7	A	CRIMP TOOLING		_						
}											
-	CRIMP	CATOR DA	TA TYPE								
		<u>mm [.099]</u> mm [.134] NSTRUCTIC	PNS								
	408-3	5042									
-	TERMINAL DAT				ECIFICATION			I TERMINAL			CATION
-	TERMINAL NAM WIRE STRIP 4.50-5.26 mm [.	LENGTH	TERMINAL IN	280 SN SULATION DI 20 mm [.087-	AMETER RANGE	WIRE S	TRIP LENGTH 26 mm [.17720	→ ← TER	1	ATION DIAMETER nm [.087126]	
	TERMINAL APPLICATION SPECIFICATION	136	73613 -		- AT9106	TERMINAL APPLICATIO SPECIFICA		NONE	-	- A T 9 1 (	
	TERMINALS		<u>_7</u>		<u>A13100</u>		LS APPLIED				
	TE TERMINAL 3311762-1		TERMINAL TE TERMIN 73613	NAL DELF	PHI TERMINAL	TE TERMI 3311762		TERMINAL	TE TERMINAL	DELPHI TE	RMINAL
	WIRE SIZE 2.50mm2	<u> </u>	P HEIGHT INCH] -0.05 [.073+/002]	CRIMP HE REFERENC		WIRE SIZE 3.00m	mm [	1P HEIGHT [INCH] /-0.05 [.078+/-	R	RIMP HEIGHT EFERENCE SE 5.5	
			0.03 [.07377 .002]			1.50m		/-0.05 [.061+/-		9.8	
		ded spare	PARTS								
		SUPPLIED Age of Api	INSTRUCTION SHEET FO	OR CLEANING	G, LUBRICATION						
1	A CRIMP HE	IGHT REFER	2-23419-6 LOCTITE TO	E SETTING I	JSED WHEN THE						
	NECESSAR	ry when rui	ALIFIED AT THE FACTC NNING APPLICATOR IN THERWISE TORQUE VALL	THE FIELD.							
		IOI-35000 Omer Ackno		RMINAL MAN	UFACTURER'S CR	IMP SPECIFICA	TIONS ARE				
	SPECIFICA			THAT MAY N ACCEPTED PF	NOT MATCH THE T RACTICES TO DES	TERMINAL MANUF Sign terminat:	ACTURER'S ION				
	ANY AND AI INCLUDING PURPOSE. T	LL WARRANT BUT NOT LIM THE CUSTOME	IES THAT THE TOOLING WI ITED TO IMPLIED WARRAN ER ASSUMES ALL RESPONS	LL RELIABLY A TIES OF MERC SIBILITY AND I	APPLY NON-TE CON CHANTABILITY OR F LIABILITY FOR THE F	NECTIVITY PRODU TINESS FOR PART PERFORMANCE OI	ICTS, FICULAR F				
	CONNECTIN Losses, e	/ITY AND S	<b>ES USING SUCH TOOLING.</b> HALL HOLD TE CONNECT ND LIABILITIES RESUL CTS.	IVITY HARM		CLAIMS, DEMAN	NDS,		TALLAT :	ION, SET	
	$\wedge$		IS RECOMMENDED.					THAN TH	he vall	VIRE SIZ JE SHOWN	MAY
									IV INC	INSTRUC	/ I I V N
L											

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5	4	3	

LLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING EST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

> ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

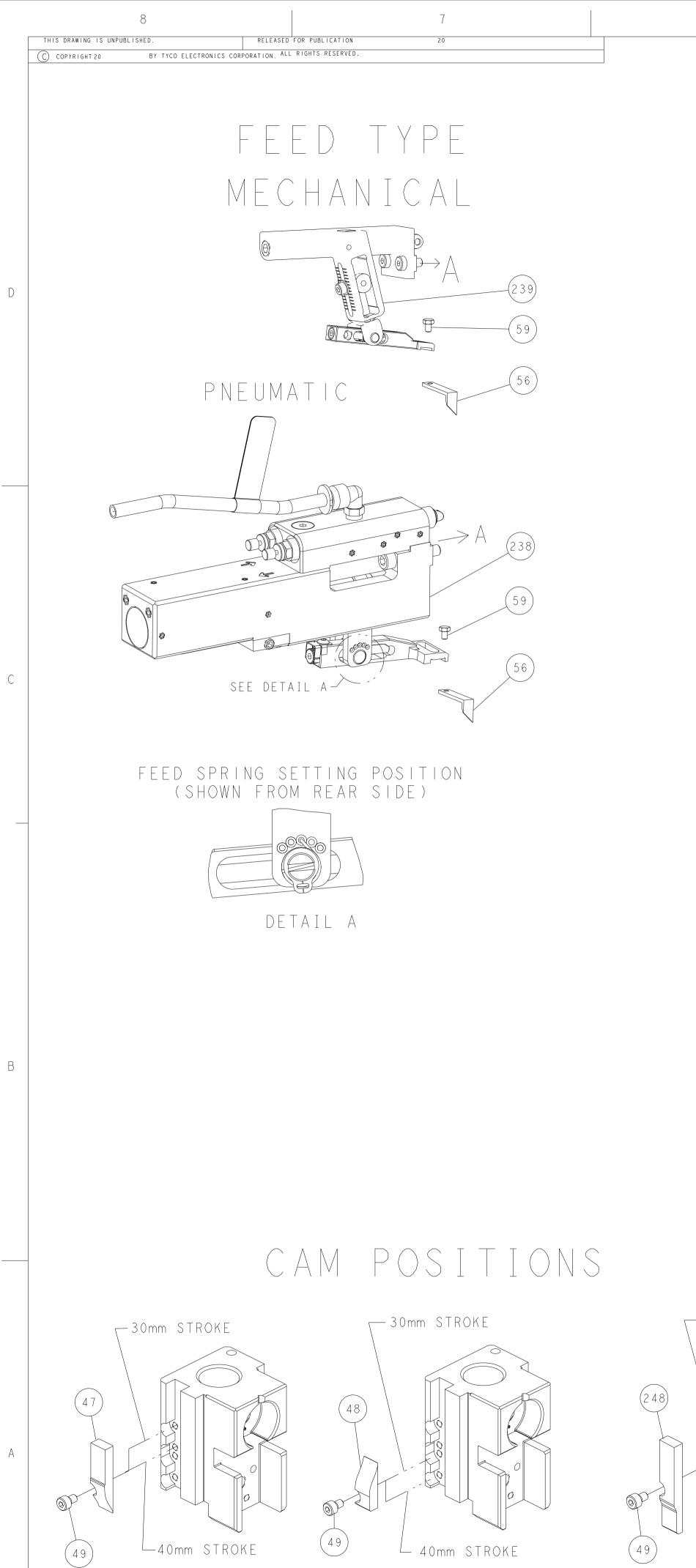
------------ 7 7 THIS DRAWING IS A CONTROLLED DOC IT IS SUBJECT TO CHANGE AND THE SHOULD BE CONTACTED DIMENSIONS: mm MATERIAL

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

,								
	1	1	1	1	2119791-5	DEPRESSOR, WIRE	286	
	1	-	1	-	2119641-1	FEED CAM, AIR FEED	248	
	1	1	1	1	2119082-4	CAM, SNAIL, INSULATION ADJUSTMENT	244	
	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243	
	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242	
	1	1	1	1	7 - 1 8 0 2 3 - 7	SCR, SKT HD CAP M3 X 4.0	241	С
	-	1	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239	
	1	-	1	-	2844940-1	AIR FEED MODULE	238	
	REF	REF	REF	REF		COUNTER, MAGNETIC	164	
	1	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113	
	1	1	1	1	2844908-1	SCREW, LOCKING	99	
	1	1	1	1	2844907-1	POST, LOCKING	98	
	1	1	1	1	455888-7	SPACER, CRIMPER	82	
	1	1	1	1	1803607-3	DOCUMENTATION PACKAGE	71	
	1	1	1	1	2119740-1	TAG, IDENTIFICATION .	67	
	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66	
	1	1	1	1	2168083-2	SCR, SKT HD CAP, Rohs, M4 X 8.0	60	
	1	1	1	1	5 - 1 8 0 2 2 - 5	SCR, HEX HD CAP, M4 X 6.0	59	
	1	1	1	1	1338683-8	FEED PAWL	56	
	4	4	4	4	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	54	
	2	2	2	2	2-2168083-5	SCR, SKT HD CAP, Rohs, M4 X 14	53	
	1	1	1	1	1803382-6	HOLD DOWN, SPRING LOADED	50	
	1	2	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49	
	-	1	-	1	2119652-1	FEED CAM, PRE FEED	48	
	-	1	-	1	2119653-1	FEED CAM, POST FEED	47	
	1	1	1	1	1803583-9	APPLICATOR BASIC ASSEMBLY, SF	46	
	1	1	1	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	44	
	1	1	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41	В
	1	1	1	1	7 - 1 7 5 2 3 5 6 - 2	SUPPORT, TERMINAL	34	
	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33	
	2	2	2	2	2 - 2 8 4 4 9 6 2 - 8	SPACER, CYLINDRICAL, STRIP GUIDE	30	
	1	1	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29	
	1	1	1	1	1320928-2	STRIP GUIDE	24	
	1	1	1	1	2168083-2	SCR, SKT HD CAP, Rohs, M4 X 8.0	21	
	2	2	2	2	1 - 1 8 0 2 8 - 2	WASHER, FLAT, REG M4	20	
	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19	
	1	1	1	1	2119806-1	INSERT, SHEAR	13	
	1	1	1	1	3 - 2 2 2 8 0 - 3	SPRING, COMPRESSION	12	
	1	1	1	1	1 - 356885 - 4	STOP, SHEAR	11	
	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10	
	1	1	1	1	1803095-6	FLOATING SHEAR, FRONT	9	
	2	2	1	1	9 - 1 8 0 3 5 1 2 - 9	ANVIL, COMBINATION	8	
	1	1	1	1	240641-5	SPACER	7	
	-	-	-	_	-	-	6	
	1	1	1	1	2119757-8	DEPRESSOR, SHEAR	5	
	1	1	1	1	1 - 2 3 8 0 1 1 - 7	BLOCK, CRIMPER SPACER	4	
	2	2	1	1	4 - 1 8 0 3 2 4 6 - 7	CRIMPER, INSULATION F PREMIUM	3	
	1	1	1	1	455888-5	SPACER, CRIMPER	2	
	2	2	1	1	1803241-7	CRIMPER, WIRE F	1	
,	- 7 2	- 7 1	- 2	- 1	PART NO	DESCRIPTION	ITEM	А
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	0 PL		±-		Y.YIN PRODUCT SPEC	_ OCEAN 2.0 Side Feed		
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_	] 3 PL( 4 PL(	2 = 2 =			APPLICATION SPEC	SIZE CAGE CODE DRAWING NO RESTR	RICTED TO	
	ANGLI FINIS		±-		- WEIGHT _	$A \mid 00779 \bigcirc 2837951$	_	
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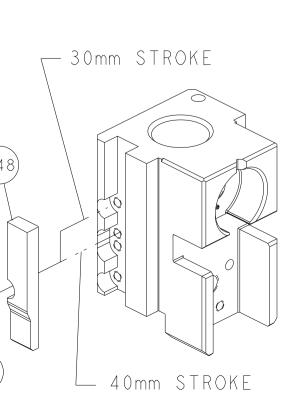
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MECHANICAL Post feed

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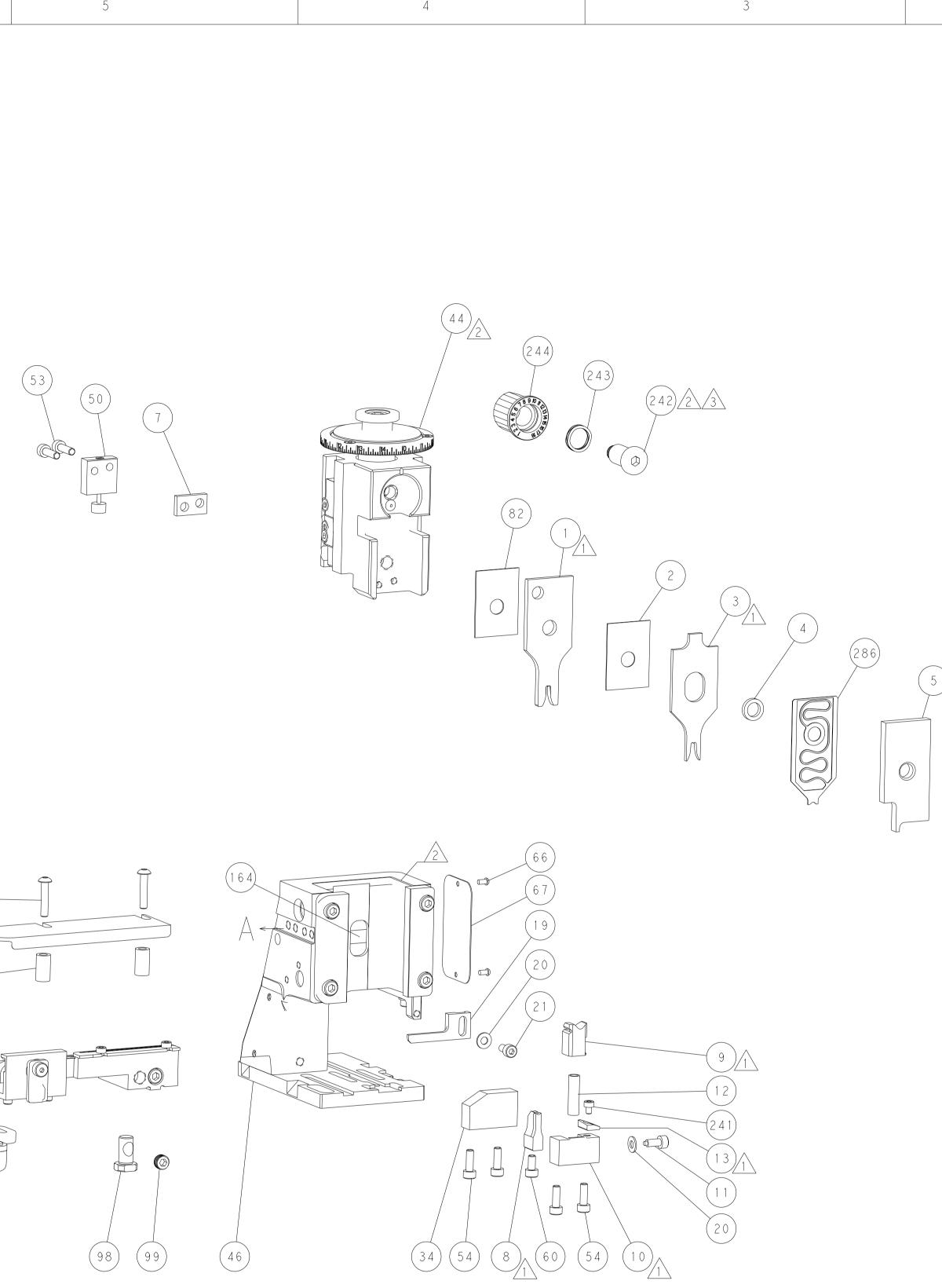
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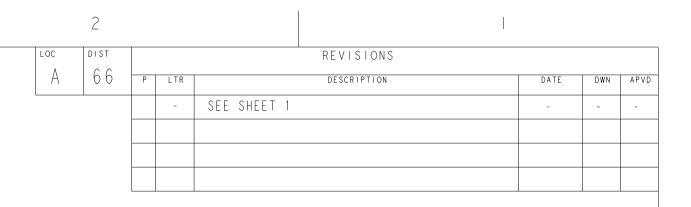
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ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS: mm () <del>[</del>-----MATERIAL



**→** 5.0±0.5

(34)REF

44) R F

TERMINAL SUPPORT LOCATION

21.1.1.1.31.1.1.1.41.1.1.1.151.1.1.

(8) Ref



43.95±0.05 RAM SET-UP ITEM 30 LOCATED AT FRONT HOLES (30)REF  $\left(29\right)$ REF FEED TRACK POSITION GUIDE BY INSULATION BARREL 05FEB202 TE Connectivity Harrisburg, PA 17105-3608 05FEB2021 TOLERANCES UNLESS OTHERWISE SPECIFIED: APVD 05FEB2021 NAME OCEAN 2.0 Side Feed Applicator Y.YIN PRODUCT SPEC 2 PLC 3 PLC 4 PLC APPLICATION SPEC SIZE CAGE CODE DRAWING NO RESTRICTED TO <u>ANGLES</u> FINISH | 00779 C=2837951 WEIGHT SCALE 1:2 SHEET 2 OF 4 REV A ustomer Accessible Production Drawing SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

8     7       This drawing is unpublished.     released for publication     20       (C) copyright 20     By tyco electronics corporation. All rights reserved.	6 5 4 3
PART REVISION DESCRIPTION FEED TYPE	PACIFIC VERSION TERMINATOR INTERFACE ADAPTER
2-2837951-1     A     FINE CRIMP HEIGHT ADJUST     MECHANICAL	
2-2837951-2AFINE CRIMP HEIGHT ADJUSTPNEUMATIC7-2837951-7ACRIMP TOOLING KIT-	
D	
APPLICATOR DATACRIMPSIZEWIRE2.52 mm [.099]FINSUL3.40 mm [.134]FAPPLICATOR INSTRUCTIONS408-35042	
TERMINAL DATA:       DELPHI TERMINAL       DELPHI CRIMP SPECIFICATION         TERMINAL NAME:       TAXI TERM F GT FBT 280 SN         WIRE STRIP LENGTH       Image: Constraint of terminal insulation diameter range         4.50-5.26 mm [.177207 IN]       Image: Constraint of terminal insulation diameter range         4.50-5.26 mm [.177207 IN]       Image: Constraint of terminal insulation diameter range         TERMINAL       13673613       -         APPLICATION       -       -         APPLICATION       -       -         APPLICATION       -       -         TERMINALS       APPLIED       -         TERMINAL       DELPHI TERMINAL       TE TERMINAL         3311762-1       13673613       -	TERMINAL DATA: DELPHI TERMINAL       TE CRIMP SPECIFICATION         TERMINAL NAME: TAXI TERM F GT FBT 280 SN         WIRE STRIP LENGTH         4.50-5.26 mm [.177207 IN]         Ø2.20-3.20 mm [.087126 IN]         Ø2.20-3.20 mm [.087126 IN]         TERMINAL         NONE         -         APPLICATION         SPECIFICATION         TERMINALS         APPLIED         6         7         TERMINAL         DELPHI TERMINAL         TE TERMINAL         DELPHI TERMINAL
WIRE SIZE CRIMP HEIGHT 2.50mm2 1.85+/-0.05 [.073+/002] CRIMP HEIGHT 6.9	WIRE SIZE       CRIMP HEIGHT mm [INCH]       CRIMP HEIGHT REFERENCE SETTING         3.00mm2       1.99+/-0.05 [.078+/002]       5.5         1.50mm2       1.56+/-0.05 [.061+/002]       9.8
<ul> <li>A RECOMMENDED SPARE PARTS</li> <li>A REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.</li> <li>APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.</li> <li>CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.</li> <li>UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT 101-35000.</li> </ul>	
	IVITY HAS CALCULATED ERMINAL MANUFACTURER'S IGN TERMINATION FY EXPRESSLY DISCLAIMS ECTIVITY PRODUCTS, INESS FOR PARTICULAR
CONNECTIVITY PRODUCTS.	*WARNING ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.
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	PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

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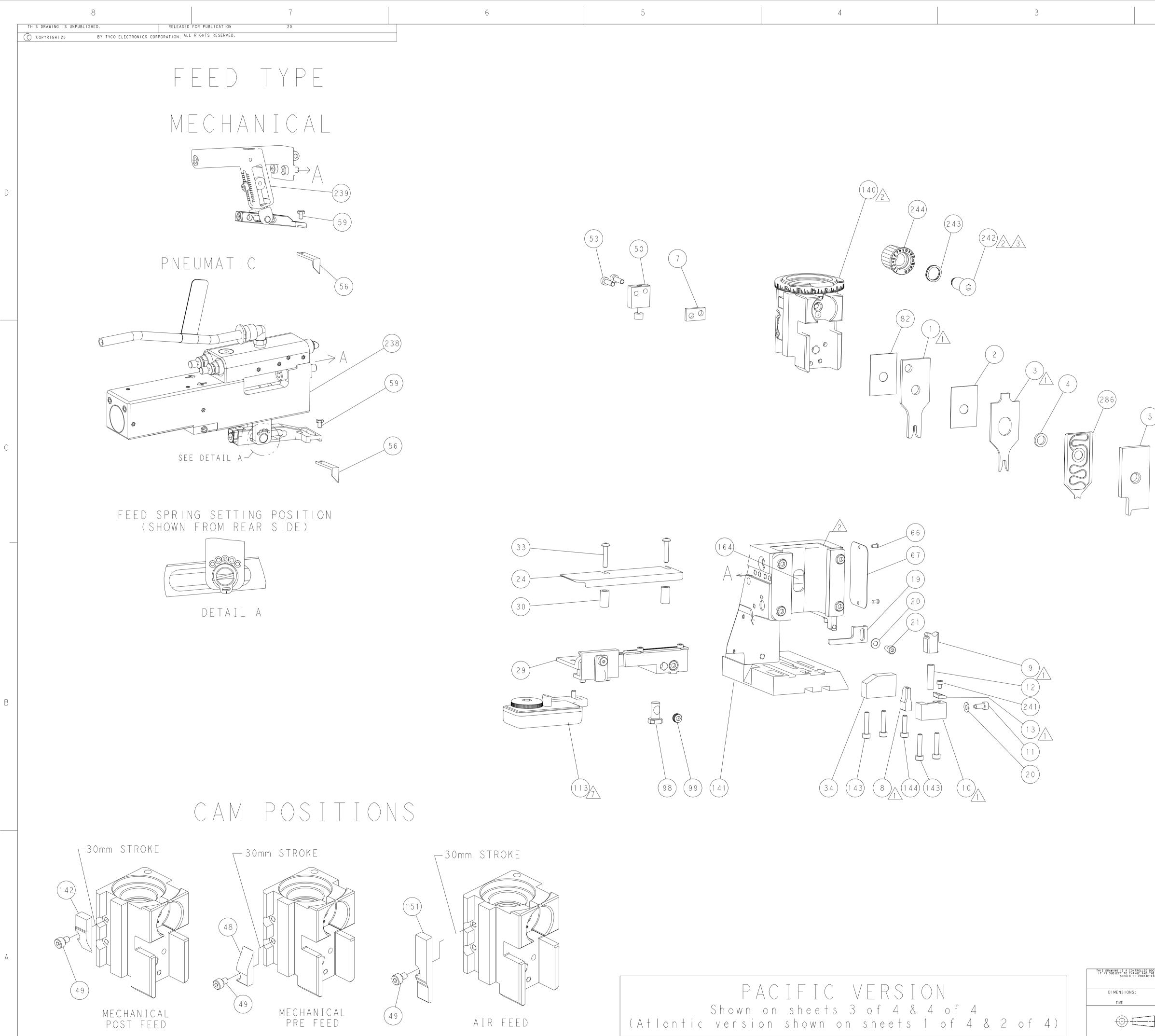
## (Atlantic version shown on sheets 1 of 4 & 2 of 4)

THIS DRAWING IS A CONTROLLED DOCUME IT IS SUBJECT TO CHANGE AND THE CO SHOULD BE CONTACTED FO DIMENSIONS: mm
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4

1       1       2*1973**5       DEPRISSOR, KTRE       2266         -       1       1       2*1998**4       CAR, KTRE       2241         -       1       1       2*1998**4       CAR, KTRE       2441         -       1       1       2*1998**4       CAR, KTRE       DAVE SPENDE, CARSE**13-CELS**2       243         -       1       2*1998**4       CAR, KTRE       DAVE SPENDE, CARSE**13-CELS**2       244         -       1       2*1998**4       CAR, KTRE       DAVE SPENDE, CARSE**13-CELS**2       244         -       1       2*1998**4       CAR, KARK       DEPRING       CAR, KARK       DAVE SPENDE       244         -       1       2*1998**4       CAR, KARK       DEPRING       DAVE SPENDE       244         -       1       1       2*1958**5       FEEL SOLD       142       144         -       1       1       18038**5       CER, SET HD CAR, ROLS, MAX X 16       144         -       1       1       18038***********************************		r		1				
-       1       1       2073/64-1       WASHER WAYE SPRING, CREST-IO-C4251       243         -       1       1       2119083-1       ECCLAILER, INSULATION DIAL       242         -       1       1       7.18023-7       ECCL, SK: ID CAY MAX 4.0       241         -       1       1.18580-1       MCCHALCAL FEED MAX 4.0       241         -       1       211950-1       MCCHALCAL FEED MAX 4.0       241         -       1       -       284440-1       ALE FEED MOULE       238         -       1       21195041-2       FEED CAN, ACT FEED       131         -       1       1       185033-5       ECC, SK: ED CAN, ROST FEED       141         -       1       1       18533-6       FEET CAN, ROST FEED       141         -       1       1       18335-6       FEET CAN, ROST FEED       113         -       1       1       25368-7       SPACER, CRIMPER       82         -       1       1       264887.1       FEACER, CRIMPER       82         -       1       1       263888.7       SPACER, CRIMPER       82         -       1       1       263888.7       SPACER, CRIMPER       82     <		-	1	1	2119791-5	DEPRESSOR, WIRE	. 286	
-       1       1       2073/64-1       WASHER WAYE SPRING, CREST-IO-C4251       243         -       1       1       2119083-1       ECCLAILER, INSULATION DIAL       242         -       1       1       7.18023-7       ECCL, SK: ID CAY MAX 4.0       241         -       1       1.18580-1       MCCHALCAL FEED MAX 4.0       241         -       1       211950-1       MCCHALCAL FEED MAX 4.0       241         -       1       -       284440-1       ALE FEED MOULE       238         -       1       21195041-2       FEED CAN, ACT FEED       131         -       1       1       185033-5       ECC, SK: ED CAN, ROST FEED       141         -       1       1       18533-6       FEET CAN, ROST FEED       141         -       1       1       18335-6       FEET CAN, ROST FEED       113         -       1       1       25368-7       SPACER, CRIMPER       82         -       1       1       264887.1       FEACER, CRIMPER       82         -       1       1       263888.7       SPACER, CRIMPER       82         -       1       1       263888.7       SPACER, CRIMPER       82     <		-	1	1	2119082-4	CAM, SNAIL, INSULATION ADJUSTMENT	244	
▲       1       1       2119683-1       EFTAINE3, TXSULATION PIAL       2421         -       1       2119683-1       EFTAINE3, TXSULATION PIAL       2421         -       1       2119383-1       BECHANE3, TXSULATION PIAL       239         -       1       2119383-1       AECHANICA, FEED ASSENDIT       238         -       1       2119821-2       FEED CAN, ATR FEED ASSENDIT       238         -       1       2119821-2       FEED CAN, ATR FEED ASSENDIT       162         -       1       2119821-2       FEED CAN, ATR FEED ASSENDIT       123         -       1       2119825-1       ASSENDIT       238         -       1       1       210823-2       SEEN, ST 13 CAP, EASS, MZ 23 LAS         -       1       1       210823-2       SEEN, ST 13 CAP, EASS, MZ 23 LAS         -       1       1       211955-1       ASSEN, JDCKING       2121         -       1       1       213955-1       ASSEN, JDCKING       238         -       1       1       214955-1       SEEN, JDCKING       238         -       1       1       214955-1       SEEN, JDCKING       248         -       1       1       <		_	1	1				
-       1       1       7:18023-7       S2, SET HD CAP M3 X 4.0       241         -       1       2:19583-7       MECHARICAL FED MASSMELY       239       C         -       1       -       2:19583-7       MECHARICAL FED MASSMELY       2:39       C         -       1       -       2:19541-2       FET MASSMELTC       1:84         -       1       1:2:1953-2       CCUVIER, MARKITC       1:84         -       1:4:1953-2       CCUVIER, MARKITC       1:41         -       1:4:1953-2       CCUVIER, MARKITC       1:41         -       1:2:1953-2       CCUVIER, MARKITC       1:42         -       1:1:1:1:100000000000000000000000000000	$\int$	_	1	1				
-       -       1       214380-1       MCCHARLAL FEED ASSENDLY       2236       C         -       1       2844940-1       ALE FEED MCDUE       2236       C         -       1       -       2113641-2       COUNTER, MAGNETIC       164         -       1       2113641-2       TED CAN, PROF. Net X 15       144         -       2       218083-3       SCE, SCT FD CAP, Rots, FA X 15       143         -       1       2113633-0       PTLCAVE RASE       SCE       143         -       1       1163363-0       PTLCAVE RASE       SCE       141         -       1       12136338-0       PTLCAVE RASE       SCE       141         -       1       1213638-0       PTLCAVE RASE       SCE       141         -       1       1213638-0       PTLCAVE RASE       SCE       141         -       1       2113655-1       PACENCE       SCE       11       SCE         -       1       2113740-1       PACENCE       PACENCE       PTL       11         -       1       1213740-1       PACENCE       PACENCE       PTL       11         -       1       133683-5       SCE       <	<u>/                                    </u>	>	1	1				
-       1       -       2244540-1       ALT FED MODULE       238         -       78EF RE:       954910-2       CUATER, MAGNETIC       181         -       1       213603-8       SC1, SC1 H3 CA2, RAKE, M4 X 16       142         -       1       213603-8       SC1, SC1 H3 CA2, RAKE, M4 X 16       142         -       1       213603-8       SC1, SC1 H3 CA2, RAKE, M4 X 16       142         -       1       213603-8       SC1, SC1 H3 CA2, RAKE, M4 X 16       142         -       1       213603-8       SC1, SC1 H3 CA2, RAKE, M4 X 16       142         -       1       213955-1       ASS7, USPICATOR, SIDE FED       141         -       1       213955-1       ASS7, USPICATOR, SIDE FED       113         -       1       2144937-1       SC1FG, CENARE       SIDE FED       113         -       1       284937-1       SC1FG, CENARE       88       321         -       1       183667-3       DCCURETAL CACKAGE       ?1       11         -       1       183362-1       SC1FG, CENARE       82       32         -       1       183362-1       SC1FG, CENARE       32       34       35         -								
-       REF RET       994870-2       COLNTER, MARKETIC       164         -       1       21166041-2       FEED CAR, ATR FEED       157         -       1       12168083-8       SCR, SKT HD CAP, AGHS, MA X 16       144         -       4       4       2168083-8       SCR, SKT HD CAP, AGHS, MA X 10       142         -       1       116533-2       FED CAR, POST FEED       142         -       1       11603516-7       RAM ASSEMBLY, SF PACIFIC       140         -       1       11803516-7       RAM ASSEMBLY, SF PACIFIC       140         -       1       12844907-7       POST, ICKING       98         -       1       12844907-7       POST, ICKING       98         -       1       12844907-7       POST, ICKING       98         -       1       1803607-3       DOCUPENTATION PACKASE       71         -       1       1803602-7       SCR, NETHO CAP, ReHS, MA X 17       53         -       1       1803602-7       SCR, NETHO CAP, ReHS, MA X 17       53         -       1       1803602-7       SCR, NETHO CAP, ReHS, MA X 17       53         -       1       180382-6       HOLD CAP, ReHS, MA X 17       53		_						С
-       1       -       2719647-2       FIED CAN, ALR FED       151         -       1       1       27680633-8       SCR. SCT HD CAP, Rods. VEX 20       143         -       1       2719633-2       FIED CAN, POST FEED       144         -       1       2719633-2       FIED CAN, POST FEED       142         -       1       1       1-803516-1       RAM ASSEMENT, SF PACIFIC       144         -       1       1       28053-8       SCR. SCH NG       98         -       1       1       2844908-1       SCREW, LOCKING       98         -       1       2844907-1       POST, LOCKING       98         -       1       1       2844907-1       POST, LOCKING       98         -       1       1       284097-1       POCUMENTATION PACKAGE       71         -       1       1       28407-1       POCUMENTATION PACKAGE       71         -       1       1       38607-3<		-	1	-	2844940-1	AIR FEED MODULE	238	
-       1       1       2168083.8       SC3, SKT HO CAP, RoHS, M4 X * 6       142         -       4       4       2168083.6       SC3, SKT HO CAP, RoHS, M4 X 20       143         -       1       1       1.1803383.6       APPLICATOR RATE CASEMALY, SF       141         -       1       1       1.803383.6       APPLICATOR RATE CASEMALY, SF       141         -       1       1.1803383.6       APPLICATOR, STP FACIFIC       140         -       1       1.2814907.1       FOST, LOCKING       98         -       1       1.2844907.1       FOST, LOCKING       98         -       1       1.2844907.1       FOST, LOCKING       98         -       1       1.2844907.1       FOST, LOCKING       98         -       1       1.455888.7       SPCIR, CENMPER       82         -       1       1.455888.7       SPCIR, CENMPER       82         -       1       1.83863.6       FED PAN       67         -       2       2.2168063.5       SC3, ST1 HO CAP, RoHS, M4 X 17       56         -       1       1.83863.6       FED PAN       52       51         -       1       1.83863.6       SC3, ST1 HO CAP		-	REF	REF	994970-2	COUNTER, MAGNETIC	164	
-       1       1       2168083.8       SC3, SKT HO CAP, RoHS, M4 X * 6       142         -       4       4       2168083.6       SC3, SKT HO CAP, RoHS, M4 X 20       143         -       1       1       1.1803383.6       APPLICATOR RATE CASEMALY, SF       141         -       1       1       1.803383.6       APPLICATOR RATE CASEMALY, SF       141         -       1       1.1803383.6       APPLICATOR, STP FACIFIC       140         -       1       1.2814907.1       FOST, LOCKING       98         -       1       1.2844907.1       FOST, LOCKING       98         -       1       1.2844907.1       FOST, LOCKING       98         -       1       1.2844907.1       FOST, LOCKING       98         -       1       1.455888.7       SPCIR, CENMPER       82         -       1       1.455888.7       SPCIR, CENMPER       82         -       1       1.83863.6       FED PAN       67         -       2       2.2168063.5       SC3, ST1 HO CAP, RoHS, M4 X 17       56         -       1       1.83863.6       FED PAN       52       51         -       1       1.83863.6       SC3, ST1 HO CAP		-	1	-	2119641-2	FEED CAM, AIR FEED	151	
-       -       4       2168083-9       SC2, STI HD CAP, RoHS, M4 X 20       14.3         -       -       1       11603363-0       SC2, STI HD CAP, RoHS, M4 X 20       14.3         -       1       11603363-0       SC2, STI HD CAP, ROHS, SIDE FEED       14.3         -       1       1       11603363-0       SSEMDLY, SF PACIFIC       14.0         -       1       211953-1       ASSY, LUBRICATCR, SIDE FEED       17.3         -       1       2149490-1       SCT, CONNG       98         -       1       2844907-1       POST, LOCKING       98         -       1       455888-7       SPACIFIC CONNG       98         -       1       1       2844907-1       POST, LOCKING       98         -       1       1       1435868-7       SPACIFIC CONNG       98         -       1       1       1338693-8       FEID PAL       66         -       1       1       1338693-8       FEID PAL       744 X 6.0       59         -       1       1       1803862-1       SC7, STH HD CAP, Rehs, M4 X 6.0       48         -       1       1       1338693-8       FEID CAN, PRE FEED       48		_	1	1				
-       -       1       2119653-2       FIED CAF, POST FEED       142         -       1       1       1-333816-1       RAM ASSEMBLY, SF PACIFIC       141         -       1       1       213965-1       ASSY. JUBALCATOR, SIDE FEED       1141         -       1       1       213965-1       ASSY. JUBALCATOR, SIDE FEED       113         -       1       1       2344908-1       SCREW, LCCKING       9.9         -       1       1       2344907-1       FOST. JOCKINS       9.8         -       1       1       2444907-1       FOST. JOCKINS       9.8         -       1       1       455888-7       SPACER, CALMER       82         -       1       1       1033607-3       DOCLPENTER       RH.       FOST. JOCKINS       9.8         -       1       1       133882-8       FIED PARL       56       59       59         -       1       1       13382-6       FIED CAN, PRE FED       4.8       53         -       1       7.13382-6       FIED CAN, PRE FED       4.8       53         -       1       7.13823-7       SCR, SH HD CAP, RAK X 40.0       4.9         -       <								
-       1       1       1-863383-C       NPFLICATOR BASIC ASSERULY, SF       1.4         -       1       1       1803316-1       RAM ASSEMBLT, SF PACIFIC       1.4         -       1       1       11803516-1       RAM ASSEMBLT, SF PACIFIC       1.4         -       1       1       2844808-1       SCFEW, LOCKING       9.9         -       1       1       2844808-1       SCFEW, LOCKING       9.8         -       1       1       2844807-1       POST, JOCKING       9.8         -       1       1       244807-1       POST, JOCKING       9.8         -       1       1       1803882-6       PACER, CHYER       8.2         -       1       1       133883-8       FED PANL       5.6         -       1       218622-1       SER, STI PD CAP, RoHS, MZ X 6.0       4.9         -       1       218632-3       SER, NET PD CAP, RoHS, MZ X 6.0       4.3			· ·	4				
-       1       3       5       1       3       5       1       1       3       3       9       1       1       1       1       3       5       1       1       3       5       1       1       3       5       1       1       1       3       5       5       1       1       1       1       3       3       9       8       1       1       1       1       3       3       9       8       1		_						
-       1       1       2:18955-1       4SSY, LUBRICATOR, SIDE FEED       11.13         -       1       1       2244906-1       SCREW, LCCKING       9.9         -       1       1       22644907-1       PCST, LCCKING       9.9         -       1       1       455888-7       SPACER, CRIMPER       82         -       1       1       455888-7       SPACER, CRIMPER       82         -       1       1       455888-7       SPACER, CRIMPER       82         -       1       1       103807-3       DCCUMENTATION PACKASE       71         -       1       1       10403807-3       DCCUMENTATION PACKASE       71         -       2       2       2:168083-5       SCR. ML DCAP, MAX 6.0       59         -       1       1       1603802-1       SCR. MKI HD CAP, ROHS, M4 X 14       53         -       1       2       1275256-2       SUPPORT, TERMINAL       34         -       1       1       1603802-1       SCR. BHSC, ROHS (MA X 20)       33         -       1       1       1603802-2       SCR. BHSC, ROHS (MA X 20)       33         -       1       1       1603802-2 <t< td=""><td></td><td>-</td><td>1</td><td>1</td><td>1 - 1 8 0 3 5 8 3 - 0</td><td></td><td>141</td><td></td></t<>		-	1	1	1 - 1 8 0 3 5 8 3 - 0		141	
-       1       1       2844908-1       SCREW, LCC4(RG       99         -       1       1       2844907-1       POST, LCC4(RG       98         -       1       1       284588-7       SPACER, CRIMPER       82         -       1       1       145588-7       SPACER, CRIMPER       82         -       1       1       2113740-1       TAG, JDENTFICATION       67         -       2       2       2168078-1       SCREW, DRIVE, RH. RoHS, 2 x188       66         -       1       1       1336683-8       FEED PAM.       56         -       1       1       1336683-8       FEED PAM.       56         -       1       1       1336683-8       FEED PAM.       56         -       1       1       1303622-1       FEED CAM, PREFEED       48         -       1       1       1603622-1       FEED CAM, PREFEED       48         -       1       1       103622-1       FEED CAM, PREFEED       48         -       1       1       160382-1       SCRE, SCR THD CAP, RoHS, M4 X 6.0       21         -       1       1       2116803-2       SCRE, SCR THD CAP, RoHS, M4 X 6.0       <		-	1	1	1803516-1	RAM ASSEMBLY, SF PACIFIC	140	
-       1       1       2844908-1       SCREW, LCC4(RG       99         -       1       1       2844907-1       POST, LCC4(RG       98         -       1       1       284588-7       SPACER, CRIMPER       82         -       1       1       145588-7       SPACER, CRIMPER       82         -       1       1       2113740-1       TAG, JDENTFICATION       67         -       2       2       2168078-1       SCREW, DRIVE, RH. RoHS, 2 x188       66         -       1       1       1336683-8       FEED PAM.       56         -       1       1       1336683-8       FEED PAM.       56         -       1       1       1336683-8       FEED PAM.       56         -       1       1       1303622-1       FEED CAM, PREFEED       48         -       1       1       1603622-1       FEED CAM, PREFEED       48         -       1       1       103622-1       FEED CAM, PREFEED       48         -       1       1       160382-1       SCRE, SCR THD CAP, RoHS, M4 X 6.0       21         -       1       1       2116803-2       SCRE, SCR THD CAP, RoHS, M4 X 6.0       <	7	7 -	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	· 113	
-       1       1       284490?-1       POST, LOCKING       98         -       1       1       455888-7       SPACER, CRIMER       82         -       1       1       455888-7       SPACER, CRIMER       82         -       1       1       20307-7       DOCUMENTATION PACKAGE       71         -       1       1       219740-1       TAG, IDENTIFICATION       67         -       2       2       268078-1       SCR, NEX HD CAP, Rolls, 2x.188       66         -       1       1       5138623-5       SCR, NEXT HD CAP, Rolls, M4 X 14       53         -       1       1       1803882-6       HOLD ED DWN, SPRING LOADED       50         -       1       1803882-6       HOLD ED WN, SPRING LOADED       50         -       1       1803802-1       SCR, SKT HD CAP, MA X 6.0       49         -       1       1803602-1       SCR, SKT HD CAP, MA X 6.0       49         -       1       1803602-1       SCR, SKT HD CAP, MA X 6.0       21         -       1       12079383-5       SCR, BHSC, Rohs MA X 200       33         -       1       12079383-5       SCR, SKT HD CAP, Rohs, MA X 8.0       21		_	1	1	2844908-1			
-       1       1       455888-7       SPACER, CRIMPER       82         -       1       1       1803607-3       DOCUMENTATION PACKAGE       71         -       1       1       219420-1       TAG., DENTIFICATION       67         -       2       2       2168078-1       SCREW, DRIVE, RH, RoHS, 2 x , 188       66         -       1       1       5-18622-5       SCR. HEX HD CAP, M4 x 6.0       59         -       1       1       1338683-8       FEED 24ML       56         -       1       1       1803382-6       HOLD DOWN, SPEING LOADED       50         -       1       2       19652-1       FEED CAW, PRE FEED       48         -       1       2       19652-1       SCR. BHSC, RoHS (M8 x 25)       41         -       1       1       1803602-1       SCR. BHSC, ROHS (M8 x 20)       33         -       1       1       7723366-2       SUPPORT, TERNINAL       34         -       1       1       22       22844952-3       SRR.180       M11       32         -       1       1       2208733       STR 10 CAP, ROHS, W4 x 5.0       21         -       1       1220828-2<		_	1	1				
-       1       1       1803607-3       DCCUMENTATION PACKAGE       71         -       1       1       2119740-1       TAG. DENTEFICATION       67         -       2       2       26807801       SCREW, DRIVE, BH. BOHS, 2 x 188       66         -       1       1       5-18022-5       SCR. KE HD CAP, M4 X 6.0       59         -       1       1       1338683-8       FIED PAWL       56         -       1       1       1338683-8       FIED PAWL       56         -       1       1       1803382-6       HCLD OWN, SPRING LGADED       50         -       1       2       18623-9       SCR, KE HD CAP, RoHS, M4 X 6.0       49         -       1       2       18623-9       SCR, CR, SKT HD CAP, RoHS, M4 X 200       33         -       1       17552356-2       S.PP03T, TERNINAL       34       4         -       2       2.039383-5       SCR, BKC, RoHS (M4 X 200       33         -       1       1.2108052-1       SCREWELY, STRIP GUIDE       29         -       1       1.220928-2       STRIP GUIDE       24         -       1       1.2119333-1       STRIP FUE SIDE FEED       19			1	1				
-       1       1       2119740-1       TAC, LDENTIFICATION       6.7         -       2       2       2188078-1       SCREW, DRIVE, PH, RoHS, 2 x .188       6.6         -       1       1       5-18022-5       SCR, HEX HD CAP, M4 X 6.0       5.9         -       1       1       138683-8       FEED PAWL       5.6         -       2       2       2-2168083-5       SCR, SKT HD CAP, RoHS, M4 X 14       5.3         -       1       1       1803382-6       HOLD DOWN, SPRING LOADED       5.0         -       1       2119652-1       FEED CAM, PRE FEED       4.8         -       1       1       17.752356-2       SUPPORT, TERVINAL       3.4         -       2       2       2079383-5       S.G., BHSC, ROHS (M4 X 20)       3.3         -       2       2       2079383-5       S.G., BHSC, ROHS (M4 X 20)       3.3         -       1       1.202828-2       STRIP GUIDE       2.4       -         -       1       1.202828-2       STRIP GUIDE       2.4       -         -       1       1.219806-1       INSER HOLDAP, ROHS, M4 X 8.0       21         -       1       1.2119805-4       STRIP GUIDE								
-       2       2       2168078-1       SCREW, DRIVE, RH, ROHS, 2 x .188       6.6         -       1       1       5-18022-5       SCR, HEX HD CAP, MA X 6.0       59         -       1       1       1338683-8       FED PANL       56         -       2       2       2-2168083-5       SCR, SKT HD CAP, RoHS, M4 X 14       53         -       1       1       1803382-6       HCLD DOWN, SPRING LOADED       50         -       1       2       18023-9       SCR, SKT HD CAP, RoHS, M4 X 14       53         -       1       1803382-6       HCLD DOWN, SPRING LOADED       50         -       1       2119652-1       FED CAM, PRC FEED       48         -       1       103383-5       SCR, BKT HD CAP, RoHS (M4 X 20)       33         -       1       1752335-2       SUPPORT, TERMINAL       34         -       2       2       2073933-5       SCR, BKT HD CAP, RoHS (M4 X 20)       33         -       1       12844992-1       ASSIMELY, STRIP GUIDE       29       24         -       1       12844992-1       ASSIMELY, STRIP GUIDE       29       24       20         -       1       12140863-1       STRF, FLAT, R		-	1	1				
-       1       1       5-18022-5       SCR, HEX HD CAP, M4 X 6.C       59         -       1       1       1338683-8       FIED PARL       56         -       2       2       2-218083-5       SCR, SKT HD CAP, RoHS, M4 X 14       53         -       1       1       1338683-8       FIED PARL       56         -       1       2       2-2180803-5       SCR, SKT HD CAP, RoHS, M4 X 14       53         -       1       2       133382-6       HOLD DOWN, SPRING LOADED       50         -       1       2       1803382-6       SCR, SKT HD CAP, M4 X 6.0       49         -       1       7.752356-2       SUPPORT, TERPTINAL       34         -       1       7.752356-2       SUPPORT, TERPTINAL       34         -       2       2.079383-5       SCR, BHSC, RoHS (M4 X 20)       33         -       1       1.320928-2       STRIP GUIDE       24         -       1       1.320928-2       STRIP GUIDE       24         -       1       2.119805-1       INSER PLOT, REARINAL       10         -       1       1.1219805-1       STRIP GUIDE, REAR       13         -       1       1.333924 <td></td> <td>-</td> <td>1</td> <td>1</td> <td>2119740-1</td> <td>TAG, IDENTIFICATION</td> <td>. 67</td> <td></td>		-	1	1	2119740-1	TAG, IDENTIFICATION	. 67	
-       1       1       5-18022-5       SCR, HEX HD CAP, M4 X 6.0       59         -       1       1       1338683-8       FIED PARL       56         -       2       2       2-21868083-5       SCR, SKT HD CAP, RoHS, M4 X 14       53         -       1       1       1332828-6       HOLD DOWN, SPRING LOADED       50         -       1       2       180332-6       HOLD DOWN, SPRING LOADED       48         -       1       2       180332-5       SCR, SKT HD CAP M4 X 6.0       49         -       1       2       180332-6       SCR, BHSC, RoHS (M8 X 20)       33         -       1       7       752356-2       SUPPORT, TERFUNAL       34         -       1       7       752356-2       SUPPORT, TERFUNAL       34         -       1       1       320928-2       STRIP GUIDE       24         -       1       1       320928-2       STRIP GUIDE       24         -       1       1       1320928-2       STRIP GUIDE       24         -       1       1       1320928-2       STRIP GUIDE       24         -       1       1       2119806-1       INSER       FLAT,		-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	. 66	
-       1       1       1338683-8       FIED PAWL       56         -       2       2       2-2160083-5       SCR, SKT HD CAP, RoHS, M4 x 14       53         -       1       1       1803382-6       HOLD DOWN, SPRING LOADED       50         -       1       2       18023-9       SCR, SKT HD CAP, M4 x 6.0       49         -       1       1       180362-1       FIED CAN, PRE FEED       48         -       1       1       180362-1       SCR, BHSC, RoHS (M8 x 20)       33         -       2       2       2073938-5       SCR, BHSC, ROHS (M4 x 20)       33         -       2       2       2073938-5       SCR, BHSC, ROHS (M4 x 20)       33         -       2       2       2073938-5       SCR, BHSC, ROHS (M4 x 20)       33         -       1       120928-2       STRIP GUIDE       29       -         -       1       120928-2       STRIP GUIDE       20       -         -       1       120928-2       STRIP GUIDE       21       -         -       1       1216808-1       INSERT, BEAR       13         -       1       1216806-1       INSERT, BEAR       10		_	1	1	5-18022-5		. 59	
-       2       2       2-2166083-5       SCR. SKT HD CAP. RoHS. M4 X 14       53         -       1       1       183382-6       HOLD DOWN, SPRING LOADED       50         -       1       2       18023-9       SCR. SKT HD CAP M4 X 6.0       29         -       1       2       18023-9       SCR. SKT HD CAP M4 X 6.0       29         -       1       2       18023-9       SCR. SKT HD CAP M4 X 6.0       29         -       1       2       180262-1       SFR. KGK. ROHS (M8 X 25)       21         -       1       1       7-752356-2       SJPPORT, TERMINAL       34         -       2       2       2079383-5       SCR. GHSC, ROHS (M4 X 20)       33         -       1       1       1802928-2       STRIP GUIDE       29         -       1       1       1802928-2       STRIP GUIDE       29         -       1       1       180288-2       SCR, KT HD CAP, ROHS, M4 X 8.0       21         -       1       1       1802928-2       STRIP GUIDE       29         -       1       1       219853-1       STRIPCHAR, NEG M4       20         -       1       1       2198562-1       <		_	1	1				
-       1       1       1803382-6       HOLD DOWN, SPRING LOADED       50         -       1       2       1803382-6       SCR, SKT HD CAP M4 X 6.0       49         -       -       1       2119652-1       FEED CAM, PRE FEED       48         -       1       1       1803802-1       SCR, SKT HD CAP M4 X 6.0       49         -       1       1       1803802-1       SCR, SKT HD CAP, MRE YEED       48         -       1       1       17-1752356-2       SUPPORT, TERMINAL       32         -       2       2       2073383-5       SCR, BHSC, RoHS (M4 X 20)       333         -       2       2       2044992-1       ASSEMBLY, STRIP GUIDE       29         -       1       1320928-2       STRIP GUIDE       24       24         -       1       1219803-1       STRIPPER, SIDE FEED       19         -       1       12118905-1       SINEAR, COMPRESSION       12         -       1       1       2119533-1       STRIPPER, SIDE FEED       19         -       1       1       2119533-1       STRIPC, COMPRESSION       12         -       1       1       2119805-1       SHEAR       FRON				2				
-       1       2       18023-9       SCR. SKT HD CAP M4 X 6.0       49         -       1       2119652-1       FEED CAW, PRE FEED       48         -       1       1       2803602-1       SCR. BHSC, RoHS (M8 X 25)       41         -       1       1       7-1752336-2       SUPPORT, TERMINAL       34         -       2       2       2079383-5       SCR. BHSC, RoHS (M4 X 20)       33         -       2       2       2079383-5       SCR. BHSC, RoHS (M4 X 20)       33         -       2       2       2-2844962-8       SPACER, CYLINDRICAL, STRIP GUIDE       29         -       1       1       2320928-2       STRIP GUIDE       29         -       1       1       21098083-2       SCR, SKT HD CAP, RoHS, M4 X 8.0       21         -       1       1       2198083-1       STRIPPER, SIDE FEED       19         -       1       1       2198083-1       STRIPSER, SIDE FEED       19         -       1       1       2119806-1       INSERT, SHEAR       11         -       1       1       2119805-1       SHEAR       111         -       1       1       2119805-1       SHEAR								
-       -       1       2119652-1       FIED CAM, PRE FEED       48         -       1       1       1803602-1       SCR, BHSC, RoHS (M8 X 25)       41         -       1       1       7-1752356-2       SUPPORT, TERMINAL       34         -       2       2       2079383-5       SCR, BHSC, RoHS (M4 X 20)       33         -       2       2       2-2844962-8       SPACER, CYLINDRICAL, STRIP GUIDE       29         -       1       1       2844992-1       ASSEMBLY, STRIP GUIDE       29         -       1       1       210928-2       STRIP GUIDE       29         -       1       1       210928-3       STRIP GUIDE       20         -       1       1       210933-1       STRIPPER, SIDE FEED       19         -       1       1       21093512-9       AVEL, COMBINATION       8		_	1					
-       1       1       1803602-1       SCR. BHSC. RoHS (M8 X 25)       41         -       1       1       7-1752356-2       SUPPORT, TERMINAL       34         -       2       2       2079383-5       SCR. BHSC. RoHS (M4 X 20)       33         -       2       2       272844962-8       SPACER, CYLINDICAL, STRIP GUIDE       20         -       1       1       2844992-1       ASSEMBLY, STRIP GUIDE       29         -       1       1       2168083-2       SCR, SKT HD CAP, RoHS, M4 X 8.0       21         -       2       2       1-18028-2       WASHER, FLAT, REG M4       20         -       1       1       2119533-1       STRIPPER, SIDE FEED       19         -       1       1       2119806-1       INSERT, SHEAR       13         -       1       1       2119805-1       SHEA		-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	. 49	
-       1       1       7-1752356-2       SUPPORT, TERMINAL       3.4         -       2       2       2079383-5       SCR, BHSC, RoHS (M4 x 20)       3.3         -       2       2       2.7844962-8       SPACER, CYLINDRICAL, STRIP GUIDE       3.0         -       1       1       2844992-1       ASSEMBLY, STRIP GUIDE       2.9         -       1       1       210028-2       STRIP GUIDE       2.4         -       1       1       210028-2       STRIP GUIDE       2.4         -       1       1       2108063-2       SCR, SKT HD CAP, RoHS, M4 X 8.0       2.1         -       2       1-18028-2       WASHER, FLAT, REG M4       2.0       2.0         -       1       1       2119533-1       STRIPPER, SIDE FEED       1.9         -       1       1       2119805-1       SHEAR       SHEAR       1.1         -       1       1       2119805-1       SHEAR       FRONT       1.0         -       1       1       2119805-1       SHEAR       FRONT       1.0         -       1       1       21193051-8       SPACER       FRONT       1.0         -       1		-	-	1	2119652-1	FEED CAM, PRE FEED	. 48	
-       1       1       7-1752356-2       SUPPORT, TERMINAL       3.4         -       2       2       2079383-5       SCR, BHSC, RoHS (M4 x 20)       3.3         -       2       2       2.7844962-8       SPACER, CYLINDRICAL, STRIP GUIDE       3.0         -       1       1       2844992-1       ASSEMBLY, STRIP GUIDE       2.9         -       1       1       210028-2       STRIP GUIDE       2.4         -       1       1       210028-2       STRIP GUIDE       2.4         -       1       1       2108063-2       SCR, SKT HD CAP, RoHS, M4 X 8.0       2.1         -       2       1-18028-2       WASHER, FLAT, REG M4       2.0       2.0         -       1       1       2119533-1       STRIPPER, SIDE FEED       1.9         -       1       1       2119805-1       SHEAR       SHEAR       1.1         -       1       1       2119805-1       SHEAR       FRONT       1.0         -       1       1       2119805-1       SHEAR       FRONT       1.0         -       1       1       21193051-8       SPACER       FRONT       1.0         -       1		-	1	1	1803602-1	SCR. BHSC. RoHS (M8 X 25)	· 41	
-       2       2       2079383-5       SCR, BHSC, RoHS (M4 X 20)       33         -       2       2       2-2844962-8       SPACER, CYLINDRICAL, STRIP GUIDE       30         -       1       1       2844992-1       ASSEMBLY, STRIP GUIDE       29         -       1       1       22082-2       STRIP GUIDE       29         -       1       1       2168083-2       SCR, SKT HD CAP, RoHS, M4 X 8.0       21         -       1       1       2119806-1       LVSRT, REAM       20         -       1       1       2119806-1       LVSRT, SHEAR       13         -       1       1       2119806-1       LVSRT, SHEAR       13         -       1       1       2119806-1       LVSRT, SHEAR       13         -       1       1       2119806-1       LVSRT, SHEAR       11         -       1       1       2119806-1       LVSRT, SHEAR       11         -       1       1       2119805-1       SHEAR       FRONT       10         -       1       1       2119805-1       SHEAR       FRONT       9         -       1       1       2106641-5       SPACER <t< td=""><td></td><td>_</td><td>1</td><td>1</td><td></td><td></td><td></td><td>D</td></t<>		_	1	1				D
-       2       2       2-2844962-8       SPACER, CYLINDRICAL, STRIP GUIDE       30         -       1       1       2844992-1       ASSEMBLY, STRIP GUIDE       29         -       1       1       320928-2       STRIP GUIDE       29         -       1       1       1320928-2       STRIP GUIDE       24         -       1       1       2168083-2       SCR, SKT HD CAP, RoHS, M4 X 8.0       21         -       2       2       1-18028-2       WASHER, FLAT, REG M4       20         -       1       1       2119533-1       STRIPPER, SIDE FEED       19         -       1       1       2119806-1       INSERT, SHEAR       13         -       1       1       2119805-1       SHEAR       11         -       1       1       2119805-1       SHEAR       11         -       1       1       2119805-1       SHEAR       FRONT       10         -       1       1       2119805-1       SHEAR       FRONT       10         -       1       1       210805-6       FLOATING SHEAR, FRONT       9         -       1       1       210641-5       SPACER       7			2	2				
-       1       1       2844992-1       ASSEMBLY, STRIP GUIDE       29         -       1       1       1320928-2       STRIP GUIDE       24         -       1       1       2168083-2       SCR, SKT HD CAP, RoHS, M4 X 8.0       21         -       2       2       1-18028-2       WASHER, FLAT, REG M4       20         -       1       1       2119533-1       STRIPPER, SIDE FEED       19         -       1       1       2119806-1       INSERT, SHEAR       13         -       1       1       2119806-1       STRIP, SHEAR       13         -       1       1       3-22280-3       SPRING, COMPRESSION       12         -       1       1       2119805-1       SHEAR       11         -       1       1       1303055-6       FLOATING SHEAR, FRONT       10         -       1       1       240641-5       SPACER       7         -       -       -       -       -       6         -       1       1       240641-5       SPACER       7         -       1       1       240641-5       SPACER       7         -       1 <td< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></td<>								
-       1       1       1320928-2       STRIP GUIDE       24         -       1       1       2168083-2       SCR. SKT HD CAP. RoHS. M4 X 8.0       21         -       2       2       1-18028-2       WASHER, FLAT, REG M4       20         -       1       1       2119805-1       STRIPPER, SIDE FEED       19         -       1       1       2119805-1       SPRING, COMPRESSION       12         -       1       1       -2280-3       SPRING, COMPRESSION       12         -       1       1       -256885-4       STOP, SHEAR       11         -       1       1       -219805-1       SHEAR HOLDER, FRONT       10         -       1       1       219805-1       SHEAR HOLDER, FRONT       10         -       1       1       240641-5       SPACER       7         -       -       -       -       -       6         -       1       1       240641-5       SPACER       7         -       1       1       240641-5       SPACER       7         -       1       1       240641-5       SPACER       7         -       1       1<		-	2	2				
-       1       1       2168083-2       SCR, SKT HD CAP, RoHS, M4 X 8.0       21         -       2       2       1-18028-2       WASHER, FLAT, REG M4       20         -       1       1       2119533-1       STRIPPER, SIDE FEED       19         -       1       1       2119806-1       INSERT, SHEAR       13         -       1       1       2119806-1       INSERT, SHEAR       13         -       1       1       3-22280-3       SPRING, COMPRESSION       12         -       1       1       2119805-1       SHEAR       FONT       10         -       1       1       210805-2       ANVIL, COMBINATION       8         -       1       1       240641-5       SPACER       7         -       -       -       -       -       6         -       1       1       2119757-8       DEPRESSOR, SHEAR       5		-	1	1	2844992-1	ASSEMBLY, STRIP GUIDE		
-       2       2       1-18028-2       WASHER, FLAT, REG M4       20         -       1       1       2119533-1       STRIPPER, SIDE FEED       19         -       1       1       2119533-1       STRIPPER, SIDE FEED       19         -       1       1       2119806-1       INSERT, SHEAR       13         -       1       1       3-22280-3       SPRING, COMPRESSION       12         -       1       1       3-22280-3       SPRING, COMPRESSION       12         -       1       1       3-22280-3       SPRING, COMPRESSION       12         -       1       1       2119805-1       SHEAR       11         -       1       1       2119805-6       FLOATING SHEAR, FRONT       9         -       1       1       1803095-6       FLOATING SHEAR, FRONT       9         -       1       1       240641-5       SPACER       7         -       -       -       -       -       7         -       1       1       2119757-8       DEPRESSOR, SHEAR       5         -       1       1       455888-5       SPACER, CRIMPER       2         -		-	1	1	1320928-2	STRIP GUIDE	. 24	
-       2       2       1-18028-2       WASHER, FLAT, REG M4       20         -       1       1       2119533-1       STRIPPER, SIDE FEED       19         -       1       1       2119533-1       STRIPPER, SIDE FEED       19         -       1       1       2119806-1       INSERT, SHEAR       13         -       1       1       3-22280-3       SPRING, COMPRESSION       12         -       1       1       3-22280-3       SPRING, COMPRESSION       12         -       1       1       3-22280-3       SPRING, COMPRESSION       12         -       1       1       2119805-1       SHEAR       11         -       1       1       2119805-6       FLOATING SHEAR, FRONT       9         -       1       1       1803095-6       FLOATING SHEAR, FRONT       9         -       1       1       240641-5       SPACER       7         -       -       -       -       -       7         -       1       1       2119757-8       DEPRESSOR, SHEAR       5         -       1       1       455888-5       SPACER, CRIMPER       2         -		_	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	· 21	
-       1       1       2119533-1       STRIPPER, SIDE FEED       19         -       1       1       2119806-1       INSERT, SHEAR       13         -       1       1       2119806-1       INSERT, SHEAR       13         -       1       1       3-22280-3       SPRING, COMPRESSION       12         -       1       1       3-22280-3       SPRING, COMPRESSION       12         -       1       1       1-356885-4       STOP, SHEAR       11         -       1       1       2119805-1       SHEAR HOLDER, FRONT       10         -       1       1       2119805-6       FLOATING SHEAR, FRONT       9         -       1       1       240641-5       SPACER       7         -       -       -       -       -       6         -       1       1       240641-5       SPACER       7         -       1       1       2119757-8       DEPRESSOR, SHEAR       5         -       1       1       4-1803246-7       CRIMPER, INSULATION F PREMIUM       3         -       1       1       4-55888-5       SPACER, CRIMPER       2         - <td< td=""><td></td><td>_</td><td>2</td><td>2</td><td>1 - 18028 - 2</td><td></td><td></td><td></td></td<>		_	2	2	1 - 18028 - 2			
-       1       1       2119806-1       INSERT, SHEAR       13         -       1       1       3-22280-3       SPRING, COMPRESSION       12         -       1       1       3-22280-3       SPRING, COMPRESSION       12         -       1       1       3-22280-3       SPRING, COMPRESSION       12         -       1       1       1-356885-4       STOP, SHEAR       11         -       1       1       2119805-1       SHEAR HOLDER, FRONT       10         -       1       1       2119805-6       FLOATING SHEAR, FRONT       9         -       1       1       240641-5       SPACER       7         -       -       -       -       6         -       1       1       240641-5       SPACER       7         -       1       1       2119757-8       DEPRESSOR, SHEAR       5         -       1       1       2119757-8       DEPRESSOR, SHEAR       5         -       1       1       4-1803246-7       CRIMPER, INSULATION F PREMIUM       3         -       1       1       455888-5       SPACER, CRIMPER       2         1       1 <t< td=""><td></td><td>_</td><td>1</td><td>1</td><td></td><td></td><td></td><td></td></t<>		_	1	1				
-       1       1       3-22280-3       SPRING, COMPRESSION       12         -       1       1       1-356885-4       STOP, SHEAR       11         -       1       1       1-356885-4       STOP, SHEAR       11         -       1       1       2119805-1       SHEAR HOLDER, FRONT       10         -       1       1       2119805-1       SHEAR HOLDER, FRONT       9         -       1       1       9-1803512-9       ANVIL, COMBINATION       8         -       1       1       240641-5       SPACER       7         -       -       -       -       -       6         -       1       1       240641-5       SPACER       7         -       -       -       -       -       -       6         -       1       1       2119757-8       DEPRESSOR, SHEAR       5         -       1       1       4-1803246-7       CRIMPER, INSULATION F PREMIUM       3         -       1       1       455888-5       SPACER, CRIMPER       2         -       1       1       1803241-7       CRIMPER, WIRE F       1         -       -	Ĺ		1	1				
-       1       1       1-356885-4       STOP, SHEAR       11         -       1       1       2119805-1       SHEAR HOLDER, FRONT       10         -       1       1       2119805-1       SHEAR HOLDER, FRONT       9         -       1       1       1803095-6       FLOATING SHEAR, FRONT       9         -       1       1       9-1803512-9       ANVIL, COMBINATION       8         -       1       1       240641-5       SPACER       7         -       -       -       -       -       6         -       1       1       240641-5       SPACER       7         -       -       -       -       -       6         -       1       1       2119757-8       DEPRESSOR, SHEAR       5         -       1       1       -238011-7       BLOCK, CRIMPER SPACER       4         -       1       1       4-55888-5       SPACER, CRIMPER       2         -       1       1       1803241-7       CRIMPER, WIRE F       1         -       -       1       1       1803221       MAKE       0CEAN 2.0 Side Feed         -       -	_1	-						
-       1       1       2119805-1       SHEAR HOLDER, FRONT       10         -       1       1       1803095-6       FLOATING SHEAR, FRONT       9         -       1       1       9-1803512-9       ANVIL, COMBINATION       8         -       1       1       240641-5       SPACER       7         -       -       -       -       6         -       1       1       2119757-8       DEPRESSOR, SHEAR       5         -       1       1       2119757-8       DEPRESSOR, SHEAR       5         -       1       1       2130246-7       CRIMPER SPACER       4         -       1       1       455888-5       SPACER, CRIMPER       2         -       1       1       1803241-7       CRIMPER, WIRE F       1         -       1       1       1803241-7       CRIMPER, WIRE F       1         -       -       05FEB2021       FMAND       DESCRIPTION       NO         TOLEBARCES UNLESS       FMANGES SPECTINES       FMANGES SPEC       1       1       1805FEB2021         -       -       APPUICATION SPEC       SPEC       -       APPUICATION SPEC       -      <		-	1	1			12	
-       1       1       1803095-6       FLOATING SHEAR, FRONT       9         1       1       1       9-1803512-9       ANVIL, COMBINATION       8         -       1       1       240641-5       SPACER       7         -       -       -       -       6         -       1       1       240641-5       SPACER       7         -       1       1       240641-5       SPACER       7         -       1       1       2119757-8       DEPRESSOR, SHEAR       5         -       1       1       -238011-7       BLOCK, CRIMPER SPACER       4         1       1       1       4-1803246-7       CRIMPER, INSULATION F PREMIUM       3         -       1       1       1803241-7       CRIMPER, WIRE F       1         -       -       7       -22       -21       PART NO       DESCRIPTION       NO         Demonstrated understand of the base	^		1	1	1 - 356885 - 4	STOP, SHEAR	. 11	
1       1       1       1       9-1803512-9       ANVIL, COMBINATION       8         -       1       1       240641-5       SPACER       7         -       -       -       -       6         -       1       1       2119757-8       DEPRESSOR, SHEAR       5         -       1       1       2119757-8       DEPRESSOR, SHEAR       5         -       1       1       1-238011-7       BLOCK, CRIMPER SPACER       4         1       1       1       4-1803246-7       CRIMPER, INSULATION F PREMIUM       3         -       1       1       455888-5       SPACER, CRIMPER       2         1       1       1       1803241-7       CRIMPER, WIRE F       1         -       -       1       1       1803241-7       CRIMPER, WIRE F       1         -       -       -       05FEB2021       Image: Connectivity Harrisburg, PA 17105-3608       Mere No         0       PRC       +       -       -       -       -       -         -       -       -       -       -       -       -       -       -         -       -       -       -	/1	-	1	1	2119805-1	SHEAR HOLDER, FRONT	. 10	
1       1       1       1       9-1803512-9       ANVIL, COMBINATION       8         -       1       1       240641-5       SPACER       7         -       -       -       -       6         -       1       1       2119757-8       DEPRESSOR, SHEAR       5         -       1       1       2119757-8       DEPRESSOR, SHEAR       5         -       1       1       1-238011-7       BLOCK, CRIMPER SPACER       4         1       1       1       4-1803246-7       CRIMPER, INSULATION F PREMIUM       3         -       1       1       455888-5       SPACER, CRIMPER       2         1       1       1       1803241-7       CRIMPER, WIRE F       1         -       -       1       1       1803241-7       CRIMPER, WIRE F       1         -       -       -       05FEB2021       Image: Connectivity Harrisburg, PA 17105-3608       Mere No         0       PRC       +       -       -       -       -       -         -       -       -       -       -       -       -       -       -         -       -       -       -	$\overline{1}$	- \	1	1	1803095-6	FLOATING SHEAR, FRONT	. 9	
-       1       1       240641-5       SPACER       7         -       -       -       -       -       6         -       1       1       2119757-8       DEPRESSOR, SHEAR       5         -       1       1       2119757-8       DEPRESSOR, SHEAR       5         -       1       1       1-238011-7       BLOCK, CRIMPER SPACER       4         -       1       1       4-1803246-7       CRIMPER, INSULATION F PREMIUM       3         -       1       1       455888-5       SPACER, CRIMPER       2         1       1       1       1803241-7       CRIMPER, WIRE F       1         -       -       1       1       1803241-7       CRIMPER, WIRE F       1         -       -       PART NO       DESCRIPTION       ITEM NO         OFFERENCE       -       -       -       -       -         0       PLC       +       -       -       -       -         -       -       -       -       -       -       -         -       -       -       -       -       -       -         -       -       -       <	$\int_{1}$	1	1	1				
-       -       -       -       6         -       1       1       2119757-8       DEPRESSOR, SHEAR       5         -       1       1       -238011-7       BLOCK, CRIMPER SPACER       4         1       1       1       -238011-7       BLOCK, CRIMPER SPACER       4         -       1       1       4-1803246-7       CRIMPER, INSULATION F PREMIUM       3         -       1       1       455888-5       SPACER, CRIMPER       2         1       1       1       1803241-7       CRIMPER, WIRE F       1         -       77       -22       -21       PART NO       DESCRIPTION       ITEM NO         OWNER FREE SPECIFIED:       OFFEB2021 Y, YIN       OSFEB2021 Y, YIN       OSFEB2021 Y, YIN       OSFEB2021 Y, YIN       NAME       OCEAN 2.0 Side Feed Applicator         0       PLC       +-       -       -       -       -       -         1       PLC       +-       -       -       -       -       -         2       PLC       +-       -       -       -       -       -       -         3       PLC       +-       -       -       -       -       <			1	1			· 7	
-       1       1       2119757-8       DEPRESSOR, SHEAR       5         -       1       1       1-238011-7       BLOCK, CRIMPER SPACER       4         1       1       1       1-238011-7       BLOCK, CRIMPER SPACER       4         1       1       1       4-1803246-7       CRIMPER, INSULATION F PREMIUM       3         -       1       1       455888-5       SPACER, CRIMPER       2         1       1       1       1803241-7       CRIMPER, WIRE F       1         -       77-22-21       PART NO       DESCRIPTION       ITEM NO         000000000000000000000000000000000000					240041 5	STACEN	·	
-       1       1       1-238011-7       BLOCK, CRIMPER SPACER       4         1       1       1       1-238011-7       CRIMPER, INSULATION F PREMIUM       3         -       1       1       4-1803246-7       CRIMPER, INSULATION F PREMIUM       3         -       1       1       455888-5       SPACER, CRIMPER       2         1       1       1       1803241-7       CRIMPER, WIRE F       1         -       77-22       -21       PART NO       DESCRIPTION       ITEM NO         000000000000000000000000000000000000		_	-	-	-			
1       1       1       1       4-1803246-7       CRIMPER, INSULATION F PREMIUM       3         -       1       1       455888-5       SPACER, CRIMPER       2         1       1       1       1803241-7       CRIMPER, WIRE F       1         -       7       -22       -21       PART NO       DESCRIPTION       ITEM NO         0       PART NO       05FEB2021       F.ZHANG       05FEB2021       TE Connectivity         -       -       -       05FEB2021       NAME       OCEAN 2.0 Side Feed         0       PLC       ±-       -       -       -       -         0       PLC       ±-       -       -       -       -       -         4       PLC       ±-       -       -       -       -       -       -         1       -       -       -       -       -       -       -       -         1		-	1	1	2119757-8	DEPRESSOR, SHEAR	5	
-       1       1       455888-5       SPACER, CRIMPER       2         1       1       1       1803241-7       CRIMPER, WIRE F       1         -77       -22       -21       PART NO       DESCRIPTION       ITEM NO         Decement recentes competition       DWN       05FEB2021       TE Connectivity       TE Connectivity         F. ZHANG       05FEB2021       F. ZHANG       05FEB2021       TE Connectivity         OTHERNISE SPECIFIED:       PRODUCT SPEC       OFFEB2021       NAME       OCEAN 2.0 Side Feed         OPLC       ±-       -       -       -       -       -         ANGLES       ±-       -       -       -       -       -         FINISH       WEIGHT       -       A       00779       C=2837951       -         -       -       -       -       -       -       -       -         -       -       -       -       -       -       -       -       -         -       -       -       -       -       -       -       -       -         -       -       -       -       -       -       -       -       -       -<		-	1	1	1 - 2 3 8 0 1 1 - 7	BLOCK, CRIMPER SPACER	. 4	
-       1       1       455888-5       SPACER, CRIMPER       2         1       1       1       1803241-7       CRIMPER, WIRE F       1         -77       -22       -21       PART NO       DESCRIPTION       ITEM NO         Decement recentes competition       DWN       05FEB2021       TE Connectivity       TE Connectivity         F. ZHANG       05FEB2021       F. ZHANG       05FEB2021       TE Connectivity         OTHERNISE SPECIFIED:       PRODUCT SPEC       OFFEB2021       NAME       OCEAN 2.0 Side Feed         OPLC       ±-       -       -       -       -       -         ANGLES       ±-       -       -       -       -       -         FINISH       WEIGHT       -       A       00779       C=2837951       -         -       -       -       -       -       -       -       -         -       -       -       -       -       -       -       -       -         -       -       -       -       -       -       -       -       -         -       -       -       -       -       -       -       -       -       -<	$\int_{1}$	1	1	1	4 - 1803246 - 7	CRIMPER. INSULATION F PREMIUM	• 3	
1       1       1       1       1803241-7       CRIMPER, WIRE F       1         -77       -22       -21       PART NO       DESCRIPTION       ITEM NO         DOCUMENT FOR TYCE ELECTENCIES COPERATION THE CONTROL NEED INCENTION FOR THE CONTROL NAME       DWN       05FEB2021       TE Connectivity Harrisburg, PA 17105-3608       ITEM NO         OPLC       ±-       -       -       -       -       -         APPLICATION SPEC       -       -       -       -       -         APPLICATION SPEC       -       -       -       -       -         FINISH       -       -       -       -       -       -         Customer Accessible Production Drawing       SCALE       1:2       SHEET       0F 4       REV A			1	1				
-77       -22       -21       PART NO       DESCRIPTION       ITEM NO         December for the latest revised from one chiviting       DWN       05FEB2021       O5FEB2021       TE Connectivity         F.ZHANG       05FEB2021       F.ZHANG       05FEB2021       Provide the connectivity       Harrisburg, PA 17105-3608         OTHERWISE SPECIFIED:       APUD       05FEB2021       NAME       OCEAN 2.0 Side Feed       Applicator         0       PLC       ±-       -       -       -       -         3       PLC       ±-       -       -       -       -         4       PLC       ±-       -       -       -       -         FINISH       WEIGHT       WEIGHT       -       AI 00779       C=2837951       -         -       Customer Accessible Production Drawing       SCALE       1:2       SHEET       3       4       A	$\int_{1}$		1	1			· 1	
Image: Construct and the latest revision.       Description       NO         Decurrent for the latest revision.       DWN       05FEB2021         Image: Construct and the latest revision.       DVN       DVN         Image: Cons	$\square$				1003241-1	CRIMFER, WIRE F		
Document for trop electronics corporation       Dwn       05FEB2021       Te Connectivity         Her contraction       Dwn       05FEB2021       Centraction       Te Connectivity         Her contraction       APVD       05FEB2021       Name       OCEAN 2.0 Side Feed         O PLC       Her contraction       APVD       05FEB2021       Name       OCEAN 2.0 Side Feed         O PLC       Her contraction       PRODUct spec       ApvD       05FEB2021       Name       OCEAN 2.0 Side Feed         I PLC       Her contraction       PRODUct spec       Image: Contraction spec       Image: Contraction spec       Image: Contraction spec       Image: Contraction spec         I PLC       Her contraction       Image: Contraction spec       Image: Contraction spec       Image: Contraction spec       Image: Contraction spec         I PLN Her contraction       Image: Contraction spec         I FINISH       Image: Contraction Accessible Production Drawing       Image: Contraction spec       Image: Contraction spec       Image: Contraction spec         I Customer Accessible Production Drawing       Image: Contraction spec       Image: Contraction spec       Image: Contraction spec       Image: Contraction spec         I Cu		- 7 7	- 22	- 21	PART NO	DESCRIPTION		А
CHR 05FEB2021         Harrisburg, PA 17105-3608         CHR 05FEB2021         NAME         OFEC ±- 1 PLC ±- 2 PLC ±- 2 PLC ±- 4 PLC ±- 4 PLC ±- ANGLES ±- FINISH       PRODUCT SPEC         SIZE CAGE CODE DRAWING NO ANGLES ±- FINISH       RESTRICTED TO Customer Accessible Production Drawing		T FOR TYCO ELE	CTRONICS COR	PORATION	 DWN 05EEB2021		NO	
TOLERANCES UNLESS OTHERWISE SPECIFIED:       1.111N APVD       05FEB2021 Y.YIN       NAME       OCEAN 2.0 Side Feed Applicator         0 PLC       ±-       -       -       -       -         2 PLC       ±-       -       -       -       -         3 PLC       ±-       -       -       -       -         ANGLES       ±-       -       -       -       -         FINISH       WEIGHT       -       A       00779       C=2837951       -         -       Customer Accessible Production Drawing       Scale       1:2       SHEET       3       4       A	TED FOR	THE LATEST RE	VISION.	-	F.ZHANG	TE Connectivity		
0       PLC       ±-       PRODUCT SPEC       OCEAN 2.0 Side Feed         1       PLC       ±-       -       Applicator         2       PLC       ±-       -       -         3       PLC       ±-       -       -         4       PLC       ±-       -       -         ANGLES       ±-       -       Size       Cage code       DRAWING NO         FINISH       weight       -       A         00779       C=2837951       -         -       Customer Accessible Production Drawing       Scale       1:2       Sheet       3       4       A					Y.YIN	Harrisburg, PA 17105-3608		
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2 PLC       ±-       -         3 PLC       ±-       -         4 PLC       ±-       -         ANGLES       ±-       -         FINISH       weight       -         Customer Accessible Production Drawing       Scale       1:2         State       3       4				F				
4 PLC       ±-	$\frac{1}{2}$	PLC	±-	Ļ	-			
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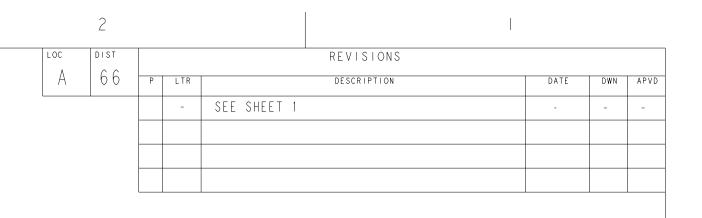
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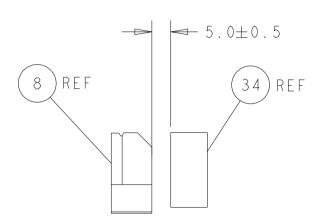
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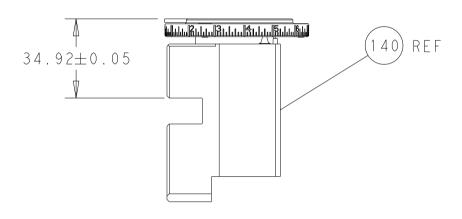
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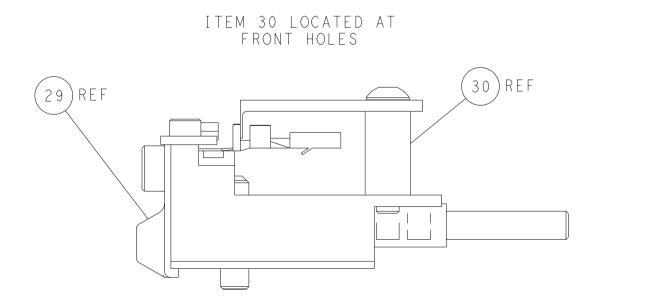




## TERMINAL SUPPORT LOCATION



RAM SET-UP



## FEED TRACK POSITION GUIDE BY INSULATION BARREL

DOC U THE TE D	MENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEERING ORGANIZATION FOR THE LATEST REVISION.	dwn F.ZHANG	)21	TE Connectivity									
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	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD Y.YIN	05FEB2C	)21	OCEAN 2.0 Side Feed						d		
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