		8		7	6
	THIS DRAWING IS UNPUBLI		RELEASED FOR PUBLICATION NICS CORPORATION. ALL RIGHTS RESERVED.	20	ATLANTIC VEDSION TEDMINATOR
	P A R T N U M B E R	REVISION	DESCRIPTION	FEED TYPE	ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER
	2837922-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	
	2837922-2	A	FINE CRIMP HEIGHT ADJUST MECHANICAL AND CRIMP	PNEUMATIC	
	7-2837922-1	A	TOOLING KIT	MECHANICAL	Alanda Real Real And Aland
	7-2837922-2		PNEUMATIC AND CRIMP TOOLING KIT	PNEUMATIC	
	7-2837922-7	A	CRIMP TOOLING KIT	-	
D	CRIMP WIRE 1.78		TYPE F O		
С	TERMINAL DAT	A: SUMITON E: MS TY LENGTH 138177 IN T-372E APPLIED SUMITOMO	PE TERMINAL TERMINAL INSULATION Ø1.80-2.40 mm [.0 Rev 5-NOV-2014 - - -	DIAMETER RANGE	
	WIRE SIZE	- <u>mm</u> [1.15+/	P HEIGHT INCH] CRIMP REFERE -0.05 [.045+/002] -0.05 [.041+/002]	HEIGHT 4 ENCE SETTING 5.5 6.4	
В	 REFER TO AND STOF APPLY PA CRIMP HE APPLICAT NECESSAF UNLESS SF DOCUMENT 	RAGE OF AP RT NUMBER IGHT REFER TOR WAS QU. RY WHEN RU PECIFIED O IOI-35000	INSTRUCTION SHEET FOR CLEAN PLICATOR. 2-23419-6 LOCTITE TO THREAD ENCE SETTING WAS THE SETTIN ALIFIED AT THE FACTORY. ADJUNNING APPLICATOR IN THE FIEL THERWISE TORQUE VALUES SHALL	S OF ITEM 242. G USED WHEN THE JSTMENT MAY BE _D.	
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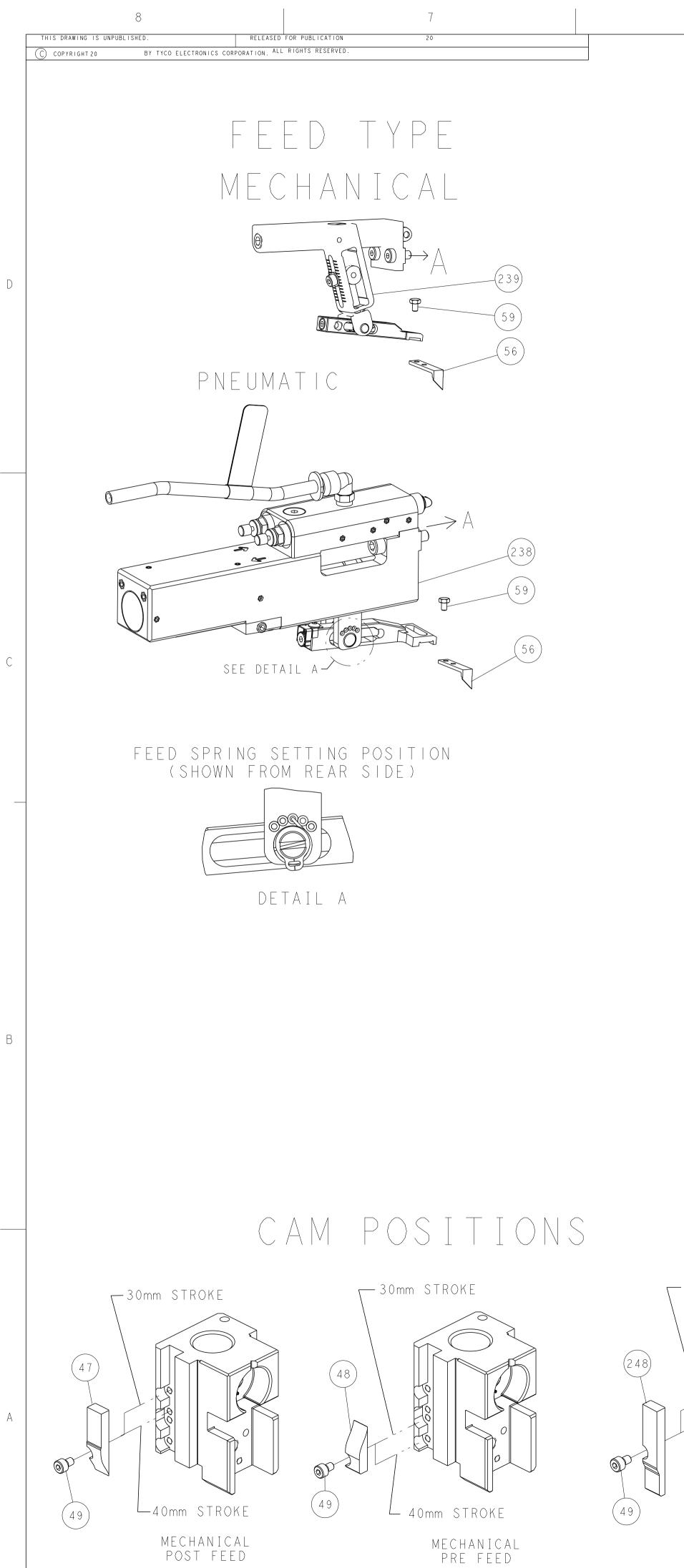
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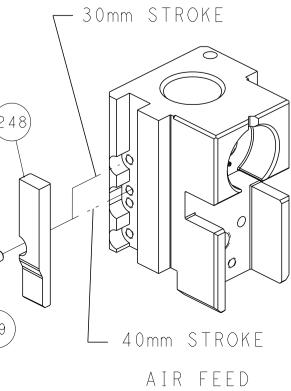
ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

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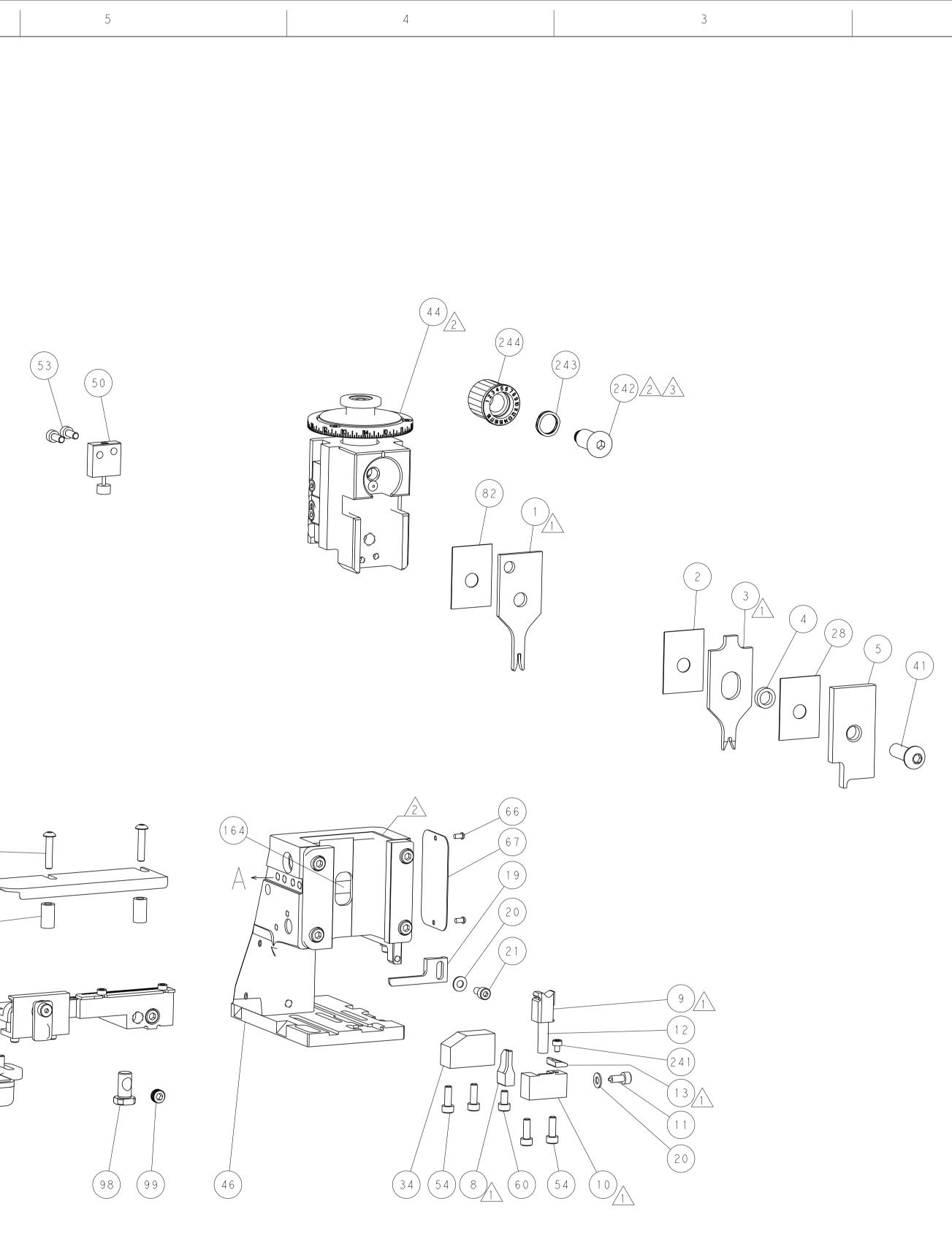


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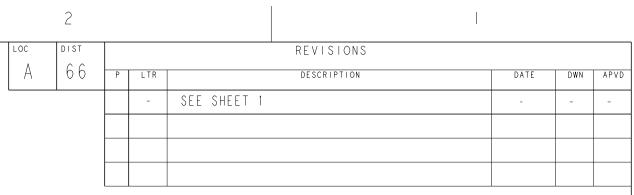
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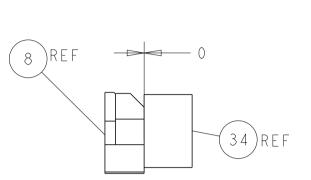
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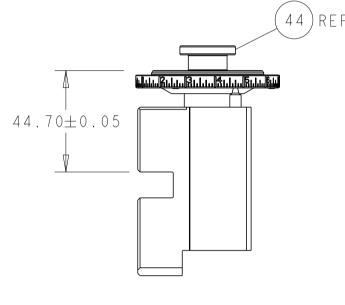
ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

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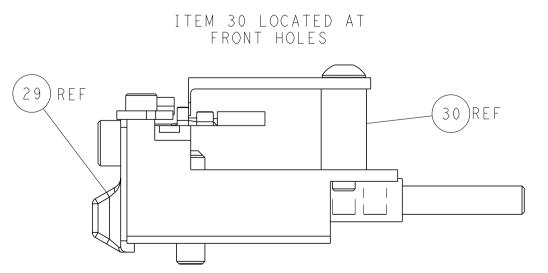












FEED TRACK POSITION GUIDE BY INSULATION BARREL

DOCUMENT FOR TYCO ELECTRONICS CORPORATION THE CONTROLLING ENGINEERING ORGANIZATION TED FOR THE LATEST REVISION.		dwn T.BROOKENS	18NOV2020			TE	TE Connecti	vity			
		снк M.HERR	18NOV2020	Harrisburg, PA 17105-3608							
	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD R.KNEPPER	18NOV2020	NAME	0	CEAN 2	.0 Side	Feed			
_	0 PLC ±- 1 PLC ±-	PRODUCT SPEC			-		plicator				
	2 PLC ±- 3 PLC ±- 4 PLC ±-	APPLICATION SPEC	2				-				
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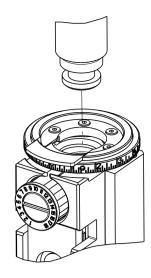
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D	APPI I(CATOR DA	ТА		
	CRIMP WIRE 1.78	SIZE mm [.070] mm [.100] NSTRUCTIC	TYPE F O		
С	TERMINAL DAT TERMINAL NAM WIRE STRIP 3.50-4.50 mm [. TERMINAL APPLICATION SPECIFICATION TERMINALS TE TERMINAL 3311737-1	E: MS TY LENGTH 138177 IN T-372E APPLIED SUMITOMO	PE TERMINAL TERMINAL INSULATION Ø1.80-2.40 mm [.07 Rev 5-NOV-2014 - - -	DIAMETER RANGE	
	WIRE SIZE 0.50mm2 0.30mm2	mm [1.15+/		HEIGHT 4 NCE SETTING 5.5 6.4	
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*WARNING

IFIC VERSION TERMINATOR INTERFACE ADAPTER

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	-	1	1	1803516-1	RAM ASSEMBLY, SF PACIFIC	140	
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	_	1	1	2844907-1	POST, LOCKING	98	
	_	1	1	455888-5	SPACER, CRIMPER	82	
	_	1	1	1803607-3	DOCUMENTATION PACKAGE	71	
	_	1	1		TAG, IDENTIFICATION	67	
	_	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66	
	_	1	1	5 - 18022 - 5	SCR, HEX HD CAP, M4 X 6.0	59	
	_	1	1	1 3 3 8 6 8 5 - 1	PAWL, FEED	56	
	_	2	2	1 - 2168083 - 0	SCR, SKT HD CAP, RoHS, M4 X 10	53	
	_	1	1	1803382-6	HOLD DOWN, SPRING LOADED	50	
	_	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	· 49	
	_	_	1	2119652-1	FEED CAM, PRE FEED	48	
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	_	1	1	1752356-3		34	
	_	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33	В
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	_	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29	
	_	1	1	455888-5	SPACER, CRIMPER	· 28	
		1	1	1320928-2	STRIP GUIDE	· 24	
	_	1	1	2168083-2		21	
	_	2	2	1-18028-2	SCR, SKT HD CAP, Rohs, M4 X 8.0	20	
	_	1	1	2119533-1	WASHER, FLAT, REG M4	· 19	
\wedge		1	1		STRIPPER, SIDE FEED	1 3	
<u> </u>	-	1	1		INSERT, SHEAR	· 12	
		1	1	3-22280-3	SPRING, COMPRESSION	· 1 1	
\wedge		1	1	1 - 356885 - 3 2119805 - 1	STOP, SHEAR	· 1 0	
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<u> </u>				3-1803608-8	ANVIL, COMBINATION	· 8	
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	_		1	2119757-4	DEPRESSOR, SHEAR	5	
\wedge	-			238011-2	BLOCK, CRIMPER SPACER	4	
<u> </u>			1	1-1803453-3	CRIMPER, INSULATION O	· <u>3</u>	
\wedge	-			455888-5	SPACER, CRIMPER	· 2	
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2 REVISIONS DIST A 66 DESCRIPTION DATE DWN APVD SEE SHEET 1

CAM, SNAIL, INSULATION ADJUSTMENT

RETAINER, INSULATION DIAL

SCR, SKT HD CAP M3 X 4.0

MECHANICAL FEED ASSEMBLY

SCR, SKT HD CAP, RoHS, M4 X 16

SCR, SKT HD CAP, RoHS, M4 X 20

AIR FEED MODULE

COUNTER, MAGNETIC

FEED CAM, AIR FEED

FEED CAM, POST FEED

- 1 1 1-1803583-0 APPLICATOR BASIC ASSEMBLY, SF

WASHER, WAVE SPRING, CREST-TO-CREST 243

2119082-5

2079764-1

2119083-1

7-18023-7

2119580-1

2844940-1

994970-2

2119641-2

2168083-8

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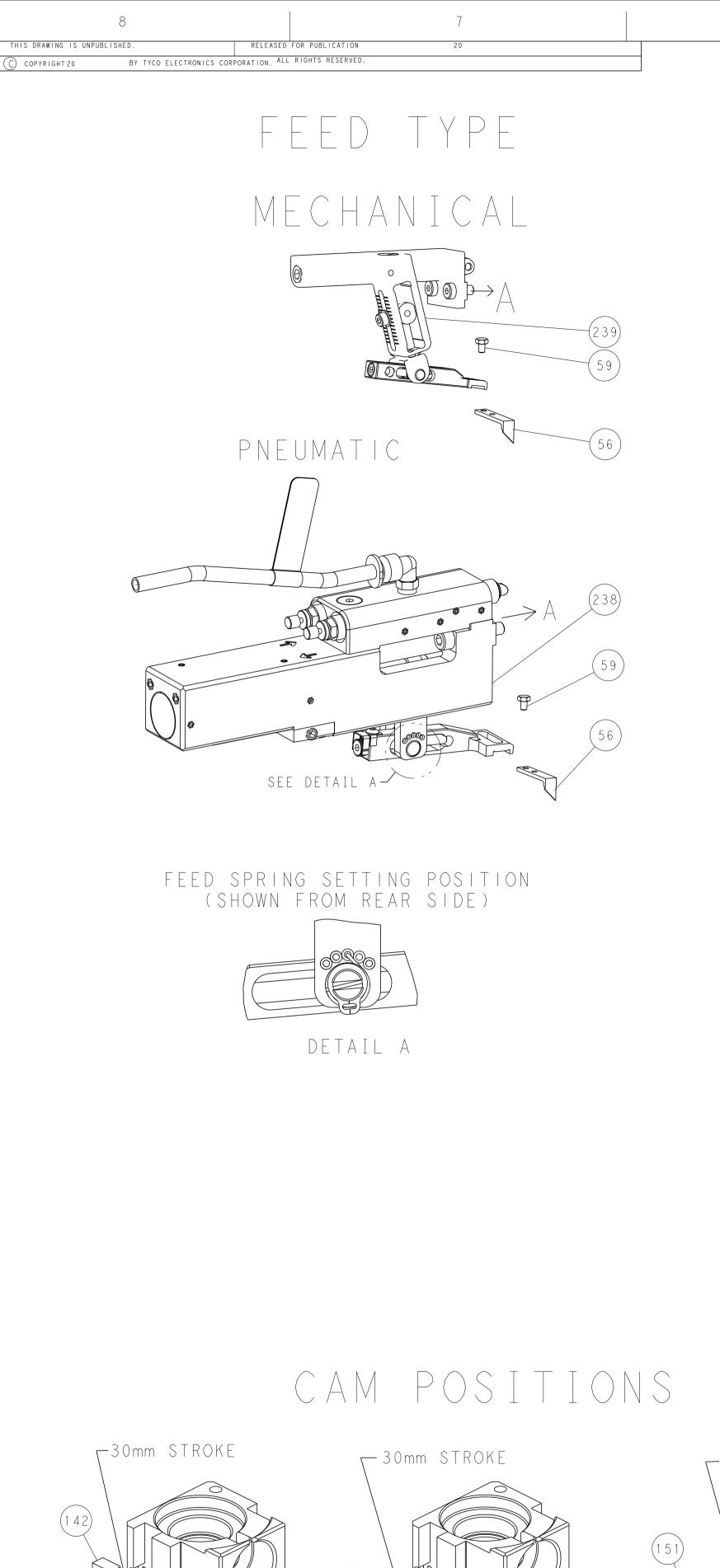
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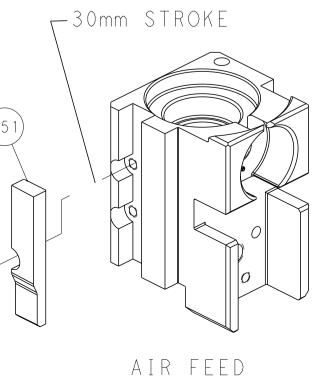
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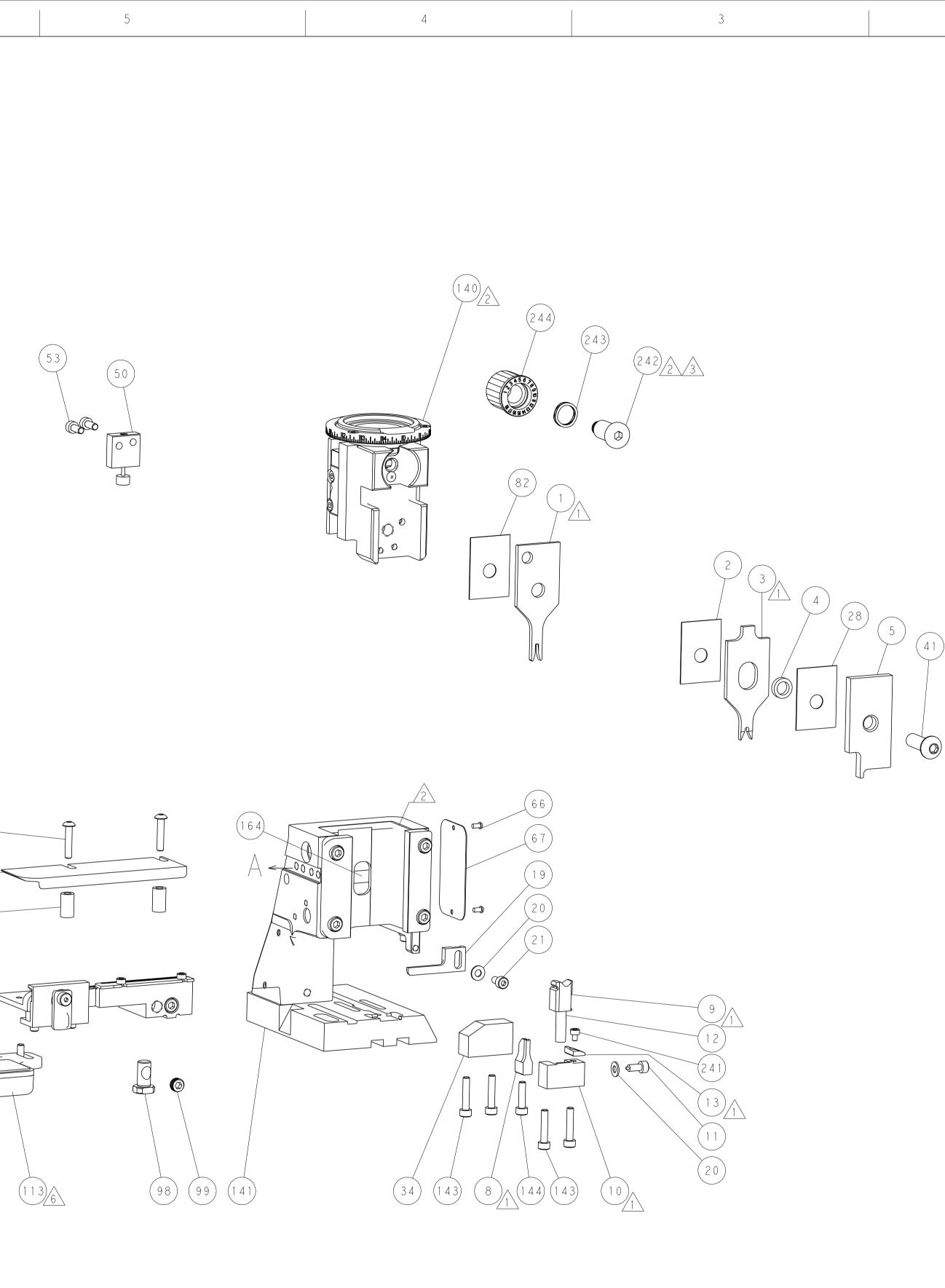
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MECHANICAL Post feed

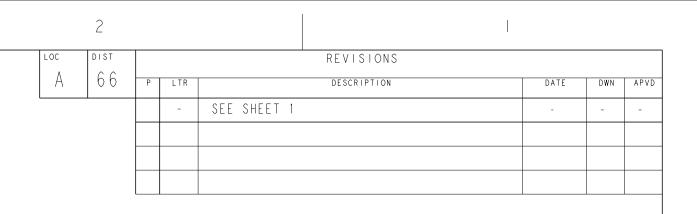


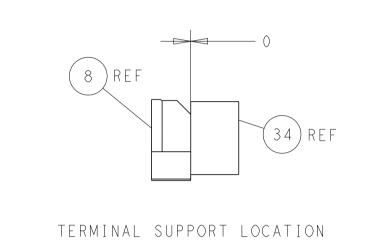
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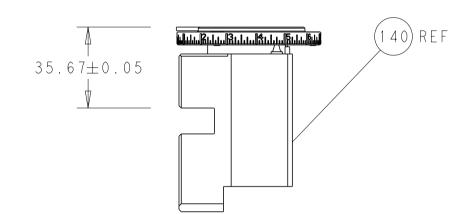
PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

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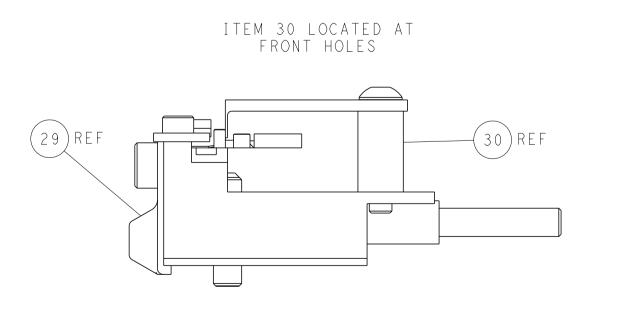












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FEED TRACK POSITION GUIDE BY INSULATION BARREL

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	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±- 1 PLC ±- 2 PLC ±- 3 PLC ±-	M.HERR APVD 18NOV2020 R.KNEPPER PRODUCT SPEC - APPLICATION SPEC	NAME	0		2.0 Side plicato -		d		
	4 PLC ±- ANGLES ±- FINISH -	 WEIGHT	A	cage code 00779	drawing no				RESTRICTEI -	D TO
	-	Customer Accessible P	roduc [.]	tion Draw	ing	scale 1:2	SHEET	4 ^{OF}	4 REV /	4
		SHEETS 1 &	2 A F	RE NOT	REQUI	RED FOR	PAC	IFIC	VERSI	NC