		8			7	6
	THIS DRAWING IS UNPUBLIS		RELEASED FOR PUBLICATION		20	ATLANTIC VERSION TERMINATOR
	P A R T N U M B E R	REVISIC	DESCRIPTION		FEED TYPE	INTERFACE ADAPTER
	2837866-1	A	FINE CRIMP HEIGHT .	ADJUST	MECHANICAL	
	2837866-2	A	FINE CRIMP HEIGHT . MECHANICAL AND CR		PNEUMATIC	
	7 - 2837866 - 1	A	PNEUMATIC AND CR		MECHANICAL	
	7-2837866-2	A	CRIMP TOOLING K		PNEUMATIC	
D						
	APPLIC CRIMP	SIZE	DATA Type			
	WIRE 2.01	mm [.079 mm [.098	9] F			
	APPLICATOR II 408-3	NSTRUCT				
	TERMINAL DAT				PECIFICATION	
	TERMINAL NAMI WIRE STRIP				DIAMETER RANGE	
	5.34-6.10 mm [.2 TERMINAL		IN] Ø1.85-2.40 891 PG 1 Rev 2013-10-29) mm [.0 ⁻	73094 [N] -	
С	APPLICATION SPECIFICATION				A T 9 1 0 6	
	TERMINALS					
	TE TERMINAL 286735-1		HI TERMINAL TE TERMINA 2065894		ELPHI TERMINAL ·	
	WIRE SIZE		IMP HEIGHT		HEIGHT 4	
	1.00mm2 0.80mm2	1.30)+/-0.05 [.051+/002] 5+/-0.05 [.045+/002]		NCE SETTING 5.3 7.1	
	0.0011112	. .)+/-0.03 [.043+/002] [1.1	
	2 REFER TO	SUPPLIE	D INSTRUCTION SHEET FOR	R CLEAN	ING, LUBRICATION	
	\land		APPLICATOR. R 2-23419-6 LOCTITE TO	THREADS	S OF ITEM 242.	
В	4 CRIMP HEI	IGHT REF	ERENCE SETTING WAS THE	SETTIN		
	NECESSAR	YWHEN	RUNNING APPLICATOR IN T	HE FIEL	.D.	
	DOCUMENT	0 -350(S SHALL	. BE USED PER	
	<u>∠6∖</u> terminal	LUBRICA	NT IS RECOMMENDED.			
						*WARNING On inst
						FOR LAR Than th
						REFER T
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NING INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING & LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER AN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, FER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

4

3

ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

mm

MATERIAL

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DIMENSIONS:

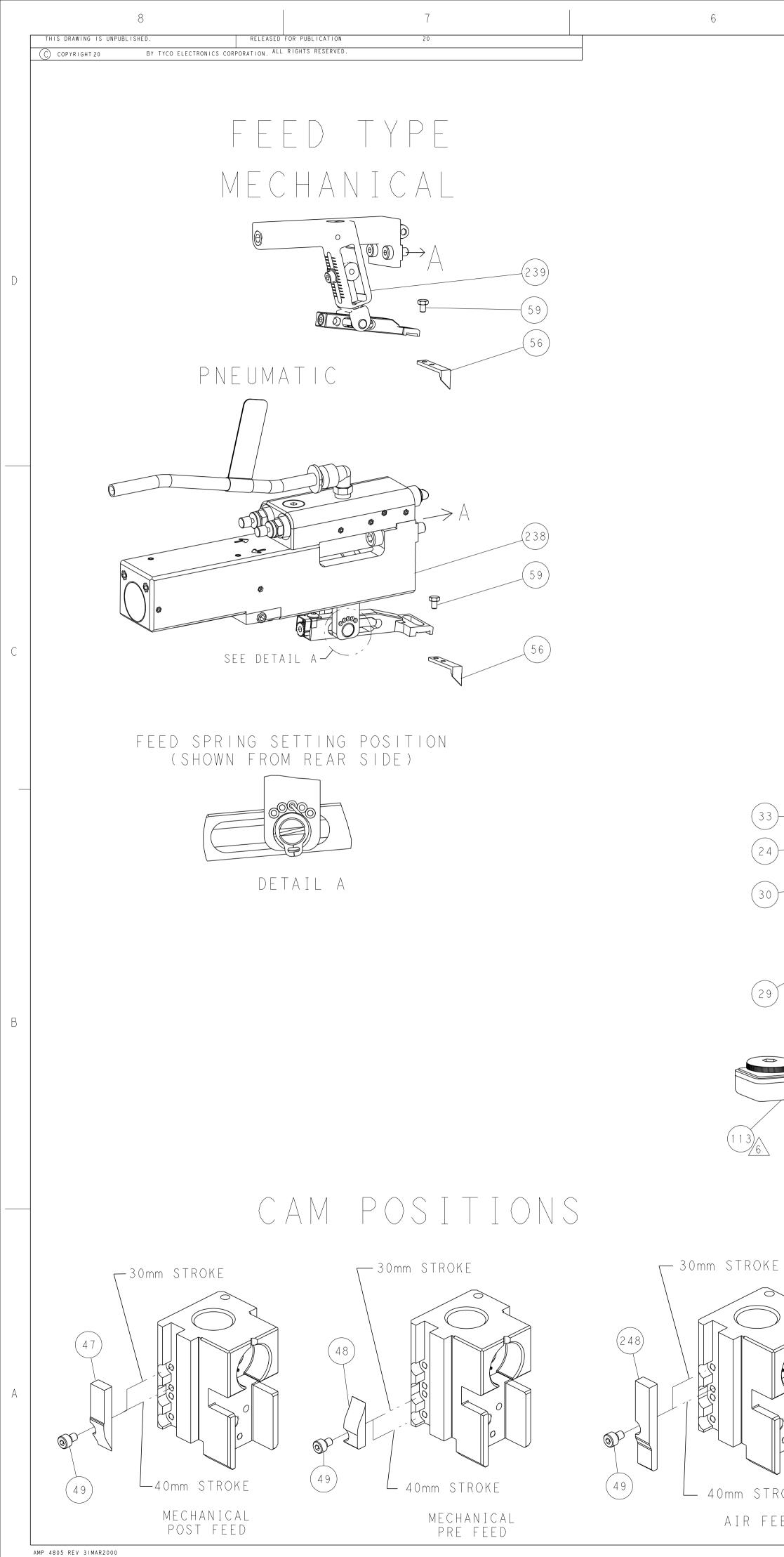
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SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

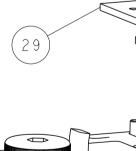
	1	1	1	1				
_	1	1	1	1		DEPRESSOR, WIRE	286	
_	1		1			SPACER, PRECISION	259	
_	1	-		-		FEED CAM, AIR FEED	248	
_	1			1		CAM, SNAIL, INSULATION ADJUSTMENT	244	
_	1	1	1	1		WASHER, WAVE SPRING, CREST-TO-CREST		
	1	1	1	1		RETAINER, INSULATION DIAL	242	
	1	1	1	1		SCR, SKT HD CAP M3 X 4.0	241	
	-	1	-	1		MECHANICAL FEED ASSEMBLY	239	С
	1	-	1	-	2844940-1	AIR FEED MODULE	238	
	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164	
	1	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113	
	1	1	1	1	2844908-1	SCREW, LOCKING	. 99	
	1	1	1	1	2844907-1	POST, LOCKING	. 98	
	1	1	1	1		SPACER, CRIMPER	. 82	
	1	1	1	1		DOCUMENTATION PACKAGE	. 71	
	1	1	1	1		TAG, IDENTIFICATION	67	
	2	2	2	2		SCREW, DRIVE, RH, RoHS, 2 x .188	66	
	1	 1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	60	
_	1	1	1	1			_	
_	1	1	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59	
_					1 3 3 8 6 8 5 - 1	PAWL, FEED	56	
	4	4	4	4		SCR, SKT HD CAP, RoHS, M4 X 12.0	54	
	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53	
	1	1	1	1		HOLD DOWN, SPRING LOADED	50	
	1	2	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	. 49	
	-	1	-	1	2119652-1	FEED CAM, PRE FEED	48	
	-	1	-	1	2119653-1	FEED CAM, POST FEED	47	
	1	1	1	1	1803583-9	APPLICATOR BASIC ASSEMBLY, SF	• 46	
	1	1	1	1	1803515-2	RAM ASSEMBLY, SF ATLANTIC	. 44	
	1	1	1	1		SCR, BHSC, RoHS (M8 X 40)	41	
	1	1	1	1		SUPPORT, TERMINAL	. 34	
	2	2	2	2		SCR, BHSC, RoHS (M4 X 20)	33	В
	2	2	2	2		SPACER, CYLINDRICAL, STRIP GUIDE	30	
	1	1	1	1		ASSEMBLY, STRIP GUIDE	29	
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_		1	1			SPACER, CRIMPER	28	
_	1	1	1	1		STRIP GUIDE	24	
_	1			1		SCR, SKT HD CAP, RoHS, M4 X 8.0	21	
_	2	2	2	2		WASHER, FLAT, REG M4	20	
	1	1	1	1		STRIPPER, SIDE FEED	. 19	
	1	1	1	1		INSERT, SHEAR	13	
	1	1	1	1		SPRING, COMPRESSION	12	
	1	1	1	1	1 - 356885 - 4	STOP, SHEAR	. 11	
	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10	
	1	1	1	1	1803095-6	FLOATING SHEAR, FRONT -	. 9	
	2	2	1	1	8-1803751-5	ANVIL, COMBINATION	. 8	
	-	-	_	_	-	-	. 7	
	-	_	_	_	-	-	. 6	
	1	1	1	1	2119757-8	DEPRESSOR, SHEAR	5	
	1	1	1	1		BLOCK, CRIMPER SPACER	. 4	
	2	2	1	1		CRIMPER, INSULATION O	• 3	
	1	<u></u>	1	1				
_			1	1	1-455888-4	SPACER, CRIMPER	· 1	
	2	Ĺ			3-1633305-1	CRIMPER, WIRE PREMIUM		
	-72	-71	- 2	- 1	PART NO	DESCRIPTION	I T E M NO	Д
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				L	T.ELBIN PRODUCT SPEC	OCEAN 2.0 Side Feed		
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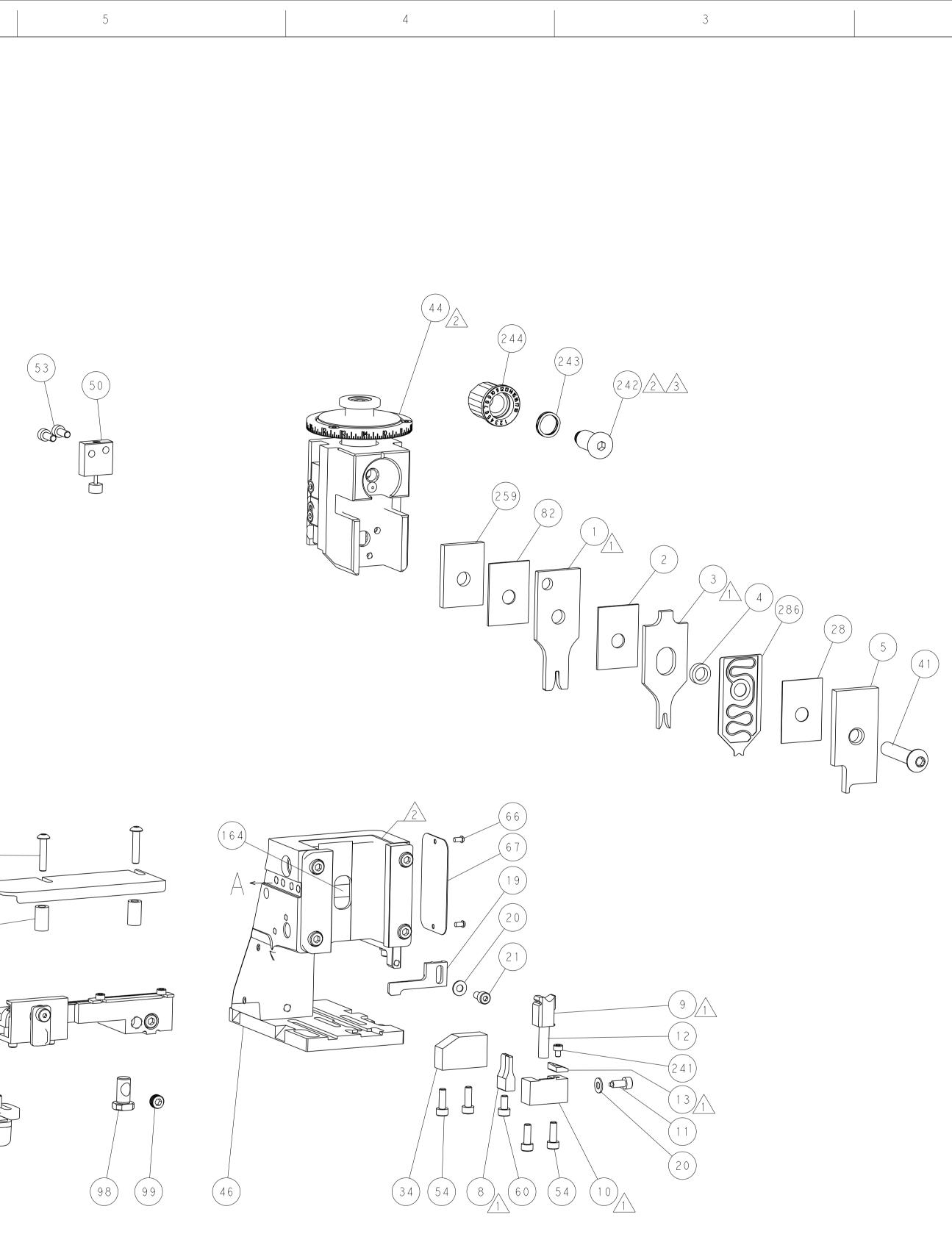


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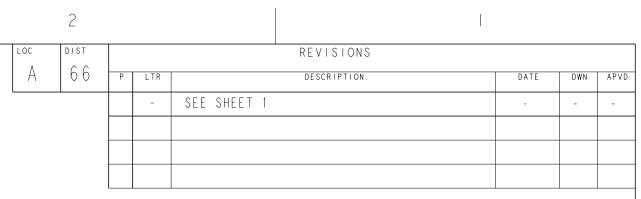


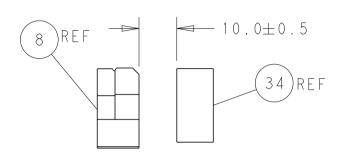
AIR FEED



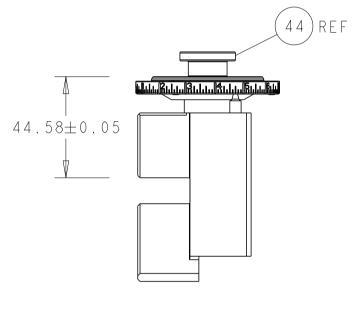
ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

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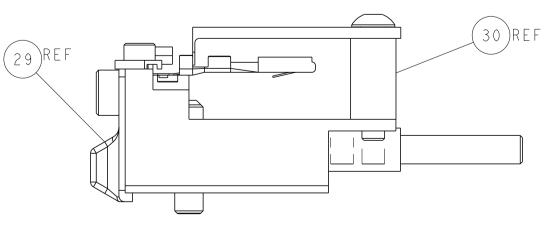
TERMINAL SUPPORT LOCATION



RAM SET-UP

ITEM 30 LOCATED AT REAR HOLES

В



FEED TRACK POSITION GUIDE BY INSULATION BARREL

DOCUM THE C TED F	IENT FOR TYCO EL ONTROLLING ENG OR THE LATEST F	LECTRONICS CORPORATION INEERING ORGANIZATION REVISION.	dwn <u>T.BROOKE</u> chk M.HERR	NS 10AUG2020 NS 10AUG2020	_		TE	TE Conne Harrisbu		7105-3608	}	
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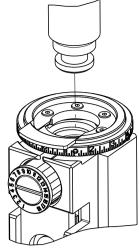
THIS DRAWING IS UNPUBL	CHED			
		RELEASED FOR PUBLICATION NICS CORPORATION. ALL RIGHTS RESERVED.	20	PACIFI
P A R T N U M B E R	REVISION	DESCRIPTION	FEED TYPE	I
2 - 2837866 - 1	A	FINE CRIMP HEIGHT ADJUS	ST MECHANICAL	
2-2837866-2	A	FINE CRIMP HEIGHT ADJUS		
7-2837866-7	A	CRIMP TOOLING KIT		
	CATOR DA			
CRIMP WIRE 2.01	SIZE mm [.079]	TYPE F		
INSUL 2.48 Applicator I	mm [.098] NSTRUCTIC			
408-3	5042			
TERMINAL DAT TERMINAL NAM		TERMINAL DELPHI CRIMP	SPECIFICATION	
WIRE STRIF	LENGTH	TERMINAL INSULATIO		
5.34-6.10 mm [. TERMINAL]	.073094 [N] -	
APPLICATION SPECIFICATION			A T 9 1 0 6	
TERMINALS	APPLIED			
TE TERMINAL 286735-1		TERMINAL TE TERMINAL ·	DELPHI TERMINAL ·	
2001331				
WIRE SIZE		KT SALCI	PHEIGHT 4 RENCE SETTING	
1.00mm2		/-0.05 [.051+/002]	5.3	
0.80mm2	11.15+/	/-0.05 [.045+/002]	7.1	
RECOMMENT	DED SPARE I	PARTS		
2 REFER TO	SUPPLIED	INSTRUCTION SHEET FOR CLEA	NING, LUBRICATION	
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C VERSION TERMINATOR ITERFACE ADAPTER



*WARNING

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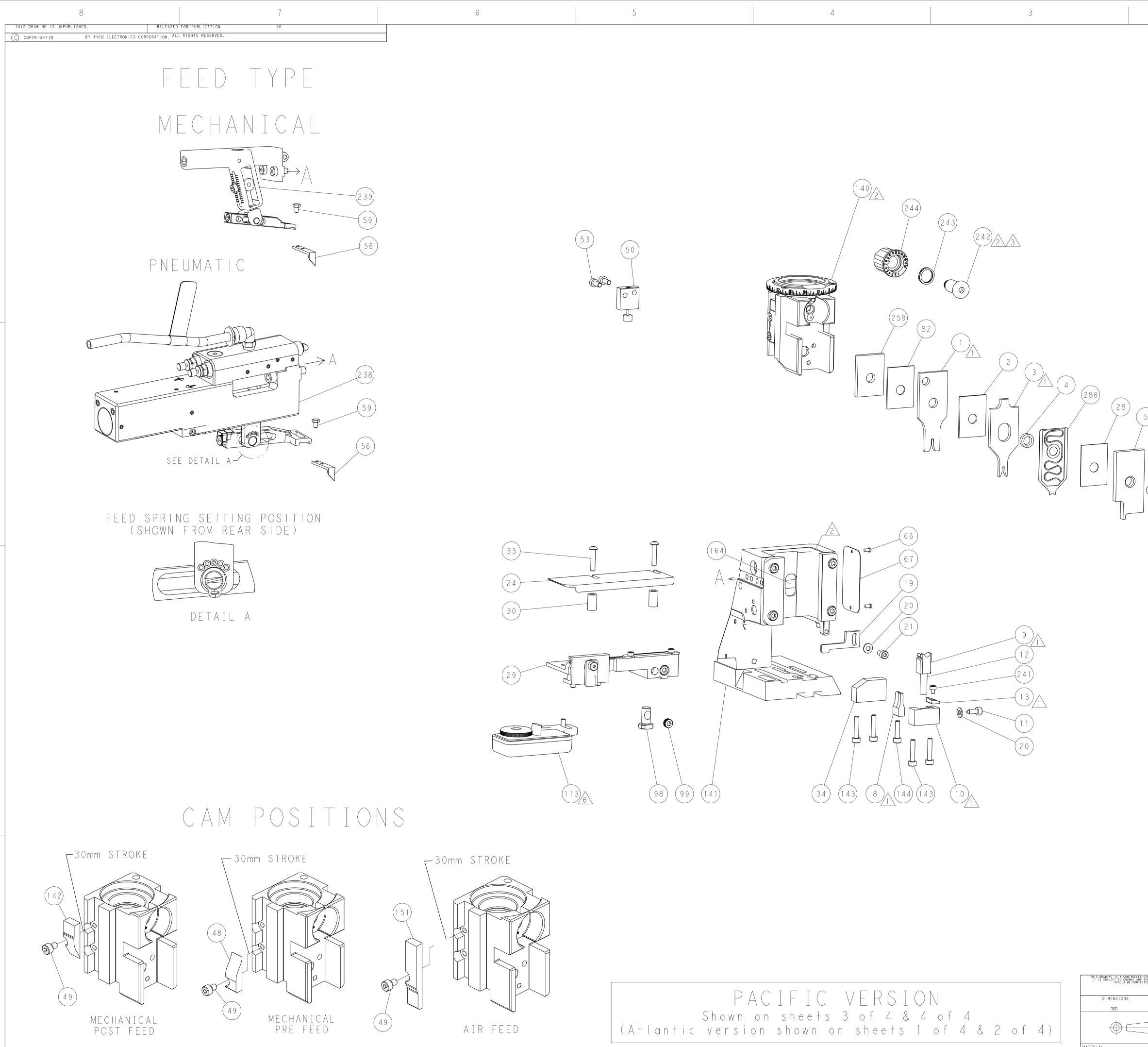
		1	1	2119791-5	DEPRESSOR, WIRE	286	
_	-	1	1	1 - 1 8 0 3 0 7 8 - 6	SPACER, PRECISION	259	
	_	1	1	2119082-4	CAM, SNAIL, INSULATION ADJUSTMENT	244	
	_	1	1		WASHER, WAVE SPRING, CREST-TO-CREST	243	
	_	1	1				
/3	-			2119083-1	RETAINER, INSULATION DIAL	242	
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	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239	
	-	1	-	2844940-1	AIR FEED MODULE	238	C
	_	REF	REF		COUNTER, MAGNETIC	164	C
_	_		-				
_		1			FEED CAM, AIR FEED	151	
_	-	1	1	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	144	
	-	4	4	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	1 4 3	
	-	-	1	2119653-2	FEED CAM, POST FEED	142	
	_	1	1	1 - 1 8 0 3 5 8 3 - 0	APPLICATOR BASIC ASSEMBLY, SF	141	
	_	1	1	1803516-2	RAM ASSEMBLY, SF PACIFIC	140	
		1	1				
6	_			2119955-1	ASSY, LUBRICATOR, SIDE FEED	113	
	-	1	1	2844908-1	SCREW, LOCKING	99	
	-	1	1	2844907-1	POST, LOCKING	98	
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	_	1	1	1803607-3	DOCUMENTATION PACKAGE	71	
	_	1	1	2119740-1		67	
_					TAG, IDENTIFICATION		
_	-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66	
	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59	
	-	1	1	1338685-1	PAWL, FEED .	56	
	_	2	2		SCR, SKT HD CAP, RoHS, M4 X 10	53	
	_	1	1		HOLD DOWN, SPRING LOADED	50	
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	_	1	1	1752356-1	SUPPORT, TERMINAL	34	F
	_	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33	L
	_	2	2				
		2	2	2-2844962-6	SPACER, CYLINDRICAL, STRIP GUIDE	30	
	-	1		1 - 2844992 - 1	ASSEMBLY, STRIP GUIDE	29	
	-	1	1	455888-5	SPACER, CRIMPER	28	
	-	1	1	1320928-6	STRIP GUIDE .	24	
_	_	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21	
_	_	2	2	1 - 18028 - 2	WASHER, FLAT, REG M4	20	
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	-			2119533-1	STRIPPER, SIDE FEED	19	
/1 \	-	1	1	2119806-1	INSERT, SHEAR	13	
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- 1 1 2119791-5 DEPRESSOR, WIRE

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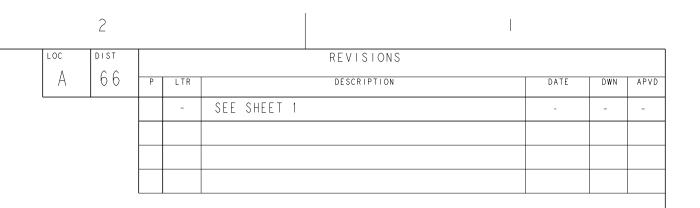
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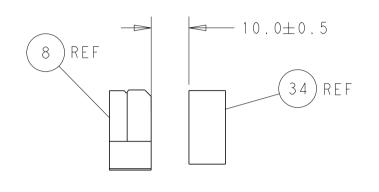
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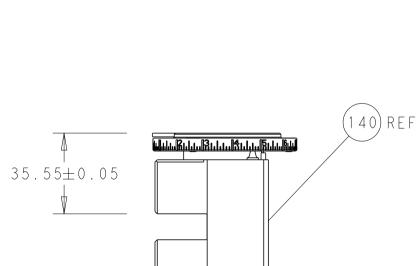
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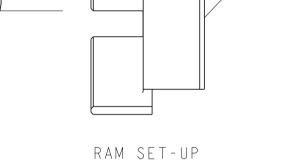
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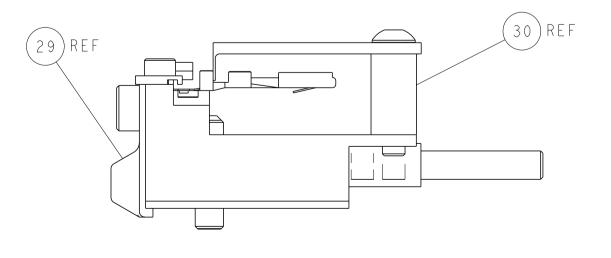






ITEM 30 LOCATED AT REAR HOLES

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FEED TRACK POSITION GUIDE BY INSULATION BARREL

DOCU THE CTED	MENT FOR TYCO E CONTROLLING ENG FOR THE LATEST	ELECTRONICS SINEERING OI REVISION.	CORPORATION RGANIZATION	DWN T.BROOK	ENS	VUG202 VUG202				TE		onnect isburg	ivity , PA 17	105-36()8		
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				SH	i e e t s	5 1 8	8 2	AR	e not	REQUI	RED	FOR	PAC]	[F] C	VE	RSI(ЛС