		8		7			6	
	THIS DRAWING IS UNPUBLI		RELEASED FOR PUBLICATION NICS CORPORATION. ALL RIGHTS RESERVED.	20			ATLANTIC VERSION TERMIN	ATOR
	P A R T N U M B E R	REVISION	DESCRIPTION	F	EED TYPE		INTERFACE ADAPTER	
	2837493-1	A	FINE CRIMP HEIGHT AU					
	2837493-2 7-2837493-1	A A	FINE CRIMP HEIGHT AU MECHANICAL AND CRI TOOLING KIT	MP	NEUMATIC ECHANICAL			
	7 - 2837493 - 2	A	PNEUMATIC AND CRIN TOOLING KIT	MP P	NEUMATIC			
	7 - 2837493 - 7	A	CRIMP TOOLING KI	Т	_			
D								
		CATOR DA						
		SIZE mm [.043]	TYPE F					
	APPLICATOR I 408-3	- NSTRUCTIC 5042	- DNS					
	400-3	5042						
	TERMINAL DAT	A: ROSENBE	RGER TERMINAL ROSENBER	GER CRIMP SP	ECIFICATION			
	TERMINAL NAM WIRE STRIP			NSULATION DI	AMETER RANGE			
	4.35-5.11 mm [. TERMINAL	171201 IN		.18 mm [.120-				
С	APPLICATION SPECIFICATION				-			
	TERMINALS							
	TE TERMINAL 3311391-1		RGER TERMINAL TE TERMI 27A-102/21E	INAL ROSENB	ERGER TERMINAL			
	WIRE SIZE			RIMP HEIGH EFERENCE S				
	RG 174LL RG 174	0.79+/	<u> </u>	<u>5.4</u> 5.5				
	RG 316 Darcar462		Y - 0.00 [.031+/000] Y - 0.00 [.031+/000]	5.5 5.6				
								NING INSTAL
							F O R T H A	LARGE NTHF
В							REF	
	Z REFER T		PARTS INSTRUCTION SHEET FOR	CLEANING.	LUBRICATION AN	ND		
	STORAGE	OF APPLIC	ATOR. 1-23419-5 LOCTITE TO					
	A CRIMP H	EIGHT REFE	RENCE SETTING WAS THE ALIFIED AT THE FACTORY	SETTING USE	D WHEN THE			
	NECESSAF	RY WHEN RU	NNING APPLICATOR IN TH					
	6. UNLESS S		OTHERWISE TORQUE VALUE	S SHALL BE	JSED PER			
А								

AMP 4805 REV 31MAR2000

ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4) DIMENSIONS: mm

THIS DRAWING IS A CONTROLLED DO IT IS SUBJECT TO CHANGE AND TI SHOULD BE CONTACTE

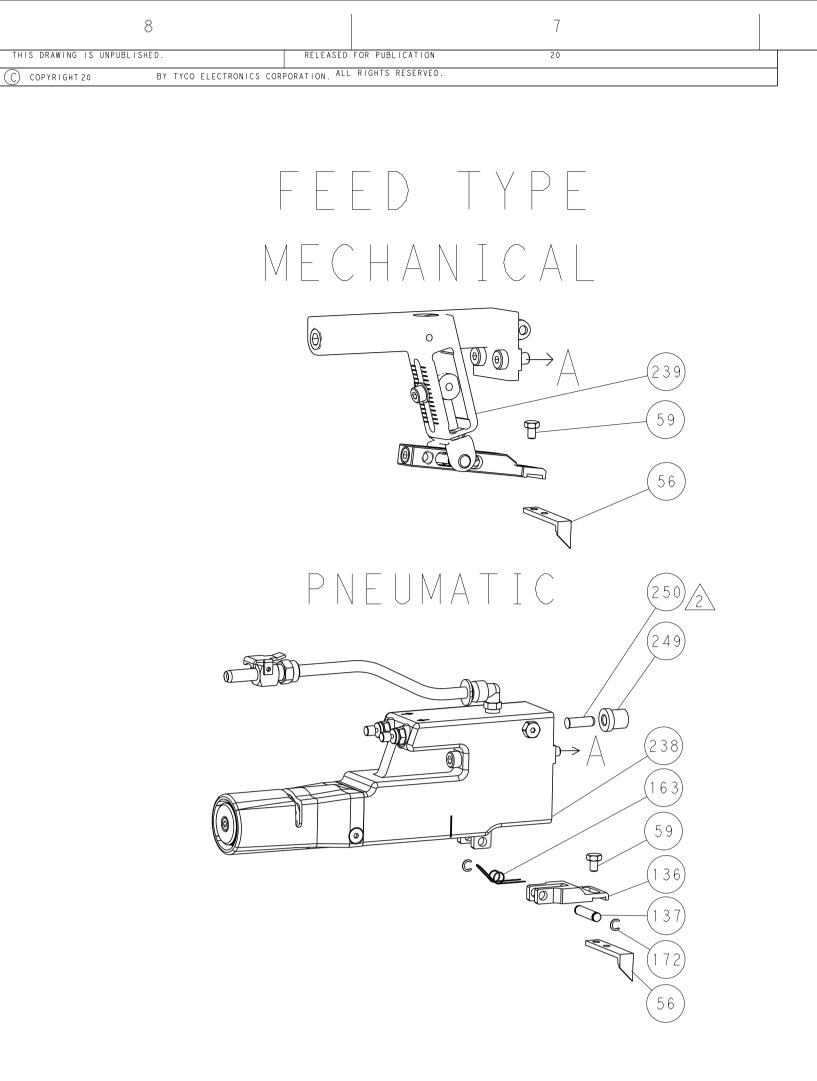
MATERIAL

STALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING ARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

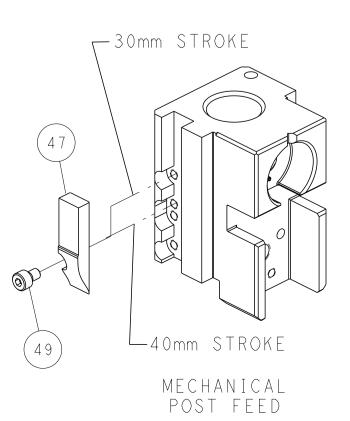
SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

1 1 1 1003259** 3.54**03 7.14A0ED 2.443 1 2 11623** SEC. SRL 10: CAP, MB X 4.0 2.443 1 1 2 11623** SEC. SRL 10: CAP, MB X 4.0 2.443 1 1 2 11624** SEC. SRL 10: CAP, MB X 4.0 2.443 1 1 1.4032534** STATECT: 4010** 2.38 2.33*** 1 1 9.93**** NETTO: SRL 00: SSTATECT: 400*** 2.38**** 7.17*** 1 1 9.93**** NETTO: SRL 00: SSTATECT: 400**** 1.75 7.1 1 1 1.50****** NETTO: SRL 00: SSTATECT: 70**** NETTO: SRL 00: SSTATECT: 71 7.1 7.1 7.1 1.1 1.50****** NETA: SSTATER: SSTAT	Т	1	_	1	_	2119640-1	PUSH ROD, AIR FEED	250	
1 - 1 - 1 - 1 248 1 1 1 1 218323-7 SSR, SKI HD CAP SX J. 0 244 1 1 1 218323-7 SSR, SKI HD CAP SX J. 0 248 1 1 1 218323-7 SRR HD CAP SX J. 0 248 1 1 1 1 218323-5 SIANCEP, NGLDERSTON 253 1 1 1 1 1 1.0	+	1	_	1	_				
1 1 1 1 1 1 241 241 1 1 1 1 1 216280-1 MiCk ATICAL FED. ASSYML 233 1 1 1 1 1 1 2353440-1 A.7 FJED WODULE 233 1 1 1 1 1 32524-3 STARDEFLACUE-DOWN 177 1 1 1 3-22280-7 EPUINE, COMPRESSION 177 1 1 1 1 1 1 172233-2 DUDOWN 175 2 -2 -21040-3 R.VE, BLIAN, EXTRN, 3716 CRESCH 172 NE RE FE 244538-1 EPUINC, FLD TINGER, 41 136 1 1 1 245388-5 EPUIN, COLONA, STICK, 852 137 1 1 1 245388-5 EPUIN, COLONA, STICK, 82 138 1 1 1 245388-5 EPUIN, COLONA, STICK, 832 138 1 1 1 245388-5 EPUIN, COLONA, STICK, 832 138 1 1 1<2453888-5 </td <td>+</td> <td>1</td> <td>_</td> <td>1</td> <td>_</td> <td></td> <td></td> <td></td> <td></td>	+	1	_	1	_				
- 1 21 9256-1 MECRAVICAL FED ASSENCY 238 1 - 1 1 1 238 1 - 1 1 1 238 1 - 1 1 1 238 1 - 1 1 1 238 1 - 1 1 1 238 238 1 1 1 1 1 238 177 1 1 1 1 1 238 178 1 1 1 1 334464 176 184 2 - 2 24533 2 20.1728 186 165 164 1 1 1 245632 20.1728 184041 137 164 1 1 1 245582 374074 165 165 167 1 1 1 2458825 367 387	+	1	1	1	1				
1 - 1 - 2003440-1 NIE FEE MODULE 2336 1 <td< td=""><td>1</td><td>_</td><td>1</td><td>_</td><td>1</td><td>2119580-1</td><td>MECHANICAL FEED ASSEMBLY</td><td></td><td></td></td<>	1	_	1	_	1	2119580-1	MECHANICAL FEED ASSEMBLY		
1 1 1 1 993111-1 FIN. SLOTTCD SPRING. OWDERSSIGN 1.77 1 1 1 92280-7 SFR. 46. COUPERSSIGN 1.76 1 1 1 901650-2 SLIDE FIN. HOLDOONN 1.75 2 2 2 2108 FIN. HOLDOONN 1.75 REF REF REF PERF REF 994973-2 COUNTIER, MANNETIC 1.63 1 - - 240381 SFR. 40. FEIAN, KENDE, SME CRISCH, ITZEN, 3716 CRISCH, ITZ 1 - - -3-23627-7 FIN. ABLAN, GRUE, SME FIED 1.36 1 - - 2406381 SSRTM, LOCKING 93 1 1 1.214040-1 TAG, ULENTERLON, SIDE TEED 1.73 1 1 22445888-5 SFRCTV, CRIMETE 82 1 1 2445888-5 SFRCTV, CRIMETE 82 1 1 211740-1 TAG, DENTTICTOR 67 2 2 2 2116070-1 TAG, DENTTICTOR 57 1 1 1.214683-3 SCR, SKI HD CAP, VALKS, KL 50 1 1		1	-	1	-	2063440-1	AIR FEED MODULE		
1 1 1 8 22280 7 STRIVE, COMPESSION 75 1 1 1 75233-2 GUIDE PINOTED ON 74 2 - 2 - 21045-3 RIME, RETAIN, STREEN, 314 CERSCUT 77 2 - 2 - 21045-3 RIME, RETEN, STREEN, 314 CERSCUT 77 1 1 - 240538-7 PIN, CIDENKE, MAND, 316 CERSCUT 77 78 1 1 - 240538-7 PIN, CIDENKE, MAND, 316 CERSCUT 77 78 1 1 - 240538-7 PIN, CIDENKE, MAND, 316 CERSCUT 77 78 1 1 1 240538-7 PIN, CIDENKE, KER, AT 786 1 1 1 240538-7 PIN, CIDENKE, KER, AT 786 1 1 1 21199-1 POST, LOCKING 98 1 1 1 22450-1 POST, LOCKING 98 1 1 1 2138683-1 PAN, LOCKING 98 1 1 1 2138683-1 PAN, FEED PAN, BAS, ZKAGE 71 1		1	1	1	1	1 - 1 7 5 2 3 5 4 - 5	STANDOFF, HOLD-DOWN		
1 1 1 1732353-2 £LIEF PN. HO.3004N 173 2 - 2 - 21045-3 £LIEF PN. HO.3004N 174 EC RET RET RET RET RET PEF 944378-2 COLNTER PAGE THASE 153 1 - 1 - 24043-3 £LIE PN. HO.3004N 174 EC RET RET RET RET RET PEF 944378-2 COLNTER PAGE THASE 153 1 - 1 - 240438-1 SERIA, DES THASE 153 1 1 1 - 2119351 FASS, LUBRICATO, SIDE TED FINGER 153 1 1 1 1 244003-1 FOST, LOCKING 98 1 1 1 244003-1 FOST, LOCKING 98 1 1 1 1243083-1 SEERM, DOCKING 167 2 2 2 2 16833-2 SECE, SET NET NET ANTON 88 66 1 1 1 18635-1 FACER, CRUPCR, RAHS, MAX 8.0 60 71 1 1 1 138685-1 FACER, STH DCAP, ROHS, MAX 8.0 62 </td <td></td> <td>1</td> <td>1</td> <td>1</td> <td>1</td> <td>993111-1</td> <td>PIN, SLOTTED SPRING 3.0 X 20.0</td> <td>177</td> <td></td>		1	1	1	1	993111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177	
1 1		1	1	1	1	8 - 2 2 2 8 0 - 7	SPRING, COMPRESSION	176	
2 - 2 - 2 - 2 - 1 1 1 1 2 1 1 1 1 2 1		1	1	1	1	1752353-2	GUIDE PIN,HOLDDOWN	175	
NEF		1	1	1	1	1901680-2	GUIDE PIN,HOLDDOWN	174	
1 - 1 - 1 240638-1 SFRIVE, FED TINCER 16.3 c 1 - 1 - 1 - 21.9198-1 HOLDER, FED FINGER, AF 13.3 1 1 1 1 1 21.998-1 HOLDER, FED FINGER, AF 13.3 1 1 1 1 21.998-1 HOLDER, FED FINGER, ACKING 93 1 1 1 22.90807-1 POSIL LOCKING 93 1 1 1 24.55888 5 SFACIE, CRIMPIE 82 1 1 1 1.83067-1 DOUMENTATION PACKAGE 71 1 1 1.21.91083-2 SCR., NU HD CAP, Rohs, M4 X 5.0 59 1 1 1.21.91083-3 SCR., SKI HD CAP, Rohs, M4 X 5.0 56 1 1 1.51.8380-0 NUT, TER, REG, Rohs, RAJ, ST, SJ, SJ 52 1 1 1.71.11.11.1.1.1.1.1.1.1.1.1.1.1.1.1.1.		2	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172	
1 - 1 - 3-23827.7 FIN. PETAIN, GRPD, 3/16 X, 854 1.37 1 - 1 - 11939.5 FS.V. LBRICATOR, SIDE FLDD 11.3 1 1 1 1 1 2244908.1 SSEW, LBRICATOR, SIDE FLDD 11.3 1 1 1 2244908.1 SSEW, LBRICATOR, SIDE FLDD 11.3 1 1 1 2244908.1 SSEW, LBRICATOR, SIDE FLED 11.3 1 1 1 224358.5 SSEW, LORICATOR, SIDE FLED 11.6 1 1 1 224358.5 SSEW, LBRICATOR, SIDE FLED 6.7 2 2 2 2168078.1 SSEW, JERLEAN, MAX 6.3 6.0 1 1 1 SIDE22.5 SSEW, JERLEAN, MAX 6.3 5.0 1 1 1 SIDE32.5 SSEW, JERLEAN, MAX 6.3 5.2 1 1 1 SIDE32.5 SSEW, JERLEAN, MAX 6.3 5.2 1 1 1 1.50382.6 SSEW, JERLEAN, MAX 6.3 5.2 1 1 1 1.50302.6 JERLED		REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC		
1 1 2:13799:1 HOLDER_TED_FIRED_FIRE AFT 1.36 1 1 1 2:1993:1 ASSY. LUBRICATOR, SIDE FEED 1.13 1 1 1 2:24490:1 FOST, LOCKING 9.9 1 1 1 2:245898:5 SPACER, CRIMPE 82 1 1 1:833607:1 DOUBENTATION FACKAGE 71 1 1 1:833607:1 DOUBENTATION FACKAGE 71 1 1 1:2:16063:2 SCR, SKI HO CAP, BOHS, M4 X 5:0 56 1 1 1:3:3663:1 SCR, SKI HO CAP, BOHS, M4 X 1:2;C 54 1 1 1:3:31603:0 NUT, HEX, RES, RHS, M3 5 52 1 1 1:3:31603:0 NUT, HEX, RES, RHS, M3 5 52 1 1 1:3:3163:0 NUT, HEX, RES, RHS, M3 5 52 1 1 1:3:3163:0 NUT, HEX, RES, RHS, M3 5 52 1 1 1:3:3163:0 NUT, HEX, RES, RHS, M3 5 52 1 1 1:3:3163:0 NUT, HEX, RES, RHS, M3 5 52 1 1 1:		1	-	1	-	240638-1	SPRING, FEED FINGER		С
1 1 1 1 2119955-1 ASSY, LUBRICATOR, SIDE FEED 1/3 1 1 1 2844908-1 SCREW, LCKING 93 1 1 1 2844908-1 SCREW, LCKING 93 1 1 1 2844908-1 SCREW, LCKING 93 1 1 1 2845988-5 SPACER, CRIMER 62 1 1 1 245588-5 SPACER, CRIMER 62 1 1 1 2119740-1 TAG, IDENTIFICATION PACKAGE 71 1 1 1 2119740-1 TAG, IDENTIFICATION PACKAGE 67 2 2 216903-1 SCT, KL HD CAP, MA X 6.0 53 1 1 1 73865-1 TAKL, FEED 56 1 1 1 1 19023-9 SCT, SK HD CAP, MA X 6.0 49 - 1 1 1 10023-9 SCT, SK HD CAP, SK MA X 6.0 49 - 1 1 1 10033-1 FED CAM, PGT FED 47 1 1 1		1	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854		
1 1 1 1 1 2844867-1 POST, LOCKING 98 1 1 1 1 2844867-1 POST, LOCKING 98 1 1 1 1 2844867-1 POST, LOCKING 98 1 1 1 1 1803867-1 DOCUMENTATION PACKAGE 71 1 1 1 1 1803867-1 TAC, IDENTIFICATION 67 2 2 2 186678-1 SCREW, DRIVE, RH, Rohs, VA X 8.3 60 1 1 1 356655-1 FAML, FEED 56 4 4 4 216603-3 SCR, SKI HD CAP, Rehs, VA X 8.3 52 1 1 1-501863-9 SCR, SKI HD CAP, Rehs, VA X 12.0 52 1 1 1-1501863-9 SCR, SKI HD CAP, Rehs, VA X 12.0 52 1 1 1-1219653-1 FEED CAV, PRE FEED 48 1 1 1.138655-6 SUPPORT, TERMINAL 32 1 1 1.183563-9 APEL/CATOR BASIC ASSENDLY, SE 46 47 1 1 <td< td=""><td></td><td>1</td><td>-</td><td>1</td><td>-</td><td>2119799-1</td><td>HOLDER,FEED FINGER, AF</td><td></td><td></td></td<>		1	-	1	-	2119799-1	HOLDER,FEED FINGER, AF		
1 1 1 1 2.455888-3 SPACER, CIMMER 82 1 1 1 1 2.455888-3 SPACER, CIMMER 82 1 1 1 1 1.255888-3 SPACER, CIMMER 82 2 2 2.2 2.18673-1 SCOMENTATION PACKAGE 71 1 1 1 2.18673-2 SC3, SKT HO CAP, RHAS, M4 x 8.0 60 1 1 1 1.388657-1 SC3, SKT HO CAP, RHAS, M4 x 8.0 54 4 4 4 2.18673-3 SC3, SKT HO CAP, RHAS, M4 x 12.0 54 1 1 1 1.538683-1 PANL, FEED 56 1 1 1 1.38863-1 PANL, FEED 54 1 1 1.1 1.1.53863-2 SC3, SKT HO CAP, RHAS, M4 x 12.0 54 1 1 1.1 1.1.53863-3 SC3, SKT HO CAP, RAK x 6.0 49 1 1 1.1 1.1.538363-4 SC3, SKT HO CAP, RAK x 6.0 49 1 1 1.1 1.1.633363-9 RAK SERMELY, SF ATLAHTIC 44 </td <td></td> <td>1</td> <td>1</td> <td>1</td> <td>1</td> <td>2119955-1</td> <td>ASSY, LUBRICATOR, SIDE FEED</td> <td></td> <td></td>		1	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED		
1 1 1 1 2-45588-5 STACTP, CREPPE 82 1 1 1 1 1803607-1 DOCUMENTATION PACKAGE 71 1 1 1 124340-1 TAG, DESTIFICATION 67 2 2 2 2 2468078-1 SCREW, DRIVE, RH, Rolls, 2 x . 188 66 1 1 1 2168078-2 SCR, MEX DO CAP, RAIS, N4 X 8.0 60 1 1 1 1338683-1 FAWL, FED 54 4 4 4 2168023-3 SCR, MEX FD CAP, RAIS, M4 X 12.0 54 1 1 1 1901830-0 NLT, HEX, REC, Rolls, M3.5 52 1 1 1 1901830-1 FED CAM, POST FED 47 1 1 1 180356-3 RAY ASSYBURY, SF ATLANT 44 1 1 1 180356-3 SCR, BH3C, RAHS X48 203 41 1 1 1 180356-3 SCR, BH3C, RAHS X48 203 41 1 1 1 180356-3 SCR, BH3C, RAHS X48 203 41 <t< td=""><td></td><td>1</td><td>1</td><td>1</td><td>1</td><td>2844908-1</td><td>SCREW, LOCKING</td><td></td><td></td></t<>		1	1	1	1	2844908-1	SCREW, LOCKING		
1 1		1	1	1	1	2844907-1	POST, LOCKING	98	
1 1 1 7 2113740-1 TXG, DENTIFICATION 6.7 2 2 2 2168078-1 SCREW, DRIVE, NH, ROHS, 2×.188 6.6 1 1 1 7 2168078-1 SCREW, DRIVE, NH, ROHS, 2×.188 6.6 1 1 1 7 2168078-1 SCR. SET HD CAP, MA X 6.0 59 1 1 1 1 138885-1 PAML, FEED 56 4 4 4 2168083-3 SCR, SET HD CAP, ROHS, MZ X 12.0 54 1 1 1 1 1001000W, TERVINAL 51 1 1 1 1 100100W, TERVINAL 51 1 1 1 1 1003315-3 SCR, SET HD CAP, MAX 8.0 49 1 1 1 103315-3 SCR, BHC, SATLANTIC 44 1 1 1 203333-3 SCR, BHC, SHA X 8.0 33 2 2 2 203333-3 SCR, BHC, SHA X 8.0 33 2 2 2 203333-3 SCR, BHC, CHMCR 29		1	1	1	1	2 - 455888 - 5	SPACER, CRIMPER	82	
2 3 3 5 5 5 5 1		1	1	1	1	1803607-1	DOCUMENTATION PACKAGE		
1 1 1 2168083-2 SCR, SKT HD CAP, RoHS, N4 X 8.0 60 1 1 1 5-18022-5 SCR, HEX HD CAP, N4 X 6.0 59 4 4 4 2168083-3 SCR, SKT HD CAP, N4 X 6.0 59 1 1 1 138685-1 PAWL, FEED 56 4 4 4 2168083-3 SCR, SKT HD CAP, RoHS, M4 X 12.0 54 1 1 1 1 1-5018030-0 NUT, HEX, REG, ROHS, M5 5 52 1 1 1 1-5018030-0 NUT, HEX, REG, ROHS, M4 X 6.0 49 - 1 1 1 1-10161681-9 HOLDDOWN, TERVINAL 47 1 1 1 10133583-1 FEED APELICATOR SASIC ASSEMBLY, SF 46 1 1 1 1033583-3 SCR, SHOC, ROHS (M4 X 20) 33 33 2 2 2 2-2244/982-3 SPACER, CLIMPER 28 11 1 1 12/13683-3 SIRIP GUIDE 29 1 1 1 1326928-2 SIRIP GUIDE 28 20 <td></td> <td></td> <td>1</td> <td>1</td> <td></td> <td></td> <td></td> <td></td> <td></td>			1	1					
1 1 1 2 1 33685-1 PAWL, FEED 56 4 4 4 2168083-1 PAWL, FEED 56 1 1 1 1-5018030-0 NUT, -EX, REG, RoHS, NJ, S 52 1 1 1 1-1901681-9 MODDOWN, TERMINAL 51 1 2 1 2 18023-9 SCR, SK HD CAP, MA X 6 0 49 - 1 - 12118652-1 FEED CAM, PREFED 48 - 1 - 12119653-1 FEED CAM, PREFED 47 1 1 1 1803315-3 RAM ASSIMBLY, SF ALLANTIC 44 1 1 1 1803315-3 SCR, BHSC, RoHS (MA X 20) 33 2 2 2 2079383-3 SCR, SCR, BHSC, NeHS (MA X 20) 33 2 2 2 2079383-3 SCR, SCR, BHSC, NeHS (MA X 20) 33 2 2 2 2079383-3 SCR, SCR, BHSC, NeHS (MA X 20) 33 2 2 2 2079383-3 SCR, SCR, BHSC, NeHS (MA X 20) 33		2	2	2	2				
1 1 1 1338685-1 PAML, FEED 56 4 4 4 2166283-3 SC3, SKT HD CAP, RoHS, W4 X 12.0 54 1 1 1 1-1001681-9 H0DDOWN, TEMNINAL 51 1 1 1 1-1901681-9 H0DDOWN, TEMNINAL 51 1 2 1 2 18023-9 SC3, SKT HD CAP M4 X 6.0 49 - 1 -1 2119653-1 FED CAM, PRE FEED 47 - 1 -1 2119653-7 FED CAM, PRE FEED 47 - 1 1 1803515-3 RAM ASSEMBLY, SF ATLANTIC 44 1 1 1 2079383-7 SC3, BHSC, RoHS (WA X 20) 33 2 2 2 2079383-7 SC3, BHSC, ROHS (WA X 20) 33 2 2 2 2079383-7 SC3, BHSC, ROHS (MA X 20) 33 1 1 1 2079383-7 SC3, BHSC, ROHS (MA X 20) 33 2 2 2 2073833-3 SPACER, CELIMPER 28 1 1 12066283		1	1	1	1	2168083-2	SCR, SKT HD CAP, Rohs, M4 X 8.0	60	
4 4 4 4 2'68083-3 SCR. SKT HD CAP, RoHS, M4 X 12.0 54 1 1 1 1 1-5018030-0 YUT, HEX, REG, RoHS, M3.5 52 1 1 1 1 1-5018030-0 YUT, HEX, REG, RoHS, M3.5 52 1 1 1 1-5018030-0 YUT, HEX, REG, RoHS, M3.5 52 1 1 1 1-5018030-1 FED CAM, PREFED 48 - 1 -1 2'19652-1 FED CAM, PREFED 48 - 1 -1 1803583-9 APPLICATOR BASIC ASSEMBLY, SF 46 1 1 1 1603583-9 APPLICATOR BASIC ASSEMBLY, SF 41 1 1 1 12275266-6 SUPPORT, TERVINAL 34 2 2 2 20739383-5 SCR, BHSC, RoHS (M4 X 20) 33 2 2 2 2-2844962-3 SPACER, CRIMPER 28 1 1 1 12644992-1 ASSEMBLY, STRIP GUIDE 29 1 1 1 12644992-1 ASSEMBLY, STRIP GUIDE 20 </td <td></td> <td>1</td> <td>1</td> <td>1</td> <td>1</td> <td></td> <td></td> <td></td> <td></td>		1	1	1	1				
1 1 1 1 1-5018038-0 NUT. HEX. REG. RoHS. M3.5 52 1 1 1 1-1901681-9 HOLDDOWN, TERMINAL 51 1 2 1 2 18023-9 SCR. SKT HD CAP M4 X 6.0 49 - 1 - 1 2119652-1 FIED CAN, PRE FEED 48 - 1 - 1 2119653-1 FIED CAN, PRE FEED 48 - 1 1 1803515-3 RAW ASSEMBLY, SF ATLANTIC 47 1 1 1 1803515-3 RAW ASSEMBLY, SF ATLANTIC 42 1 1 1 2073383-7 SCR, BHSC, ROHS (MK X 20) 33 2 2 2 2-24844962-3 SPACER, CRIMPRAL 32 2 2 2 2-24844962-3 SPACER, CRIMPRE 28 1 1 1 1320928-2 STRIP GUDE 29 1 1 1 1320928-2 STRIP CUDE 29 1 1 1 2119633-3 STRIPEQUDE 19 1 1			1	1					
1 1 1 1-1901681-9 40.DDOWN, TERMINAL 51 1 2 1 2 18023-9 SC3, SKT HD CAP M4 X 6.0 49 - 1 - 1 2119652-1 FED CAW, POST FEED 48 - 1 - 1 2119652-1 FED CAW, POST FEED 47 1 1 1 1803583-9 APPLICATOR BASIC ASSEMBLY, SF 46 1 1 1 1803515-3 7AM ASSEMBLY, SF ATLANTIC 44 1 1 1 2079383-5 SC3, BHSC, RoHS (N8 X 20) 33 2 2 2 2079383-5 SC3, BHSC, RoHS (M4 X 20) 33 2 2 2 2444962-3 SPACER, CRINDER, STP GUIDE 29 1 1 1 1244982-1 ASSEMBLY, STHP GUIDE 29 1 1 1 12844992-1 ASSEMBLY, STHP GUIDE 20 1 1 1 1219808-1 SHTPRE, COMPRESION 12 1 1 1 13219806-1 SHEAR 11 1 <		4	4	4		2168083-3			
1 2 1 2 78023-9 SCR. SKT HD CAP M4 X 6.0 49 - 1 - 1 2119652-1 FEED CAN. PRE FEED 48 - 1 - 1 2719653-1 FEED CAN. PRE FEED 47 1 1 1 1 1803583-9 APPLICATOR BASIC ASSEMBLY, SF 46 1 1 1 1 1803583-9 APPLICATOR BASIC ASSEMBLY, SF 46 1 1 1 1 2079383-7 SCR. BHSC, BOHS (M8 X 20) 33 2 2 2 2079383-5 SCR. BHSC, BOHS (M4 X 20) 33 2 2 2 2079383-5 SCR. BHSC, BOHS (M4 X 20) 33 2 2 2 2079383-5 SCR. BHSC, BOHS (M4 X 20) 33 1 1 1 284992-1 ASSEMBLY, STRIP GUIDE 29 1 1 1 1320928-2 STRIP GUIDE 24 1 1 1 1320928-2 STRIP GUIDE 24 1 1 1 219806-1 INSERT, STREAR 13		1	1	1	1		NUT, HEX, REG, RoHS, M3.5		
- 1 2119652-1 FIED CAW, PRE FEED 2.8 - 1 2119653-1 FIED CAW, POST FEED 2.7 1 1 1 2139533-9 APPLICATOR BASIC ASSEMBLY, SF 2.6 1 1 1 1803583-9 APPLICATOR BASIC ASSEMBLY, SF 2.4 1 1 1 1803551-3 RAM ASSEMBLY, SF 7.4 1 1 1 2079383-7 SCR, BHSC, RoHS (M8 X 25) 2.1 1 1 1 2079383-7 SCR, BHSC, RoHS (M4 X 20) 3.3 2 2 2 2079383-7 SCR, BHSC, ROHS (M4 X 20) 3.3 2 2 2 2-2-2844962-3 SPACER, CHINPER 2.9 1 1 1 200928-2 STRIP GUIDE 2.9 1 1 1 2169808-3 STRIP GUIDE 2.0 1 1 1 2119806-1 INSET, SHEAR 1.1 1 1 2119806-1 INSET, SHEAR 1.3 1 1 1 2119805-1 SHEAR HOLDER, FRONT 1.0 </td <td></td> <td></td> <td>1</td> <td>1</td> <td></td> <td></td> <td></td> <td></td> <td></td>			1	1					
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TOLERANCES UNLESS OTHERWISE SPECIFIED: Y.YIN Ocean Side Feed 0 PLC ±- PRODUCT SPEC ApvD 15JAN2019 1 PLC ±- PRODUCT SPEC Applicator 2 PLC ±- - - 3 PLC ±- - - 4 PLC ±- - - FINISH weight - All 00779 C=2837493 - Customer Accessible Production Drawing Scale 1:2 Sheet 1 4 A	TED	FOR THE	LATEST REV	ISION.		J.FENG :hk 15JAN2019			
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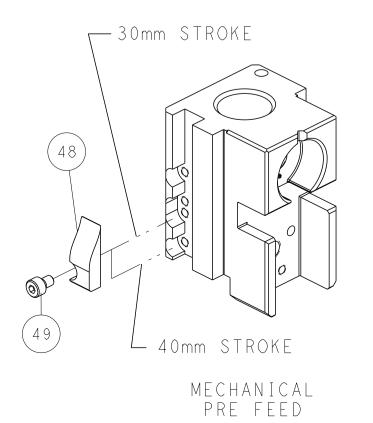
REVISIONS A 66 P LTR DESCRIPTION DATE DWN APVD _____ 1 DEVELOPMENT 15JAN2019 FJ YY A RELEASED 11FEB2019 TB GB

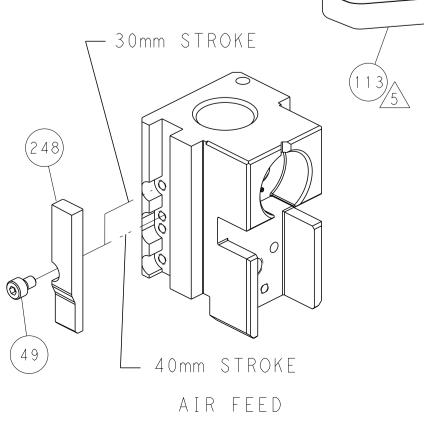




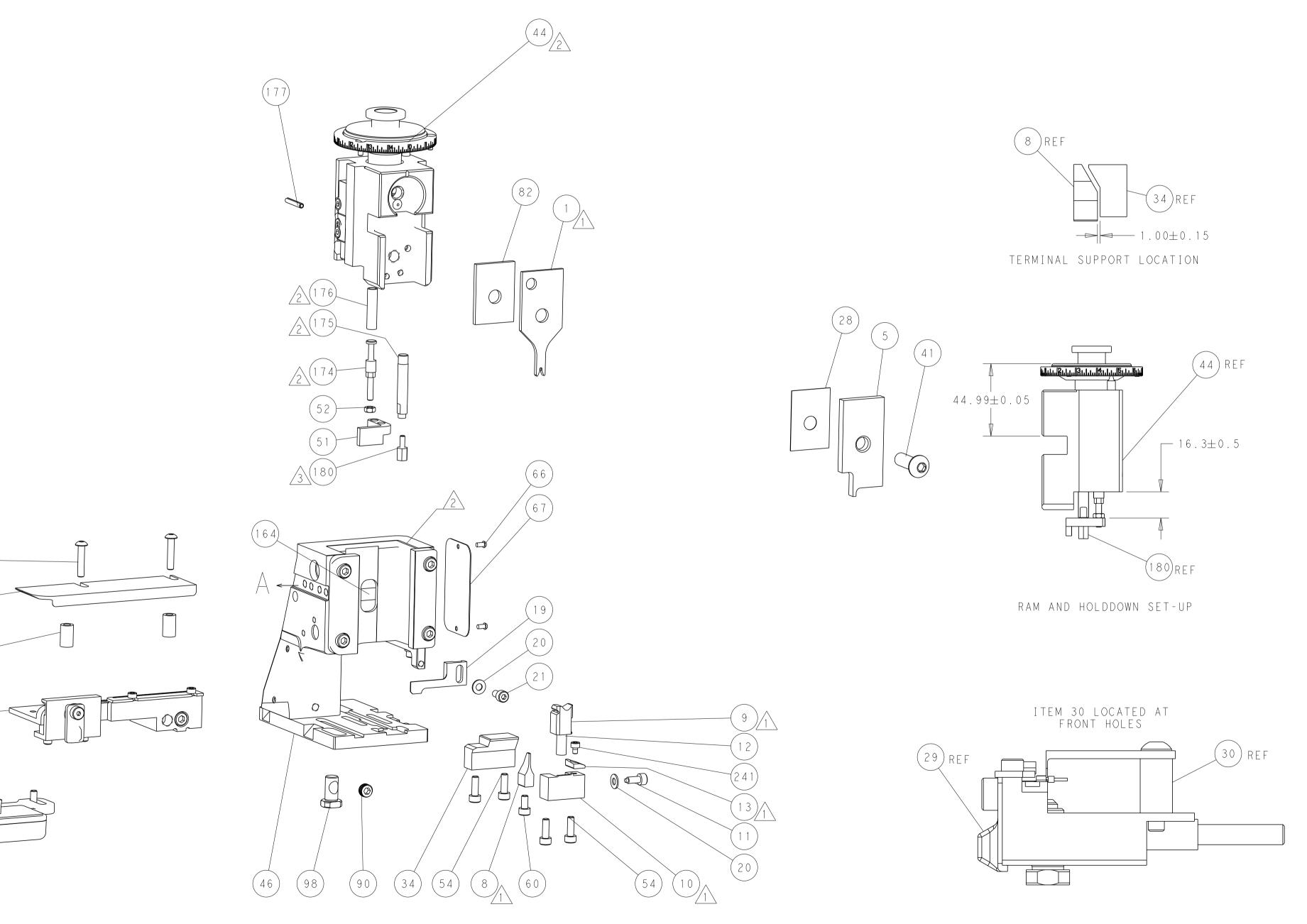


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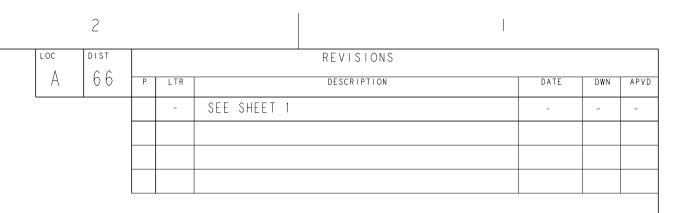


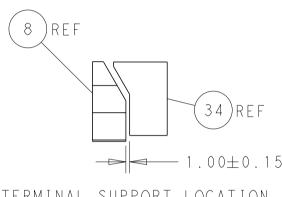
DIMENSIONS: ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4) mm

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FEED TRACK POSITION GUIDE BY INSULATION BARREL

THIS DRAWING IS A CONTROLLED DOCUN IT IS SUBJECT TO CHANGE AND THE C SHOULD BE CONTACTED F	MENT FOR TYCO CONTROLLING EN FOR THE LATEST	ELECTRONICS CORPORATION GINEERING ORGANIZATION REVISION.	dwn J.FENG	15JAN2019			7777	TE Connectiv	i † y	
			CHK Y.YIN	15JAN2019		——————————————————————————————————————				3
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MATERIAL	ANGLES	<u>±-</u>	WEIGHT			00770	~ <u>~</u> ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~	07400		
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-		-	Customer A	ccessible P	roduction Drawing SCALE 1:2 SHEET 2					4 ^{REV} A
			Shee	TS 3 & 4	A R E	E NOT F	REQUIRI	ED FOR A		VERSION

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		RELEASED FOR PUBLICATION NICS CORPORATION. ALL RIGHTS RESERVED.	20	PACIFIC VERSION TERMINATOR INTERFACE ADAPTER
	PART NUMBER 2-2837493-1 A	DESCRIPTION FINE CRIMP HEIGHT ADJUST	FEED TYPE MECHANICAL	
	2 - 2837493 - 2 A 7 - 2837493 - 7 A	FINE CRIMP HEIGHT ADJUST CRIMP TOOLING KIT	PNEUMATIC -	
				And
D				
	APPLICATOR DA	ATA		
	CRIMP SIZE WIRE 1.10 mm [.043] INSUL -	TYPE F -		
	APPLICATOR INSTRUCTIC 408-35042	ONS		
	TERMINAL DATA: ROSENBI TERMINAL NAME: TERMI		ERGER CRIMP SPECIFICATION	
	WIRE STRIP LENGTH 4.35-5.11 mm [.171201 IN	TERMINAL INS	GULATION DIAMETER RANGE 8 mm [.120125 IN]	
	TERMINAL APPLICATION SPECIFICATION	A_59V107 -	-	
С		RGER TERMINAL TE TERMINAL	ROSENBERGER TERMINAL	
	<u>3311391-1</u> 59K2	7A-102/21E		
			HEIGHT 4 ENCE SETTING	
	RG 174LL0.79+RG 1740.78+	/-0.03 [.031+/001] /-0.03 [.031+/001] /-0.00 [.031+/000]	<u>5.4</u> <u>5.5</u> <u>5.5</u>	
		/-0.00 [.031+/000]	5.6	
				*WARNIN
В	A RECOMMENDED S	PARF PARTS		ON INS For la
	STORAGE OF APP			d REFER
		ABER 1-23419-5 LOCTITE TO TH Reference setting was the se S qualified at the factory.		
	NECESSARY WHEN	CANT IS RECOMMENDED.	FIELD.	
	6. UNLESS SPECIF: Document, 101-	ED OTHERWISE TORQUE VALUES 35000.	SHALL BE USED PER	

*WARNING

AMP 4805 REV 31MAR2000

PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO E IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENG SHOULD BE CONTACTED FOR THE LATEST DIMENSIONS: mm MATERIAL

ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

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	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
	-	2	2	1 - 1 8 0 2 8 - 2	WASHER, FLAT, REG M4	20
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	-	1	1	3-22280-3	SPRING, COMPRESSION	12
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1	-	1	1	2119805-1	SHEAR HOLDER, FRONT	10
1	-	1	1	1803095-3	FLOATING SHEAR, FRONT -	9
1	1	1	1	5-1803190-3	ANVIL, WIRE	8
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	-	1	1	2119757-2	DEPRESSOR, SHEAR	5
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	_	-	_	-	-	3
^	_	-	_	-	-	2
	1	1	1	2 - 1 6 3 3 7 3 0 - 7	CRIMPER, WIRE	1
	-77	- 22	- 21	PART NO	DESCRIPTION	I T E I N O
ENT FO ONTROL DR THE	R TYCO ELEC LING ENGINEI LATEST REV	TRONICS CORP ERING ORGANI ISION.		DWN 15JAN2019 J.FENG 15JAN2019 СНК 15JAN2019	TE Connectivity Harrisburg, PA 17105-3608	
0 0 PL 1 PL 2 PL 3 PL	C = C = C =	CES UNLE SPECIFI E- E- E- E-		Y.YIN APVD 15JAN2019 Y.YIN PRODUCT SPEC - APPLICATION SPEC	NAME Ocean Side Feed Applicator	
4 PL ANGL	C =	±- ±-		-		ICTED
FINI	SH -			WEIGHT _	A 00779 C-2837493	-
	-		[Customer Accessible P	roduction Drawing SCALE 1:2 SHEET 3 4	ev A
				SHEETS 1 &	2 ARE NOT REQUIRED FOR PACIFIC VER	SIO

	1				
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-	1	-	<u> 1803259-1</u> 7-18023-7	BUSHING, FLANGED	249
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-	1	-	2063440-1	AIR FEED MODULE	238
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HOLDER, FEED FINGER, AF

SCREW, LOCKING

TAG, IDENTIFICATION

SCR, HEX HD CAP, M4 X 6.0

SCR, SKT HD CAP M4 X 6.0

SCR, BHSC, RoHS (M8 X 25)

SCR, BHSC, RoHS (M4 X 20)

ASSEMBLY, STRIP GUIDE

SPACER, CRIMPER

FEED CAM, PRE FEED

POST, LOCKING

PAWL, FEED

- 2 2 2-2844962-3 SPACER, CYLINDRICAL, STRIP GUIDE

ASSY, LUBRICATOR, SIDE FEED

SCREW, DRIVE, RH, RoHS, 2 x .188

2119799-1

2119955-1

2844908-1

2844907-1

2119740-1

2168078-1

18023-9

2119652-1

2079383-7

2079383-5

2844992-1

- 1 1 5-18022-5 - 1 1 1338685-1

- 1 1 455888-3

- 1 1 2-455888-5 SPACER, CRIMPER

- 1 1 1803607-1 DOCUMENTATION PACKAGE

- 1 1 1-1901681-9 HOLDDOWN, TERMINAL

- 1 1 2-1752356-6 SUPPORT, TERMINAL

- 1 1 1-5018030-0 NUT, HEX, REG, RoHS, M3.5

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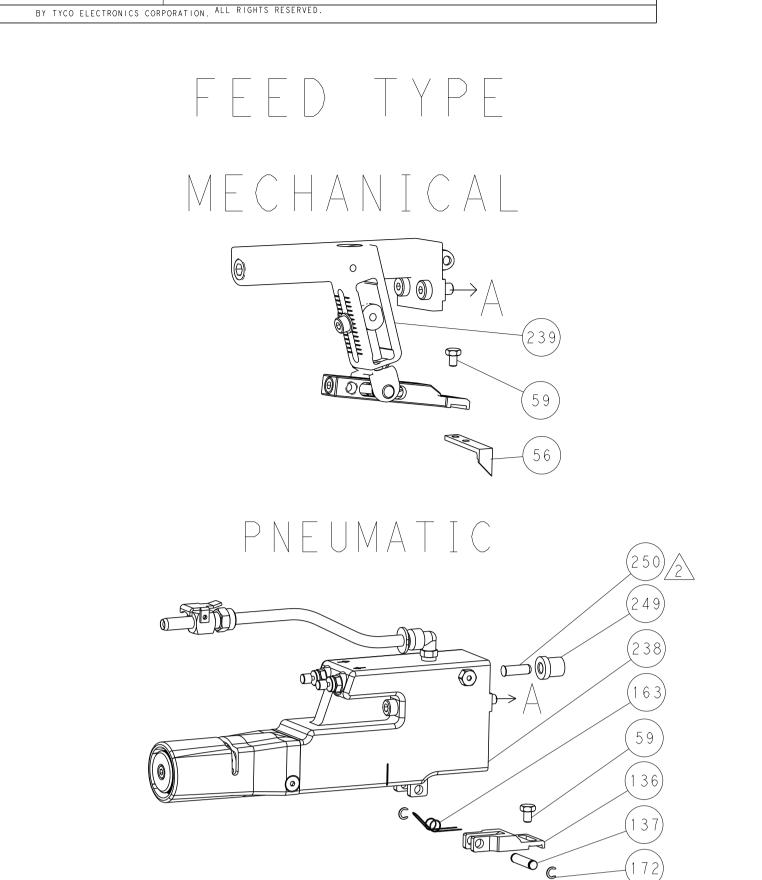
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REVISIONS A 66 DESCRIPTION DWN APVD DATE SEE SHEET 1



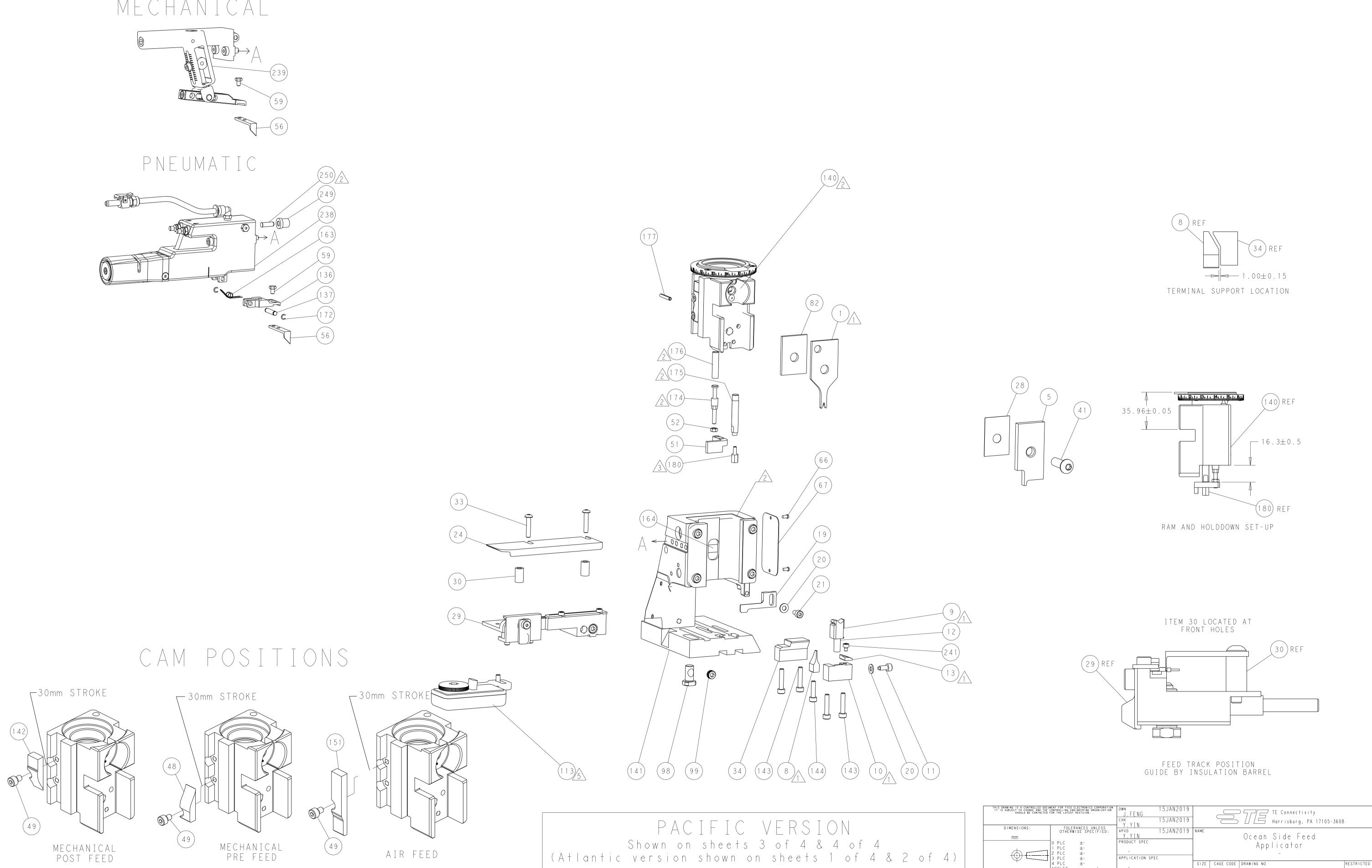
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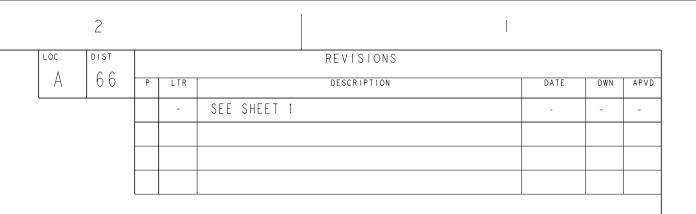


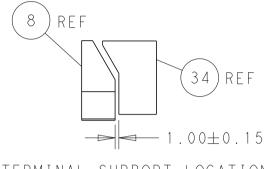
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ATERIAL





DOCUMENT FOR TYCO ELECTRONICS CORPORATION THE CONTROLLING ENGINEERING ORGANIZATION TED FOR THE LATEST REVISION.			DWN J.FENG CHK Y.YIN		AN2019 AN2019	TE Connectivity Harrisburg, PA 17105-3608										
	TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD Y.YIN PRODUCT SPEC		AN2019	019 NAME Ocean Side Fe										
-1	0 PLC I PLC 2 PLC	±- ±- ±- ±-		Applico							ator	tor				
	3 PLC 4 PLC ANGLES	±- ±-	±-	APPLICATION -	SPEC		SIZE	CAGE CODE	DRAWING NO						RESTRICT	ED TO
	FINISH	-		WEIGHT	-		AI		C-28	_	3				-	
				Customer	Access	ible P	roduc	tion Draw	ing	SCALE	1:2	SHEET	4	of 4	REV	A
				SF	IEETS	1 &	2 A	RE NOT	REQUI	RED	FOR	PAC	IFI(٦ ١	/ E R S I	ON