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	ATLANTIC VERSION TERMINATOR	P A R T N U M B E R	REVISION	DESCRIPTIO	N	FEED TYPE			APPLICA	TOR STYLE CON				
	INTERFACE ADAPTER						CONVERT TO PNEUMATIC FEED	2119950-1	1338683-8	PARI 5-18022-5	NUMBERS REQU 2119641-1	IRED 2119799-1	2063440-1	
		2837434-1	A F	FINE CRIMP HEIGH ⁻	F ADJUST	MECHANICAL	SERVO LATCH PLATE	2119951-1	-	8 - 2 8 3 7 4 3 4 - 5	1901094-3	-	2168400-6 (QUANTITY	2)
							SMART APPLICATORMECHANICAL FEED	2161326-1 2119949-1	- 1338683-8	8-2837434-4 5-18022-5	- 2119653-1	-	-	
		2837434-2	A F	FINE CRIMP HEIGH ⁻	r adjust	PNEUMATIC	SERVO LATCH PLATE	2119951-1	_	8 - 2 8 3 7 4 3 4 - 5	1901094-3	-	2168400-6 (QUANTITY	2)
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D						LATCH PLATE 4	PNEUMATIC FEED -	2119950-1	1338683-8	5-18022-5	2119641-1	2119799-1	2063440-1	
U		2837434-6		NON-CRIMP HEIGHT FINE CRIMP HEIGH ⁻		ALATCH PLATE 12 NONE	-	-	-	-	-	-	-	
		7 - 2837434 - 7	A I	CRIMP TOOLING		-	-	-	-	-	-	-	-	
		TYPE 4] F 0] F IONS /MOLEX TERMIN MINAL MINAL 14487-AA Rev A -	ERMINAL INSU ∅2.90-3.18	ULATION DIAMETER RANG 3 mm [.114125 IN] - -	G E									
	WIRE SIZE CR mm 14 AWG OR 2.25mm2 1.4 16 AWG OR 1.25mm2 1.2 1.2 RECOMMENDED SPA	5+/-0.05 [.057- 5+/-0.05 [.049-	+/002]	CRIMP HEIGHT Z REFERENCE SETTIN 6.1 8.5	9 IG			LAR	INSTALLA [†] Gest wiri	TION, SET E SIZE SE JM REQUIR	TTING. U	SE OF SE	TTINGS	
В	ASSEMBLY. SEE BE MECHANICAL FE PNEUMATIC FEE SERVO FEED W 5. ADJUSTMENT OF TH APPLICATOR BETWE 6 APPLY PART NUMB APPLY PART NUMBE FOR -6 ONLY APPL 7 GREASE THREADS, 8 MAGNET, ITEM 16 ACTUATE THE COUN 9 CRIMP HEIGHT RE APPLICATOR WAS CONECESSARY WHEN FOR NECESSARY WHEN FOR FOR ADDITIONAL S	PER THE APPL WITH THE APPL IFIC DATA TO ELOW FOR PART ED WITH "SMAR ITH "FINE CRIN ITH "FINE CRIN ITH "NON-CRIM ER 1-23419-5 ER 2-23419-5 ER 2-23419-6 I GROOVE AND O 6 MUST BE ORI OROOVE AND O 6 MUST BE ORI NTER. FERENCE SETTI QUALIFIED AT RUNNING APPLIC STORAGE LOCAT INFORMATION.	ICATOR INST ICATOR. BE ENTERED NUMBER: RT APPLICATC MP HEIGHT AD AY BE REQUI LEADMAKER LOCTITE TO LOCTITE TO R 1-23419-5 O-RING ON IT ENTED CORRE NG WAS THE THE FACTORY CATOR IN TH	INTO BLANK MEMORY FOR" CONVERSION: 8 DR" CONVERSION: 8 DJUST": 8 DJUST": 8 IRED WHEN MOVING TH APPLICATIONS. THREADS OF ITEM 6 THREADS OF ITEM 24 LOCTITE TO THREAT TEMS 35 & 252. ECTLY IN ORDER TO SETTING USED WHEN (. ADJUSTMENT MAY E HE FIELD. TO INSTRUCTION SHE	- 2837434 - 4 - 2837434 - 4 - 2837434 - 5 - 2837434 - 6 HE 2. 42. DS OF ITEN PROPERLY THE BE)) ,				DAMAGE TO				
A	REMOVE ITEM 13 A OF THE HOUSING. INFORMATION.	AND ATTACH TO REFER TO INS A NON CRIMP ITEM 260 TO AG ED OTHERWISE 5000.	THE LOCATI TRUCTION SH HEIGHT ADJU CHIEVE A NC TORQUE VALU	RIER CUTTING STYLE ION ON THE BACK SII HEET FOR ADDITIONAL UST APPLICATOR (-6 OMINAL SHIM HEIGHT JES SHALL BE USED F)E -) OF 4.35.			(Pac		ATLAN own on sh sion sho	eets 1 o	f 4 & 2		

MATERIAL

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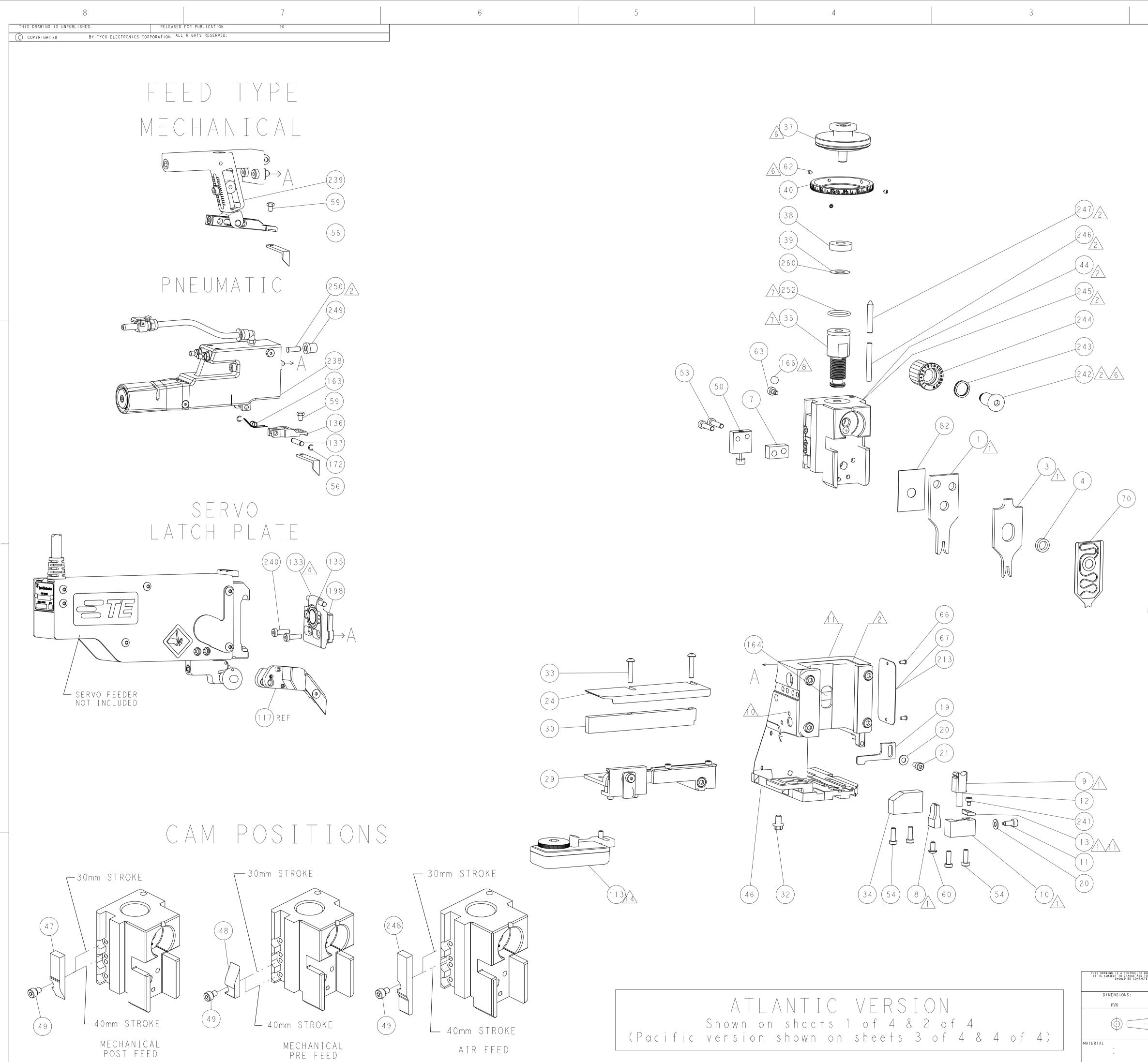
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-	1	-	1	1	1	8 - 2 1 0 8 4 - 0	O-RING, .676 ID, .070 DIA	. MAT.	• 6	252
-	-	-	-	1	-	<u>2119640-1</u> 1803259-1	PUSH ROD, AIR FEED BUSHING, FLANGED			250
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_	-	1	- 1	- 1	1	2119738-1	RAM, AMP STYLE, SIDE FEED CAM, SNAIL, INSULATION AD			2 4 5 2 4 4
-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CRES		ST 2	243
-	1	1	1	1	1	2119083-1 7-18023-7	RETAINER, INSULATION DIAL SCR, SKT HD CAP M3 X 4.0			242
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-	-	REF				240638-1	SPRING, FEED FINGER		· 1	163
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-	1	1	1	1	1	2119757-6 4-238011-5	DEPRESSOR, SHEAR BLOCK, CRIMPER SPACER		-	5
1	1	1	1	1	1	7-2119582-2	CRIMPER, INSULATION F PREI	MIUM		3
-	-	-	-	-	-	-	-			2
1	1	1	1		1	1-568176-1	CRIMPER, WIRE		· · · · · ·	1 I T E M
		- 6	- 5	- 2		PART NO 04SEP2018	DESCRIPTION			NO
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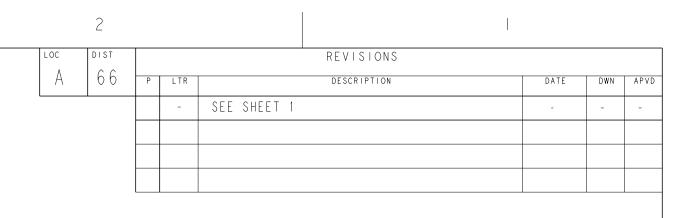
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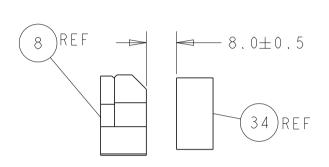


AIR FEED

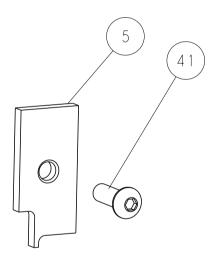
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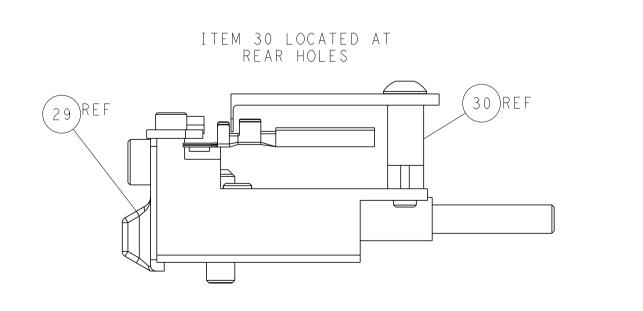
ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)





TERMINAL SUPPORT LOCATION





В

FEED TRACK POSITION GUIDE BY INSULATION BARREL

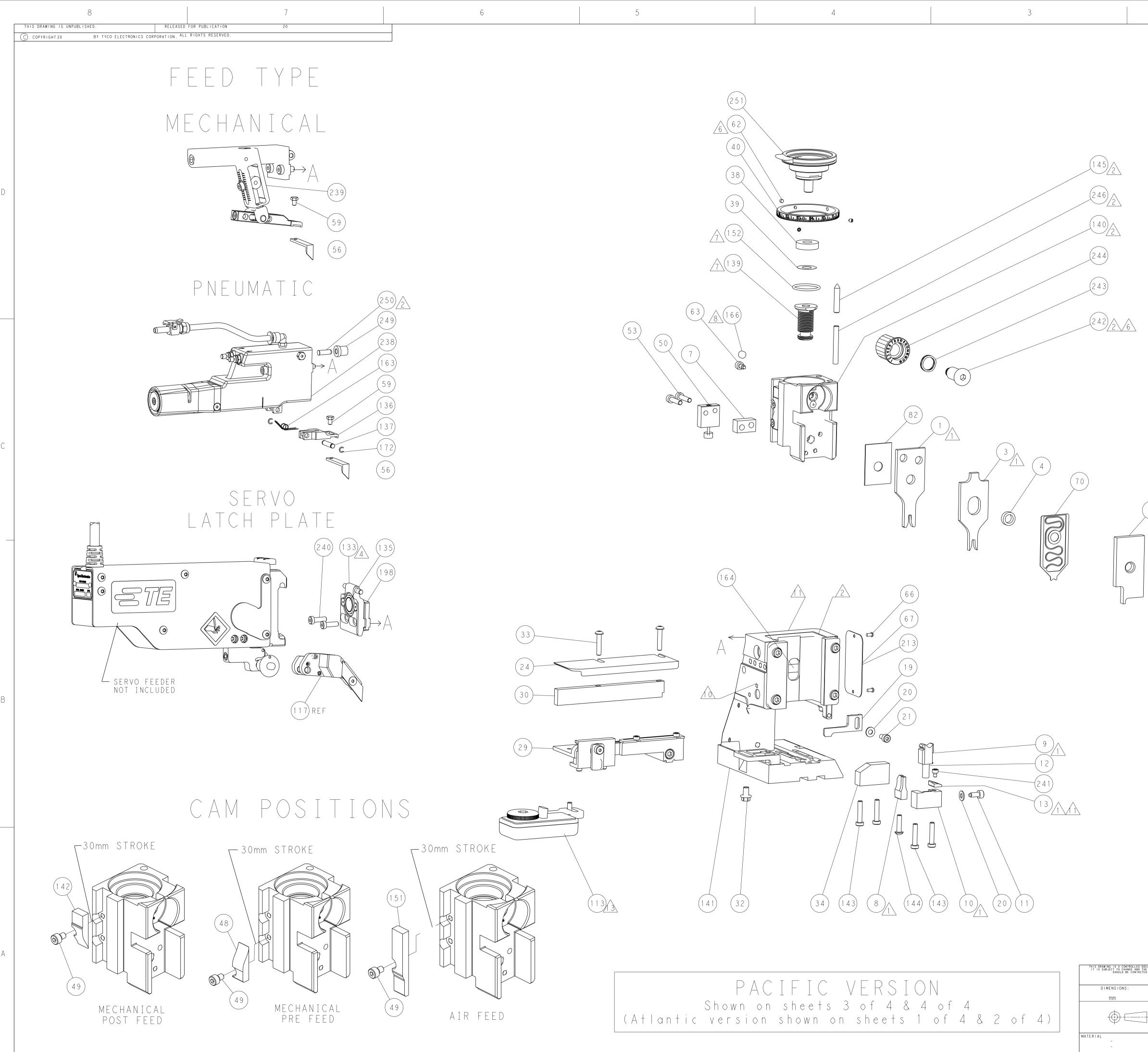
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		снк M.HERR	04SEP2018				Harrisburg, PA 17105-360			
	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD G.BAILEY	04SEP2018	NAME		Ocean	Side Fe	a a d		
_	DPLC ±- IPLC ±-	PRODUCT SPEC					plicator			
	2 PLC ±- 3 PLC ±- 4 PLC ±-	- APPLICATION S	SPEC	-			-			
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PACIFIC VERSION	г				1	APPLIC <i>A</i>	ATOR STYLE CON	VERSION CHART	-	
TERMINATOR NUMBE		DESCRIPTION	FEED TYPE	CONVERT TO			PART	NUMBERS REQUI	I R E D	
2 - 28374	34-1 A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED Servo latch plate		1338683-8	5 - 1 8 0 2 2 - 5 8 - 2 8 3 7 4 3 4 - 5	2119641-2 1901094-3	2119799-1 -	2063440-1 2168400-6 (QUANTITY 2)
				SMART APPLICATOR MECHANICAL FEED	2161326-1 2119949-1	- 1338683-8	8-2837434-4 5-18022-5	- 2119653-2	-	
2-28374	34-2 A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SERVO LATCH PLATE SMART APPLICATOR	2161326-1		8-2837434-5 8-2837434-4		-	2168400-6 (QUANTITY 2) -
2 - 28374 2 - 28374	34-5 A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	MECHANICAL FEED PNEUMATIC FEED	2119949-1 2119950-1	1 3 3 8 6 8 3 - 8 1 3 3 8 6 8 3 - 8	5 - 18022 - 5 5 - 18022 - 5	2119653-2 2119641-2	- 2119799-1	- 2063440-1
2-28374 7-28374		FINE CRIMP HEIGHT ADJUST CRIMP TOOLING KIT	NONE -			-		-	-	
APPLICATOR DATA RIMP SIZE TY NIRE 2.40 mm [.094] F	Y P E									
NSUL 3.05 mm [.120] F PLICATOR INSTRUCTIONS 408-10389 1000000000000000000000000000000000000										
408-10389										
ERMINAL DATA: FORD/MOLEX T	FRMINAL FOR) CRIMP SPECIFICATION								
ERMINAL DATA: FORD/MOLEA T ERMINAL NAME: TERMINAL WIRE STRIP LENGTH										
.50-5.00 mm [.177197 IN]		18 mm [.114125 IN] -								
ERMINAL PPLICATION PECIFICATION -	-	-								
ERMINALS APPLIED	IAI TE TEOUT									
TE TERMINAL FORD/MOLEX TERMIN 1572875-1 F2UB-14487-AA(33230-		VAL FORD/MOLEX TERMINAL								
$IRE \otimes IZE \otimes IZE \otimes II = CRIMPHE mm [INCH]$		CRIMP HEIGHT 9 REFERENCE SETTING								
14 AWG OR 2.25mm2 1.45+/-0.05 16 AWG OR 1.25mm2 1.25+/-0.05		6.1 8.5								
						*WARNING ON INST		, SET WIR	RE DISC,	I T E M 40 T O
						LARGES	T WIRE SI	ZE SETTIN	IG. USE (OF SETTINGS IGHT SETTING
A RECOMMENDED SPARE PAR							AUSE DAMA			
 3. LUBRICATE DAILY PER T 	HE APPLICATOR	INSTRUCTION								
SHEET SUPPLIED WITH T APPLICATOR SPECIFIC E ASSEMBLY. SEE BELO	data to be ente	RED INTO BLANK MEMORY CHIP A	Т							
MECHANICAL FEED WI	TH "SMART APPL H "SMART APPLI	ICATOR" CONVERSION: 8-2837434 CATOR" CONVERSION: 8-2837434	1 - 4							
5. ADJUSTMENT OF THE STR APPLICATOR BETWEEN BE	RIPPER MAY BE R	EQUIRED WHEN MOVING THE								
APPLY PART NUMBER 1-2 APPLY PART NUMBER 2-2	23419-5 LOCTITE 23419-6 LOCTITE	TO THREADS OF ITEM 62. TO THREADS OF ITEM 242.								
$\frac{1}{8}$ grease threads, groov										
ACTUATE THE COUNTER.										
NECESSARY WHEN RUNNIN ∧	IG APPLICATOR I									
FOR ADDITIONAL INFORM	1ATION.									
REMOVE ITEM 13 AND AT	TACH TO THE LO	CARRIER CUTTING STYLE, CATION ON BACK SIDE N SHEET FOR ADDITIONAL								
	IERWISE TORQUE	VALUES SHALL BE USED PER					$\square \land \cap \square$	-ICVE	$-$ R C I \cap I	
13 TERMINAL LUBRICANT IS	S RECOMMENDED.						nown on sł	neets 3 o	f 4 & 4	of 4
					(A +	lantic v	ersion sh	own on sl	heets 1	of 4 & 2 of 4)

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		2												
SET UP GAUGE 2119599-1	LOC Д	DIST 66	P	REVISIONS PLTR DESCRIPTION DATE DWN APVD										
	, ,			-	SEE SHEET 1	-	-	-						

		- - 1 1 1 1 1 1	- - 1 1 1	1 1 1 1 1 1	- - 1 1	2119782-1 2119640-1 1803259-1 1-22279-3 2119082-8	FINE ADJUST HEAD ASM, PACIFIC STYLE PUSH ROD, AIR FEED BUSHING, FLANGED SPRING, COMPRESSION	251 250 249 246
	-	- 1 1 1 1 1	- 1 1 1	1 1 1 1	- 1 1	1803259-1 1-22279-3	BUSHING, FLANGED	249 246
	- - - - - - -	1 1 1 1 1	1 1 1 1	1	1			
		1 1 1 1	1	1	1	2119082-8		
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	_	1	1	1	1	2119798-2	DETENT PIN	1 4 5
	_	4	4	4	4	2079383-8 2168400-5	SCR, BHSC, RoHS (M4 X 16) SHCS, LOW HEAD, RoHS, M4 X 20	144
	_	-	-	-	4	2119653-2	FEED CAM, POST FEED	1 4 2
	_	1	1	1	1	1 - 2119656 - 0	APPLICATOR BASIC ASSEMBLY, SF	1 4 1
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	-	-	-	1	1	1338683-8	FEED PAWL	56
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	_	_	_	_	<u></u>		SCR, SKT HD CAP M4 X 6.0	49
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	-	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29
	_	1	1	1	1	1320928-6	STRIP GUIDE .	24
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	-	2	2	2	2	1-18028-2	WASHER, FLAT, REG M4	20
\bigwedge		1	1	1		2119533-1 2119806-1	STRIPPER, SIDE FEED	19
<u> </u>	-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
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Δ	-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
Δ	-	1	1	1	1	1803095-3	FLOATING SHEAR, FRONT -	9
$\underline{/1}$	1	1	1	1	1	1-1803751-2	ANVIL, COMBINATION	8
	_	_		_		8-240641-5	SPACER .	6
	_	1	1	1	1	2119757-6	DEPRESSOR, SHEAR	5
	_	1	1	1	1	4 - 2 3 8 0 1 1 - 5	BLOCK, CRIMPER SPACER	4
$\underline{\land}$	1	1	1	1	1	7-2119582-2	CRIMPER, INSULATION F PREMIUM	3
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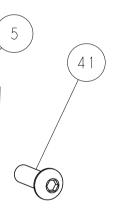


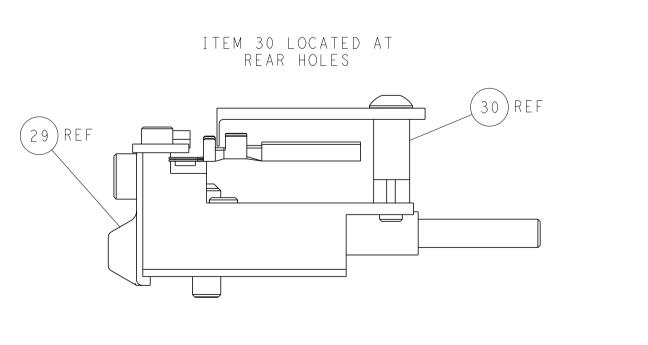
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FEED TRACK POSITION GUIDE BY INSULATION BARREL

DOCUMENT FOR TYCO ELECTRONICS CORPORATION THE CONTROLLING ENGINEERING ORGANIZATION TED FOR THE LATEST REVISION.			CORPORATION RGANIZATION	dwn T.BROOKEN снк	04SEP2018 S 04SEP2018	TE Connectivity Harrisburg, PA 17105-3608							
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