

TERMINAL DATA: DELPHI PACKARD TERMINAL DELPHI PACKARD CRIMP SPECIFICATION								
TERMINAL NAME: TAXI TERMINAL FEMALE HDV 100								
WIRE STRIP LENGTH TERMINAL INSULATION DIAMETER RANGE								
3.73-4.49 mm [.147177 IN] Ø1.70-2.10 mm [.067083 IN]								
TERMINAL (A)13872467 PAGE 1 OF 2 Rev 08.03.2007 APPLICATION								
SPECIFICATION (B)15489000 PAGE 3 OF 3 Rev 2013-10-30								
TERMINALS APPLIED								
TE TERMINAL DELPHI PACKARD TERMINAL TE TERMINAL DELPHI PACKARD TERMINAL								
(A) 1949403-1 (A) 13872467								
(B) 1949403-2 (B) 15489000								

WIRE SIZE 🕸 T	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT 9 REFERENCE SETTING
1.00mm2	1.15+/-0.05 [.045+/002]	5.3
0.75mm2	1.05+/-0.05 [.041+/002]	6.4

A RECOMMENDED SPARE PARTS

INSUL 2.10 mm [.083]

APPLICATOR INSTRUCTIONS 408-10389

GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:

MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2837388-4

PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2837388-4

SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2837388-5

SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2837388-6

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 37.

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MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

ORIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 4.65.

13. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT 101-35000.

\*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO
LARGEST WIRE SIZE SETTING. USE OF SETTINGS
BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING

WILL CAUSE DAMAGE TO CRIMP TOOLING.

ATLANTIC VERSION

Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

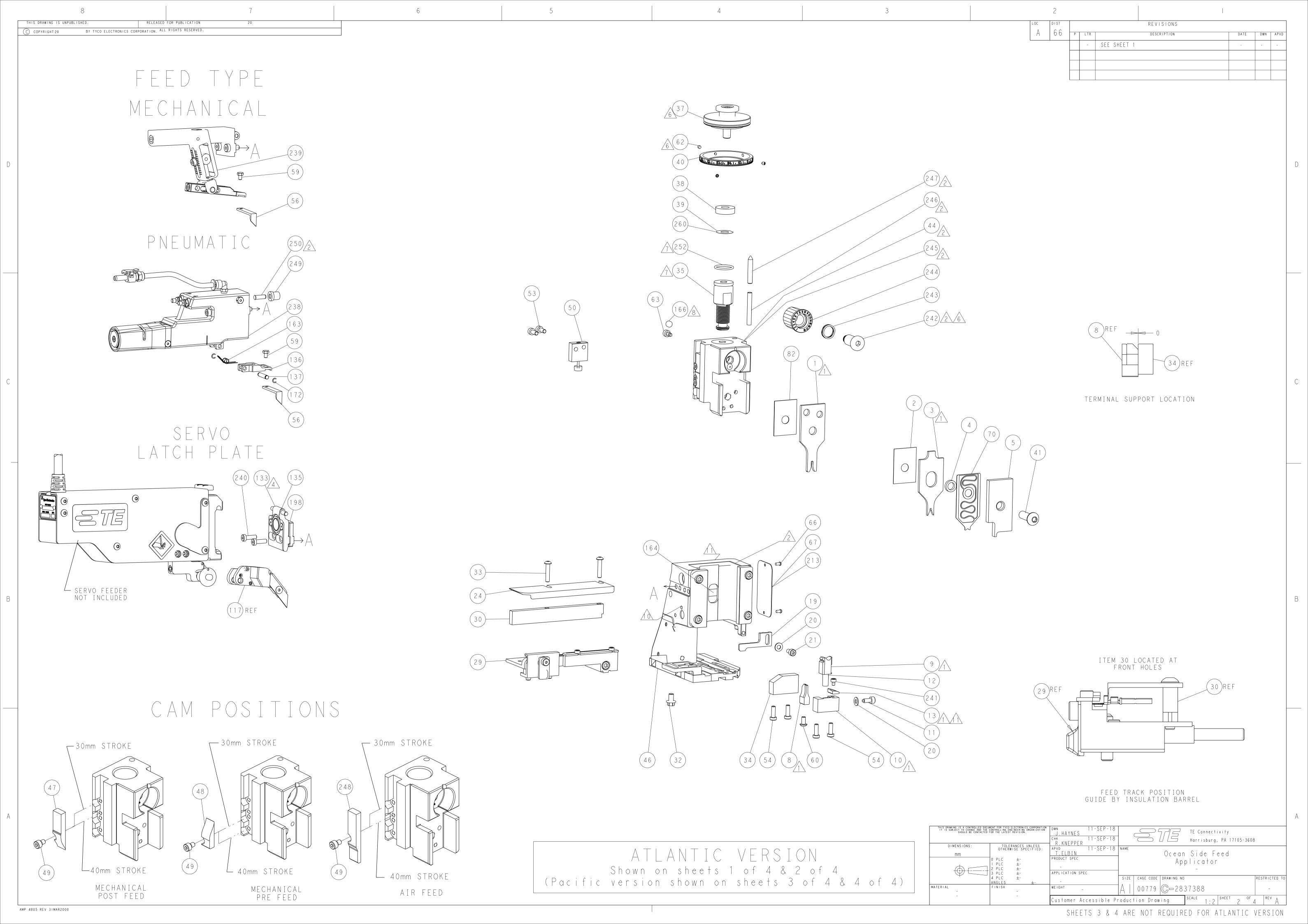
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FEF REF   -   SEE NOTE 4   SHOTY CFT2, PROGRAMMED   125   -   FEF REF   -   1633743-1   STROTTED LITTON ASM   133   -   REF REF   -   2   9944-1   FIED FIVET ASSEMBLY.ST   1.7   -       1   1   1   455888-5   STROTE, CRIMPTE   8.2   -       1   1   1   271998-5   DROUBLETTION PACKAGE   71   -         1   1   2719791-5   DROUBLETTION PACKAGE   77   -           1   1   2719791-5   DROUBLETTION PACKAGE   77   -                 2719791-5   DROUBLETTION PACKAGE   77   -                   2719793-1   SUBTITION PACKAGE   77   -                     2719793-1   SUBTITION   6.7   -                         2719793-1   SUBTITION POIL TO CALL THE CONTROL OF C	-				1		3 - 2	3627	' - 7	PIN, RETAIN, GRVD, 3/16 X .854 137	
-   1   1   -   183745-1   SERVS FEED LATCH ASM   133    -   3   6   7   7   11   1   1   1   455688   5   SFACER, CRIMPT?   82    -   1   1   1   1   1   211995-1   DEPRESSER, JER   70    -   1   -   1   1   1   211991-5   DEPRESSER, JER   70    -   1   -   1   1   211991-5   DEPRESSER, JER   70    -   2   2   2   2   2   2   1802678   SCR.   SCR	_				1						
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-   -   1   1   5-18022-5   SCR. HEX HD CAP, M4 X 6.0   5.9    -   -   -   1   1   1388683-8   FIDD PAWL   56    -   4   2   4   4   2   2   2   2   2   1-186883-0   SCR. SCR. HEX HD CAP, RollS, M4 X 12   5.4    -   2   2   2   2   2   2   1-186883-0   SCR. SCR. HD CAP, RollS, M4 X 10   5.3    -   1   1   1   1   1   1803382-6   HOLD DOWN, SPRING LOADED   50    -   -   -   1   2   18623-3   SCR. SCR. HD CAP, W4 X 6.0   4.9    -   -   1   1   1   1   1   2119652-1   FIDD CAN, PRE FEED   4.6    -     -   1   1   1   1   2119653-1   FIDD CAN, PRE FEED   4.7    -   1   1   1   1   2119653-1   EAM, APP STYLE, SIDE FEED   4.4    -   1   1   1   1   2119645-1   DISC, NUMBERED FA WIRE ACCUSTMENT   4.0    -   1   1   1   1   2119645-1   DISC, NUMBERED FA WIRE ACCUSTMENT   4.0    -   1   1   1   1   2119645-1   DISC, NUMBERED FA WIRE ACCUSTMENT   4.0    -   1   1   1   1   2119685-1   SAPELICATOR SHIM PACK   3.9    -   1   1   1   1   2119685-1   FA HEAD, NILANTIC STYLE   3.7    -   1   1   1   1   2119685-1   SAPELICATOR SHIM PACK   3.8    -   1   1   1   1   1   2119685-1   SAPELICATOR SHIM PACK   3.8    -   1   1   1   1   1   2119685-1   SAPELICATOR SHIM PACK   3.8    -   1   1   1   1   1   2119685-1   SAPELICATOR SHIM PACK   3.8    -   1   1   1   1   1   2119685-1   SAPELICATOR SHIM PACK   3.8    -   1   1   1   1   1   2119685-1   SAPELICATOR SHIM PACK   3.8    -   1   1   1   1   1   2119685-1   SAPELICATOR SHIM PACK   3.8    -   1   1   1   1   1   2119685-1   SAPELICATOR SHIM PACK   3.8    -   1   1   1   1   1   1   2119685-1   SAPELICATOR SHIM PACK   3.8    -   1   1   1   1   1   1   2119685-1   SAPELICATOR SHIM PACK   3.8    -   1   1   1   1   1   1   1   2119685-1   SAPELICATOR SHIM SAPEL   3.0    -   1   1   1   1   1   1   2119685-1   SAPELICATOR SHIM SAPEL   3.0    -   1   1   1   1   1   1   1   2119685-1   SAPELICATOR SHIM SAPEL   3.0    -   1   1   1   1   1   1   1   2119685-1   SAPELICATOR SHIM SAPEL   3.0    -   1   1   1   1   1   1   2119685-1   SAPELICATOR SHIM SAPELICATOR SHIM SAPELICATOR		-		_	1						-
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- 2 2 2 2 2 2 1-2168083-C SCR, SKT HD CAP, Ro4S, V4 X 10 53 - 1 1 1 1 1 1 1 1833382-6 NC.B DOWN, SPRING LOADED 50 1 2 18233-9 SCR, SKT HD CAP MC X 6.0 49 1 2 119652-1 FEID CAM, PRE FEED 48 1 2119653-1 FEID CAM, PRE FEED 47 - 1 1 1 1 1 1 2119370-1 RAM, SWF STYLE, SIDE FEED 44 - 1 1 1 1 1 1 2119370-1 RAM, SWF STYLE, SIDE FEED 44 - 1 1 1 1 1 1 2119653-1 BISC, NUMBERED FA WIRE ADJUSTMENT 40 - 1 1 1 1 1 1 2119653-1 BISC, NUMBERED FA WIRE ADJUSTMENT 40 - 1 1 1 1 1 1 2119653-1 RAM, SWF STYLE, SIDE FEED 44 - 1 1 1 1 1 1 2119653-1 RAM, SWF STYLE, SIDE FEED 44 - 1 1 1 1 1 1 2119653-1 RAM, SWF STYLE, SIDE FEED 44 - 1 1 1 1 1 1 2119653-1 RAM, SWF STYLE, SIDE FEED 44 - 1 1 1 1 1 1 2119653-1 RAM, SWF STYLE, SIDE FEED 44 - 1 1 1 1 1 1 1 2119653-1 RAM, SWF STYLE, SIDE FEED 44 - 1 1 1 1 1 1 1 2119653-1 RAM, SWF STYLE, SIDE FEED 44 - 1 1 1 1 1 1 1 2119653-1 RAM, SWF STYLE, SIDE FEED 44 - 1 1 1 1 1 1 1 2119653-1 RAM, SWF STYLE, SIDE FEED 39 - 1 1 1 1 1 1 1 1 2119653-1 RAM, SWF STYLE, SIDE FEED 39 - 1 1 1 1 1 1 1 1 2119653-1 SUPPORT, SIRE FRECISION 38 - 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1					1						-
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- 1 1 1 1 1 1 1 2119757-4 DEPRESSOR, SHEAR  - 1 1 1 1 1 1 1 1 238011-8 BLOCK, CRIMPER SPACER  1 1 1 1 1 1 1 1 1 1803712-5 CRIMPER, INSULATION 0  3 - 1 1 1 1 1 1 1 455888-3 SPACER, CRIMPER  1 1 1 1 1 1 1 1 1 1 1673600-9 CRIMPER, WIRE  1 1 1 1 1 1 1 1 1 1 1578-18  - 77 - 7 - 6 - 5 - 2 - 1 PART NO    DESCRIPTION   ITEM NO	<u> </u>				-	<u> </u>	3-18	<u>-</u>	J - J	- COMDINALION 8	-
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- 1 1 1 1 1 1 1 455888-3 SPACER, CRIMPER 2  1 1 1 1 1 1 1 1 1673600-9 CRIMPER, WIRE 1  -77 -7 -6 -5 -2 -1 PART NO DESCRIPTION NO  RANNO 15 1 CONTROLLED DOCUMENT FOR THE LATEST REVISION.  DIMENSIONS:  TOLERANCES UNLESS OTHERWISE SPECIFIED:  MM  O PLC ±- 1 PLC ±- 2 PLC ±- 4	1	1 1	1 1	1 1	1 1	1 1					-
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PART NO  PAR	1	1	1	1	1	1					
RAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION SUBJECT TO CHANGE AND THE CONTROLLED SONGAMIZATION  DIMENSIONS:  TOLERANCES UNLESS OTHERWISE SPECIFIED:  TOLERANCES UNLESS OTHERWISE SPECIFIED:  TOLERANCES UNLESS OTHERWISE SPECIFIED:  TOLERANCES UNLESS OTHERWISE SPECIFIED:  APVD 11-SEP-18  TE Connectivity  Harrisburg, PA 17105-3608  T.ELBIN  Ocean Side Feed  Application spec  Application spec  SIZE CAGE CODE DRAWING NO  RESTRICTED TO  ANGLES  FINISH  WEIGHT  ONN  11-SEP-18  J. HAYNES  CHK 11-SEP-18  Ocean Side Feed  Application spec  SIZE CAGE CODE DRAWING NO  RESTRICTED TO  ANGLES  -  WEIGHT  ONN  10-SEP-18  APVD  APPLICATION SPEC  SIZE CAGE CODE DRAWING NO  RESTRICTED TO  ANGLES  -  WEIGHT  ONN  TE Connectivity  Harrisburg, PA 17105-3608  TO Cean Side Feed  Application spec  Application spec  SIZE CAGE CODE DRAWING NO  RESTRICTED TO  ANGLES  -  WEIGHT  -  WEIGHT  -  WEIGHT  -  WEIGHT  -  TO CONTROLLED BOUMENT FOR TYCO SLICETRONICS CORPORATION  TO CONTROLLED BOUNDARY  HARRING IN CONTROLLED BOUNDARY  TO CONTROLLED BOUNDARY  HARRING IN CONTROLLED BOUNDARY  HARRING IN CONTROLLED BOUNDARY  TE Connectivity  Harrisburg, PA 17105-3608  TO CHK 17-SEP-18  TO CONTROLLED BOUNDARY  HARRING IN CONTROLLED BOUNDARY  HARRING IN CONTROLLED BOUNDARY  TO CHK 17-SEP-18  APVD 11-SEP-18  APVD 11-SEP-18  APVD 11-SEP-18  APVD 11-SEP-18  TO CHK 17-SEP-18  TO CONTROLLED BOUNDARY  HARRING IN CONTROLLED BOUNDARY  TO CHK 17-SEP-18  TO CHK 17	- 77	- 7	- 6	- 5	- 2	- 1	PA	RT '	NO		A
DIMENSIONS:  OTHERWISE SPECIFIED:  OPEC #-  I PLC #-  2 PLC #-  3 PLC #-  4 PLC #-  4 PLC #-  ANGLES #-  ANGLES #-  FINISH  FINISH  TOLERANCES UNLESS CHK NEPPER  APVD 11-SEP-18  NAME  Ocean Side Feed  Application SPEC  SIZE CAGE CODE DRAWING NO  RESTRICTED TO  ANOTHERWISE SPECIFIED:  OCEAN Side Feed  Application SPEC  SIZE CAGE CODE DRAWING NO  RESTRICTED TO  ANOTHERWISE SPECIFIED:  OCEAN Side Feed  Application SPEC  SIZE CAGE CODE DRAWING NO  RESTRICTED TO  OO779 C=2837388	RAWING IS A SUBJECT TO SHOU	A CONTROLLED O CHANGE AND ULD BE CONTA	DOCUMENT FOR THE CONTRO			PORATION IZATION		11 ·	- SEP - 18	I INO	-
T.ELBIN  O PLC #- I PLC #- 2 PLC #- 3 PLC #- 4 PLC #- 4 PLC #- 4 PLC #- 5 IZE CAGE CODE DRAWING NO  RESTRICTED TO  ANGLES #-  FINISH  WEIGHT -  WEIGHT -  WEIGHT -  A   00779 C=2837388							снк R.KNEPP	11- ER		Harrisburg, PA 17105-3608	
Application spec    Plc						ĬĔĎ:	APVD T.ELBIN	11-	- SEP - 18	4 Ocean Side Feed	
3 PLC ±- 4 PLC ±- ANGLES ±- FINISH  WEIGHT -  APPLICATION SPEC SIZE CAGE CODE DRAWING NO RESTRICTED TO A 00779 C=2837388	$\triangle$	<b>}</b> <del></del>	I P 2 P	LC :	±- ±-		-			Applicator -	
L _ FINISH _ WEIGHT _ A   00779 C-2837388 -	9	/	4 P ANG	LC : LC : LES	±- ±-		APPLICATION -	SPEC			-
Customer Accessible Production Drawing SCALE 4.0 SHEET 4 OF 4 REV A	L -				_ <del></del>			-			
1:2  4 A							Customer	Acces	sible P	roduction Drawing SCALE 1:2 SHEET 1 OF 4 REV A	

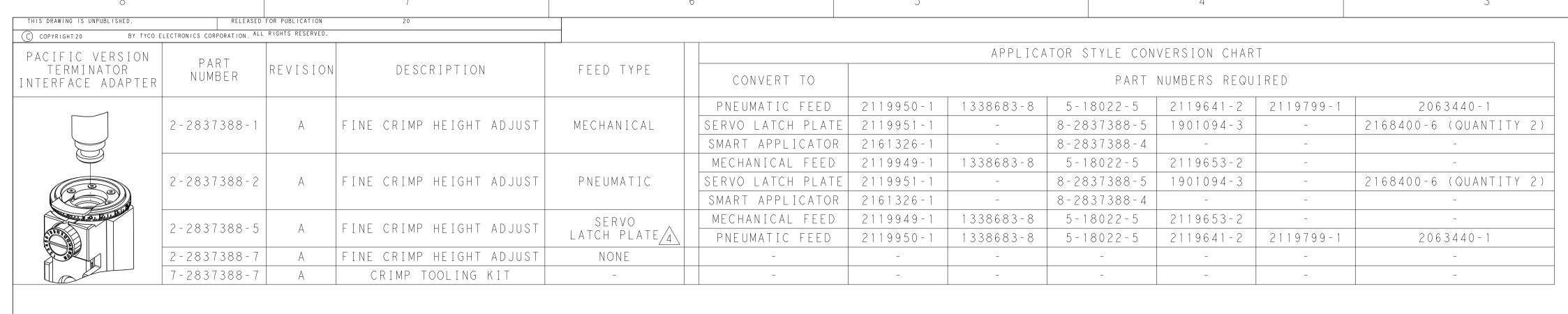
REVISIONS

DESCRIPTION

DATE DWN APVD

SET UP GAUGE A 66 P LTR





APPLICATOR INSTRUCTIONS 408-10389	
TERMINAL DATA: DELPHI PACKARD TERMIN	AL DELPHI PACKARD CRIMP SPECIFICATION
TERMINAL NAME: TAXI TERMINA	
WIRE STRIP LENGTH 3.73-4.49 mm [.147177 IN]	TERMINAL INSULATION DIAMETER RANGE Ø1.70-2.10 mm [.067083 IN]
APPLICATION	1 OF 2 Rev 08.03.2007
SPECIFICATION (B)15489000 PAGE 3	3 OF 3 Rev 2013-10-30

TYPE

TE TERMINAL	DELPHI PACKARD TERMINAL	TE TERMINAL	DELPHI PACKARD TERMINAL
(A) 1949403-1	(A) 13872467		
(B) 1949403-2	(B) 15489000 ·		
WIRE &		T @ TO III	MD UFICUT
	¬ CRIMP HEIGH	(62323)     C   T   1	MP HEIGHT /9\



1 RECOMMENDED SPARE PARTS

APPLICATOR DATA

WIRE | 1.68 mm [.066]

INSUL 2.10 mm [.083]

TERMINALS APPLIED

SIZE

CRIMP

2 GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER: MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2837388-4 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2837388-4 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST":

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.

GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.

/8 MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

ORIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

11 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

12. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT 101-35000.

\*WARNING

BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING

ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS WILL CAUSE DAMAGE TO CRIMP TOOLING.

|FINE ADJUST HEAD ASM, PACIFIC STYLE | 25 2119782-PUSH ROD, AIR FEED 2119640-BUSHING, FLANGED 1803259-1 SPRING, COMPRESSION 1 - 22279 - 3 CAM, SNAIL, INSULATION ADJUSTMENT 2119082-5 WASHER, WAVE SPRING, CREST-TO-CREST 2079764-1 2119083-RETAINER, INSULATION DIAL 7-18023-7 SCR, SKT HD CAP M3 X 4.0 2168400-6 SHCS, LOW HEAD, ROHS, M5 X 16 MECHANICAL FEED ASSEMBLY 2119580-2063440-AIR FEED MODULE 2119740-2 TAG, IDENTIFICATION SPACER, FEEDER 1901094-3 21045-3 RING, RETAIN, EXTERN, 3/16 CRESCENT MAGNET, RARE EARTH HIGH ENERGY 166 - | 1 | 1 | 1 | 1 994969-1 COUNTER, MAGNETIC - | REF | REF | REF | REF 994970-2 164 SPRING, FEED FINGER 240638-1 8-21084-O-RING, .801 ID, .070 DIA. MAT - | 1 | 1 | 1 | 1 FEED CAM, AIR FEED 2119641-2 DETENT PIN 2119798-2 2079383-8 SCR, BHSC, RoHS (M4 X 16) - | 4 | 4 | 4 | 4 2168400-5 SHCS, LOW HEAD, RoHS, M4 X 20 2119653-2 FEED CAM, POST FEED 1 4 1 1-2119656-0 APPLICATOR BASIC ASSEMBLY, SF 1 4 0 RAM, ASIAN STYLE, SIDE FEED 2119650-1 139 BOLT, ADJUSTMENT 2119092-2 3-23627-7 | PIN, RETAIN, GRVD, 3/16 X .854 136 2119799-1 HOLDER, FEED FINGER, AF SEE NOTE 4 | MEMORY CHIP, PROGRAMMED REF 1633743-1 SERVO FEED LATCH ASM REF FEED FINGER ASSEMBLY, SF 2119944-82 455888-5 SPACER, CRIMPER 2119956-DOCUMENTATION PACKAGE - | 1 | 1 | 1 | 1 2119791-5 DEPRESSOR, WIRE 2119740-1 TAG, IDENTIFICATION SCREW, DRIVE, RH, RoHS, 2 x .188 - | 2 | 2 | 2 | 2 2168078-1 66 2119793-LIMITER, ADJUSTMENT BOLT - | 1 | 1 | 1 | 1 - 3 3 3 3 992763-5 SCR, SET, SOC, CONE PNT, M3 x 4.0 162 | - | 1 | 1 | 5-18022-5 | SCR, HEX HD CAP, M4 X 6.0 1338683-8 - | 1 | 1 | FEED PAWL 2 2 2 2 1-2168083-0 SCR, SKT HD CAP, RoHS, M4 X 10 1803382-6 HOLD DOWN, SPRING LOADED 50 49 SCR, SKT HD CAP M4 X 6.0 18023-9 48 FEED CAM, PRE FEED 2119652-1 SCR, BHSC, RoHS (M8 X 25) 41 2079383-7 DISC, NUMBERED FA WIRE ADJUSTMENT 40 2119645-1 39 2119957-1 APPLICATOR SHIM PACK 38 RAM WASHER, PRECISION 2119644-1 3 4 1752356-1 SUPPORT, TERMINAL 33 SCR, BHSC, RoHS (M4 X 20) 2079383-5 HEX HEAD, FLANGED, M5 x 8mm LONG 2161328-1 ASSEMBLY, STRIP GUIDE 2119959-1 STRIP GUIDE 1320928-2 SCR, SKT HD CAP, RoHS, M4 X 8.0 2168083-2 | WASHER, FLAT, REG M4 1 - 18028 - 2 2119533-1 STRIPPER, SIDE FEED 19 INSERT, SHEAR - | 1 | 1 | 1 | 1 | 2119806-1 3-22280-3 SPRING, COMPRESSION STOP, SHEAR 1 1 1 1 1 1 1 - 356885 - 4 2119805-1 SHEAR HOLDER, FRONT 10 1803095-3 IFLOATING SHEAR, FRONT 8 ∖| 1 | 1 | 1 | 1 | 1 | 3-1803703-3 |ANVIL, COMBINATION 2119757-4 DEPRESSOR, SHEAR - | 1 | 1 | 1 | 1 | 1 - 238011 - 8 BLOCK, CRIMPER SPACER  $1 \setminus | 1 | 1 | 1 | 1 | 1 | 1$ 1803712-5 CRIMPER, INSULATION O 455888-3 SPACER, CRIMPER /1 | 1 | 1 | 1 | 1 | 1 1673600-9 CRIMPER. WIRE ITEM -77 -27 -25 -22 -21 PART NO DESCRIPTION NO THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION
IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION
SHOULD BE CONTACTED FOR THE LATEST REVISION. TE Connectivity
Harrisburg, PA 17105-3608 R.KNEPPER 11-SEP-18 NAME TOLERANCES UNLESS OTHERWISE SPECIFIED: Ocean Side Feed Applicator

REVISIONS

DESCRIPTION

SEE SHEET 1

SET UP GAUGE

2119599-1

A 66

PACIFIC VERSION

Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

| 00779 | C = 2837388

RESTRICTED TO

SCALE 1:2 SHEET 3 OF 4 REV A

SIZE CAGE CODE DRAWING NO

stomer Accessible Production Drawing

APPLICATION SPEC

