	8	7		6		5	
	THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION C COPYRIGHT 20 BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.	20	ATLAN	ITIC VERSION TERMIN	ATOR		
	PART REVISION DESCRIPTION	FEED TYPE		INTERFACE ADAPTER			
	2837363-1 C FINE CRIMP HEIGHT AD		_				
	2837363-2CFINE CRIMP HEIGHT AD7-2837363-1CMECHANICAL AND CRI TOOLING KIT		_				
	7-2837363-2 C PNEUMATIC AND CRIM TOOLING KIT	PNEUMATIC					
	7-2837363-7 C CRIMP TOOLING KI	Т -					
D							
	APPLICATOR DATA						
	CRIMPSIZETYPEWIRE3.56 mm [.140]F						
	INSUL 5.15 mm [.203] F APPLICATOR INSTRUCTIONS						
	408-35042						
	TERMINAL DATA: DELPHI TERMINAL DELPHI CR	IMP SPECIFICATION	TERMINAL D	DATA: DELPHI TERMINA	L DELPHI CRIM	P SPECIFICATION	
	TERMINAL NAME: TAXI TERM M M/P 280 WIRE STRIP LENGTH	ATION DIAMETER RANGE		NAME: TAXI TERM M RIP LENGTH		ON DIAMETER RANGE	
	5.46-6.22 mm [.215245 IN] Ø3.40-5.24	mm [.134206 IN]		2 mm [.215245 IN]	Ø3.40-5.24 mm -		
С	TERMINAL APPLICATION(A)13790534 CRIMP INFO SHEET PG 3, SPECIFICATIONSPECIFICATION-	_	APPLICATION SPECIFICAT		INFO SHEET PG 1, 2 F	Rev 2014-07-29	
	TERMINALS APPLIED 5			S APPLIED 5			
	TE TERMINALDELPHI TERMINALTE TERMINAL(A) 3311276-1(A) 13790534	DELPHI TERMINAL	TE TERMIN (B) 331127		TE TERMINAL	DELPHI TERMINAL	
_	WIRE SIZE (CRIMP HEIGHT) CRIMP HEIGHT R	RIMP HEIGHT 4 EFERENCE SETTING	WIRE SIZE	CRIMP HEIGH		MP HEIGHT 4 ERENCE SETTING	
	5.00mm2 2.55+/-0.05 [.100+/002]	6.8	5.00mm2	2 2.45+/-0.05 [.0		7.8	
				* W A	RNING		
				\bigcirc N	INSTALLATI TING FOR L		
	T RECOMMENDED SPARE PARTS			SET	TINGS GREA CRIMP TOO	TER THAN T	ΗE
В	REFER TO SUPPLIED INSTRUCTION SHEET FOR	CLEANING, LUBRICATION A	A N D		PER SETUP		
	STORAGE OF APPLICATOR. APPLY PART NUMBER 2-23419-6 LOCTITE TO 1	THREADS OF ITEM 242.					
	CRIMP HEIGHT REFERENCE SETTING WAS THE S APPLICATOR WAS QUALIFIED AT THE FACTORY.	ADJUSTMENT MAY BE					
	NECESSARY WHEN RUNNING APPLICATOR IN THE	FIELD.					
	6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES DOCUMENT, 101-35000.	SHALL BE USED PER					
	_						
A							
						(Pacific)	Sh

AMP 4805 REV 31MAR2000

RE DISC TO CRIMP HEIGHT REFERENCE E SIZE. CRIMP HEIGHT REFERENCE HE VALUE SHOWN MAY CAUSE DAMAGE TO R TO THE INSTRUCTION SHEET FOR MENTS.

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3

ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

--------------77 THIS DRAWING IS A CONTROLLED DOC IT IS SUBJECT TO CHANGE AND THE SHOULD BE CONTACTED DIMENSIONS: mm MATERIAL

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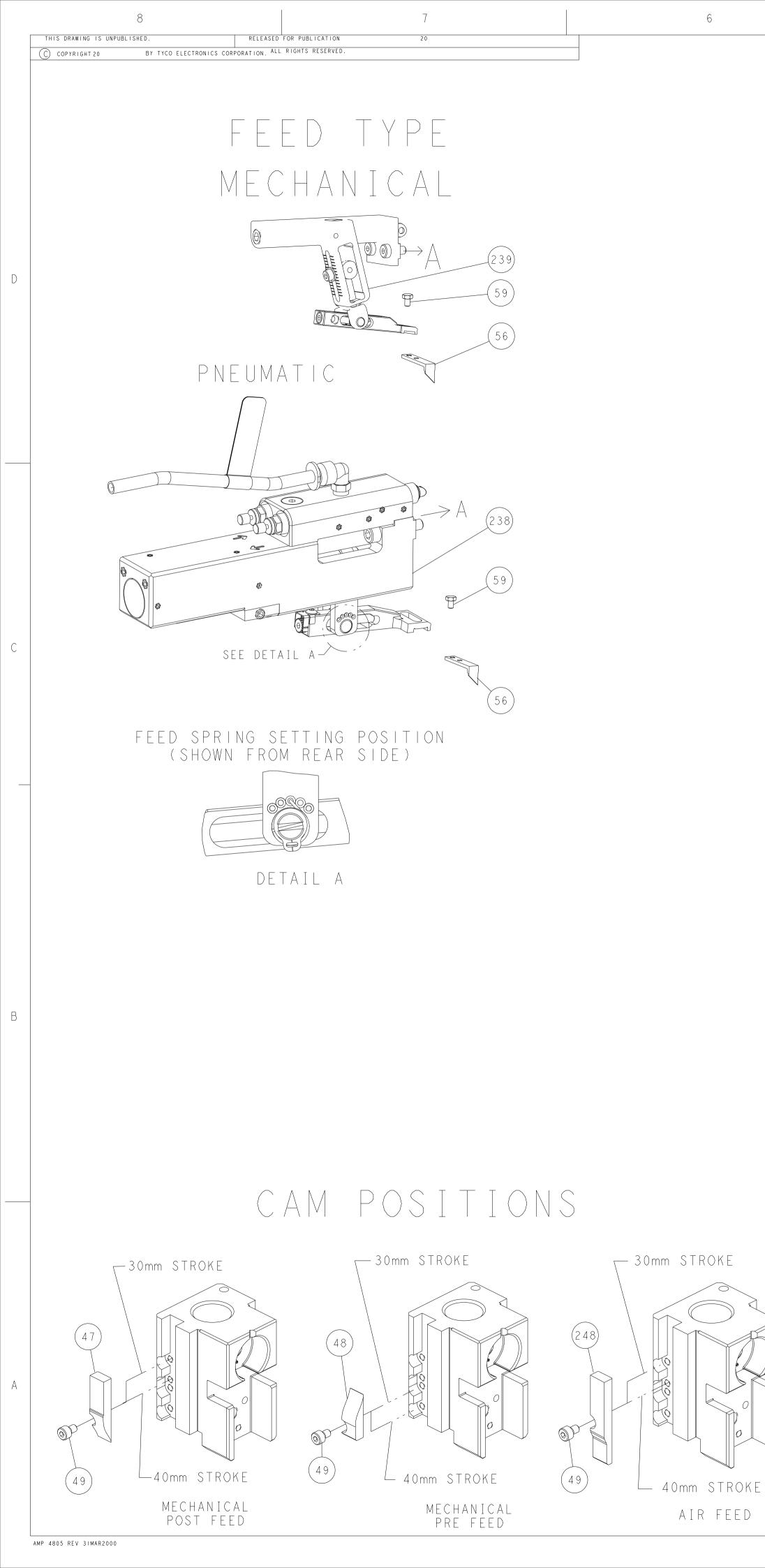
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SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

2 2 2 2079383-5 SCR, BHSC, RoHS (M4 X 20) 33 2 2 2 2 2-2844962-0 SPACER, CYLINDRICAL, STRIP GUIDE 30 1 1 1 1 2844992-1 ASSEMBLY, STRIP GUIDE 29 1 1 1 1 2844992-1 ASSEMBLY, STRIP GUIDE 29 1 1 1 1455888-5 SPACER, CRIMPER 28 1 1 1 1320928-6 STRIP GUIDE 24 1 1 1 120928-6 STRIP GUIDE 24 1 1 1 1210803-2 SCR, SKT HD CAP, RoHS, M4 X 8.0 21 2 2 2 1-168038-4 STRIPPER, SIDE FEED 19 1 1 1 2119806-1 INSERT, SHEAR 13 1 1 1 1-366885-4 STOP, SHEAR 11 1 1 1 1-366885-4 STOP, SHEAR 10 1 1 1 1-633926-8 AWIL, COMBINATION 8 2 2 1									
1 1		1	1	1	1	22278-9	SPRING, COMPRESSION		
1 1 1 1 1 1 2		2	2	2	2	4 - 1 8 0 3 2 - 3	SCR, SET, FLT PNT, M3 X 6.0		
2 2 2 2 2 2 2 5 3		1	1	1	1	1803945-6	TONKER	298-	
1 1		1	1	1	1	1803944-1	SPACER, TONKER		
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1 1 1 2019764-1 94X10F, MAXE SPEIRG, CDIST TO CYUST 24/3 1 1 1 2/19683-1 2714146, INSULATION DIS. 24/2 1 1 1 2/19683-1 2714146, INSULATION DIS. 24/2 1 1 1 2/19683-1 ACCANTRAL FEDE ADDULE 238 1 1 1 2/19783-1 ACCANTRAL FEDE ADDULE 238 1 1 1 2/19783-1 ACCANTRAL FEDE ADDULE 98 1 1 1 2/1978-1 ACCANTRAL FEDE ADDULE 98 1 1 1 2/1978-1 ACCANTRAL FEDE ADDULE 98 1 1 1 2/1978-1 ACCANTRAL FEDE ADDULE 98 1 1 1 1/1978-1 TACANTRAL FEDE ADDULE 98 1 1 1 1/		1	-	1	-	2119641-1	FEED CAM, AIR FEED	248	
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2 2 2 2019383-4 SCR. BHSC. RoHS (M4 X 8) 79 1 1 1 1 1033096-1 EXTENSICA PLATE 78 1 1 1 1 1033096-1 EXTENSICA PLATE 70 1 1 1 1 1033007-1 DEPRESSCR. MIRE 70 1 1 1 2119740-1 TAC. DENT IFICATION PACAGE 71 1 1 1 219740-1 TAC. DENT IFICATION Refs. 2 x .188 66 1 1 1 219740-1 TAC. DENT IFICATION Refs. 4 x 8.0 60 1 1 1 218078-1 SCR. SKT HD CAP. Rols. M4 x 8.0 60 1 1 1 153283-3 SCR. SKT HD CAP. Rols. M4 x 6.0 29 1 1 1 11 1219652-1 FEED CAM. PRE FEED 28 2 2 2 2-216083-5 SCR. SKT HD CAP. Rols. M4 x 8.0 29 1 1 1 11 1219531-1 RAM SSIMBLY. SF ATLANTIC 24 2 2 2-20193	+		1						
1 1 1 183398-1 EXTINION PLATE 78 1 1 1 1833607-3 DOC.PENTATION PACKAGE 71 1 1 1 19731-9 DEPESSOR, WIRE 70 1 1 1 2119730-9 DEPESSOR, WIRE 70 1 1 1 2119730-9 DEPESSOR, WIRE 70 1 1 1 219740-1 TAG.IDENTIFICATION 67 2 2 2 218003-2 SCR, WID CAP, RehS, MAX 8.0 60 1 1 1 138865-1 PAM., FED 56 4 4 4 2188083-3 SCR, SKT HD CAP, RehS, MAX 12.5 54 2 2 2 2-2188083-6 SCR, SKT HD CAP, RehS, MAX 12.5 54 2 1 2 18023-9 SCR, SKT HD CAP, RehS, MAX 12.5 54 2 2 2 2-219652-1 FEES CAM, PGST FEED 47 1 1 1803515-1 FEES CAM, PGST FEED 47 1 1 1803515-1 SER SHELY, SF ALLATION									
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1 1 1 1 2168083-2 SCR. SET HD CAP. RoHS. M/ X 8.0 60 1<		1	1	1	1	2119740-1	TAG, IDENTIFICATION	. 67	
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K. HUANG Z3JUL2018 Harrisburg, PA 17105-3608 TOLERANCES UNLESS OTHERWISE SPECIFIED: APVD 23JUL2018 NAME 0 PLC ±- APVD 23JUL2018 NAME 0 PLC ±- PRODUCT SPEC Applicator - 3 PLC ±- - - - 4 PLC ±- - - - ANGLES ±- - - - FINISH WEIGHT - A 00779 C=2837363 -		, ,	- /	_					А
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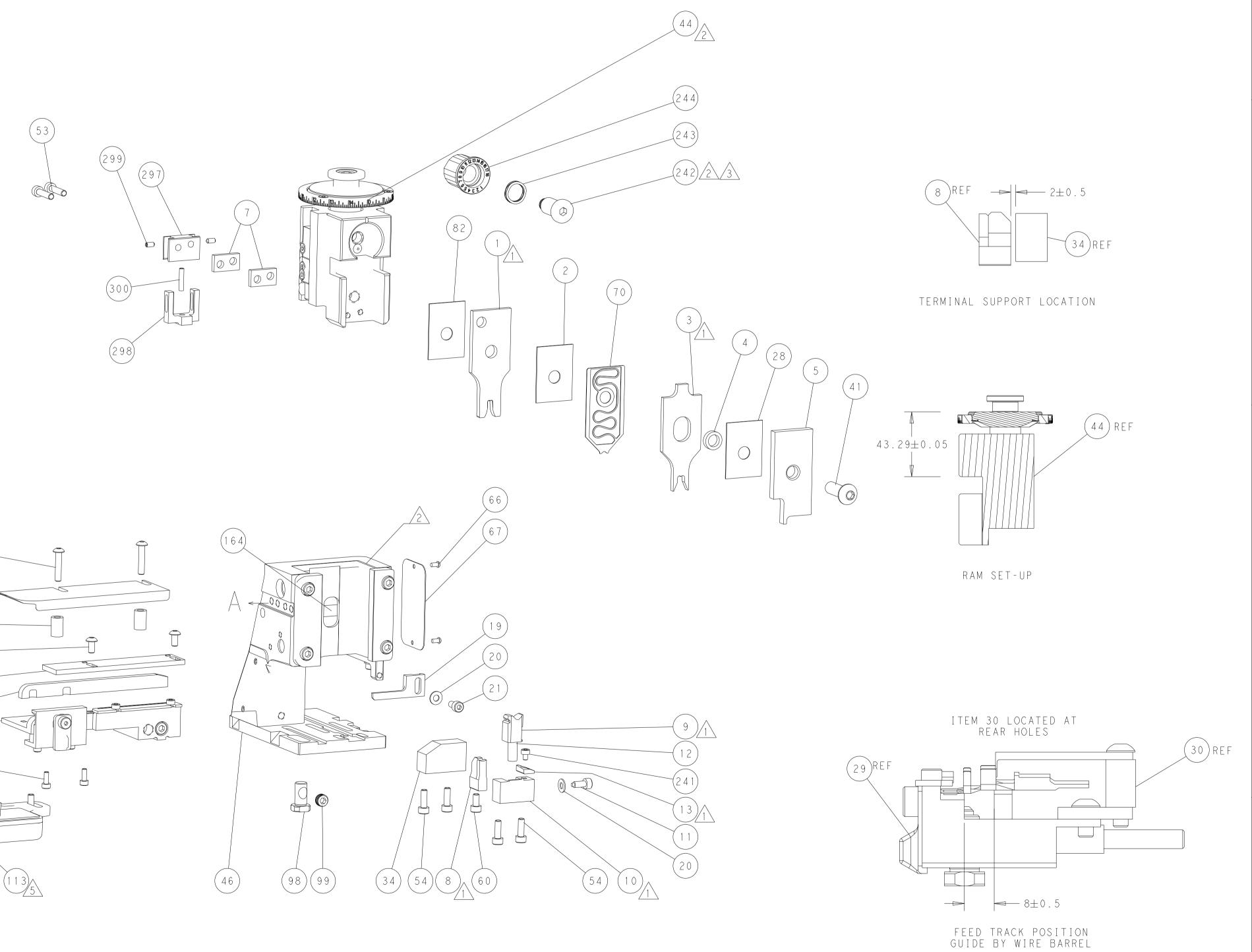
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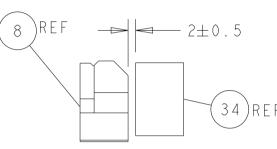
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THIS DRAWING IS A CONTROLLED DOC IT IS SUBJECT TO CHANGE AND THE SHOULD BE CONTACTED

DIMENSIONS: ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4) mm MATERIAL

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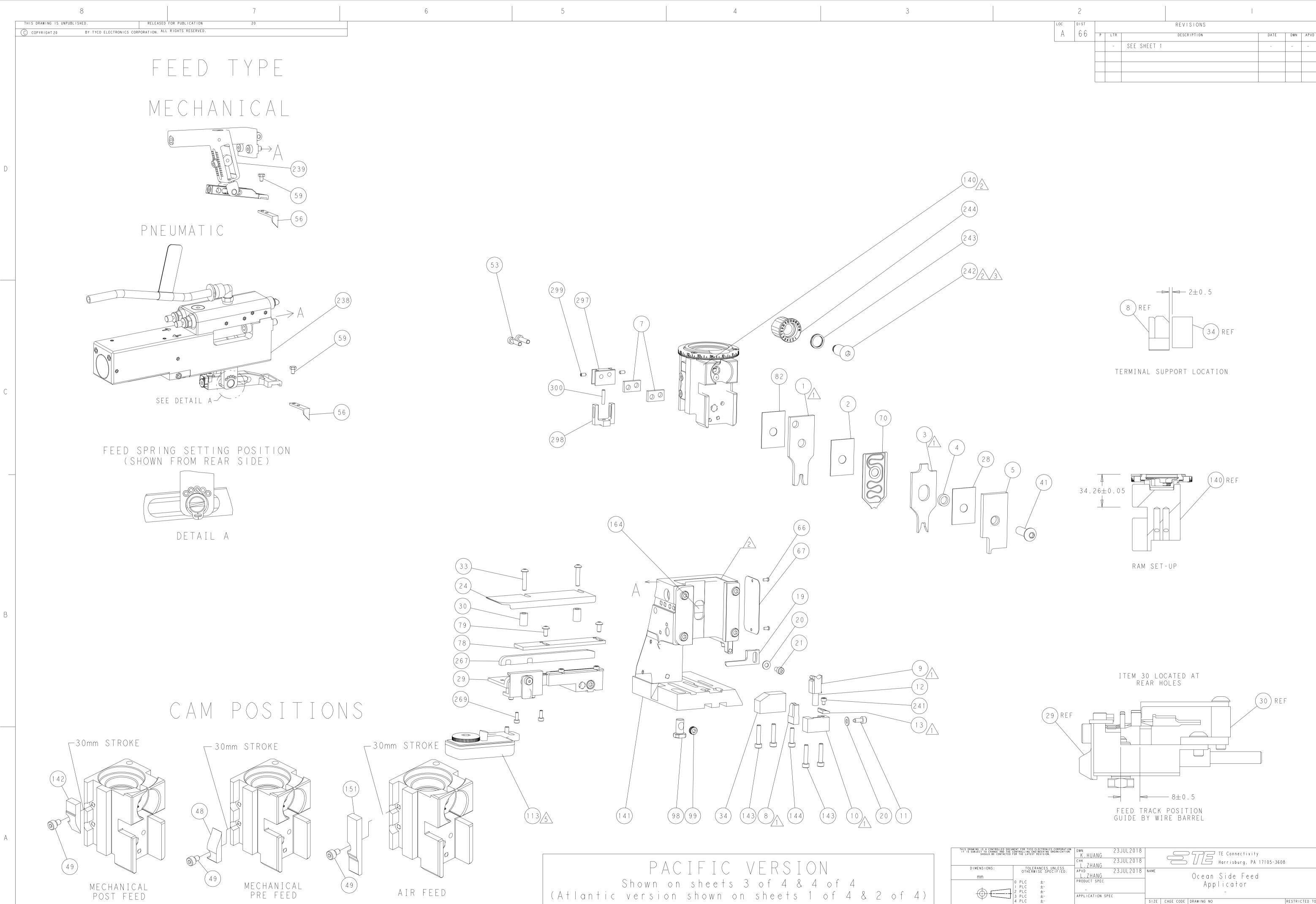
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		SHEETS 3 &	4 A R	E NOT F	REQUIRE	ED FOR ATLANTIC	VERSION

THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION 20	6	5	4	3	
THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION 20 C COPYRIGHT 20 BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED. 20 PART NUMBER REVISION DESCRIPTION FEED TYPE 2 - 2837363 - 1 C FINE CRIMP HEIGHT ADJUST MECHANICAL 2 - 2837363 - 2 C FINE CRIMP HEIGHT ADJUST PNEUMATIC 7 - 2837363 - 7 C CRIMP TOOLING KIT -	PACIFIC VERSION TERMINATOR INTERFACE ADAPTER				
D					
APPLICATOR DATACRIMPSIZETYPEWIRE3.56 mm [.140]FINSUL5.15 mm [.203]FAPPLICATOR INSTRUCTIONS100408-35042100					-
TERMINAL DATA: DELPHI TERMINAL DELPHI CRIMP SPECIFICATION TERMINAL NAME: TAXI TERM M M/P 280 WIRE STRIP LENGTH TERMINAL INSULATION DIAMETER RANGE 5.46-6.22 mm [.215245 IN]	TERMINAL DATA: DELPHI TERMINAL TERMINAL NAME: TAXI TERM M M/ WIRE STRIP LENGTH 5.46-6.22 mm [.215245 IN]	P 280 RMINAL INSULATION DIAMETER RANGE			
C TERMINAL (A)13790534 CRIMP INFO SHEET PG 3, 4 Rev 2014-07-29 SPECIFICATION	TERMINAL APPLICATION SPECIFICATION TERMINALS APPLIED 5				
WIRE CRIMP HEIGHT CRIMP HEIGHT SIZE CRIMP HEIGHT REFERENCE SETTING 5.00mm2 2.55+/-0.05 [.100+/002] 6.8	WIRE SIZE CRIMP HEIGHT mm [INCH] 5.00mm2 2.45+/-0.05 [.096+/				
B A REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATI STORAGE OF APPLICATOR.	ON I Sett Sett The	ING FOR LARGEST WIRE STINGS GREATER THAN THE	DISC TO CRIMP HEIGHT R SIZE. CRIMP HEIGHT REFE VALUE SHOWN MAY CAUSE FO THE INSTRUCTION SHEE NTS.	RENCE DAMAGE TO	
 APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN TH APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD. TERMINAL LUBRICANT IS RECOMMENDED. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000. 					
A					THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO F THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO F IT IS SUBJECT TO CHANGE AND THE CONTROLLING EN SHOULD BE CONTACTED FOR THE LATEST DIMENSIONS:
AMP 4805 REV 3IMAR2000		Show	PACIFIC VERSIO In on sheets 3 of 4 & 4 sion shown on sheets 1	of 4	MATERIAL -

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		- 22	- 21	PART NO	DESCRIPTION	I T E M NO
	-77		ORATION ZATION	dwn 23JUL2018 K.HUANG	TE Connectivity	
FOR	- 7 7	RONICS CORP RING ORGANI ISION.	, I		Harrisburg, PA 17105-3608	
				снк 23JUL2018 L.7HANG		
		CES UNLE		L.ZHANG APVD 23JUL2018	NAME Ocean Side Feed	
OT PLC	TOLERAN HERWISE	CES UNLE SPECIFI E-	SS IED:	L.ZHANG	– Ocean Side Feed	
OT PLC PLC PLC	TOLERAN HERWISE	CES UNLE SPECIFI E- E- E-	SS - ED:	L.ZHANG APVD 23JUL2018 L.ZHANG PRODUCT SPEC -	NAME Ocean Side Feed Applicator	
OT PLC PLC PLC PLC PLC	TOLERAN THERWISE	CES UNLE SPECIFI E- E-	SS - ED:	L.ZHANG APVD 23JUL2018 L.ZHANG	Ocean Side Feed Applicator	RICTED TO
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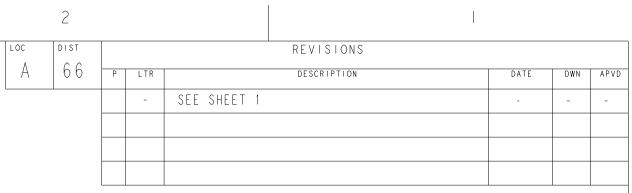
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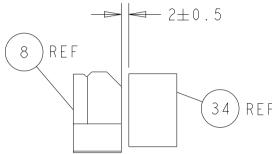


PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

AMP 4805 REV 31MAR2000

ATERIAL







OC UI HE E D	MENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEERING ORGANIZATION FOR THE LATEST REVISION.	dwn K.HUANG	23JUL2018				⊐ TE Connect	ivity		
		снк – L.ZHANG	23JUL2018				Harrisburg	, PA 17	105-3608	3
	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD L.ZHANG	23JUL2018	NAME		Ocean	Side F	eed		
-	0 PLC ±- 1 PLC ±-	PRODUCT SPEC					plicato			
ł	2 PLC ±- 3 PLC ±-	APPLICATION S	PEC	0.175	0.105 0.005		-			
	4 PLC ±- ANGLES ±-	-		SIZE	CAGE CODE	DRAWING NO				RESTRICTED TO
	FINISH -	WEIGHT	-	AL	00779	C =283	3/363			-
	-	Customer A	Accessible Pr	oduct	ion Draw	ing	scale 1:2	SHEET	4 ^{OF}	4 REV C
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