	8	7		6		5	
	THIS DRAWING IS UNPUBLISHED.       RELEASED FOR PUBLICATION         C COPYRIGHT 20       BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.	20	ATLAN	ITIC VERSION TERMIN	ATOR		
	PART REVISION DESCRIPTION	FEED TYPE		INTERFACE ADAPTER			
	2837363-1 C FINE CRIMP HEIGHT AD		_				
	2837363-2CFINE CRIMP HEIGHT AD7-2837363-1CMECHANICAL AND CRI TOOLING KIT		_				
	7-2837363-2 C PNEUMATIC AND CRIM TOOLING KIT	PNEUMATIC					
	7-2837363-7 C CRIMP TOOLING KI	Т -					
D							
	APPLICATOR DATA						
	CRIMPSIZETYPEWIRE3.56 mm [.140]F						
	INSUL 5.15 mm [.203] F APPLICATOR INSTRUCTIONS						
	408-35042						
	TERMINAL DATA: DELPHI TERMINAL DELPHI CR	IMP SPECIFICATION	TERMINAL D	DATA: DELPHI TERMINA	L DELPHI CRIM	P SPECIFICATION	
	TERMINAL NAME: TAXI TERM M M/P 280      WIRE STRIP LENGTH	ATION DIAMETER RANGE		NAME: TAXI TERM M RIP LENGTH		ON DIAMETER RANGE	
	5.46-6.22 mm [.215245 IN] Ø3.40-5.24	mm [.134206 IN]		2 mm [.215245 IN]	Ø3.40-5.24 mm -		
С	TERMINAL APPLICATION(A)13790534 CRIMP INFO SHEET PG 3, SPECIFICATIONSPECIFICATION-	_	APPLICATION SPECIFICAT		INFO SHEET PG 1, 2 F	Rev 2014-07-29	
	TERMINALS APPLIED 5			S APPLIED 5			
	TE TERMINALDELPHI TERMINALTE TERMINAL(A) 3311276-1(A) 13790534	DELPHI TERMINAL	TE TERMIN (B) 331127		TE TERMINAL	DELPHI TERMINAL	
_	WIRE SIZE (CRIMP HEIGHT ) CRIMP HEIGHT R	RIMP HEIGHT 4 EFERENCE SETTING	WIRE SIZE	CRIMP HEIGH		MP HEIGHT 4 ERENCE SETTING	
	5.00mm2 2.55+/-0.05 [.100+/002]	6.8	5.00mm2	2 2.45+/-0.05 [.0		7.8	
				* W A	RNING		
				$\bigcirc$ N	INSTALLATI TING FOR L		
	T RECOMMENDED SPARE PARTS			SET	TINGS GREA CRIMP TOO	TER THAN T	ΗE
В	REFER TO SUPPLIED INSTRUCTION SHEET FOR	CLEANING, LUBRICATION A	A N D		PER SETUP		
	STORAGE OF APPLICATOR. APPLY PART NUMBER 2-23419-6 LOCTITE TO 1	THREADS OF ITEM 242.					
	CRIMP HEIGHT REFERENCE SETTING WAS THE S APPLICATOR WAS QUALIFIED AT THE FACTORY.	ADJUSTMENT MAY BE					
	NECESSARY WHEN RUNNING APPLICATOR IN THE	FIELD.					
	6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES DOCUMENT, 101-35000.	SHALL BE USED PER					
	_						
A							
						(Pacific )	Sh

AMP 4805 REV 31MAR2000

RE DISC TO CRIMP HEIGHT REFERENCE E SIZE. CRIMP HEIGHT REFERENCE HE VALUE SHOWN MAY CAUSE DAMAGE TO R TO THE INSTRUCTION SHEET FOR MENTS.

4

3

ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

--------------77 THIS DRAWING IS A CONTROLLED DOC IT IS SUBJECT TO CHANGE AND THE SHOULD BE CONTACTED DIMENSIONS: mm MATERIAL

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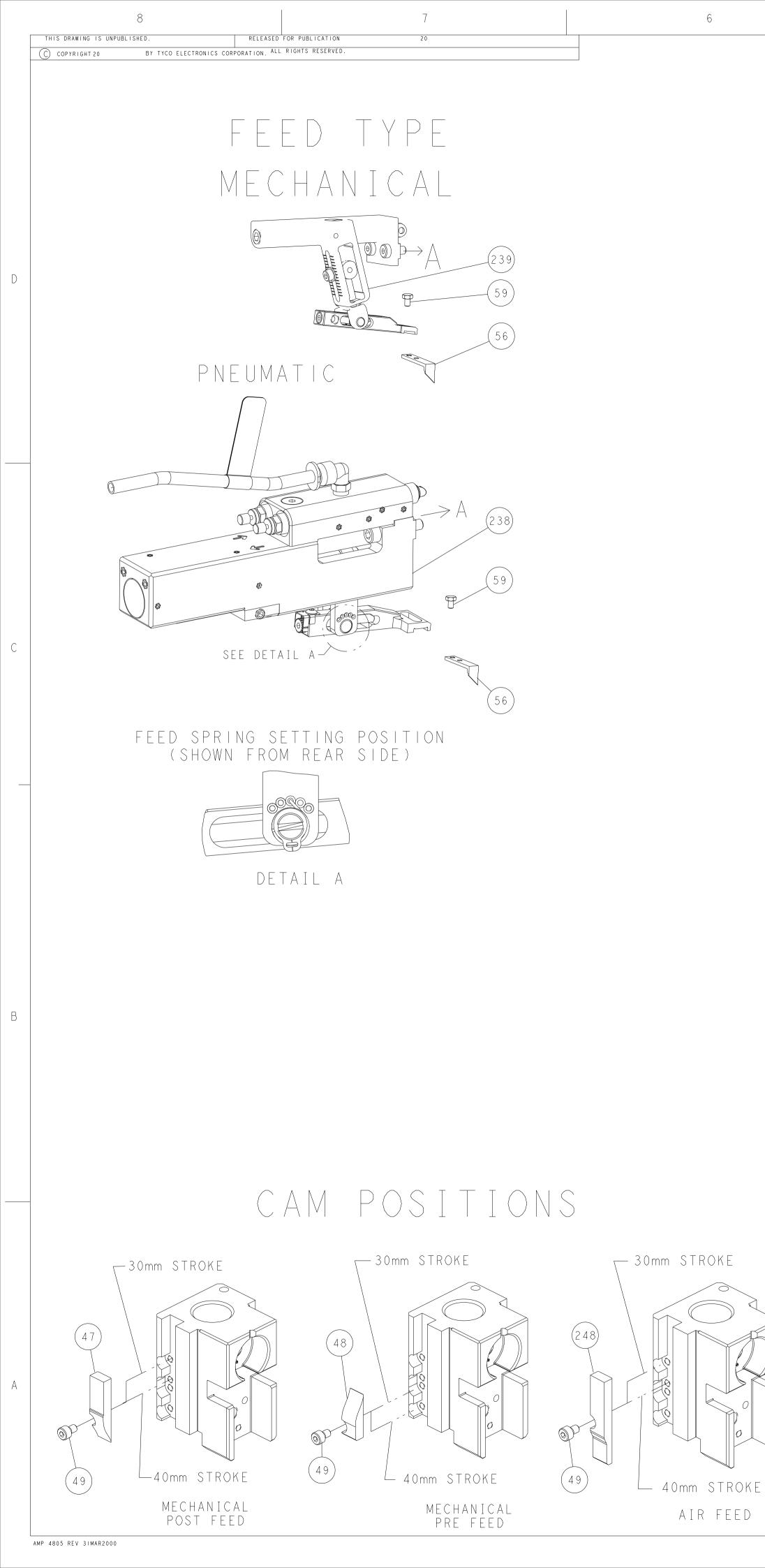
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SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

2       2       2       2079383-5       SCR, BHSC, RoHS (M4 X 20)       33         2       2       2       2       2-2844962-0       SPACER, CYLINDRICAL, STRIP GUIDE       30         1       1       1       1       2844992-1       ASSEMBLY, STRIP GUIDE       29         1       1       1       1       2844992-1       ASSEMBLY, STRIP GUIDE       29         1       1       1       1455888-5       SPACER, CRIMPER       28         1       1       1       1320928-6       STRIP GUIDE       24         1       1       1       120928-6       STRIP GUIDE       24         1       1       1       1210803-2       SCR, SKT HD CAP, RoHS, M4 X 8.0       21         2       2       2       1-168038-4       STRIPPER, SIDE FEED       19         1       1       1       2119806-1       INSERT, SHEAR       13         1       1       1       1-366885-4       STOP, SHEAR       11         1       1       1       1-366885-4       STOP, SHEAR       10         1       1       1       1-633926-8       AWIL, COMBINATION       8         2       2       1									
1       1		1	1	1	1	22278-9	SPRING, COMPRESSION		
1       1       1       1       1       1       2		2	2	2	2	4 - 1 8 0 3 2 - 3	SCR, SET, FLT PNT, M3 X 6.0		
2       2       2       2       2       2       2       5       3		1	1	1	1	1803945-6	TONKER	298-	
1       1		1	1	1	1	1803944-1	SPACER, TONKER		
1       1       2       1       2       1       2       1       2       1       2       1       2       1       2       1       2       1       2       1       2       1       2       1       2       1		2	2	2	2	2168083-1	SCR, SKT HD CAP, R₀HS, M3 X 8.0	. 269	
1       1       1       1       2173982 4       CAM. SMAIL, TSULATION AJUSTMENT       244         1       1       1       2173982 4       CAM. SMAILE, MAJUE SPAINS, CREST-TO-CREST       243         1       1       1       1       2173983 1       CIANAEL, MAJUE SPAINS, CREST-TO-CREST       243         1       1       1       1       1       1       213935 1       CIANAEL, MAJUE SPAINS, CREST-TO-CREST       243         1       1       1       1       213935 1       CIANAEL, LUBE, CALOR, SIDE FEED       11.3         1       1       1       2243936 1       ACCONTROL CREST       238         1       1       1       2243936 1       ACCONTROL CREST       238         1       1       1       224396 1       SCT.W. LORCHICK       154         1       1       1       224396 1       SCT.W. LORCHICK       82         2       2       2       23383 4       SCT.W. LORCHICK       838         1       1       1       1455836 -       SACCEP, CREMPER       82         1       1       1213935 -       SCT.WEISTMENT       814       83       73         1       1       1213935 -       SC		1	1	1	1	1633782-4	FENCE	267	
1       1       1       2019764-1       94X10F, MAXE SPEIRG, CDIST TO CYUST 24/3         1       1       1       2/19683-1       2714146, INSULATION DIS.       24/2         1       1       1       2/19683-1       2714146, INSULATION DIS.       24/2         1       1       1       2/19683-1       ACCANTRAL FEDE ADDULE       238         1       1       1       2/19783-1       ACCANTRAL FEDE ADDULE       238         1       1       1       2/19783-1       ACCANTRAL FEDE ADDULE       98         1       1       1       2/1978-1       ACCANTRAL FEDE ADDULE       98         1       1       1       2/1978-1       ACCANTRAL FEDE ADDULE       98         1       1       1       2/1978-1       ACCANTRAL FEDE ADDULE       98         1       1       1       1/1978-1       TACANTRAL FEDE ADDULE       98         1       1       1       1/		1	-	1	-	2119641-1	FEED CAM, AIR FEED	248	
1       1       1       2019764-1       94X10F, MAXE SPEIRG, CDIST TO CYUST 24/3         1       1       1       2/19683-1       2714146, INSULATION DIS.       24/2         1       1       1       2/19683-1       2714146, INSULATION DIS.       24/2         1       1       1       2/19683-1       ACCANTRAL FEDE ADDULE       238         1       1       1       2/19783-1       ACCANTRAL FEDE ADDULE       238         1       1       1       2/19783-1       ACCANTRAL FEDE ADDULE       98         1       1       1       2/1978-1       ACCANTRAL FEDE ADDULE       98         1       1       1       2/1978-1       ACCANTRAL FEDE ADDULE       98         1       1       1       2/1978-1       ACCANTRAL FEDE ADDULE       98         1       1       1       1/1978-1       TACANTRAL FEDE ADDULE       98         1       1       1       1/		1	1	1	1	2119082-4	CAM, SNAIL, INSULATION ADJUSTMENT	244	
1       1       1       1       1       1       1       1       241         1       1       1       1       1       1       1       241         1       1       1       1       1       1       2119883-1       FIELANCAL TELD ASS(MELY)       238         1       -       1       2119883-1       FIELANCAL TELD ASS(MELY)       238         1       1       1       2119883-1       SC3.W. LOCKING       99         1       1       1       2119853-1       SC3.W. LOCKING       98         1       1       1       2644967-1       SC3.W. LOCKING       98         1       1       1       264867-1       SC3.W. CRIMER       82         2       2       2       20933-4       SC3.W. BEC (MAK & 8)       79         1       1       1       7833657-1       SC3.W. BEC (MAK & 8)       79         1       1       1       2119743-3       TC2ESSOR, WHE       70         1       1       1       2119743-3       TC3.W. BEC (TLAK & 8)       70         1       1       1       2118368-3       SC3.W. FEE CAP, BAKS, MAK & 8,0       59         1		1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST		
1       1       1       1       7-18023-7       SCE. SKT 4D CAP M3 X 4.C.       241         -       1       -       1       2119380-1       MECHANICAL FEED ASSEMBLY       239         2FF REF REF REF 934470-2       COLIER, MACHINE       154       154         1       1       1       1211955-1       ASST, UDB?(CALOR, SIDE FEED       113         1       1       1       124490-1       POST, LOCKING       38         1       1       1       124490-1       POST, LOCKING       38         1       1       1       224490-1       POST, LOCKING       38         1       1       1       224490-1       POST, LOCKING       38         1       1       1       224490-1       POST, LOCKING       38         1       1       1       140360-1       POST, LOCKING       38         1       1       1       180309-1       POST, LOCKING       38         1       1       1       1400-1       70       70         1       1       1       130368-5       SCE, MEX 4D CAP, M4X 6.C       71         2       2       2       2       2       16022-5       SCE, SK1 4D	1	1	1	1	1				
-       1       -       1       21.9580-1       MCIANICAL TED ASSEME.*       2.33         REF       FEF       FEF       FEF       FEF       SET       -       23.6         1       1       1       1       21.9550-1       ASS.Y. LUBRICATOR, SIDE THED       1.6       C         1       1       1       1       21.9955-1       ASS.Y. LUBRICATOR, SIDE THED       1.7         1       1       1       24.4960-1       SCR.W. LOCKING       .99         1       1       1       28.44905-1       SCR.W. LOCKING       .98         1       1       1       28.26       SCR.W. LOCKING       .98         1       1       1       1.953396-1       ENCIVER ANDRER       70         1       1       1       21.9740-9       EPCPISSOR, MAIX 8.0       70         1       1       1       21.9740-1       AS. (DENTRICOR ANDRER       70         1       1       1       21.9740-1       AS. (DENTRICOR ANDRER       70         1       1       1       21.9720-0       FEC. MA. 90.0747       80.5540-0       70         1       1       1       21.9720-0       EPCPISSOR, MITO CAP, NALS, MAX 8.0	1	1	1	1	1				
1       -       1       -       2844942-1       ALR FEED MODULE       288         327 PEF REF REF       99497C-2       COUNTER, MAGNETIC       164       C         1       1       1       2119855-1       ASSY, LUBRICATOR, SIDE FEED       162         1       1       1       1219855-1       ASSY, LUBRICATOR, SIDE FEED       98         1       1       1       12844907-1       FEST, JOCKING       98         1       1       1       2844907-1       FEST, JOCKING       98         2       2       2       2       2019385-4       SS, BIGC, Rahs 144, K.6.       79         1       1       1       1899-9       DCTRESSOE, NIBE       70         1       1       1       2118939-9       DCTRESSOE, NIBE       70         1       1       1       2118939-19       DCTRESSOE, NEW       70         2       2       2       2       2118038-2       SS, ST HD CAP, RehS, MA X 8.0       60         1       1       1       1336685-1       FAML, TED       56       67       56         1       1       1       1336685-1       FAML, RED       60       49       56		_	1	_	1				
REF         REF         REF         994/93/2         COLNTER, MAGNETIC         16.4         C           1         1         1         21/9655-1         ASSY, LUBRICATOR, SIDE TEID         11.3         C           1         1         1         2844903-1         SCREW, LOCKING         98           1         1         1         2844903-1         SCREW, LOCKING         98           2         2         2         2         2079383-4         SCR. BISC, REINS (M4 x 8)         79           1         1         1833063-3         SCR. BISC, REINS (M4 x 8)         79           1         1         1833063-3         SCREW, SILVE, RL, 3015, 2 x68         66           1         1         21/9788-3         SCREW, SILVE, RL, 3015, 2 x68         66           1         1         2         186073-1         SCREW, SILVE, RL, 3015, X 4 x 8.0         69           1         1         338655-1         FAML, FEED         58         44         4         2         20/9003-3         SCR. SILP D CAP, Rohs, M4 x 8.0         59           1         1         130358-1         FAML, FEED         48         6         54           2         2         2         21/9603-1 <td>+</td> <td>1</td> <td></td> <td>1</td> <td>_</td> <td></td> <td></td> <td></td> <td></td>	+	1		1	_				
1       1       1       2119955-1       ASSY. LUBRICATOR, SIDE FEED       1       1         1       1       1       2844808-1       SCRW, LOCAING       99         1       1       1       2844808-1       SCRW, LOCAING       99         1       1       1       2844807-1       FCST, LOCAING       99         1       1       1       455886-6       SPACER, CRIMPER       82         2       2       2       2079383-4       SCR, BIRG, BARK X & B)       79         1       1       1       4030857-3       DCCUERINATION FARMAGE       71         1       1       1       2119781-9       DCCUERINATION FARMAGE       71         1       1       1       2119781-9       DCTERSION AIRE       76         2       2       2       216903-1       SCRW, BRIN, FCED       47         1       1       1       218963-1       FANL, FCED       48       4.4       2       216803-3       SCR, SKT HD CAP, Rohs, M4 X 12.0       54         2       2       2       2       2-168083-6       SCR, SKT HD CAP, Rohs, M4 X 12.0       54         2       2       2       2-168083-6       SCR, SKT HD CAP,	+	REE	REE	REE					~
1       r       1       1       1       2844987-1       FOST, LCKING       9.9         1       r       1       1       1       2854897-1       FOST, LCKING       9.8         2       2       2       2       2079383-4       SCE, BASC, ROHS (M4 X 8)       7.9         1       1       1       1833967-1       BOUNDEVINE       7.8         1       1       1       1833867-3       BOUNDEVINE       7.8         1       1       1       1833867-3       BOUNDEVINE       7.0         1       1       1       21340-1       TKC, DENTIFICATION       6.6         1       1       1       2138083-1       SCE, WEX ND CAP, ROHS, M4 X 8.0       6.0         1       1       1       1338885-1       FANL, FED       5.6         2	+	1	1	1	1				С
1       1       1       1       2844907-1       20ST. LOCKING       98         1       1       1       455886-6       SPACER, CRIMPER       82         2       2       2       203383-4       SC3, BHSC, ROHS (M4 x S)       79         1       1       1       1803006-1       SC3, BHSC, ROHS (M4 x S)       79         1       1       1       1803006-1       SC3, SKT RD, CRIMPER       70         1       1       1       183607-1       SC4, SKT RD, CAP, ROHS, M4 x S)       70         1       1       1       2119740-1       TAG, DENT FICATION       67         2       2       2       2168033-3       SC4, SKT RD, CAP, ROHS, M4 x 6, O       59         1       1       1       1338685-1       FAML, FEED       56         4       4       2168033-3       SC3, SKT ND CAP, ROHS, M4 x 12, 3       54         2       2       2       2       14       14       1803515-1       TELD CAW, REATER       48         -1       -1       2118652-1       TELD CAW, REATER       X 4       48       53         1       1       1       1803515-1       XAM ASSEMBLT, ST ALNATIC       44	+	1	1	1	1				
1       7       1       1       455888-6       SPACER, CRIVEER       82         2       2       2       2       2079383-4       SCR, BHSC, ROHS (M4 × 8)       79         1       1       1       1       1803809-1       SCR, BHSC, ROHS (M4 × 8)       79         1       1       1       1       1803809-1       DOCJMENTATION FACEACE       71         1       1       1       211970-1       DEPIESSOR, WIRE       70         1       1       1       211970-1       SCR, WIND CAP, ROHS, WA × 8.0       60         1       1       1       211970-1       SCR, SKT HO CAP, ROHS, WA × 8.0       60         1       1       1       15002-5       SCR, SKT HO CAP, ROHS, WA × 8.0       53         1       1       1       338685-1       PAW, FEED       FEED       AN × 6.0       49         -       1       1       1338685-1       PAW, FEED       CAP, ROHS, WA × 8.0       53         1       2       2       2       2       2       2       2       44         2       2       2       2       2       2       16       47         1       1       100533-1	+		1	1					
2       2       2       2019383-4       SCR. BHSC. RoHS (M4 X 8)       79         1       1       1       1       1033096-1       EXTENSICA PLATE       78         1       1       1       1       1033096-1       EXTENSICA PLATE       70         1       1       1       1       1033007-1       DEPRESSCR. MIRE       70         1       1       1       2119740-1       TAC. DENT IFICATION       PACAGE       71         1       1       1       219740-1       TAC. DENT IFICATION       Refs. 2 x .188       66         1       1       1       219740-1       TAC. DENT IFICATION       Refs. 4 x 8.0       60         1       1       1       218078-1       SCR. SKT HD CAP. Rols. M4 x 8.0       60         1       1       1       153283-3       SCR. SKT HD CAP. Rols. M4 x 6.0       29         1       1       1       11       1219652-1       FEED CAM. PRE FEED       28         2       2       2       2-216083-5       SCR. SKT HD CAP. Rols. M4 x 8.0       29         1       1       1       11       1219531-1       RAM SSIMBLY. SF ATLANTIC       24         2       2       2-20193	+		1						
1       1       1       183398-1       EXTINION PLATE       78         1       1       1       1833607-3       DOC.PENTATION PACKAGE       71         1       1       1       19731-9       DEPESSOR, WIRE       70         1       1       1       2119730-9       DEPESSOR, WIRE       70         1       1       1       2119730-9       DEPESSOR, WIRE       70         1       1       1       219740-1       TAG.IDENTIFICATION       67         2       2       2       218003-2       SCR, WID CAP, RehS, MAX 8.0       60         1       1       1       138865-1       PAM., FED       56         4       4       4       2188083-3       SCR, SKT HD CAP, RehS, MAX 12.5       54         2       2       2       2-2188083-6       SCR, SKT HD CAP, RehS, MAX 12.5       54         2       1       2       18023-9       SCR, SKT HD CAP, RehS, MAX 12.5       54         2       2       2       2-219652-1       FEES CAM, PGST FEED       47         1       1       1803515-1       FEES CAM, PGST FEED       47         1       1       1803515-1       SER SHELY, SF ALLATION									
1       1		2	2	2	2				
1       1       1       1       219791-9       DEPRESSOR, WIRE       70         1       1       1       1       219740-1       TAG, DERT, FICATION       67         2       2       2       2       2168078-1       SCRP, DRVE, FR, Rehs, 2x 188       66         1       1       1       219740-1       FEBO       56         1       1       1       518022-5       SCR, -EX HD CAP, RehS, V4 X 8.2       60         1       1       1       518022-5       SCR, -EX HD CAP, MAX 8.0       59         1       1       1       5180633-3       SCR, SAT HD CAP, RehS, V4 X 12.2       54         2       2       2       2-2168083-6       SCR, SAT HD CAP, RehS, W4 X 12.2       54         2       2       2       2-2168083-6       SCR, SAT HD CAP, RehS, W4 X 12.2       54         2       2       2       2-2168083-6       SCR, SAT HD CAP, RehS, W4 X 12.2       54         1       1       1       180350-1       FEED CAM, PRE FEED       48         -       1       1       180350-1       FEED CAM, PRE FEED       44         1       1       180350-1       SCR, RAST HM X 20       33       34      <		1	1	1	1				
I       I		1	1	1	1				
2       2       2       2       2       2       2       2       2       1       1       1       1       2       1       3       1       1       1       1       1       1       1       3       1       1       1       1       1       1       1       1       3       1		1	1	1	1	2119791-9	DEPRESSOR, WIRE	. 70	
1       1       1       1       2168083-2       SCR. SET HD CAP. RoHS. M/ X 8.0       60         1<		1	1	1	1	2119740-1	TAG, IDENTIFICATION	. 67	
1       1       1       2188083-2       SC3, SKT HD CAP, ReHS, M4 X 8.0       60         1       1       1       5-18022-5       SC3, HEX HD CAP, M4 X 6.0       59         4       4       4       2188083-3       SC3, SKT HD CAP, ReHS, M4 X 12.0       54         2       2       2       2-2186083-6       SC3, SKT HD CAP, ReHS, M4 X 12.0       54         2       2       2       2-2186083-6       SC3, SKT HD CAP, ReHS, M4 X 12.0       54         -       1       1       18023-9       SC3, SKT HD CAP, ReHS, M4 X 12.0       54         -       1       1       1803385-1       FED CAM, PREFED       48         -       1       1       1803385-1       FED CAM, PREFED       47         1       1       1       1803385-1       FED CAM, PREFED       47         1       1       1       1803385-1       RAM ASSEMBLY, SF ALSMILL       44         1       1       1       1803385-1       RAM ASSEMBLY, SF ALSMILL       44         1       1       1       1803315-1       RAM ASSEMBLY, SF ALSMILL       44         1       1       1       180356-3       SUPORT, TERMINAL       20       33         2	1	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	. 66	
1       1       1       1       5-18022-5       SCR. HEX HD CAP. M4 X 6.0       59         1       1       1       133685-1       PAML. FEED       56         4       4       4       2       2186083-3       SCR. SKT HD CAP. RoHS. M4 X 12.0       54         2       2       2       2       2       2       2       2       56         4       4       4       2       18023-9       SCR. SKT HD CAP. RoHS. M4 X 18       53         1       2       1       2       18023-9       SCR. SKT HD CAP. RoHS. M4 X 6.0       49         -1       -1       1219653-1       FEED CAM. PREFEED       47         1       1       1       1803515-1       RAM. ASSEMBLY. SF ATLANTIC       44         1       1       1       1803602-1       SCR. BHSC. RoHS (M8 X 20)       33         2       2       2       2079383-5       SCR. BHSC. ROHS (M4 X 20)       33         2       2       2       2-2844992-1       ASSEMBLY. STRIP GUIDE       30         1       1       1       1285886-5       SPACE3. CTIMPER       28         1       1       1       1285886-5       SPACE3. CTIMPER       28	+	1	1	1	1	2168083-2			
1       1       1       1338685-1       PAWL, FEED       56         4       4       4       2166083-3       SCR, SKT HD CAP, RoHS, M4 X 12.       54         2       2       2       2-2168083-6       SCR, SKT HD CAP, RoHS, M4 X 18       53         1       2       1       2       16023-9       SCR, SKT HD CAP, MAX X 6.0       49         -       1       -       1       2119652-1       FEED CAN, PRE FEED       48         -       1       1       1       1603538-9       APPLICATOR BASIC ASSEMBLY, SF       46         1       1       1       1       1603583-9       APPLICATOR BASIC ASSEMBLY, SF       46         1       1       1       1       752356-3       SUPPORT, TERMINAL       34         2       2       2       203333-5       SCR, BHSC, RoHS (M4 X 20)       33         2       2       2       203333-5       SCR, CH BC, ROHS (M4 X 8.0       21         1       1       1       284992-1       ASSEMBLY, STRIP GUIDE       29         1       1       1       284992-1       ASSEMBLY, STRIP GUIDE       24         1       1       1       284286       STRIPG UIDE       28 </td <td>+</td> <td>1</td> <td>1</td> <td>1</td> <td>1</td> <td></td> <td></td> <td></td> <td></td>	+	1	1	1	1				
4       4       4       4       2188083-3       SCR, SAT HD CAP, RoHS, M4 X 12.0       54         2       2       2       2-2188083-6       SCR, SAT HD CAP, RoHS, M4 X 18       53         1       2       1       2       18023-9       SCR, SAT HD CAP, RoHS, M4 X 18       53         1       2       1       2       18023-9       SCR, SAT HD CAP, RoHS, M4 X 18       53         1       1       1       18025-1       TEED CAM, PRE FEED       48         -       1       1       1803515-1       TED CAM, PRE FEED       46         1       1       1       1803515-1       RAM ASEMBLY, SF       46         1       1       1       1803515-1       SCR, BHSC, RoHS 1M8 X 200       33         2       2       2       22079383-5       SCR, BHSC, RoHS 1M4 X 200       33         2       2       2       22444992-1       ASSEMBLY, STRIP GUIDE       30         1       1       1       128688-5       SPACER, CRIMPER       28         1       1       1       128688-5       SPACER, CRIMPER       24         1       1       1       128688-7       SYACER, CRIMPER       24         1 <td></td> <td>1</td> <td>1</td> <td>1</td> <td>1</td> <td></td> <td></td> <td></td> <td></td>		1	1	1	1				
2       2       2       2-2168083-6       SCR, SAT HD CAP, RoHS, M4 X 18       5.3         1       2       1       2       18623-9       SCR, SAT HD CAP, M4 X 6.0       49         -       1       -       7       2119652-1       FIED CAM, POST FEED       47         1       1       1       1       1803583-9       APPLICATOR BASIC ASSEMBLY, SF       46         1       1       1       1803563-1       RAM ASSEMBLY, SF ATLANTIC       44         1       1       1       1752356-3       SUPPORT, TERMINAL       34         2       2       2       2079383-5       SCR, BHSC, RoHS (M4 X 20)       33         2       2       2       2079383-5       SCR, BHSC, RoHS (M4 X 20)       33         2       2       2       2079383-5       SCR, CRIMPE GUDE       29         1       1       1       1455886-5       SPACER, CTINPRICAL, STRIP GUDE       29         1       1       1       1455886-5       SPACER, CRIMPER       28         1       1       1       1320928-6       STRIP GUDE       29         1       1       1       1320928-6       STRIP GUDE       20         1	+	4	4	4					
1       2       1       2       18023-9       SCR. SKT HD CAP M4 X 6.0       49         -       1       -       1       2119652-1       FIED CAM, PRE FEED       48         -       1       -       1       2119652-1       FIED CAM, PRE FEED       47         1       1       1       1       1833583-9       APPLICATOR BASIC ASSEMBLY, SF       46         1       1       1       1       1833583-9       APPLICATOR BASIC ASSEMBLY, SF       46         1       1       1       1       1833583-9       APPLICATOR BASIC ASSEMBLY, SF       46         1       1       1       1       1833583-9       APPLICATOR BASIC ASSEMBLY, SF ATLANTIC       44         1       1       1       1833583-5       SCR, BHSC, Rohs (M& X 20)       33         2       2       2       2       20193383-5       SCR, BHSC, Rohs (M4 X 20)       33         2       2       2       2       2.2       2.2       2.2       2.2       2.2         1       1       1       1320928-6       STRIP GUIDE       2.4       2.4         1       1       1       1219303-1       INSERT, FLAT, REG M4       2.0       2.1	+								
-       1       -       1       2119652-1       FEED CAM, PRE FEED       4.8         -       1       -       1       2119653-1       FEED CAM, POST FEED       4.7         1       1       1       1       11803583-9       APPLICATOR BASIC ASSEMBLY, SF       4.6         1       1       1       1       1803515-1       RAM ASSEMBLY, SF       4.6         1       1       1       1       1803602-1       SCR, BHSC, RoHS (M8 X 20)       3.3         2       2       2       2.222.2       2.2244462-0       SPACER, CRINPER       2.8         1       1       1       2.222.2       2.222.244492-0       SPACER, CRIMPER       2.8         1       1       1       2.444992-1       ASSEMBLY, STRIP GUIDE       2.9         1       1       1       2.264492-0       SPACER, CRIMPER       2.8         1       1       1       1.3268083-2       SCR, SKT HD CAP, RoHS, M4 X 8.0       2.1         2       2       2       1.18083-1       STRIP GUIDE       2.9       1         1       1       1       2.19808-1       STRIP GUIDE       2.9       1         1       1       1	+	1		1					
-       -       1       2119653-1       FEED CAM, POST FEED       47         1       1       1       1803583-9       APPLICATOR BASIC ASSEMBLY, SF       46         1       1       1       1803515-1       RAM ASSEMBLY, SF ATLANTIC       44         1       1       1       1803602-1       SCR, BHSC, RoHS (M& X 20)       33         2       2       2       2       2079383-5       SCR, BHSC, RoHS (M4 X 20)       33         2       2       2       2       2079383-5       SCR, BHSC, RoHS (M4 X 20)       33         2       2       2       2       2079383-5       SCR, BHSC, ROHS (M4 X 20)       33         2       2       2       2       2079383-5       SCR, BHSC, ROHS (M4 X 20)       33         1       1       1       1802826-6       STRIP GUIDE       29         1       1       1       1120928-6       STRIP GUIDE       24         1       1       1       1120928-6       STRIP GUIDE       20         1       1       1       1120928-2       WASHER, FLAT, REG M4       20         1       1       1       119333-1       STRIPPER, SIDE FEED       19         1	-		1	_					
1       1       1       1803583-9       APPLICATOR BASIC ASSEMBLY, SF       46         1       1       1       1803515-1       RAM ASSEMBLY, SF       A16         1       1       1       1803602-1       SCR, BHSC, RoHS (M8 X 25)       41         1       1       1       1752356-3       SJPPORT, TERMINAL       34         2       2       2       2       2079383-5       SCR, BHSC, RoHS (M4 X 20)       33         2       2       2       2       2079383-5       SCR, BHSC, ROHS (M4 X 20)       33         2       2       2       2       2079383-5       SCR, BHSC, ROHS (M4 X 20)       33         1       1       1       1455888-5       SCR, CHINDRICAL, STRIP GUIDE       29         1       1       1       1320328-6       STRIP GUIDE       24         1       1       1       1320328-6       STRIP GUIDE       24         1       1       1       1219806-1       INSERT, SHEAR       11         1       1       1       1320328-6       STRIPER, SIDE FEED       19         1       1       1       13203260-6       FLOATING, SHEAR       11         1       1	+		1		· · ·				
1       1       1       1       1803515-1       RAM ASSEMBLY, SF ATLANTIC       4.4         1       1       1       1       1803602-1       SCR, BHSC, RoHS (M8 X 25)       4.1         1       1       1       1       1752356-3       SUPPORT, TERMINAL       3.4         2       2       2       2       2079383-5       SCR, BHSC, RoHS (M4 X 20)       3.3         2       2       2       2       2-2844962-0       SFACER, CYLINDRICAL, STRIP GUIDE       3.0         1       1       1       2844992-1       ASSEMBLY, STRIP GUIDE       2.9         1       1       1       2844992-1       ASSEMBLY, STRIP GUIDE       2.9         1       1       1       120808-5       SFACER, CRIMPER       2.8         2       2       2       1-16028-2       WASHER, FLAT, REG M4       2.0         1       1       1       219806-1       INSERT, SHEAR       1.3         1       1       1       219806-1       INSERT, SHEAR       1.1         1       1       1       219806-1       INSERT, SHEAR       1.1         1       1       1       1219806-1       INSERT, SHEAR       1.1	_	-	1	-					
1       1       1       1       1803602-1       SCR, BHSC, RoHS (M8 X 25)       41         1       1       1       1752356-3       SLPPORT, TERMINAL       34         2       2       2       2       2073383-5       SCR, BHSC, RoHS (M4 X 20)       33         2       2       2       2       2-2844962-0       SPACER, CYLINDRICAL, STRIP GUIDE       29         1       1       1       2844992-1       ASSEMBLY, STRIP GUIDE       29         1       1       1       2844992-1       ASSEMBLY, STRIP GUIDE       29         1       1       1       2844992-1       ASSEMBLY, STRIP GUIDE       24         1       1       1       12844992-1       ASSEMBLY, STRIP GUIDE       24         1       1       1       128036-3       SPACER, CRIMPER       28         1       1       1       1219533-1       STRIPPER, SIDE FEED       19         1       1       1       219806-1       INSERT, SHEAR       13         1       1       1       1-356885-4       STOP, SHEAR       11         1       1       1       1       1-1633926-8       ANVIL, COMBINATION       8         2									
1       1       1       1       1752356-3       SUPPORT, TERMINAL       34         2       2       2       2       2019383-5       SCR, BHSC, RoHS (M4 x 20)       33         2       2       2       2       2-26844962-0       SPACER, CYLINDRICAL, STRIP GUIDE       30         1       1       1       1       2844992-1       ASSEMBLY, STRIP GUIDE       29         1       1       1       1       455888-5       SPACER, CRIMPER       28         1       1       1       1455888-5       SPACER, CRIMPER       28         1       1       1       120928-6       STRIP GUIDE       24         1       1       1       1218028-2       WASHER, FLAT, REG M4       20         1       1       1       211933-1       STRIPPER, SIDE FEED       19         1       1       1       2119806-1       INSERT, SHEAR       11         1       1       1       2119805-1       SHEAR       11         1       1       1       1219805-1       SHEAR       FRONT       10         1       1       1       1-1633926-8       AWY1, COMBINATION       8         2 <td< td=""><td></td><td>1</td><td>1</td><td>1</td><td></td><td></td><td></td><td></td><td></td></td<>		1	1	1					
2       2       2       2079383-5       SCR, BHSC, RoHS (M4 X 20)       33         2       2       2       2       2-2844962-0       SPACER, CYLINDRICAL, STRIP GUIDE       30         1       1       1       2844992-1       ASSEMBLY, STRIP GUIDE       29         1       1       1       2844992-1       ASSEMBLY, STRIP GUIDE       29         1       1       1       2868-5       SPACER, CRIMPER       28         1       1       1       1455888-5       SPACER, CRIMPER       28         1       1       1       120928-6       STRIP GUIDE       24         1       1       1       120988-2       SCR, SKT HD CAP, RoHS, M4 X 8.0       21         2       2       2       1-168083-4       STRIP GUIDE       20         1       1       1       2119806-1       INSERT, SHEAR       13         1       1       1       2119806-1       SHEAR       HOLDER, FRONT       10         1       1       1       1-356885-4       STOP, SHEAR       11       1         1       1       1       1403095-6       FLOATING SHEAR, FRONT       9         2       1       1		1	1	1					
2       2       2       2       2       2       2       2       2       2       2       2       2       2       30         1       1       1       1       2       30       2       2       2       30         1       1       1       1       1       2       2       2       30         1       1       1       1       4       5888-5       SPACER, CRIMPER       28         1       1       1       1       1       1       30083-2       SCR, SKT HD CAP, RoHS, M4 X 8.0       21         2       2       2       1       1       1       2119533-1       STRIPPER, SIDE FEED       19         1       1       1       2119533-1       STRIPPER, SIDE FEED       19         1       1       1       1       3-22280-3       SPRING, COMPRESSION       12         1       1       1       1       1       1       1       1       1       1         1       1       1       1       1       1       1       1       1       1         1       1       1       1       1       1		1	1	1					В
1       1       1       1       2844992-1       ASSEMBLY, STRIP GUIDE       29         1       1       1       1       455888-5       SPACER, CRIMPER       28         1       1       1       1       1320928-6       STRIP GUIDE       24         1       1       1       1320928-6       STRIP GUIDE       24         1       1       1       12168083-2       SCR, SKT HD CAP, RoHS, M4 X 8.0       21         2       2       2       2       1-18028-2       WASHER, FLAT, REG M4       20         1       1       1       2119503-1       STRIPPER, SIDE FEED       19         1       1       1       2119805-1       SPRING, COMPRESSION       12         1       1       1       1-356885-4       STOP, SHEAR       11         1       1       1       1-633926-8       ANVIL, COMBINATION       8         2       2       1       1       1-1633926-8       ANVIL, COMBINATION       8         2       2       1       1       1-2119757-0       DEPRESSOR, SHEAR       5         1       1       1       1       2-238011-6       BLOCK, CRIMPER SPACER       4		2				2079383-5	SCR, BHSC, RoHS (M4 X 20)		
1       1       1       1       455888-5       SPACER. CRIMPER       28         1       1       1       1       120928-6       STRIP GUIDE       24         1       1       1       120928-6       STRIP GUIDE       24         1       1       1       1208083-2       SCR. SKT HD CAP. RoHS. M4 X 8.0       21         2       2       2       2       1-18028-2       WASHER. FLAT. REG M4       20         1       1       1       2119533-1       STRIPPER, SIDE FEED       19         1       1       1       2119806-1       INSERT. SHEAR       13         1       1       1       3-22280-3       SPRING. COMPRESSION       12         1       1       1       3-22280-3       SPRING. COMPRESSION       12         1       1       1       1-356885-4       STOP, SHEAR       11         1       1       1       2119805-1       SHEAR HOLDER, FRONT       10         1       1       1       1803095-6       FLOATING SHEAR, FRONT       9         2       2       1       1       1-2119757-0       DEPRESSOR, SHEAR       5         1       1       1		2	2	2	2	2 - 2844962 - 0	SPACER, CYLINDRICAL, STRIP GUIDE	. 30	
1       1       1       1       1320928-6       STRIP GUIDE       24         1       1       1       1       2168083-2       SCR, SKT HD CAP, RoHS, M4 X 8.0       21         2       2       2       2       1       18028-2       WASHER, FLAT, REG M4       20         1       1       1       1       2119533-1       STRIPPER, SIDE FEED       19         1       1       1       1       2119533-1       STRIPPER, SIDE FEED       19         1       1       1       2119806-1       INSERT, SHEAR       13         1       1       1       2119805-1       SHEAR       110         1       1       1       1219805-1       SHEAR HOLDER, FRONT       10         1       1       1       1803095-6       FLOATING SHEAR, FRONT       9         2       2       1       1-1633926-8       ANVIL, COMBINATION       8         2       2       1       1       1-2119757-0       DEPRESSOR, SHEAR       5         1       1       1       1       2-238011-6       BLOCK, CRIMPER SPACER       4         2       2       1       1       455888-7       SPACER, CRIMPER		1	1	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	. 29	
1       1       1       2168083-2       SCR, SKT HD CAP, RoHS, M4 X 8.0       21         2       2       2       2       1-18028-2       WASHER, FLAT, REG M4       20         1       1       1       2119533-1       STRIPPER, SIDE FEED       19         1       1       1       2119806-1       INSERT, SHEAR       13         1       1       1       2119806-1       INSERT, SHEAR       13         1       1       1       3-22280-3       SPRING, COMPRESSION       12         1       1       1       1-356885-4       STOP, SHEAR       11         1       1       1       1-356885-4       STOP, SHEAR       11         1       1       1       1803095-6       FLOATING SHEAR, FRONT       9         2       2       1       1-1633926-8       ANVIL, COMBINATION       8         2       2       1       1-1633926-8       ANVIL, COMBINATION       8         2       2       2       240641-5       SPACER       7         -       -       -       -       -       6         1       1       1       2-238011-6       BLOCK, CRIMPER SPACER       4 <td></td> <td>1</td> <td>1</td> <td>1</td> <td>1</td> <td>455888-5</td> <td>SPACER, CRIMPER</td> <td>. 28</td> <td></td>		1	1	1	1	455888-5	SPACER, CRIMPER	. 28	
2       2       2       1-18028-2       WASHER, FLAT, REG M4       20         1       1       1       2119533-1       STRIPPER, SIDE FEED       19         1       1       1       2119533-1       STRIPPER, SIDE FEED       19         1       1       1       2119806-1       INSERT, SHEAR       13         1       1       1       3-22280-3       SPRING, COMPRESSION       12         1       1       1       1       3-322280-3       SPRING, COMPRESSION       12         1       1       1       1       3-322280-3       SPRING, COMPRESSION       12         1       1       1       1       1-356885-4       STOP, SHEAR       11         1       1       1       1       100095-6       FLOATING SHEAR, FRONT       9         2       2       1       1       1-1633926-8       ANVIL, COMBINATION       8         2       2       1       1       1-1633926-8       ANVIL, COMBINATION       8         2       2       1       1       1-2119757-0       DEPRESSOR, SHEAR       5         1       1       1       1       2-238011-6       BLOCK, CRIMPER SPACER       4		1	1	1	1	1320928-6	STRIP GUIDE	. 24	
2       2       2       1-18028-2       WASHER, FLAT, REG M4       20         1       1       1       2119533-1       STRIPPER, SIDE FEED       19         1       1       1       2119533-1       STRIPPER, SIDE FEED       19         1       1       1       2119806-1       INSERT, SHEAR       13         1       1       1       3-22280-3       SPRING, COMPRESSION       12         1       1       1       1       3-322280-3       SPRING, COMPRESSION       12         1       1       1       1       3-322280-3       SPRING, COMPRESSION       12         1       1       1       1       1-356885-4       STOP, SHEAR       11         1       1       1       1       100095-6       FLOATING SHEAR, FRONT       9         2       2       1       1       1-1633926-8       ANVIL, COMBINATION       8         2       2       1       1       1-1633926-8       ANVIL, COMBINATION       8         2       2       1       1       1-2119757-0       DEPRESSOR, SHEAR       5         1       1       1       1       2-238011-6       BLOCK, CRIMPER SPACER       4		1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	· 21	
1       1       1       1       2119533-1       STRIPPER, SIDE FEED       19         1       1       1       1       2119806-1       INSERT, SHEAR       13         1       1       1       1       2119806-1       INSERT, SHEAR       13         1       1       1       1       1       3-22280-3       SPRING, COMPRESSION       12         1       1       1       1       1       1-356885-4       STOP, SHEAR       11         1       1       1       1       1-356885-4       STOP, SHEAR       11         1       1       1       1       1-356885-4       STOP, SHEAR       11         1       1       1       1       1-1633926-8       ANVIL, COMBINATION       8         2       2       2       2       240641-5       SPACER       7         -       -       -       -       -       -       6         1       1       1       1-2119757-0       DEPRESSOR, SHEAR       5         1       1       1       1       2-238011-6       BLOCK, CRIMPER, INSULATION F PREMIUM       3         1       1       1       456411-3       CRI		2	2	2	2				
1       1       1       1       2119806-1       INSERT, SHEAR       13         1       1       1       1       3-22280-3       SPRING, COMPRESSION       12         1       1       1       1       1       3-22280-3       SPRING, COMPRESSION       12         1       1       1       1       1       1-356885-4       STOP, SHEAR       11         1       1       1       1       1-356885-4       STOP, SHEAR       11         1       1       1       1       1-356885-4       STOP, SHEAR       10         1       1       1       1-1633926-8       ANVIL, COMBINATION       8         2       2       2       2       240641-5       SPACER       7         -       -       -       -       -       -       6         1       1       1       1-2119757-0       DEPRESSOR, SHEAR       5         1       1       1       2-238011-6       BLOCK, CRIMPER SPACER       4         2       2       1       3-1803260-8       CRIMPER, INSULATION F PREMIUM       3         1       1       1       456411-3       CRIMPER, WIRE PREMIUM       1 <td>1</td> <td>1</td> <td>1</td> <td>1</td> <td>1</td> <td></td> <td></td> <td></td> <td></td>	1	1	1	1	1				
1       1       1       3-22280-3       SPRING, COMPRESSION       12         1       1       1       1       1-356885-4       STOP, SHEAR       11         1       1       1       1       1-356885-4       STOP, SHEAR       11         1       1       1       1       1-356885-4       STOP, SHEAR       10         1       1       1       1       1803095-6       FLOATING SHEAR, FRONT       9         2       2       1       1       1-1633926-8       ANVIL, COMBINATION       8         2       2       2       2       240641-5       SPACER       7         -       -       -       -       -       6         1       1       1       1-2119757-0       DEPRESSOR, SHEAR       5         1       1       1       2-238011-6       BLOCK, CRIMPER SPACER       4         2       2       1       3-1803260-8       CRIMPER, INSULATION F PREMIUM       3         1       1       1       455888-7       SPACER, CRIMPER       2         2       2       1       456411-3       CRIMPER, WIRE PREMIUM       1         -       1       1.1	+	1	1	1					
1       1	+	1	1	1					
1       1       1       1       2119805-1       SHEAR HOLDER, FRONT       10         1       1       1       1       1       1803095-6       FLOATING SHEAR, FRONT       9         2       2       1       1       1-1633926-8       ANVIL, COMBINATION       8         2       2       2       2       2       240641-5       SPACER       7         -       -       -       -       -       6         1       1       1       1-2119757-0       DEPRESSOR, SHEAR       5         1       1       1       1-2238011-6       BLOCK, CRIMPER SPACER       4         2       2       1       1       3-1803260-8       CRIMPER, INSULATION F PREMIUM       3         1       1       1       455888-7       SPACER, CRIMPER       2         2       1       1       456411-3       CRIMPER, WIRE PREMIUM       1         1       1       1       456411-3       CRIMPER, WIRE PREMIUM       1         -       -       -       PART NO       DESCRIPTION       NO         OFICE       +       -       -       -       Applicator         -       -       <	+	1	1	1					
1       1       1       1       1803095-6       FLOATING SHEAR, FRONT       9         2       2       1       1       1-1633926-8       ANVIL, COMBINATION       8         2       2       2       2       2       240641-5       SPACER       7         -       -       -       -       -       6         1       1       1       1-2119757-0       DEPRESSOR, SHEAR       5         1       1       1       1-2119757-0       DEPRESSOR, SHEAR       5         1       1       1       2-238011-6       BLOCK, CRIMPER SPACER       4         2       2       1       1       3-1803260-8       CRIMPER, INSULATION F PREMIUM       3         1       1       1       455888-7       SPACER, CRIMPER       2         2       2       1       456411-3       CRIMPER, WIRE PREMIUM       1         1       1       1       456411-3       CRIMPER, WIRE PREMIUM       1         4       -       -       PART NO       DESCRIPTION       ITEM NO         0       PLC       -       -       -       -       -         0       PLC       -       - <td>+</td> <td>1</td> <td>1</td> <td>1</td> <td>· · ·</td> <td></td> <td></td> <td></td> <td></td>	+	1	1	1	· · ·				
2       2       1       1       1 - 1633926-8       ANVIL, COMBINATION       8         2       2       2       2       240641-5       SPACER       7         -       -       -       -       -       6         1       1       1       1 - 2119757-0       DEPRESSOR, SHEAR       5         1       1       1       1 - 2138011-6       BLOCK, CRIMPER SPACER       4         2       2       1       1       3-1803260-8       CRIMPER, INSULATION F PREMIUM       3         1       1       1       455888-7       SPACER, CRIMPER       2         2       2       1       1       456411-3       CRIMPER, WIRE PREMIUM       1         -       -       PART NO       DESCRIPTION       ITEM NO       NO         0       PLC       +       -       -       APVD       23JUL2018       CKR       OCe an Side Feed         0       PLC       +       -       -       APPLOATION SPEC       -       -       -         2       PLC       +       -       -       -       -       -       -         4       PLO       -       -       - <t< td=""><td>+</td><td>1</td><td>1</td><td>1</td><td></td><td></td><td></td><td></td><td></td></t<>	+	1	1	1					
2       2       1       1       1 - 1633926-8       ANVIL, COMBINATION       8         2       2       2       2       240641-5       SPACER       7         -       -       -       -       -       6         1       1       1       1 - 2119757-0       DEPRESSOR, SHEAR       5         1       1       1       1 - 2138011-6       BLOCK, CRIMPER SPACER       4         2       2       1       1       3-1803260-8       CRIMPER, INSULATION F PREMIUM       3         1       1       1       455888-7       SPACER, CRIMPER       2         2       2       1       1       456411-3       CRIMPER, WIRE PREMIUM       1         -       -       PART NO       DESCRIPTION       ITEM NO       NO         0       PLC       +       -       -       APVD       23JUL2018       CKR       OCe an Side Feed         0       PLC       +       -       -       APPLOATION SPEC       -       -       -         2       PLC       +       -       -       -       -       -       -         4       PLO       -       -       - <t< td=""><td>+</td><td></td><td></td><td></td><td></td><td></td><td></td><td>. 9</td><td></td></t<>	+							. 9	
-       -       -       -       -       6         1       1       1       1-2119757-0       DEPRESSOR, SHEAR       5         1       1       1       1-2119757-0       DEPRESSOR, SHEAR       5         1       1       1       1-2119757-0       DEPRESSOR, SHEAR       5         1       1       1       2-238011-6       BLOCK, CRIMPER SPACER       4         2       2       1       1       3-1803260-8       CRIMPER, INSULATION F PREMIUM       3         1       1       1       455888-7       SPACER, CRIMPER       2         2       2       1       456411-3       CRIMPER, WIRE PREMIUM       1         -       -       PART NO       DESCRIPTION       ITEM NO         000000000000000000000000000000000000	-								
1       2       2       1       1       3       1       3       1       1       1       1       4       5       888 - 7       SPACER, CRIMPER, INSULATION F PREMIUM       3         1       1       1       1       4       56411 - 3       CRIMPER, WIRE PREMIUM       1         2       2       1       1       456411 - 3       CRIMPER, WIRE PREMIUM       1         7       -72       -71       -2       -1       PART NO       DESCRIPTION       ITE Connectivity         0       MEDITION INCOMPTION TO LEARNESS UNLESS       MAKE       23 JUL 2018       Image: Connectivity       Te Connectivity       Harrisburg, PA 17105-3608         0       PLC       +-       -       -       -       -       -       -       -       -       -       -       -       -       -       -       -       -       -	_	2	2	2	2	240641-5	SPACER		
1       1       1       1       2-238011-6       BLOCK, CRIMPER SPACER       4         2       2       1       1       3-1803260-8       CRIMPER, INSULATION F PREMIUM       3         1       1       1       1       455888-7       SPACER, CRIMPER       2         2       2       1       1       456411-3       CRIMPER, WIRE PREMIUM       1         7       -72       -71       -2       -1       PART NO       DESCRIPTION       ITEM NO         000000000000000000000000000000000000		-	-	-	-	-	-		
2       2       1       1       3-1803260-8       CRIMPER, INSULATION F PREMIUM       3         1       1       1       1       455888-7       SPACER, CRIMPER       2         2       2       1       1       456411-3       CRIMPER, WIRE PREMIUM       1         7       -72       -71       -2       -1       PART NO       DESCRIPTION       ITEM NO         0       PLC       -1       PART NO       23JUL2018       TE Connectivity       Harrisburg, PA 17105-3608         0       PLC       ±-       -       -       -       -       -         4       PLC       ±-       -       -       -       -       -         4       PLC       ±-       -       -       -       -       -         4       PLC       ±-       -       -       -       -       -       -         4       PLC       ±-       -       -       -       -       -       -       -       -         6       PLC       ±-       -       -       -       -       -       -       -       -       -       -       -       -       -       -		1	1	1	1			. 5	
1       1       1       1       455888-7       SPACER, CRIMPER       2         2       2       1       1       456411-3       CRIMPER, WIRE PREMIUM       1         7       -72       -71       -2       -1       PART NO       DESCRIPTION       ITEM NO         0       PROTUCE LIVE WEIGHT OF THE LARGE SEPECIFIED:       DWN       23JUL 2018       TE Connectivity       Harrisburg, PA 17105-3608         0       PLC       ±-       -       -       -       -       -         0       PLC       ±-       -       -       -       -       -         0       PLC       ±-       -       -       -       -       -         1       PLC       ±-       -       -       -       -       -         2       PLC       ±-       -       -       -       -       -         3       PLC       ±-       -       -       -       -       -       -         4       PLC       ±-       -       -       -       -       -       -         4       PLC       ±-       -       -       -       -       -       -		1	1	1	1	2-238011-6	BLOCK, CRIMPER SPACER		
1       1       1       1       455888-7       SPACER, CRIMPER       2         2       2       1       1       456411-3       CRIMPER, WIRE PREMIUM       1         7       -72       -71       -2       -1       PART NO       DESCRIPTION       ITEM NO         0       PROTUCE LIVE WEIGHT OF THE LARGE SEPECIFIED:       DWN       23JUL 2018       TE Connectivity       Harrisburg, PA 17105-3608         0       PLC       ±-       -       -       -       -       -         0       PLC       ±-       -       -       -       -       -         0       PLC       ±-       -       -       -       -       -         1       PLC       ±-       -       -       -       -       -         2       PLC       ±-       -       -       -       -       -         3       PLC       ±-       -       -       -       -       -       -         4       PLC       ±-       -       -       -       -       -       -         4       PLC       ±-       -       -       -       -       -       -	T	2	2	1	1	3-1803260-8	CRIMPER, INSULATION F PREMIUM	. 3	
2       2       1       1       456411-3       CRIMPER, WIRE PREMIUM       1         7       -72       -71       -2       -1       PART NO       DESCRIPTION       ITEM NO         000000000000000000000000000000000000	1	1	1	1	1	455888-7	SPACER, CRIMPER		
7       -72       -71       -2       -1       PART NO       DESCRIPTION       ITEM NO         DOCUMENT FOR TWO RELEFERENCES CORPORATION       DWN       23JUL 2018       TE Connectivity       MARE         Image: Control of the Lives of Revision       DWN       23JUL 2018       TE Connectivity       Harrisburg, PA 17105-3608         Image: Control of the RWISE Specified:       APVD       23JUL 2018       NAME       Ocean Side Feed         Image: Control of the RWISE Specified:       APVD       23JUL 2018       NAME       Ocean Side Feed         Image: Control of the RWISE Specified:       APVD       23JUL 2018       NAME       Ocean Side Feed         Image: Control of the RWISE Specified:       APVD       Size       Cade code       Drawing No         Image: Specified:       -       -       -       -       -         Image: Specified:       -       -       -       -       -         Image: Specified:       -       -       -       -       -       -         Image: Specified:       -       -       -       -       -       -       -         Image: Specified:       -       -       -       -       -       -       -         Image: Specified:	+	2	2	1	1	456411-3		· 1	
Image: Construct For Trop Fire Trop Fire Construction       DWN       23 JUL 2018       Image: Construct For Trop Fire Construction       NO         Document For Trop Fire Construct ING ENGINEERING ORGANIZATION       DWN       23 JUL 2018       Image: Construct For Trop Fire Construction       TE Connectivity         Harrisburg, PA 17105-3608       L.ZHANG       Image: Construct For Trop Fire Construction       Image: Construct For Trop Fire Construction       NO         OFLC       ±-       Image: Construct For Trop Fire Construction       Image: Construct For Trop Fire Construction       NAME       Ocean Side Feed         OFLC       ±-       Image: Construct For Trop Fire Construct For	$^{+}$		7 1	<u></u>	1			ITEM	٨
K. HUANG       Z3JUL2018       Harrisburg, PA 17105-3608         TOLERANCES UNLESS OTHERWISE SPECIFIED:       APVD       23JUL2018       NAME         0 PLC       ±-       APVD       23JUL2018       NAME         0 PLC       ±-       PRODUCT SPEC       Applicator       -         3 PLC       ±-       -       -       -         4 PLC       ±-       -       -       -         ANGLES       ±-       -       -       -         FINISH       WEIGHT       -       A       00779       C=2837363       -		, ,	- /	_					А
CHK 23JUL2018         TOLERANCES UNLESS OTHERWISE SPECIFIED:         OPLC       ±-       23JUL2018       NAME       Ocean Side Feed         0 PLC       ±-       PRODUCT SPEC       Applicator       -         1 PLC       ±-       -       -       -         3 PLC       ±-       -       -       -         4 PLC       ±-       -       -       -         FINISH       WEIGHT       -       A       00779       C=2837363       -	DOC THE TED	UMENT FOR CONTROLL FOR THE	TYCO ELEC ING ENGINE LATEST REV	TRONICS CORF ERING ORGANI ISION.	PORATION	K.HUANG	TE Connectivity		
OPEC     ±-     APVD     23JUL2018     NAME       0 PLC     ±-     PRODUCT SPEC     Applicator       1 PLC     ±-     -     -       2 PLC     ±-     -     -       3 PLC     ±-     -     -       ANGLES     ±-     -     -       FINISH     WEIGHT     -     A       0 0779     C=2837363     -						снк 23JUL2018			
0     PLC     ±-     PRODUCT SPEC     Applicator       1     PLC     ±-     -     -       2     PLC     ±-     -     -       3     PLC     ±-     -     -       4     PLC     ±-     -     -       ANGLES     ±-     -     -     -       FINISH     WEIGHT     -     A     00779     C=2837363		ОТ	I OLERAN HERWISE	CES UNLE E SPECIF	SS IED:	APVD 23JUL2018	NAME Occaso Sida Eaad		
2 PLC     ±-     -       3 PLC     ±-     APPLICATION SPEC       4 PLC     ±-       ANGLES     ±-       FINISH     WEIGHT       -     A       A     00779       C=2837363					-	PRODUCT SPEC			
4 PLC     ±-     SIZE     CAGE CODE     DRAWING NO     RESTRICTED TO       ANGLES     ±-     -     A     00779     C=2837363     -		2 PLC	) :	±-	Ļ	-			
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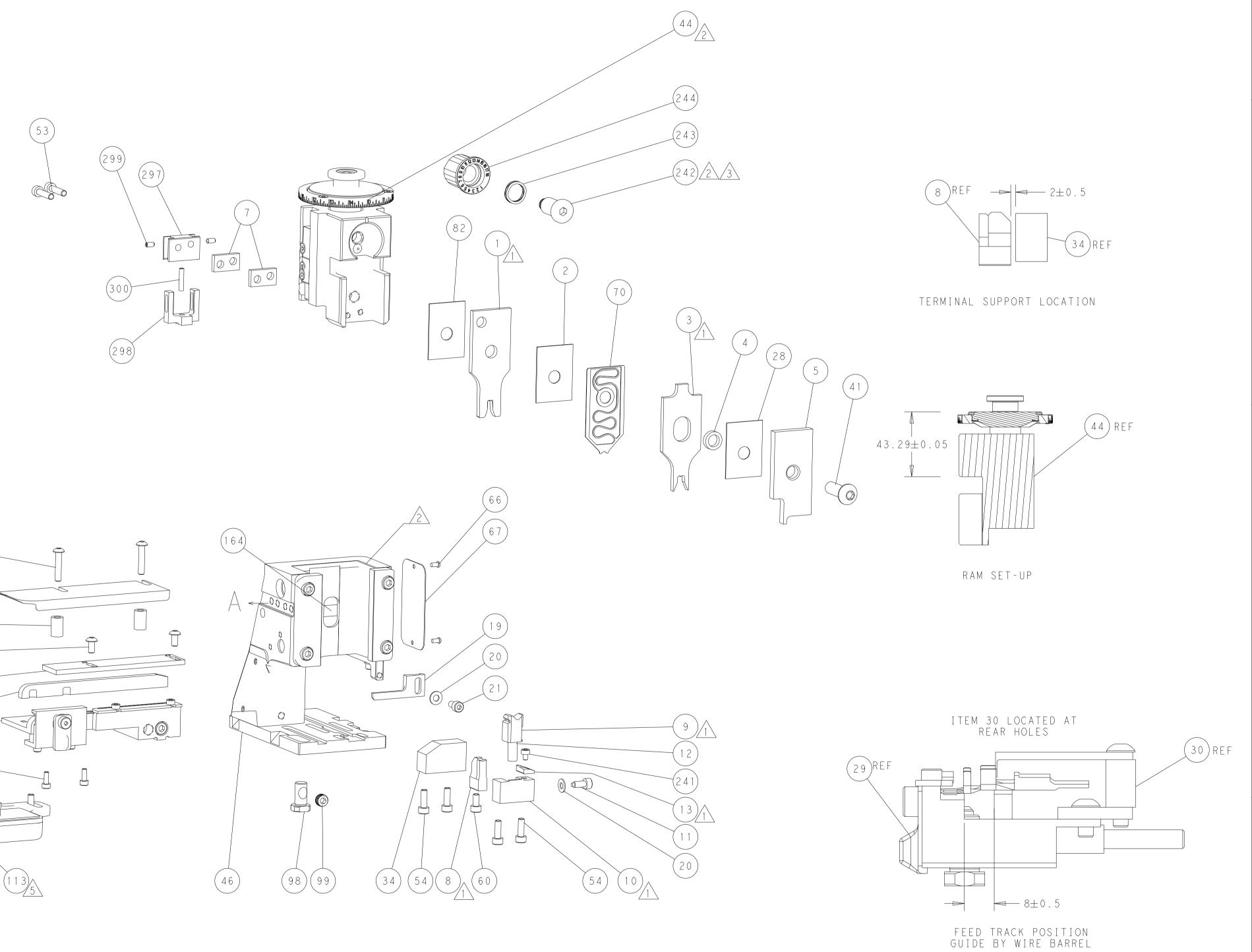
## REVISIONS DIST A 66 P LTR DESCRIPTION DATE DWN APVD A RELEASED 29AUG2018 KH CT B ECR-21-119868 \_\_\_\_\_ 05NOV2021 TB RK 12APR2022 FZ GB C ECR-22-135760

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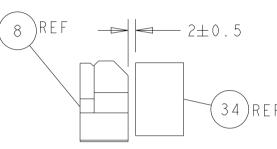
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DIMENSIONS: ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4) mm MATERIAL

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LOC	DIST			REVISIONS			
A	66	Р	LTR	DESCRIPTION	DATE	DWN	APVD
			-	SEE SHEET 1	-	-	-



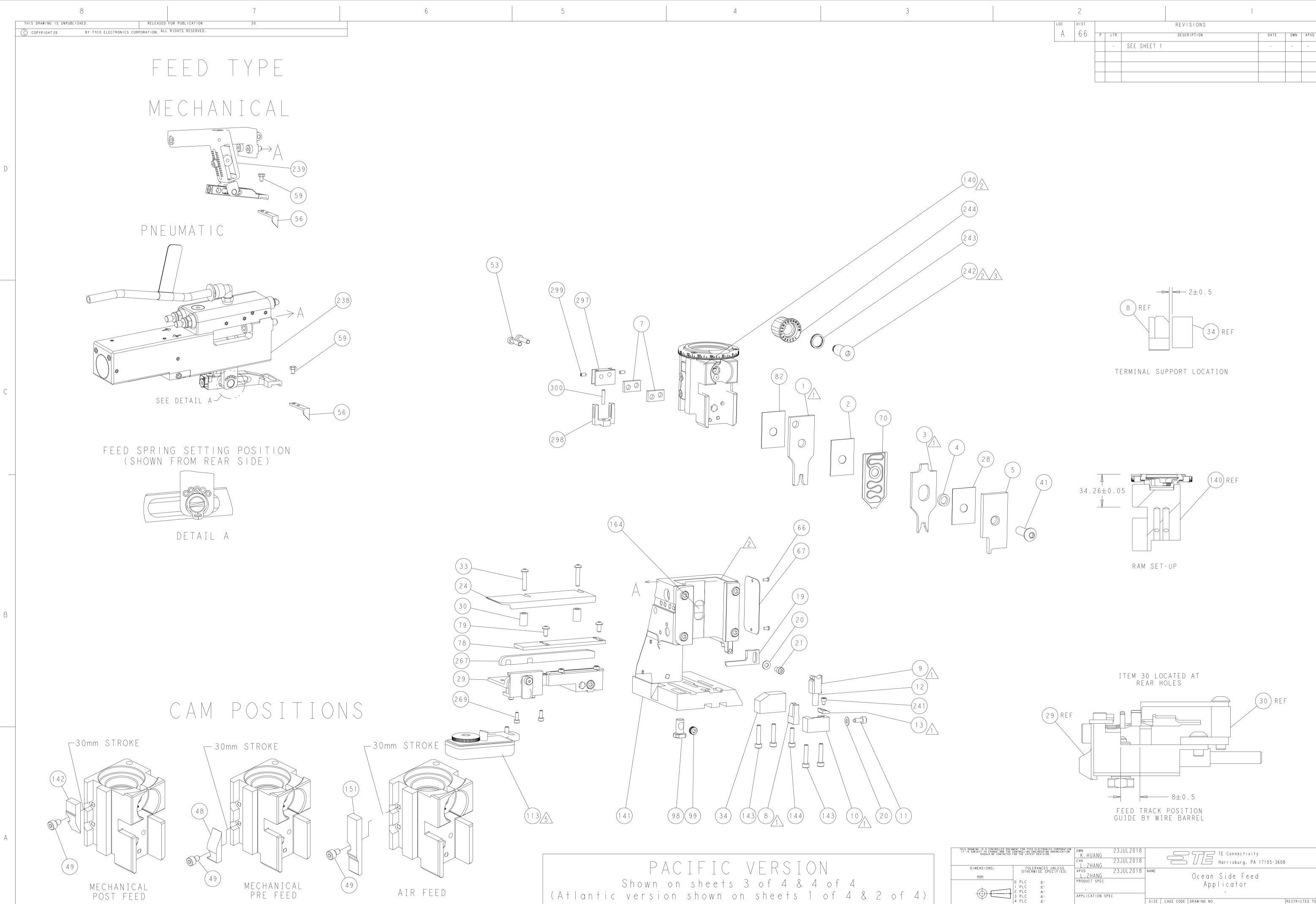
CU IE D	MENT FOR TYCO ELECTRONICS CORPORA CONTROLLING ENGINEERING ORGANIZAT FOR THE LATEST REVISION.	№ dwn 23JUL20 K.HUANG	18			TE Connectivity	
	1	CHK 23JUL20	18			Harrisburg, PA 17105-360	8
	TOLERANCES UNLESS OTHERWISE SPECIFIED		18 NAME		Ocean	Side Feed	
	0 PLC ±-   PLC ±-	PRODUCT SPEC				plicator	
]	2 PLC ±- 3 PLC ±-	- APPLICATION SPEC				-	
	4 PLC ±- ANGLES ±-	-	SIZE		DRAWING NO		RESTRICTED TO
	FINISH -	WEIGHT _	AI	00779	$\mathbb{C}$ -283	37363	-
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		SHEETS 3 &	4 A R	E NOT F	REQUIRE	ED FOR ATLANTIC	VERSION

THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION 20	6	5	4	3	
THIS DRAWING IS UNPUBLISHED.       RELEASED FOR PUBLICATION       20         C COPYRIGHT 20       BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.       20         PART NUMBER       REVISION       DESCRIPTION       FEED TYPE         2 - 2837363 - 1       C       FINE CRIMP HEIGHT ADJUST       MECHANICAL         2 - 2837363 - 2       C       FINE CRIMP HEIGHT ADJUST       PNEUMATIC         7 - 2837363 - 7       C       CRIMP TOOLING KIT       -	PACIFIC VERSION TERMINATOR INTERFACE ADAPTER				
D					
APPLICATOR DATACRIMPSIZETYPEWIRE3.56 mm [.140]FINSUL5.15 mm [.203]FAPPLICATOR INSTRUCTIONS100408-35042100					-
TERMINAL DATA: DELPHI TERMINAL DELPHI CRIMP SPECIFICATION TERMINAL NAME: TAXI TERM M M/P 280 WIRE STRIP LENGTH TERMINAL INSULATION DIAMETER RANGE 5.46-6.22 mm [.215245 IN]	TERMINAL DATA: DELPHI TERMINAL TERMINAL NAME: TAXI TERM M M/ WIRE STRIP LENGTH 5.46-6.22 mm [.215245 IN]	P 280 RMINAL INSULATION DIAMETER RANGE			
C TERMINAL (A)13790534 CRIMP INFO SHEET PG 3, 4 Rev 2014-07-29 SPECIFICATION	TERMINAL APPLICATION SPECIFICATION TERMINALS APPLIED 5				
WIRE CRIMP HEIGHT CRIMP HEIGHT SIZE CRIMP HEIGHT REFERENCE SETTING 5.00mm2 2.55+/-0.05 [.100+/002] 6.8	WIRE SIZE CRIMP HEIGHT mm [INCH] 5.00mm2 2.45+/-0.05 [.096+/				
B A REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATI STORAGE OF APPLICATOR.	ON I Sett Sett The	ING FOR LARGEST WIRE STINGS GREATER THAN THE	DISC TO CRIMP HEIGHT R SIZE. CRIMP HEIGHT REFE VALUE SHOWN MAY CAUSE FO THE INSTRUCTION SHEE NTS.	RENCE DAMAGE TO	
<ul> <li>APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.</li> <li>CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN TH APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.</li> <li>TERMINAL LUBRICANT IS RECOMMENDED.</li> <li>UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.</li> </ul>					
A					THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO F THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO F IT IS SUBJECT TO CHANGE AND THE CONTROLLING EN SHOULD BE CONTACTED FOR THE LATEST DIMENSIONS:
AMP 4805 REV 3IMAR2000		Show	PACIFIC VERSIO In on sheets 3 of 4 & 4 sion shown on sheets 1	of 4	MATERIAL -

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$\left  \right $	1	1	1	3-1803260-8		3
$\backslash$	-	1	   1	455888-7	CRIMPER, INSULATION F PREMIUM	2
	-	1	1		SPACER, CRIMPER	<u> </u>
				456411-3	CRIMPER, WIRE PREMIUM	
		- 22	- 21	PART NO	DESCRIPTION	I T E M NO
	-77		ORATION ZATION	dwn 23JUL2018 K.HUANG	TE Connectivity	
FOR	- 7 7	RONICS CORP RING ORGANI ISION.	, I		Harrisburg, PA 17105-3608	
				снк 23JUL2018 L.7HANG		
		CES UNLE		L.ZHANG APVD 23JUL2018	NAME Ocean Side Feed	
OT PLC	TOLERAN HERWISE	CES UNLE SPECIFI E-	SS IED:	L.ZHANG	– Ocean Side Feed	
OT PLC PLC PLC	TOLERAN HERWISE	CES UNLE SPECIFI E- E- E-	SS - ED:	L.ZHANG APVD 23JUL2018 L.ZHANG PRODUCT SPEC -	NAME Ocean Side Feed Applicator	
OT PLC PLC PLC PLC PLC	TOLERAN THERWISE	CES UNLE SPECIFI E- E-	SS - ED:	L.ZHANG APVD 23JUL2018 L.ZHANG	Ocean Side Feed Applicator	RICTED TO
OT PLC PLC PLC PLC	TOLERAN HERWISE	CES UNLE SPECIFI E- E- E- E-	SS	L.ZHANG APVD 23JUL2018 L.ZHANG PRODUCT SPEC -	Ocean Side Feed Applicator	RICTED TO

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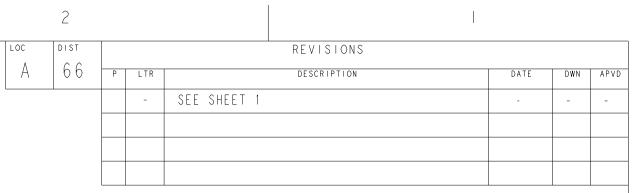
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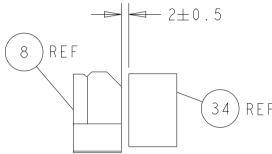


PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

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ATERIAL







OC UI HE E D	MENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEERING ORGANIZATION FOR THE LATEST REVISION.	dwn K.HUANG	23JUL2018				⊐ TE Connect	ivity		
		снк – L.ZHANG	23JUL2018				Harrisburg	, PA 17	105-3608	3
	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD L.ZHANG	23JUL2018	NAME		Ocean	Side F	eed		
-	0 PLC ±- 1 PLC ±-	PRODUCT SPEC					plicato			
ł	2 PLC ±- 3 PLC ±-	APPLICATION S	PEC	0.175	0.105 0.005		-			
	4 PLC ±- ANGLES ±-	-		SIZE	CAGE CODE	DRAWING NO				RESTRICTED TO
	FINISH -	WEIGHT	-	AL	00779	<b>C</b> =283	3/363			-
	-	Customer A	Accessible Pr	oduct	ion Draw	ing	scale 1:2	SHEET	4 <sup>OF</sup>	4 REV C
		SH[	EETS 1 &	2 AF	RE NOT	REQUI	RED FOR	P A C I	IFIC	VERSION